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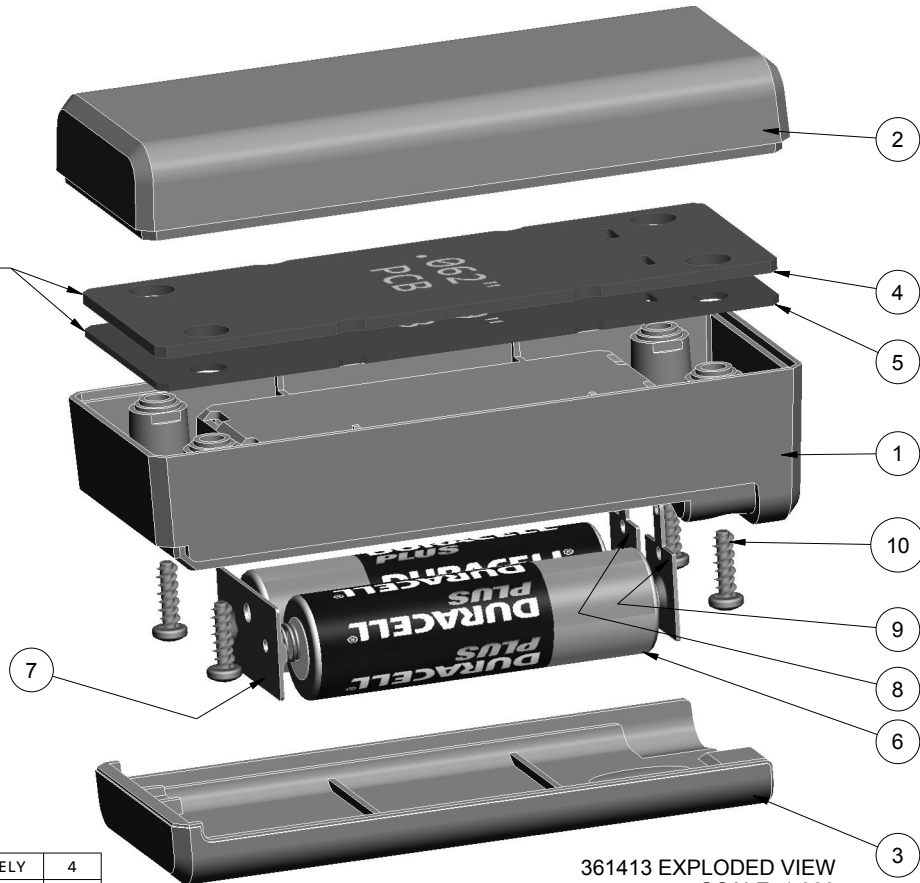
NOTES: UNLESS OTHERWISE SPECIFIED

- CORNERS DRAWN SHARP TO BE R.005 MAXIMUM.
- EXTERIOR SURFACE TEXTURE TO BE LIGHT EDM FINISH. EQUIVELANT TO MT-11007.
- INTERIOR SURFACE TEXTURE TO BE: B1.
- ALL INSIDE RADII .010R. UNLESS OTHERWISE SPECIFIED.
- ALL EXTERNAL DIMENSIONS AFFECTED BY THE DRAFT APPLY AT THE LARGE END OF THE FEATURE, AND ALL INTERNAL FEATURES AFFECTED BY THE DRAFT APPLY AT THE SMALL END OF THE FEATURE UNLESS OTHERWISE SPECIFIED.
- 1 DEGREE DRAFT IN THE DIRECTION OF PULL IS PERMISSIBLE UNLESS OTHERWISE SPECIFIED.
- MATERIAL / COLOR: ABS PLASTIC IS STANDARD IN BLACK OR WHITE. CUSTOM MATERIALS AND COLORS ARE AVAILABLE UPON REQUEST FOR QUOTE.
- PCB SIZES ARE RECOMMENDATIONS ONLY. FINAL SIZES AND VERIFICATION OF IT'S FIT ARE THE SOLE RESPONSIBILITY OF EACH OWNER.
- ASSEMBLY SCREWS FOR THE ENCLOSURE INCLUDED.
- THIS DRAWING IS BASED ON A SOLID MODEL, AND IS FURTHER DEFINED BY THE SOLID MODEL FILE.
- ALLOWABLE FLASH: 0.005 MAX.
- ALL EJECTOR PIN MARKS TO BE WITHIN 0.010" OF FLUSH, PROTRUDING OR BELOW FLUSH.
- TRIM GATE WITHIN 0.015" OF FLUSH.



