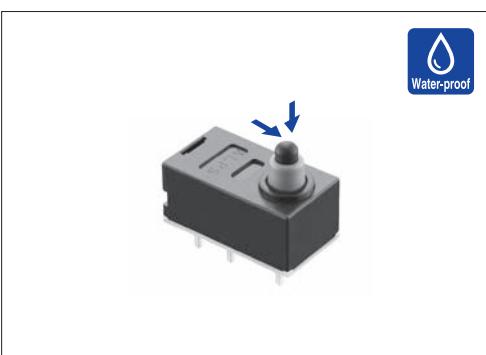


Two-pole simultaneous changeover switch that enables stable contact not dependent on operation position or speed



### ■ Typical Specifications

Items		Specifications
Rating (max.)/(min.) (Resistive load)		50mA 26V DC / 50μA 5V DC
Contact resistance (Initial / After operating life)		75mΩ max. / 200mΩ max.
Operating force		1±0.5N
Operating life	Without load	300,000cycles
	With load	300,000cycles (50mA 26V DC)

### ■ Product Line

Poles	Positions	Change over timing	Operating part shape	Terminal type	Minimum order unit (pcs)		Product No.
					Japan	Export	
2	2	Non shorting	Push	For PC board	1,500	6,000	<b>SPVQ910201</b>

#### Note

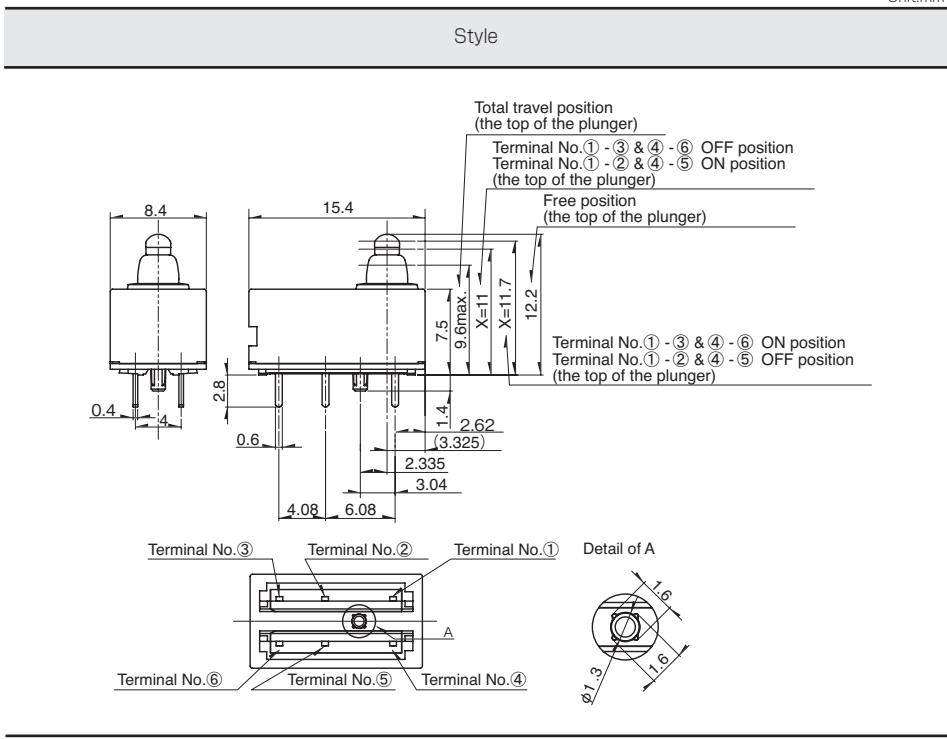
This unit cannot be used in water (IP67 rating, except for terminal).

### ■ Packing Specifications

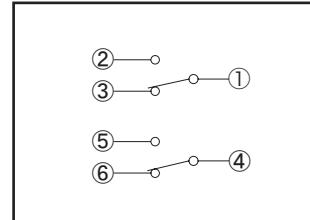
Tray

Number of packages (pcs.)		Export package measurements (mm)
1 case /Japan	1 case /export packing	
1,500	6,000	540×360×270

### ■ Dimensions



### ■ Circuit Diagram



Series		Water-proof Type			Fast Switching Type					
		SPVQ8	SPVQA	SSCN	SPVQ9	SPVQC	SPVQE			
Photo										
Operation type		Two-way								
Dimensions (mm)	W	8.3	15.2	13	15.4	15.4	17.2			
	D	5.3	6.4	5	8.4	7.4	12			
	H	6.5	7.95	15	7.5	7.5	7.5			
Operating temperature range		-40°C to +85°C								
Automotive use										
Life cycle (availability)										
Poles / Positions		1/1	1/1 1/2	1/2	2/2	2/2	3/2			
Rating (max.) (Resistive load)		0.1A 12V DC			50mA 26V DC	50mA 18V DC				
Rating (min.) (Resistive load)		50µA 5V DC		100µA 5V DC	50µA 5V DC					
Durability	Operating life without load	300,000cycles 1Ω max. or 1,000,000cycles 3Ω max.	300,000cycles 1Ω max.	100,000cycles 1Ω max.	300,000cycles 200mΩ max.		300,000 cycles CIRCUIT ①-②-③ and ⑥-⑦-⑧ 200mΩ max. CIRCUIT ④-⑤-⑥-⑦ 10 max.			
	Operating life with load Rating (max.) (Resistive load)	300,000cycles 1Ω max. or 1,000,000cycles 3Ω max.	300,000cycles 1Ω max.	100,000cycles 1Ω max.	300,000cycles 200mΩ max.		300,000 cycles CIRCUIT ①-②-③ and ⑥-⑦-⑧ 200mΩ max. CIRCUIT ④-⑤-⑥-⑦ 10 max.			
Electrical performance	Initial contact resistance	500mΩ max.			75mΩ max.		CIRCUIT ①-②-③ and ⑥-⑦-⑧ 75mΩ max. CIRCUIT ④-⑤-⑥-⑦ 250mΩ max.			
	Insulation resistance	100MΩ min. 500V DC				100MΩ min. 250V DC	100MΩ min. 100V DC			
	Voltage proof	500V AC for 1minute				250V AC for 1minute	100V AC for 1minute			
Mechanical performance	Terminal strength	3N for 1minute (with terminal) Wire strength 30N for 1minute (with wire)	3N for 1minute							
	Actuator strength	20N		10N	20N					
Environmental performance	Cold	-40°C 500h								
	Dry heat	85°C 500h								
	Damp heat	60°C, 90 to 95% RH 500h								
Operation force		1±0.5N		2N max.	1±0.5N					
Page		61	66	69	70	71	72			

