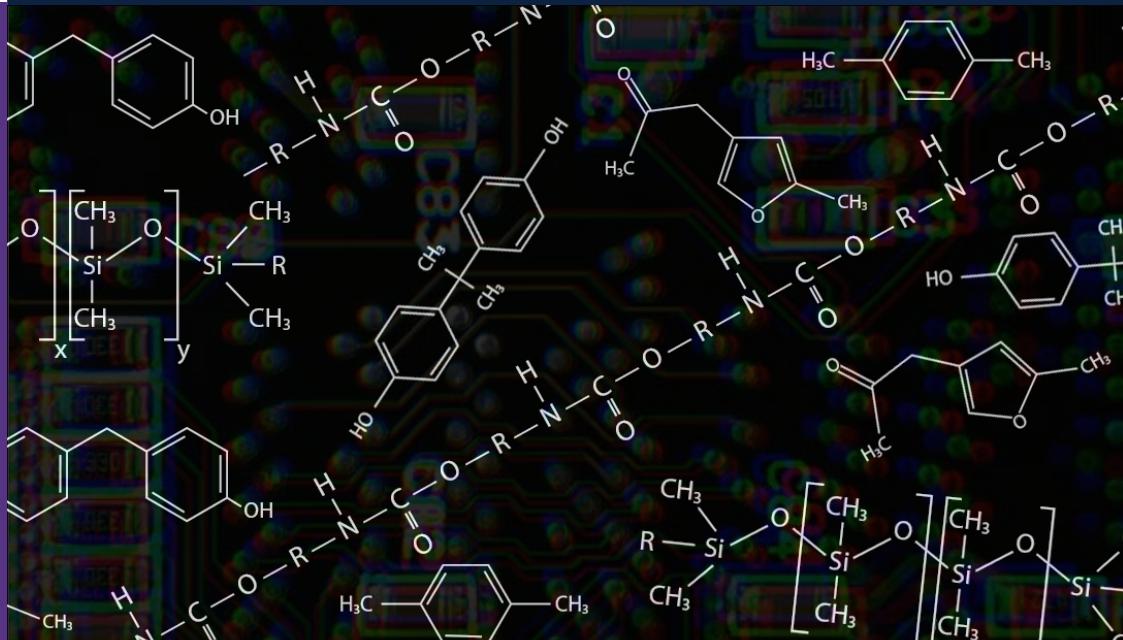




ONE COMPANY... MANY SOLUTIONS

AUTOMOTIVE  
AEROSPACE  
TRANSPORT  
MARINE  
MEDICAL  
TELECOMMUNICATIONS  
CONSUMER ELECTRONICS  
UTILITIES

# SPECIALTY GREASES





## WHO IS MG CHEMICALS

MG Chemicals is a manufacturer and wholesaler of chemical products for the electronics industry. Our chemical products include dusters and circuit coolers, electronic cleaners, flux removers, contact cleaners, protective coatings, epoxies, adhesives, RTV silicones, lubricants, EMI/RFI shielding coatings, thermal management products, prototyping supplies, solders, and more. We also distribute related non-chemical products such as wipes, swabs, brushes, desoldering braids, copper clad boards and 3D printing filaments.

## MG SERVICE

MG Chemicals recognizes that setting up production comes with various challenges. Our service team offers a wide variety of experience in material production, equipment, and technical issues you may encounter during planning, pilot studies, and production runs. To overcome these challenges, we offer professional services.

As a service, MG Chemicals can

- Provide advice on equipment and materials
- Assist with setup and troubleshooting
- Review your proposed application processes
- Suggest ways of optimizing and customizing processes to best meet your needs
- Offer training on the proper use of our products.

### Quality Assurance

Since 1955, MG Chemicals has provided the North American electronics industry with a full line of high performance chemicals and accessories. The MG Chemicals manufacturing facility operates under the ISO 9001 Quality System Standard. All products undergo MG Chemicals' design process including the testing and analysis of each product to maximize performance, user safety, environmental safeguards and market desirability.

### Customer Care

Customer care is what separates MG Chemicals from the rest. Our commitment to all of these principles focuses on getting you the quality product and support you deserve.



