

FLO B Series Assembly Instruction

1 Prepare components **1** Outer Shell, **2** Housing, **3** Shielding Shells, **4** Clamp Ring, **5** Sealing Nut, **6** Bend Relief.

2 Follow stripping length of outer jacket (L3), insulation (L1), and fold the braid backward (L2).

| Dimension | Value |
|-----------|---------|
| L1 | 2mm |
| L2 | 2mm |
| L3 | 10mm ±1 |

3 Follow the order from **5** to **4** and put components through cable accordingly. (See figure **A**). Solder wires according to pin assignment showing on 2D drawing and heat shrink tubes up (See figure **B**).

A **B**

Shrink Tubes (Assemble before soldering)

4 Assemble **3** Shielding Shells by matching the keying on **3** Shielding Shell and **2** Housing.

5 Make sure

1. Red dot on the **1** Outer Shell
2. Keying on the **3** Shielding Shell
3. Keying on **4** Clamp Ring

are all aligned, and then assemble all components into **1** Outer Shell.

6 Assemble **5** Sealing Nut.