SCALE 1.000

SHOWN WITH BOTH PCB
CHOOSE ONE



361413 EXPLODED VIEW
SCALE 1.000

10	SCREW_HILO-N04X375	#4 HiLo x .375" SCREW	ZINK PLATED	SOLD SEPERATELY	4
9	AA-SINGL-CONTACT-POS	ACC-AAPOS-5223	SPRING STEEL	SOLD SEPERATELY	1
8	AA-SINGL-CONTACT-NEG	ACC-AANEG-5201	SPRING STEEL	SOLD SEPERATELY	1
7	AA-DBL-CONTACT	ACC-AADBL-5212	SPRING STEEL	SOLD SEPERATELY	1
6	BATTERY_AA	"AA" SIZE BATTERY	REFERENCE	CUSTOMER SUPPLIED	2
5	361413-PCB_039	361413 .039" PCB - REFERENCE	1 MM THICK	CUSTOMER SUPPLIED	1
4	361413-PCB_062	361413 .062" PCB - REFERENCE	.062" THICK	CUSTOMER SUPPLIED	1
3	361413-HATCH	361413 HATCH - STANDARD	ABS	BLACK or WHITE	1
2	361413-COVER	361413 COVER - STANDARD	ABS	BLACK or WHITE	1
1	361413-BASE	361413 BASE - STANDARD	ABS	BLACK or WHITE	1
ITEM	FILE NAME	DESCRIPTION	MATERIAL	COLOR	QTY.

BILL OF MATERIALS

REVISION

REV.	DRAWN BY	ECO No	DESCRIPTION	DATE	APPR.
A	M BOYER		PRELIMINARY RELEASE	02-May-14	D.C.
B	M BOYER		REDUCE HEIGHT OF HATCH LIP	16-May-14	D.C.
C	M BOYER		INCREASE HEIGHT OF COVER .102	07-Oct-14	D.C.
D	M BOYER		ADD .039" BOARD OPTION	21-Oct-14	

THIRD ANGLE PROJECTION
DO NOT SCALE DRAWING

TOLERANCES: UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN U.S. INCHES.
X.XX = .015 X.XXXX = .001
X.XXX = .010 X.X" = 1"

NEW AGE ENCLOSURES

Customer's Part No: 361413

APPROVAL	BY	DATE
CHECK		
ENG.		
SCALE	AS NOTED	

DRAWN BY
M BOYER

02-May-14

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COMPACT AA - STANDARD
SXX-361413-XXX

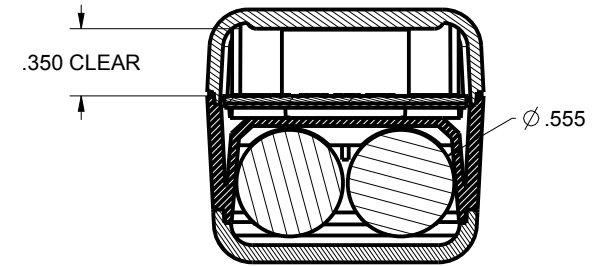
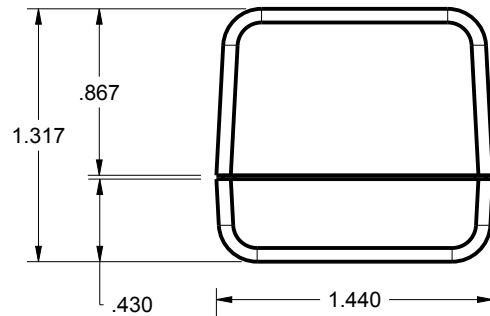
SIZE
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DRAWING NAME
361413_RD