# TABLE OF CONTENTS

<b>WHO IS MG CHEMICALS</b>	<b>2</b>
<b>THERMALLY CONDUCTIVE GREASES</b>	<b>4</b>
Silicone Heat Transfer Compound - 860	4
Super Thermal Grease II - 8616	4
Super Thermal Grease III - Zinc Oxide Free - 8617	4
Thermally Conductive Grease Comparison Chart	5
<b>ELECTRICALLY CONDUCTIVE GREASES</b>	<b>6</b>
Carbon Conductive Grease - 846	6
Silver Conductive Grease - 8463	6
Carbon Conductive Assembly Paste - 847	7
Premium Carbon Conductive Grease - 8481	7
Electrically Conductive Grease Comparison Chart	8
<b>DIELECTRIC GREASE</b>	<b>9</b>
Translucent Silicone Grease - 8462	9
<b>LUBRICANTS</b>	<b>10</b>
Static Dissipative, Anti-Corrosive Grease - 8464	10
Lithium Grease - 8461	10
Penetrating Oil - 8472	11
Nu-Trol™ Control Cleaner - 401B	11

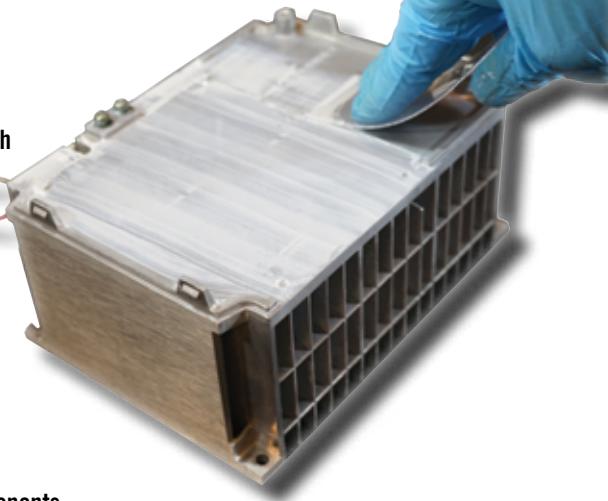
## THERMALLY CONDUCTIVE GREASES

MG Chemicals thermal greases are made from high quality lubricants mixed with thermally conductive fillers. They are designed to meet a wide variety of thermal requirements from the simplest to the most demanding applications. As a result of eliminating gaps between bonded surfaces, it allows for improved heat transfer and dissipation from components.

Our full line of thermal greases are capable of lowering contact resistance and improving mating between irregular surfaces. By allowing components to transfer heat more effectively, thermal greases result in increased performance and extended life in products.

### BENEFITS & FEATURES

- High dielectric strength
- Non-bleeding
- Non-conductive
- Long shelf life
- Safe on most plastics
- Corrosion resistant



### APPLICATIONS:

- CPUs
- GPUs
- Power components
- LEDs
- Chipsets
- Heatsinks

### Silicone Heat Transfer Compound - 860

The product is a “traditional” thermally conductive grease based on zinc oxide and silicone oil that provides good thermal conductivity across a wide operating temperature range. Silicone thermal greases are preferred in high operating temperature applications where silicone migration is not a concern.

- Broad constant service temperature range -40 °C to 200 °C
- Good thermal conductivity: 0.66 W/(m·K)

Cat. Number	Packaging	Net Volume		Net Weight	
860-4G	Pouch	1.7 mL	0.06 fl oz	4 g	0.14 oz
860-60G	Jar	25 mL	0.84 fl oz	60 g	2.11 oz
860-150G	Tube	62.5 mL	2.11 fl oz	150 g	5.29 oz
860-1P	Can	470mL	15.9 fl oz	1.13 kg	2.49 lb

### Super Thermal Grease II - 8616

This product is an extremely thermally conductive grease used to improve the thermal conductivity between irregular metal surfaces. It has been designed for applications where maximum heat flow is a must. It has a non-silicone oil base, and it is extremely stable under temperature cycling. Additionally, it is free of metallic fillers, and therefore, does not present the capacitance issues common with other silver-filled, high-end thermal greases. This product was designed for use in electronic applications where heat flow is critical.

