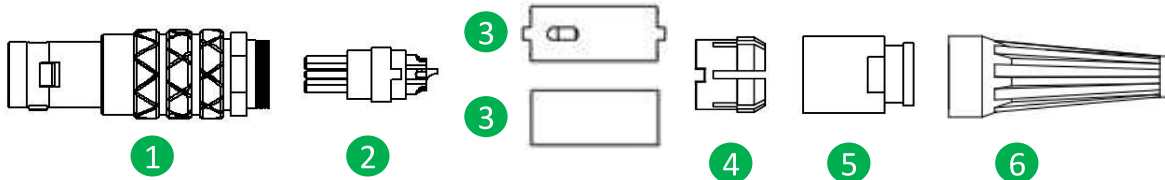
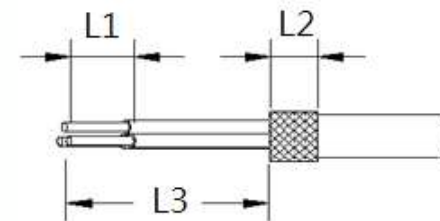


FLO B Series Assembly Instruction

- 1** Prepare components **1** Outer Shell 、 **2** Housing 、 **3** Shielding Shells 、
4 Clamp Ring 、 **5** Sealing Nut 、 **6** Bend Relief.

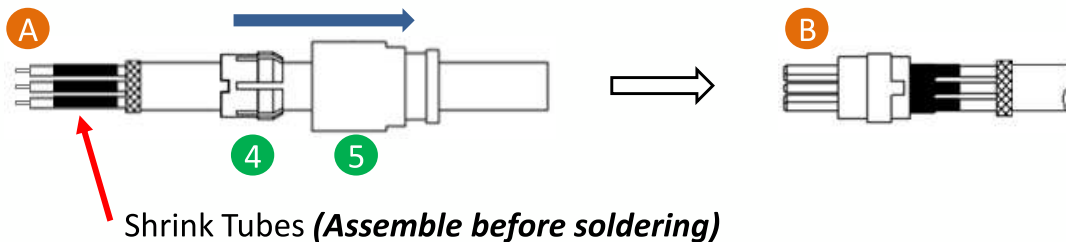


- 2** Follow stripping length of outer jacket (L3), insulation (L1), and fold the braid backward (L2).

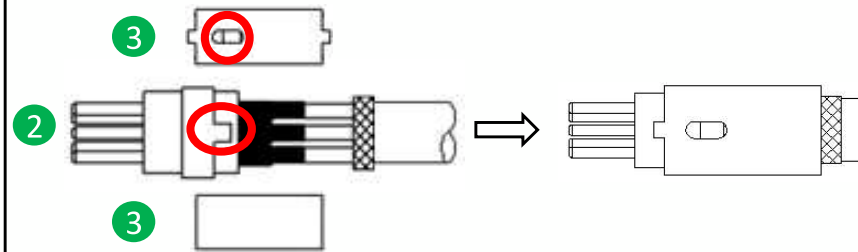


Dimension	
L1	2mm
L2	2mm
L3	10mm±1

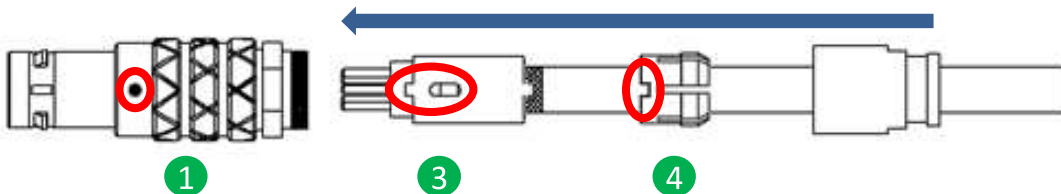
- 3** Follow the order from **5** to **4** and put components through cable accordingly. (See figure **A**). Solder wires according to pin assignment showing on 2D drawing and heat shrink tubes up (See figure **B**).



- 4** Assemble **3** Shielding Shells by matching the keying on **3** Shielding Shell and **2** Housing.



- 5** Make sure
1. Red dot on the **1** Outer Shell
2. Keying on the **3** Shielding Shell
3. Keying on **4** Clamp Ring
are all aligned, and then assemble all components into **1** Outer Shell.



- 6** Assemble **5** Sealing Nut.