Detector Switches Soldering Conditions	73
Detector Switches Cautions	74

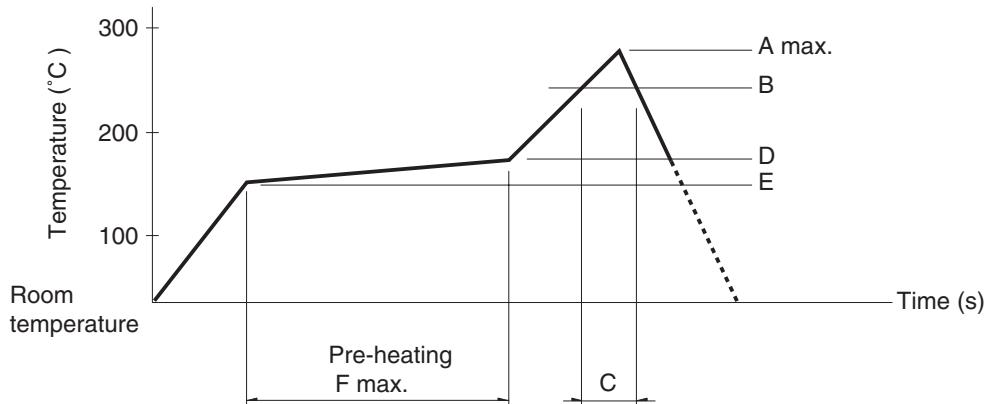
## Note

- Indicates applicability to all products in the series.

# Detector Switches Soldering Conditions

## Example of Reflow Soldering Condition

1. Heating method: Double heating method with infrared heater.
2. Temperature measurement: Thermocouple  $\phi 0.1$  to  $0.2$  CA (K) or CC (T) at soldering portion (copper foil surface).  
A heat resisting tape should be used for fixed measurement.
3. Temperature profile



Series (Reflow type)	A (°C) 3s max.	B (°C)	C (s)	D (°C)	E (°C)	F (s)				
<b>SPPB</b>	250		40							
<b>SPPW8</b>			35							
<b>SPVE</b>	260		230				40	180	150	120
<b>SPVL</b>										
<b>SPVM</b>										
<b>SPVN</b>										
<b>SPVR</b>										
<b>SPVS</b>										
<b>SPVT</b>										
<b>SSCM</b>										
<b>SSCQ</b>										
<b>SPVQC, SPVQE</b>	250									

## Notes

1. The condition mentioned above is the temperature on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, surface depending on the PC board's material, size, thickness, etc.  
The above-stated conditions shall also apply to switch surface temperatures.
2. Soldering conditions differ depending on reflow soldering machines.  
Prior verification of soldering condition is highly recommended.

## ■ Reference for Hand Soldering

Series	Soldering temperature	Soldering time
<b>SPVS, SPVN, SPVT, SPVM, SPVR, SPVE, SPPW8, SSCQ, SSCM, SPVL, SSCT, SPVQC, SPVQE</b>	$350 \pm 5^\circ\text{C}$	3s max.
<b>SPVQ1, SPVQ3, SPVQ6, SPVQ7, SPVQ8, SPVQ9, SSCN, SPVQA</b>	$300 \pm 10^\circ\text{C}$	$3 + 1 / 0\text{s}$
<b>SPPB (Reflow)</b>	$300 \pm 5^\circ\text{C}$	5s max.
<b>SSCF, SPPB (For Lead, Dip)</b>	$350 \pm 10^\circ\text{C}$	$3 + 1 / 0\text{s}$

## ■ Reference for Dip Soldering (For PC board terminal types)

Series	Items		Dip soldering	
	Preheating temperature	Preheating time	Soldering temperature	Duration of immersion
<b>SSCT, SPVQ1, SPVQ3, SPVQ6, SPVQ7, SPVQ8, SPVQ9, SPVQA</b>	$100 \pm 10^\circ\text{C}$	60s max.	$260 \pm 5^\circ\text{C}$	$5 \pm 1\text{s}$
<b>SPPW8, SPPB</b>	$100^\circ\text{C}$ max.	60s max.	$255 \pm 5^\circ\text{C}$	$5 \pm 1\text{s}$
<b>SSCF</b>		—	$260 \pm 5^\circ\text{C}$	$5 \pm 1\text{s}$

Detector	Slide	Push	Push
SPVE	SPVQ1, SPVQ3, SPVQ6, SPVQ7, SPVQ8, SPVQ9, SPVQA	SSCT	SSCF
SPVL	SSCQ	SPPW8, SPPB	
SPVM	SSCM		
SPVN	SSCN		
SPVR	SPVQA		
SPVS			
SPVT			
SSCM			
SSCQ			
SPVQC, SPVQE			