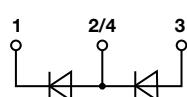
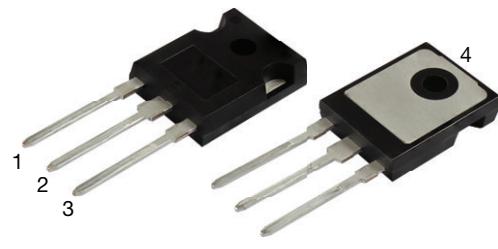


## Phase Leg High Voltage Standard Rectifier



### FEATURES

- Oxide planar chip junction
- Low forward conduction
- High surge current capability
- High avalanche capability
- High junction temperature capability
- Solder bath temperature 275 °C maximum, 10 s per JESD 22-B106
- AEC-Q101 qualified available:
  - Automotive ordering code: base P/NHM3
- Material categorization: for definitions of compliance please see [www.vishay.com/doc?99912](http://www.vishay.com/doc?99912)



### TYPICAL APPLICATIONS

OBC for EV/HEV, single or three phase bridge rectification, industrial inverter power

### MECHANICAL DATA

**Case:** TO-247AD 3L

Molding compound meets UL 94 V-0 flammability rating

Base P/N-M3 - halogen-free, RoHS-compliant

Base P/NHM3 - halogen-free, RoHS-compliant, and AEC-Q101 qualified

**Terminals:** matte tin plated leads, solderable per J-STD-002 and JESD 22-B102

**Polarity:** as marked

**Mounting torque:** 10 in-lbs maximum

PRIMARY CHARACTERISTICS	
$I_{F(AV)}$	2 x 45 A
$V_{RRM}$	1200 V
$I_{FSM}$	480 A
$V_F$ at $I_F = 45$ A ( $T_J = 125$ °C)	1.14
$E_{AS}$	20 mJ
$T_J$ max.	175 °C
Package	TO-247AD 3L
Circuit configuration	Phase leg

MAXIMUM RATINGS ( $T_A = 25$ °C unless otherwise noted)			
PARAMETER	SYMBOL	SEP4512	UNIT
Maximum repetitive peak reverse voltage	$V_{RRM}$	1200	V
Maximum average forward rectified current, per device	$I_{F(AV)}$ (1)	45	A
Peak forward surge current 10 ms single half sine-wave	$I_{FSM}$	480	A
Typical Non-repetitive Avalanche energy at $I_{AS} = 1$ A, $T_J = 25$ °C	$E_{AS}$	20	mJ
Operating junction and storage temperature range	$T_J$ , $T_{STG}$ (2)	-55 to +175	°C

#### Notes

(1) With heatsink

(2) The heat generated must be less than the thermal conductivity from junction-to-ambient:  $dP_D/dT_J < 1/R_{\theta JA}$

<b>ELECTRICAL CHARACTERISTICS</b> ( $T_J = 25^\circ\text{C}$ unless otherwise noted)						
PARAMETER	TEST CONDITIONS		SYMBOL	TYP.	MAX.	UNIT
Instantaneous forward voltage per diode	$I_F = 22.5 \text{ A}$	$T_J = 25^\circ\text{C}$	$V_F^{(1)}$	1.05	-	V
	$I_F = 45 \text{ A}$			1.19	1.26	
	$I_F = 22.5 \text{ A}$	$T_J = 125^\circ\text{C}$		0.95	-	
	$I_F = 45 \text{ A}$	$T_J = 150^\circ\text{C}$		1.14	-	
				-	1.23	
Reverse current at rated $V_R$ per diode	$V_R = \text{rated } V_R$	$T_J = 25^\circ\text{C}$	$I_R^{(2)}$	-	10	$\mu\text{A}$
		$T_J = 125^\circ\text{C}$		40	-	
		$T_J = 150^\circ\text{C}$		-	1	
Typical junction capacitance	400 V, 1 MHz		$C_J$	27	-	pF

**Notes**

(1) Pulse test: 300  $\mu\text{s}$  pulse width, 1 % duty cycle

(2) Pulse test: Pulse width  $\leq 40 \text{ ms}$

<b>THERMAL CHARACTERISTICS</b> ( $T_A = 25^\circ\text{C}$ unless otherwise noted)			
PARAMETER	SYMBOL	SEP4512	UNIT
Typical thermal resistance per device	$R_{\theta JA}^{(1)(2)}$	32	$^\circ\text{C/W}$
Typical thermal resistance per device	$R_{\theta JM}^{(3)}$	0.5	$^\circ\text{C/W}$