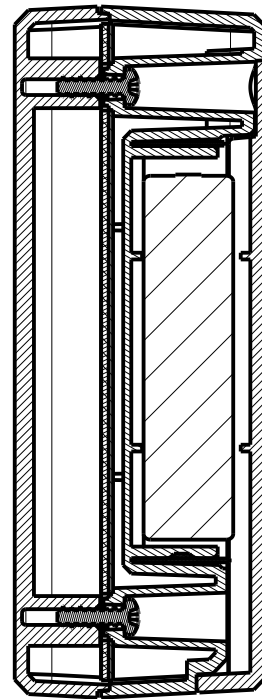
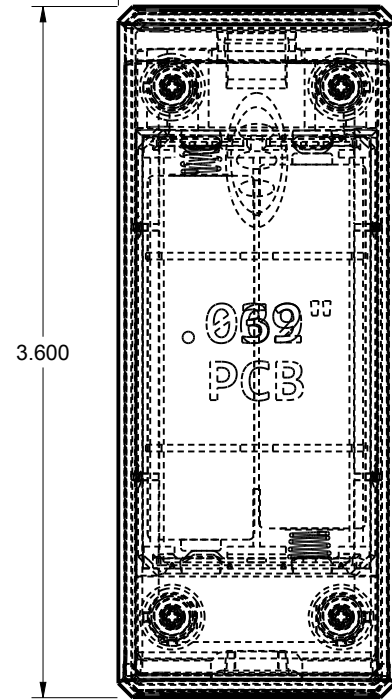
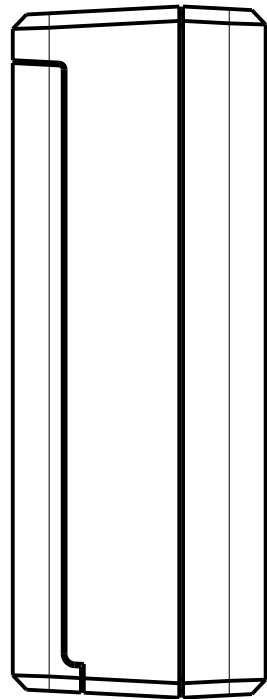
SHEET
1 OF 7