- Silicone-free
- Excellent constant service temperature range -68 °C to 165 °C
- Extreme thermal conductivity: 1.78 W/(m·K)

Cat. Number	Packaging	Net Volume		Net Weight	
8616-3ML	Syringe	3 mL	0.01 fl oz	8.0 g	0.28 oz
8616-25ML	Jar	25 mL	0.84 fl oz	67.2 g	2.37 oz
8616-85ML	Tube	86 mL	2.93 fl oz	228 g	8.21 oz
8616-1P	Jar	483 mL	1 pint	1.3 kg	2.86 lb
8616-1G	Pail	3.78 L	1.0 gal	10.1 kg	22.4 lb

### Super Thermal Grease III - Zinc Oxide Free - 8617

This product is a low thermal resistance, non-corrosive grease. It uses an extremely thermally stable synthetic oil base that is electrically insulating. This product was formulated without the use of zinc oxide, and therefore, is a non-regulated product in all sizes.

- Zinc oxide free—ships non-regulated in all sizes
- Silicone-free
- Excellent constant service temperature range -68 °C to 165 °C
- Very high thermal conductivity: 1.0 W/(m·K)

Cat. Number	Packaging	Net Volume		Net Weight	
8617-85ML	Tube	85 mL	2.87 fl oz	166 g	5.87 oz
8617-1P	Jar	473 mL	1 pint	926 g	2.04 lb
8617-1G	Pail	3.78 L	1.0 gal	7.4 kg	16.3 lb

MG Cat. No.	860	8616	8617
Conductive Filler	Zinc oxide, silica	Aluminum oxide, zinc oxide	Aluminum oxide
Base Material	Silicone oil	Synthetic oil	Synthetic oil
VOC	27%	17.5%	69%
Shelf Life	5 y	5 y	5 y
<b>Physical Properties</b>			
Color	White	White	White
Odor	Odorless	Odorless	Odorless
Density @25 °C	2.40 g/mL	2.69 g/mL	1.96 g/mL
Viscosity	Thixotropic paste	Thixotropic paste	Thixotropic paste
Evaporation Loss <sup>a)</sup>	0.1%	1.2%	2.3%
Oil Separation <sup>b)</sup>	0.7%	0.02%	1.0%
Dropping Point	>260°C	>300 °C	>308 °C
Water Washout @38 °C	0.1%	0.9%	1.5%
Worked Penetration <sup>c)</sup>	303	287	343
Oil Viscosity Index <sup>d)</sup>	N/A	>110 °C	>110 °C
Lubrication	No	No	No
Bleed Resistant	Yes	Yes	Yes
Corrosion Resistant	Yes	Yes	Yes
<b>Electrical Properties</b>			
Volume Resistivity	$1.5 \times 10^{15} \Omega\cdot\text{cm}$	$1.8 \times 10^{11} \Omega\cdot\text{cm}$	$9.9 \times 10^9 \Omega\cdot\text{cm}$
Volume Conductivity	$6.7 \times 10^{-16} \text{ S/cm}$	$5.6 \times 10^{-12} \text{ S/cm}$	$1.0 \times 10^{-10} \text{ S/cm}$
Dielectric Strength	400 V/mil	330 V/mil	450 V/mil
Breakdown Voltage	N/A	16 600 V	4 500 V
Dielectric Constant @1 000 cps	3.81	6.77	6.07
Dissipation Factor @1 000 cps	0.003	0.01	0.08
<b>Thermal Properties</b>			
Thermal Conductivity @25 °C	0.66 W/(m·K)	1.78 W/(m·K)	1.0 W/(m·K)
Contact Thermal Resistance @25 °C	$0.57 \times 10^{-3} (\text{m}^2\text{K})/\text{W}$	$0.24 \times 10^{-3} (\text{m}^2\text{K})/\text{W}$	$0.71 \times 10^{-3} (\text{m}^2\text{K})/\text{W}$
Constant Service Temperature	-40 to 200 °C	-68 to 165 °C	-68 to 165 °C

a) Evaporation loss tested for 22 hours at 165 °C [329 °F].

b) Oil separation tested for 30 hours at 165 °C [329 °F].

c) 60 strokes

d) High oil viscosity index of over 100 indicates small oil viscosity changes with temperature



4 grams Pouch



25 mL Jar



85 mL Tube



1 pint Jar



1 Gallon Pail

# ELECTRICALLY CONDUCTIVE GREASES

MG Chemicals offers a full line of electrically conductive greases formulated to improve electrical conductivity while providing protection against moisture and corrosion. These greases perform by displacing air between surface irregularities and voids with conductive material, and therefore, lowering the electrical resistance between the surfaces.