**Notes**

(1) The heat generated must be less than the thermal conductivity from junction-to ambient  $dP_d/dT_J < 1/R_{\theta JA}$

(2) Thermal resistance junction to ambient to follow JEDEC® 51-2A, device mounted on FR4 PCB, 2 oz., standard footprint

(3) Thermal resistance junction-to-mount to follow JEDEC® 51-14 transient dual interface test method (TDIM)

<b>ORDERING INFORMATION</b> (Example)				
PREFERRED P/N	UNIT WEIGHT (g)	PACKAGE CODE	BASE QUANTITY	DELIVERY MODE
SEP4512-M3/P	5.78	P	25/tube	Tube
SEP4512HM3/P <sup>(1)</sup>	5.78	P	25/tube	Tube

**Note**

(1) AEC-Q101 qualified

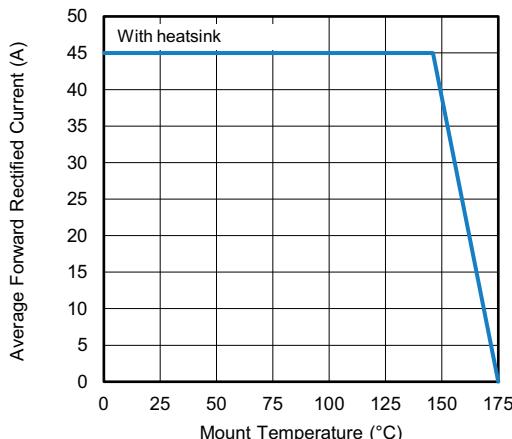
**RATINGS AND CHARACTERISTICS CURVES** ( $T_A = 25^\circ\text{C}$  unless otherwise noted)