REV.DOC
D

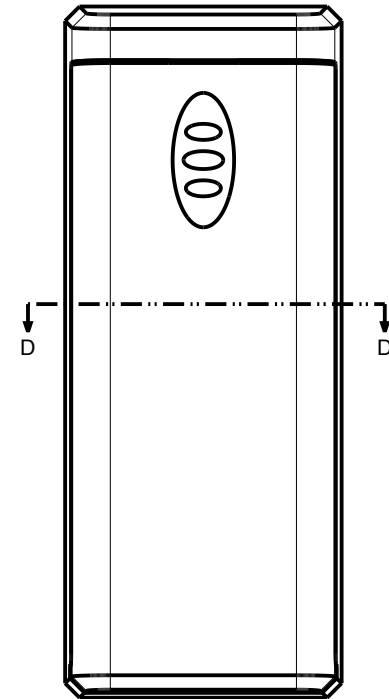
361413 ASSEMBLY



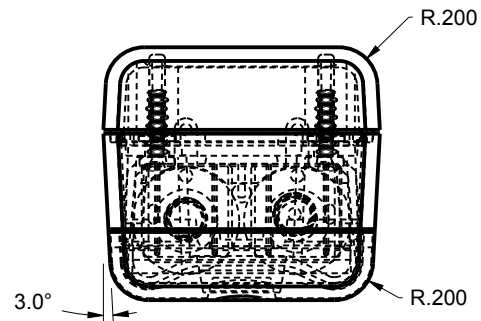
SECTION D-D



SECTION P-P



SCALE 1.000



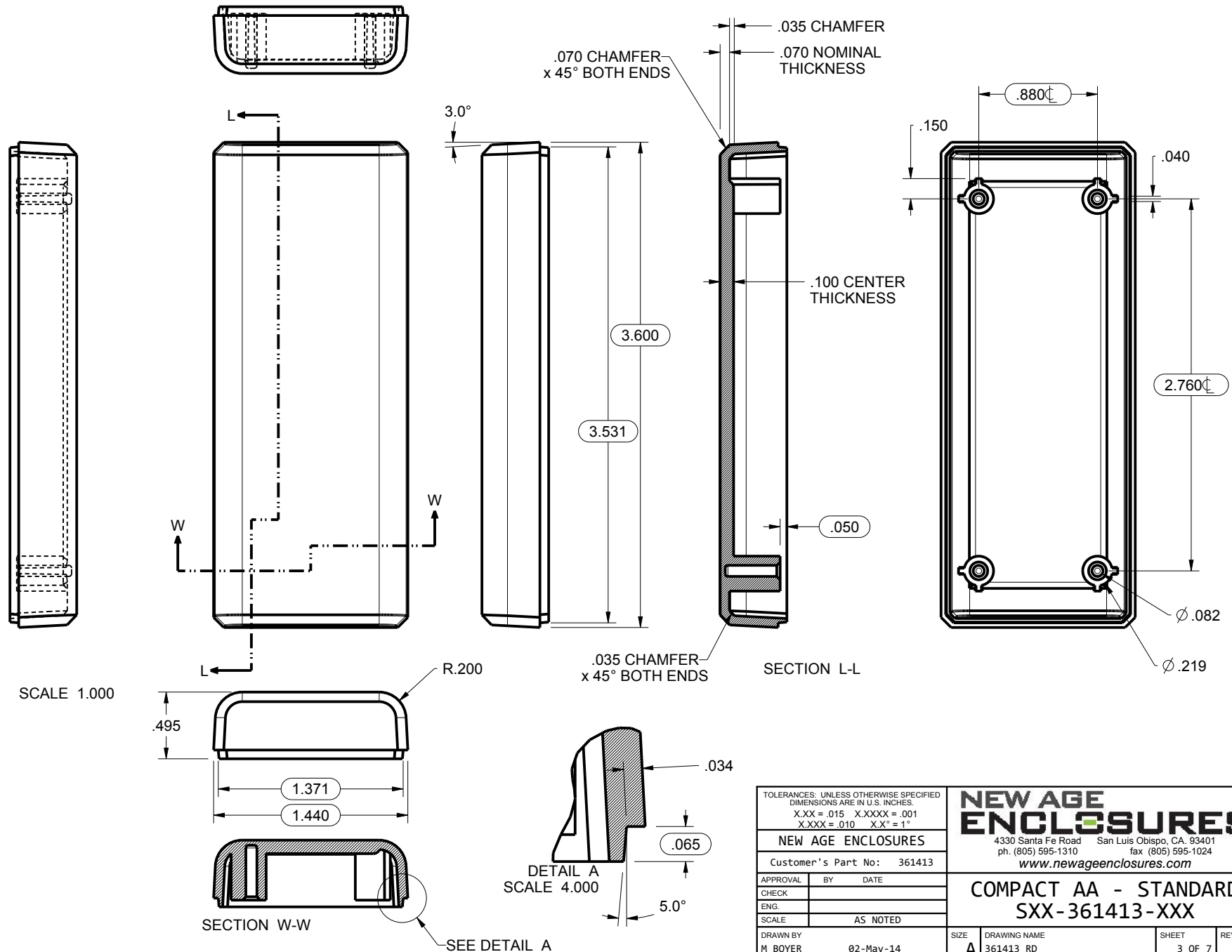
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X.XXX = .010 X.X° = 1°		
NEW AGE ENCLOSURES		
Customer's Part No: 361413		
APPROVAL	BY	DATE
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ENG.		
SCALE	AS NOTED	
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SXX-361413-XXX