## BENEFITS & FEATURES

- Safe on most plastics
- Corrosion resistant



### Carbon Conductive Grease - 846

This product is an economical, electrically conductive silicone grease formulated for improving electrical connections between sliding surfaces and parts. It provides excellent lubrication, inhibits corrosion, and protects against humidity.

The 846 is designed to lubricate and it may cause shorts when used incorrectly. For a non-bleeding or non-migrating electrically conductive grease, see 847 Carbon Conductive Assembly Paste.

- Broad constant service temperature range -50 °C to 200 °C
- Volume resistivity: 114 Ω·cm

Cat. Number	Packaging	Net Volume	Net Weight
846-80G	Tube	76.2 mL	2.58 fl oz
846-1P	Jar	495 mL	1 pt

### Silver Conductive Grease - 8463



## APPLICATIONS:

- Gaskets for EMI Shielding
- Preventing arcing, pitting, hotspots, and welds between surfaces
- Ensuring electrical contact between loose or vibrating parts
- Improving conductivity between irregular or pitted surfaces
- Car headlights
- Lubrication between moving parts
- Electrical sockets
- Bus bars



This product is a conductive silicone grease formulated for improving both electrical and thermal connections between sliding surfaces and parts.

The 8463 is designed to lubricate and it may cause shorts when used incorrectly. For a non-bleeding or non-migrating electrically conductive grease, see 847 Carbon Conductive Assembly Paste.

- Broad constant service temperature range -50 °C to 200 °C

Cat. Number	Packaging	Net Volume	Net Weight
8463-7G	Syringe	3.0 mL	0.10 fl oz

## Carbon Conductive Assembly Paste - 847

This product is an electrically conductive, non-bleeding grease for improving electrical connections between non-moving surfaces and parts. It was designed to work in the same manner as a heat sink grease, only electrically conductive. It is also good for applying on bus-bars and other applications where a flowable grease is undesirable. It is non-bleeding and stays where it is applied, so short circuits are less of a concern. As well, it inhibits corrosion, has a wide operating temperature range, a long service life, and does not contain silicone.



- **Silicone-free**
- **Non-bleeding even at high temperatures**
- **Broad constant service temperature range -50 °C to 200 °C**
- **Volume resistivity: 46 Ω·cm**
- **Contains Corrosion inhibitors**

Cat. Number	Packaging	Net Volume		Net Weight	
847-25ML	Jar	25 mL	0.84 fl oz	26.8 g	0.94 oz
847-1P	Jar	466 mL	15.7 fl oz	0.500 g	17.6 oz
847-1G	Pail	3.78 L	1.0 gal	4.05 kg	8.94 lb

## Premium Carbon Conductive Grease - 8481

This product is an electrically conductive grease with a synthetic oil base that is silicone free and contains extra corrosion inhibitors, which makes it capable of withstanding 300 hours of salt fog testing (automotive grade). This is a premium grease meant specifically to be electrically conductive while providing extreme levels of corrosion protection. It is very stable and generally does not separate even under extreme temperature cycling.

Similar to the 846 and 8481, it lubricates and improves electrical connections between sliding surfaces and parts.

The 8481 is designed to lubricate and it may cause shorts when used incorrectly. For a non-bleeding or non-migrating electrically conductive grease, see 847 Carbon Conductive Assembly Paste.



- **Silicone-free**
- **Non-bleeding even under temperature cycling**
- **Broad constant service temperature range -68 °C to 165 °C**
- **Volume resistivity: < 160 Ω·cm**
- **Contains Corrosion inhibitors**

Cat. Number	Packaging	Net Volume		Net Weight	
8481-1	Tube	85 mL	2.87 fl oz	85.4 g	3.07 oz
8481-2	Jar	453 mL	15.3 fl oz	0.465 g	1.03 lb
8481-3	Pail	3.78 L	1.0 gal	3.79 kg	8.37 lb