Fig. 1 - Maximum Forward Current Derating Curve

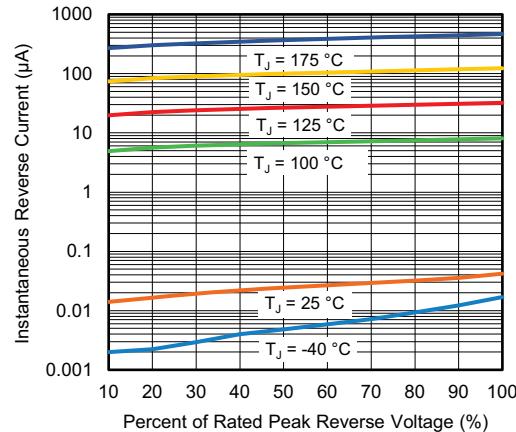


Fig. 4 - Typical Reverse Characteristics

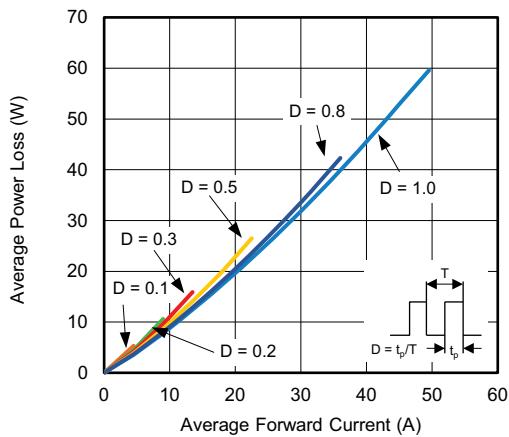


Fig. 2 - Average Power Loss Characteristics

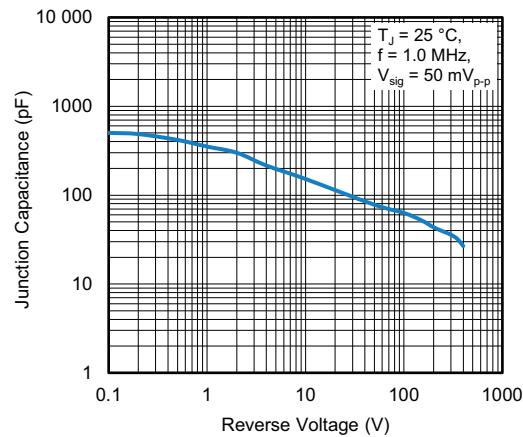


Fig. 5 - Typical Junction Capacitance

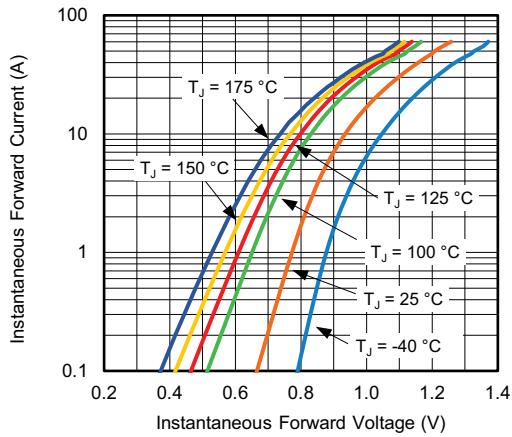


Fig. 3 - Typical Instantaneous Forward Characteristics

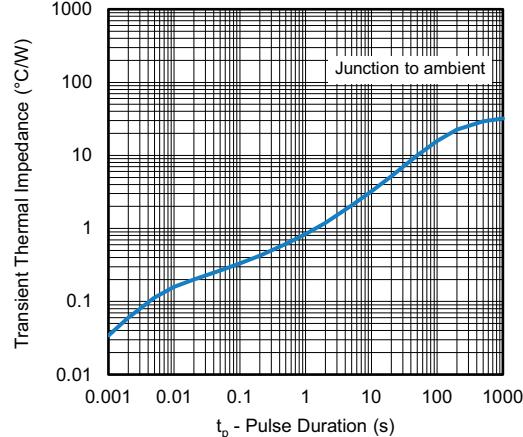
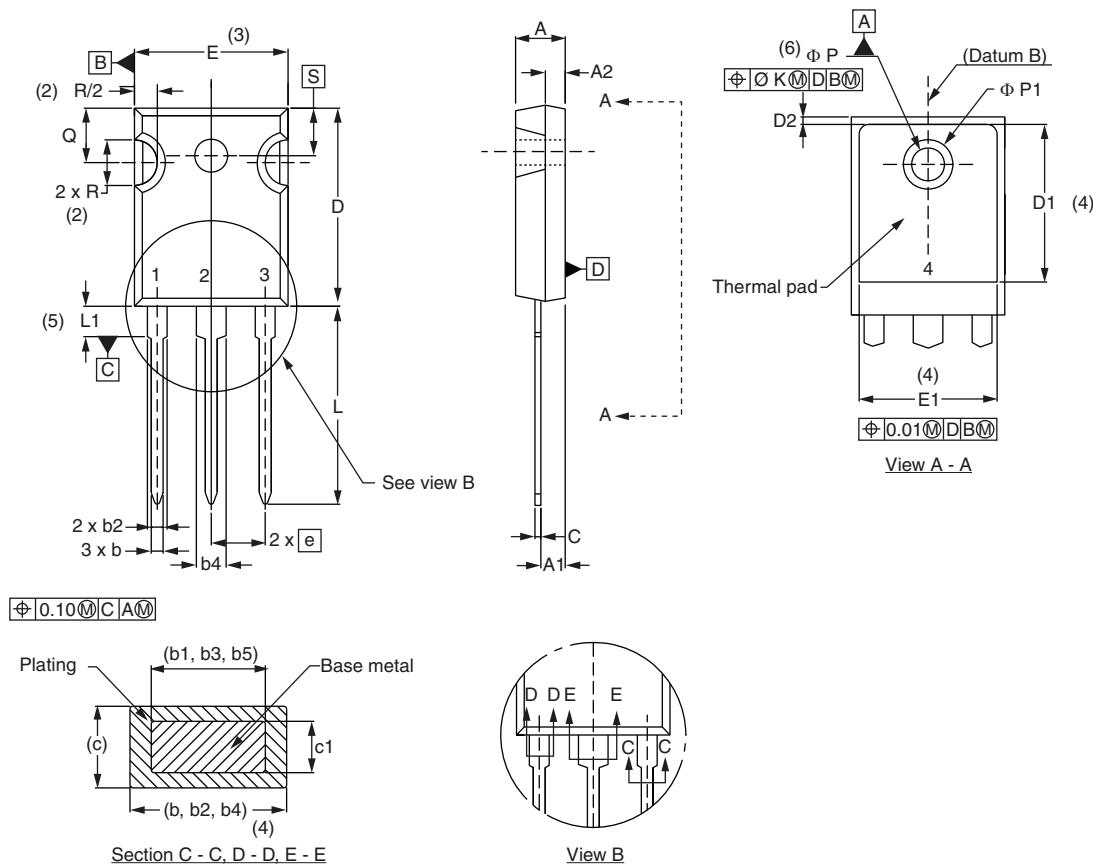