SIZE	DRAWING NAME	SHEET	REV.DOC
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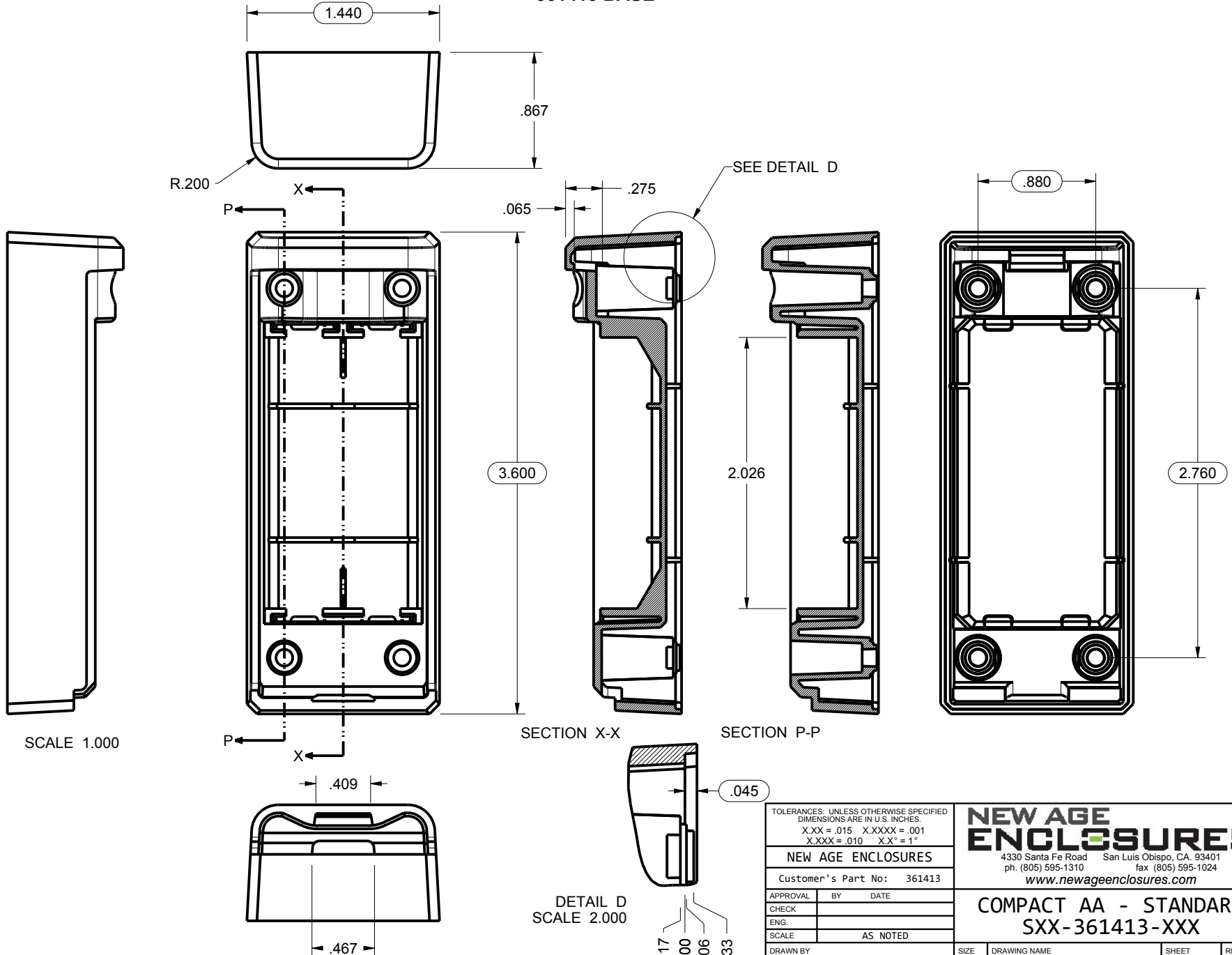
361413 COVER



