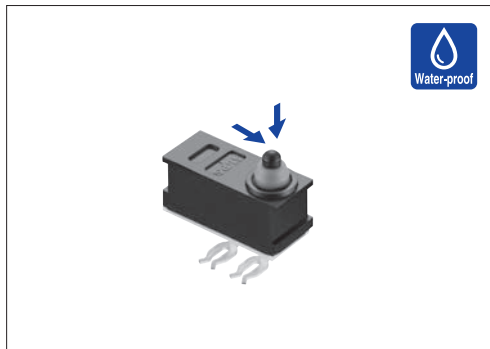


Fork terminals allow connection without solder



Typical Specifications



Items		Specifications
Rating (max.)/(min.) (Resistive load)		0.1A 12V DC / 50μA 5V DC
Contact resistance (Initial / After operating life)		500mΩ max. / 1Ω max.
Operating force		1±0.5N
Operating life	Without load	300,000cycles
	With load	300,000cycles (0.1A 12V DC)

Product Line

Poles	Positions	Change over timing	Operating part shape	Terminal type	Main body form	Minimum order unit (pcs)		Product No.	Drawing No.	
						Japan	Export			
1	1	Non shorting	Push	Press fit (Without terminal No.3)	Without boss L type	1,200	4,800	SPVQA10102	1	
					Without boss R type			SPVQA10202	2	
				Press fit (Without terminal No.2)	Without boss L type			SPVQA10301	3	
					Without boss R type			SPVQA10401	4	
	2			Press fit	Without boss L type			SPVQA10503	5	
					Without boss R type			SPVQA10603	6	
	1			For PC board (Without terminal No.3)	Without boss			SPVQA20102	7	
	2			For PC board				SPVQA20202	8	

Note

This unit cannot be used in water (IP67 rating, except for terminal).

Packing Specifications

Tray

Number of packages (pcs.)		Export package measurements (mm)
1 case /Japan	1 case /export packing	
1,200	4,800	540×360×270

Dimensions

Unit:mm

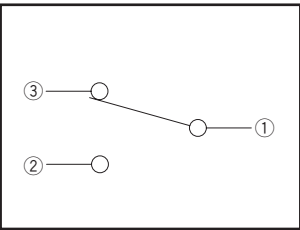
No.	Style	No.	Style
1		2	

■ Dimensions

Unit:mm

No.	Style	No.	Style
3		6	
4		7	
5		8	

■ Circuit Diagram



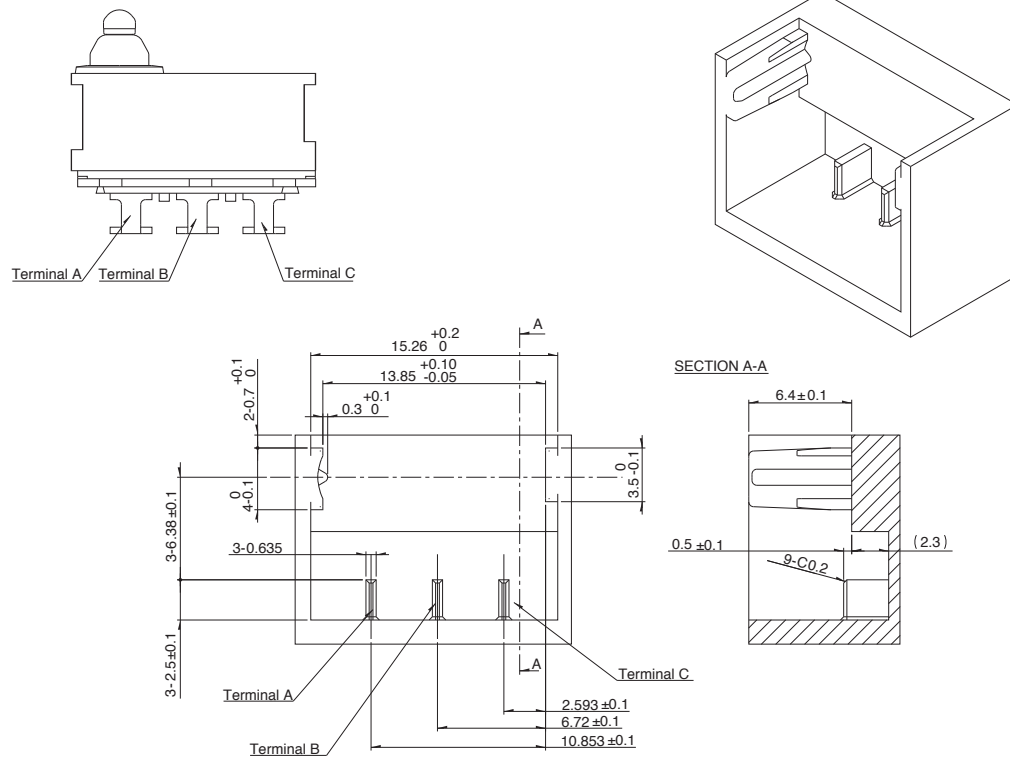
Detector	Slide	Push	Rotary	Power	Dual-in-line Package Type	General-purpose Type	Water-proof Type	Fast Switching Type
----------	-------	------	--------	-------	---------------------------	----------------------	------------------	---------------------