MG Cat. No.	8463	8481	846	847
Conductive Filler	Carbon, Silver	Carbon, Graphite	Carbon	Carbon
Base Material	Silicone oil	Synthetic oil	Silicone oil	Synthetic oil
VOC	31%	4%	0%	0%
Shelf Life	5 y	5 y	5 y	5 y
<b>Physical Properties</b>				
Color	Silver	Black	Black	Black
Odor	Odorless	Odorless	Odorless	Odorless
Density @25 °C	2.35 g/mL	1.01 g/mL	1.05 g/mL	1.07 g/mL
Viscosity	Thixotropic	Thixotropic	Thixotropic	Thixotropic
Evaporation Loss <sup>a)</sup>	0.5%	2.0%	2.6%	0.3%
Oil Separation <sup>b)</sup>	10%	5.0%	0.4%	1.8%
Dropping Point	>304 °C	>300 °C	>304 °C	>304 °C
Water Washout @38 °C	0.6%	0.9%	1.3%	0.2%
Worked Penetration <sup>c)</sup>	N/A	315	269	174
Oil Viscosity Index <sup>d)</sup>	N/A	>110 °C	N/A	>110 °C
Lubrication	High	Very high	Very high	Very low
Bleed Resistant	No	Yes	No	Yes
Emcor Rust Test <sup>g)</sup>	N/A	#0	#1	#3
<b>Electrical Properties</b>				
Volume Resistivity	N/A	160 Ω·cm	114 Ω·cm	46 Ω·cm
Volume Conductivity	N/A	0.006 S/cm	0.009 S/cm	0.02 S/cm
<b>Thermal Properties</b>				
Thermal Conductivity @25 °C	~0.45 W/(m·K)	0.29 W/(m·K)	N/A	N/A
Constant Service Temp.	-50 to 200 °C	-68 to 165 °C	-50 to 200 °C	-50 to 200 °C

N/A=Not Available

- a) Evaporation loss tested for 22 hours at 165 °C [329 °F].
- b) Oil separation tested for 30 hours at 165 °C [329 °F].
- c) 60 strokes, ½ scale
- d) High oil viscosity index of over 100 indicates small oil viscosity changes with temperature
- e) Evaporation loss tested for 44 h at 25 °C [77 °F].
- f) Boeing test found no separation after thermal cycling ten cycles from -40 to 121 °C [-40 to 250 °F].
- g) Tested using distilled (DI) water. Emcor corrosion rating is ranked from 0 (no corrosion) to 4 (corrosion).



7 grams Syringe



85 mL Tube



25 mL Jar



1 pint Jar



1 gallon Pail

# DIELECTRIC GREASE

## Translucent Silicone Grease - 8462

This product is a water repelling, dielectric grease that provides superior corrosion and arcing resistance for connectors. Apply it on connectors to provide instant protection from moisture, humidity, oxidation, arcing, and static discharge. It is thick and non-melting and will stay where it is applied. It is safe on a wide range of metals, rubbers, plastics and elastomers. Although it is electrically insulating, it can also be used to fill the gaps between tight fitting connectors to prevent moisture or humidity from seeping in, and to provide lubrication.

### BENEFITS & FEATURES

- Dielectric strength of 500 V/mil
- Thick grease that stays where it is applied
- Non-melting—stable over a wide temperature range and conditions
- Good corrosion protection
- Excellent electrical insulator and high dielectric strength
- Protects from arching and static
- Non-conductive—no risk of shorts due to silicone migration
- Usable for incidental food contact—conforms to 21 CFR section 178.3570
- Odorless and non-toxic

### APPLICATIONS:

- Circuit breaker lubrication
- Arcing prevention
- Gap filling between connectors



Cat. Number	Packaging	Net Volume		Net Weight	
8462-85ML	Tube	87.9 mL	2.97 fl oz	87 g	3.06 oz
8462-1P	Jar	473 mL	16.0 fl oz	468 g	1.03 lb
8462-1G	Pail	3.78 L	1.0 gal	3.74 kg	8.25 lb



## LUBRICANTS

MG Chemicals line of lubricants are formulated to provide lubrication for moving parts, corrosion protection, general purpose cleaning, and static dissipation. The lubricants offer wide service temperature ranges and environmental stability which improves equipment lifespan. It is safe on many plastics and rubbers and is ideal for use on metal fasteners, electronics, and much more.

### Static Dissipative, Anti-Corrosive Grease- 8464

This grease is designed to lubricate and provide powerful protection against corrosion, while remaining stable in high temperatures and under extreme temperature cycling.