TOLERANCES: UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN U.S. INCHES.	
X.XX = .015 X.XXXX = .001	
X.XXX = .010 X.X° = 1°	
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Customer's Part No: 361413	
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CHECK	
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SXX-361413-XXX	
SIZE	DRAWING NAME
A	361413_RD
SHEET	REV.DOC
3 OF 7	D

361413 BASE



SCALE 1.000

DETAIL D
SCALE 2.000

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X.XX = .015 X.XXXX = .001
X.XXX = .010 X.X° = 1°

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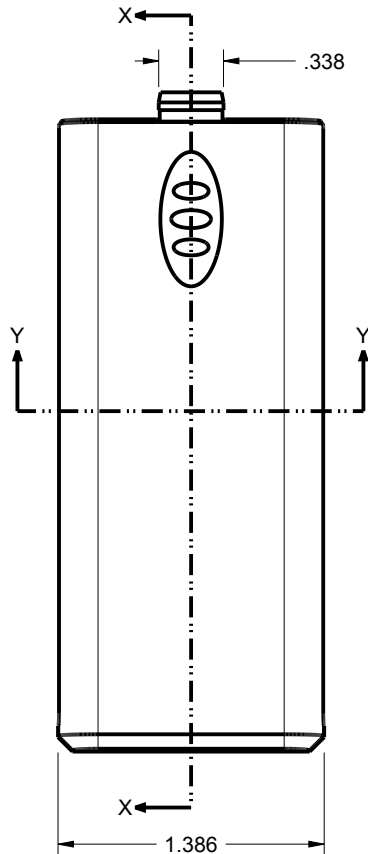
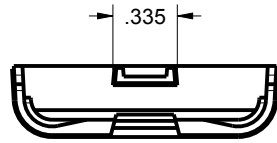
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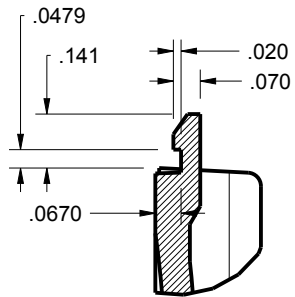
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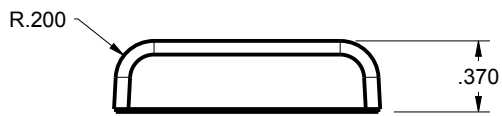
361413 HATCH