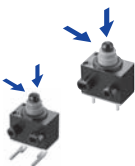
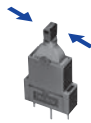
■ Reference Drawing for Unit Terminals

Unit:mm

Style

SPVQA10503



Series		Water-proof Type			Fast Switching Type		
		SPVQ8	SPVQA	SSCN	SPVQ9	SPVQC	SPVQE
Photo							
Operation type		Two-way					
Dimensions (mm)	W	8.3	15.2	13	15.4	15.4	17.2
	D	5.3	6.4	5	8.4	7.4	12
	H	6.5	7.95	15	7.5	7.5	7.5
Operating temperature range		-40℃ to +85℃					
Automotive use							
Life cycle (availability)							
Poles / Positions		1/1	1/1 1/2	1/2	2/2	2/2	3/2
Rating (max.) (Resistive load)		0.1A 12V DC			50mA 26V DC	50mA 18V DC	
Rating (min.) (Resistive load)		50μA 5V DC		100μA 5V DC	50μA 5V DC		
Durability	Operating life without load	300,000cycles 1Ω max. or 1,000,000cycles 3Ω max.	300,000cycles 1Ω max.	100,000cycles 1Ω max.	300,000cycles 200mΩ max.		300,000 cycles CIRCUIT ①-②-③ and ⑤-⑥-⑦ 200mΩ max. CIRCUIT ④-⑧-⑨-⑩ 1Ω max.
	Operating life with load Rating (max.) (Resistive load)	300,000cycles 1Ω max. or 1,000,000cycles 3Ω max.	300,000cycles 1Ω max.	100,000cycles 1Ω max.	300,000cycles 200mΩ max.		300,000 cycles CIRCUIT ①-②-③ and ⑤-⑥-⑦ 200mΩ max. CIRCUIT ④-⑧-⑨-⑩ 1Ω max.
Electrical performance	Initial contact resistance	500mΩ max.			75mΩ max.		CIRCUIT ①-②-③ and ⑤-⑥-⑦ 75mΩ max. CIRCUIT ④-⑧-⑨-⑩ 250mΩ max.
	Insulation resistance	100MΩ min. 500V DC				100MΩ min. 250V DC	100MΩ min. 100V DC
	Voltage proof	500V AC for 1minute				250V AC for 1minute	100V AC for 1minute
Mechanical performance	Terminal strength	3N for 1minute (with terminal) Wire strength 30N for 1minute (with wire)	3N for 1minute				
	Actuator strength	20N		10N	20N		
Environmental performance	Cold	-40℃ 500h					
	Dry heat	85℃ 500h					
	Damp heat	60℃, 90 to 95% RH 500h					
Operation force		1±0.5N		2N max.	1±0.5N		
Page		61	66	69	70	71	72