As well, it contains a small amount of conductive filler to prevent static buildup. It is extremely useful for protecting and lubricating metal parts in static sensitive applications in extreme environments

#### BENEFITS & FEATURES

- Extreme corrosion resistance - passes 1000 hours of salt fog testing (aerospace grade)
- Excellent high temperature stability
- Will not separate under extreme temperature cycling
- Wide service temperature range of -68 °C to 165 °C
- Safe on plastics
- Silicone Free

#### APPLICATIONS:

- Component lubrication
- Corrosion protection
- Static build-up discharging



### Lithium Grease - 8461

A general purpose lubricant with a smooth buttery cream texture, providing superior lubrication and corrosion protection to moving parts.

#### BENEFITS & FEATURES

- Reduces friction and wear on moving parts
- Retains consistency over a wide range of temperatures.
- Provides good corrosion protection
- Service temperature range -40 °C to 180 °C
- Silicone free

#### APPLICATIONS:

##### Lubricate and Protect

- Electronics plastic gears and sliding components
- Industrial machinery
- Various moving plastic and metal parts



Cat. Number	Packaging	Net Volume		Net Weight	
8464-1	Tube	85 mL	2.87 fl oz	178 g	6.29 oz
8464-2	Jar	468 mL	15.8 fl oz	985 g	34.7 oz

Cat. Number	Packaging	Net Volume		Net Weight	
8461-85mL	Tube	85 mL	2.9 fl oz	85 g	3 oz
8461-1P	Tub	454 mL	15 fl oz	409 g	13 oz

## Penetrating Oil - 8472

The 8472 Penetrating Oil rapidly dissolves corrosion and rust. It creeps into tiny spaces between close fitting parts and quickly releases seized nuts, bolts, and other mechanical parts. It also cleans and lubricates metal parts and protects them from corroding again the future. It is distinguished from competitors by the extreme corrosion resistance it imparts, being non-volatile, containing no VOC's, and because it is safe on plastics and painted surfaces.

### BENEFITS & FEATURES

- Dissolves rust quickly
- Creeps into tiny spaces
- Provides extreme protection against rust and corrosion
- Excellent long lasting general purpose lubricant
- Cleans grime, grease, rust, and adhesives
- Safe on most plastics, seals, rubber, paint, and coatings
- Will not dry out quickly
- Displaces moisture
- Lubricating film repels water and protects against abrasive particles
- Reduces wear, increasing equipment lifespan
- Low VOC's, no CFC's or Chlorinated Solvents
- Silicone-Free

### APPLICATIONS:

- Releasing: rusted bolts, nuts, screws, fasteners, pulleys, scales, tools, and other frozen metal mechanisms
- General industrial maintenance and repair work
- Lubricating close fitting parts
- Displacing moisture
- Maintaining boating equipment and any mechanical equipment regularly subject to moist or wet conditions.



Cat. Number	Packaging	Net Volume		Net Weight	
8472-450G	Aerosol	500 mL	1.05 pt	450 g	15.8 oz
8472-4L	Can	3.78 L	1.0 gal	3.13 kg	6.91 lb
8472-20L	Pail	18.9 L	5.04 gal	15.6 kg	34.5 lb

## Nu-Trol™ Control Cleaner- 401B

Nu-Trol's unique blend of high purity solvents and a lubricating mineral oil is excellent for cleaning and lubricating delicate moving parts in electronics, such as controls, potentiometers, dials, switches, tuners, and servomechanisms. It is also good for general purpose cleaning and lubricating of moving parts for such things as locks, hinges, and power tools.

### BENEFITS & FEATURES

- Contains electronic grade mineral oil
- Safe on plastics
- Moderate evaporation rate
- Non-aggressive - safe for use on vintage electronics
- Variable valve allows user to control the rate of flow

### APPLICATIONS:

- Controls
- Potentiometers
- Dials
- Switches
- Tuners
- Servomechanisms
- Relays
- Power tools
- Locks
- Hinges



Cat. Number	Packaging	Net Volume		Net Weight	
401B-140G	Aerosol	188 g	6.35 fl oz	140 g	4.93 oz
401B-340G	Aerosol	457 mL	15.4 fl oz	340 g	11.9 oz



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