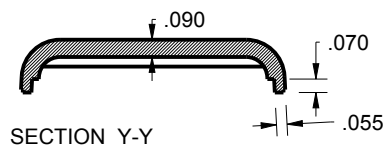
SCALE 1.000



DETAIL B
SCALE 2.000

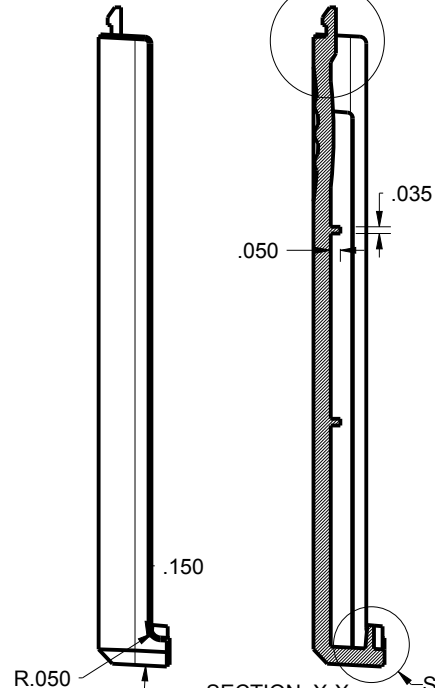


DETAIL C
SCALE 2.000



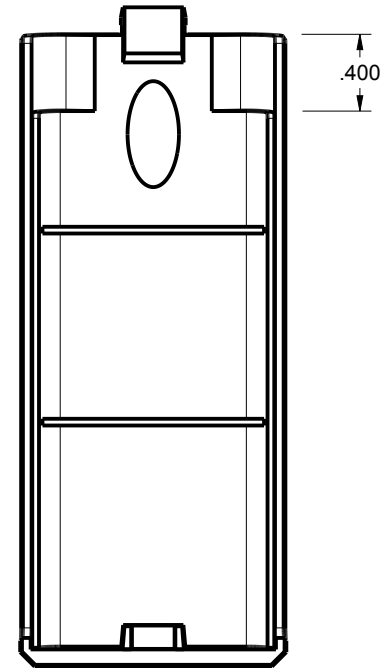
SECTION Y-Y

SEE DETAIL B



SECTION X-X

SEE DETAIL C



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X.XXX = .010 X.X° = 1°

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APPROVAL BY DATE

CHECK

ENG.

SCALE AS NOTED

DRAWN BY M BOYER 02-May-14

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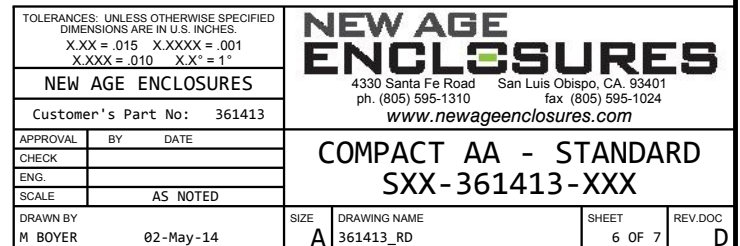
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SIZE A DRAWING NAME 361413_RD

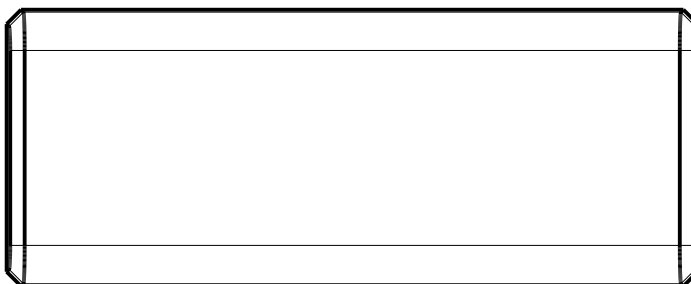
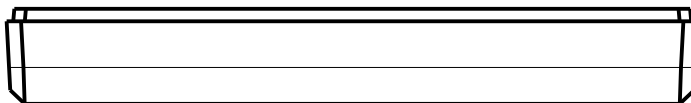
SHEET 5 OF 7 REV.DOC D

PCB SIZES ARE RECOMMENDATIONS ONLY. FINAL SIZES AND VERIFICATION OF IT'S FIT ARE THE SOLE RESPONSIBILITY OF THE OEM.

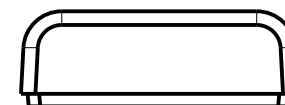
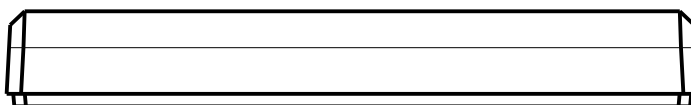
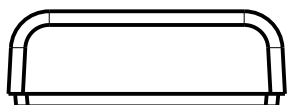


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SXX-361413-XXX COVER - ABS, BLACK					
STEP NO	DESCRIPTION	CUTTER	FIXTURE	ORIENTATION	PROGRAM
1-C-C1	-	T2 = .062" EM	-	SINGLE	-
2-C-C2	-	T2 = .062" EM	-	-	-

DRAWN BY M BOYER		02-May-14		SIZE A	DRAWING NAME 361413_RD	SHEET 7 OF 7	REV.DOC D
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**COMPACT AA - STANDARD
SXX-361413-XXX**