Detector Switches Soldering Conditions	73
Detector Switches Cautions	74

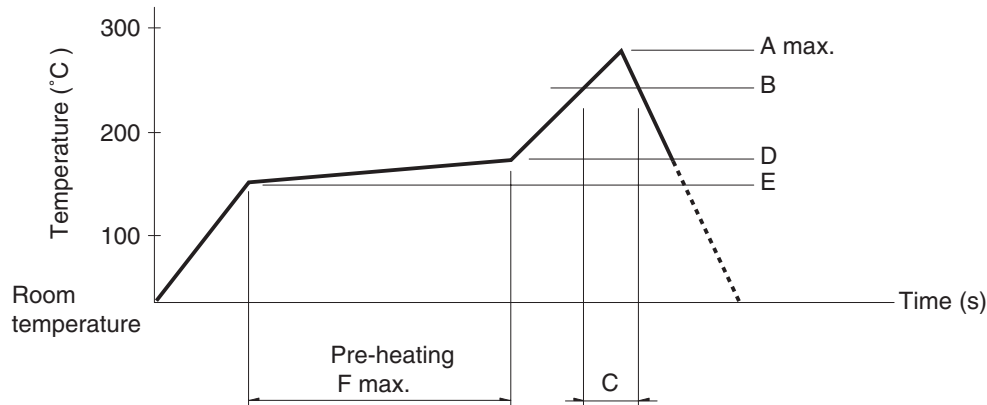
Note

● Indicates applicability to all products in the series.

Detector Switches Soldering Conditions

Example of Reflow Soldering Condition

1. Heating method: Double heating method with infrared heater.
2. Temperature measurement: Thermocouple $\phi 0.1$ to 0.2 CA (K) or CC (T) at soldering portion (copper foil surface).
A heat resisting tape should be used for fixed measurement.
3. Temperature profile



Series (Reflow type)	A (°C) 3s max.	B (°C)	C (s)	D (°C)	E (°C)	F (s)
SPPB	250	230	40	180	150	120
SPPW8			35			
SPVE	260		40			
SPVL						
SPVM						
SPVN						
SPVR						
SPVS						
SPVT						
SSCM						
SSCQ						
SPVQC, SPVQE	250					

Notes

1. The condition mentioned above is the temperature on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, surface depending on the PC board's material, size, thickness, etc.
The above-stated conditions shall also apply to switch surface temperatures.
2. Soldering conditions differ depending on reflow soldering machines.
Prior verification of soldering condition is highly recommended.

Reference for Hand Soldering

Series	Soldering temperature	Soldering time
SPVS, SPVN, SPVT, SPVM, SPVR, SPVE, SPPW8, SSCQ, SSCM, SPVL, SSCT, SPVQC, SPVQE	350±5°C	3s max.
SPVQ1, SPVQ3, SPVQ6, SPVQ7, SPVQ8, SPVQ9, SSCN, SPVQA	300±10°C	3 + 1 / 0s
SPPB (Reflow)	300±5°C	5s max.
SSCF, SPPB (For Lead, Dip)	350±10°C	3 + 1 / 0s

Reference for Dip Soldering

(For PC board terminal types)

Series	Items		Dip soldering	
	Preheating temperature	Preheating time	Soldering temperature	Duration of immersion
SSCT, SPVQ1, SPVQ3, SPVQ6, SPVQ7, SPVQ8, SPVQ9, SPVQA	100±10°C	60s max.	260±5°C	5±1s
SPPW8, SPPB	100 °C max.	60s max.	255±5°C	5±1s
SSCF	—		260±5°C	5±1s