Fig. 6 - Typical Transient Thermal Impedance

**PACKAGE OUTLINE DIMENSIONS** in millimeters (inches) **TO-247AD 3L**


SYMBOL	MILLIMETERS		INCHES		NOTES		SYMBOL	MILLIMETERS		INCHES		NOTES
	MIN.	MAX.	MIN.	MAX.				MIN.	MAX.	MIN.	MAX.	
A	4.65	5.31	0.183	0.209			D2	0.51	1.30	0.020	0.051	
A1	2.21	2.59	0.087	0.102			E	15.29	15.87	0.602	0.625	3
A2	1.50	2.49	0.059	0.098			E1	13.46	-	0.53	-	
b	0.99	1.40	0.039	0.055			e	5.46 BSC		0.215 BSC		
b1	0.99	1.35	0.039	0.053			¬K	0.254		0.010		
b2	1.65	2.39	0.065	0.094			L	19.81	20.32	0.780	0.800	
b3	1.65	2.34	0.065	0.092			L1	3.71	4.29	0.146	0.169	
b4	2.59	3.43	0.102	0.135			¬P	3.56	3.66	0.14	0.144	
b5	2.59	3.38	0.102	0.133			¬P1	-	6.98	-	0.275	
c	0.38	0.89	0.015	0.035			Q	5.31	5.69	0.209	0.224	
c1	0.38	0.84	0.015	0.033			R	4.52	5.49	0.178	0.216	
D	19.71	20.70	0.776	0.815	3		S	5.51 BSC		0.217 BSC		
D1	13.08	-	0.515	-	4							

**Notes**

- (1) Dimensioning and tolerancing per ASME Y14.5M-1994
- (2) Contour of slot optional
- (3) Dimension D and E do not include mold flash. These dimensions are measured at the outermost extremes of the plastic body
- (4) Thermal pad contour optional with dimensions D1 and E1
- (5) Lead finish uncontrolled in L1
- (6) Ø P to have a maximum draft angle of 1.5 to the top of the part with a maximum hole diameter of 3.91 mm (0.154")
- (7) Outline conforms to JEDEC® outline TO-247 with exception of dimension A min., D, E min., Q min., S, and note 4

## Disclaimer

ALL PRODUCT, PRODUCT SPECIFICATIONS AND DATA ARE SUBJECT TO CHANGE WITHOUT NOTICE TO IMPROVE RELIABILITY, FUNCTION OR DESIGN OR OTHERWISE.

Vishay Intertechnology, Inc., its affiliates, agents, and employees, and all persons acting on its or their behalf (collectively, "Vishay"), disclaim any and all liability for any errors, inaccuracies or incompleteness contained in any datasheet or in any other disclosure relating to any product.

Vishay makes no warranty, representation or guarantee regarding the suitability of the products for any particular purpose or the continuing production of any product. To the maximum extent permitted by applicable law, Vishay disclaims (i) any and all liability arising out of the application or use of any product, (ii) any and all liability, including without limitation special, consequential or incidental damages, and (iii) any and all implied warranties, including warranties of fitness for particular purpose, non-infringement and merchantability.

Statements regarding the suitability of products for certain types of applications are based on Vishay's knowledge of typical requirements that are often placed on Vishay products in generic applications. Such statements are not binding statements about the suitability of products for a particular application. It is the customer's responsibility to validate that a particular product with the properties described in the product specification is suitable for use in a particular application. Parameters provided in datasheets and / or specifications may vary in different applications and performance may vary over time. All operating parameters, including typical parameters, must be validated for each customer application by the customer's technical experts. Product specifications do not expand or otherwise modify Vishay's terms and conditions of purchase, including but not limited to the warranty expressed therein.

Hyperlinks included in this datasheet may direct users to third-party websites. These links are provided as a convenience and for informational purposes only. Inclusion of these hyperlinks does not constitute an endorsement or an approval by Vishay of any of the products, services or opinions of the corporation, organization or individual associated with the third-party website. Vishay disclaims any and all liability and bears no responsibility for the accuracy, legality or content of the third-party website or for that of subsequent links.

Except as expressly indicated in writing, Vishay products are not designed for use in medical, life-saving, or life-sustaining applications or for any other application in which the failure of the Vishay product could result in personal injury or death. Customers using or selling Vishay products not expressly indicated for use in such applications do so at their own risk. Please contact authorized Vishay personnel to obtain written terms and conditions regarding products designed for such applications.

No license, express or implied, by estoppel or otherwise, to any intellectual property rights is granted by this document or by any conduct of Vishay. Product names and markings noted herein may be trademarks of their respective owners.