

# North American Region

*United States, Canada, and Mexico*

**ebm**papst

engineering a better life



# About *ebm-papst* North America

*Sales, engineering, manufacturing, development, logistics*

ebm-papst is an innovator and market leader in fans, blowers, and motors with core competencies in motor technology, aerodynamics, and electronics. With more than 20,000 products, we provide solutions to a wide range of markets including air-conditioning and ventilation, commercial refrigeration, heating, industrial, lighting, IT/telecom, medical, transportation, and more.

To gain independence from overseas production and shipping delays, ebm-papst opened a temporary production facility in Johnson City, TN in 2019. While localizing efforts continued to grow, we subsequently planned and purchased a permanent location in Telford, TN. After only 12 months of construction, we opened our new production plant for highly energy-efficient fans and motors on November 10th, 2022. Through this expansion, we have bolstered independence, agility, and resilience from external influences in the supply chain, while benefiting from the skilled workforce in the region.

Our Telford location will help us to meet demand domestically and produce greater quantities of products for our fan and motor lines.

## Total footprint

- 427,000+ sq.ft
- 500+ employees

## Planning

- \$15 mil additional production investment planned for 23/24
- Expansions planned in both CT and TN locations
- Twice the output of motors in 2023
- Production that serves a diverse market of Air Conditioning, Data Center, Heating, Refrigeration, Ventilation
- Value added capabilities
- Acoustic testing chamber
- Complete on-site air testing lab
- ISO 9001 and ISO 14001 certification
- Distribution centers in Farmington, and Toronto, Canada



North American headquarters in Farmington, Connecticut



Production location in Telford, Tennessee



# What we stand for



## Our Purpose

Engineering a better life

We make sustainable and intelligent solutions *for a better climate* – for people, their applications and the environment.



## Our Vision

We lead air technology into the next generation.



## Our Values

We embody our values.

**Humanity**  
*is at the core of everything we do.*

**Efficiency**  
*is reflected in clear communication, agile processes, and goal-oriented actions.*

**Enthusiasm**  
*and passion unite us across generations. These qualities have made us unique, successful, and armed us for the future.*

## Climate Action: ebm-papst climate goals

\* Base year 2021

47,371\*  
tCO<sub>2</sub>e



0

Carbon neutral production in 2025

### Corporate Carbon Footprint Scope 1+2

Direct emissions from owned or controlled sources and indirect emissions from generation of purchased electricity, steam, heating and cooling.



6% emissions reduction realized by improved energy efficiency:  
• Downtime Management  
• Energy Data Monitoring  
• Waste Heat Utilization



Investing at least 1,5 mio. EUR per year to build up self-generation capacity for Renewable Energy.



Compensate remaining non-avoidable or non-reducible emissions to achieve climate neutrality by 2025.



Sourcing green electricity by 2023 in Germany, Hungary, China, Slovenia, United States, Romania and Italy eliminates 61 % of overall CO<sub>2</sub> emissions.

**“Every newly developed product must surpass its predecessor economically and ecologically.”**

*Gerhard Sturm, 1963*

# Value-Added Capabilities

## Design and manufacturing

Our staff of design, electrical, and application engineers possesses a wealth of knowledge and experience enabling unparalleled guidance and support to our customers and their projects. Cutting-edge equipment and innovative technologies are used to develop customer concepts into sub-assemblies or complete product ranges. Our engineers draw upon the vast resources available throughout the ebm-papst family to ensure that the most innovative and energy-efficient air movement components are correctly applied.

Beginning with the initial product concept, our application engineers work in tandem with customers to select the best air-moving solution to suit specific goals and requirements. Once the prototype has been established, it can then be tested in our state-of-the-art airflow testing chambers. The airflow chambers are truly beneficial to our customers as they allow for the optimization of equipment for outdoor a/c systems, refrigeration systems, and commercial fan applications. Each chamber has been designed to meet AMCA 210 and ISO 5801 requirements. In addition to our airflow testing capabilities, ebm-papst can conduct comparative sound, temperature, and velocity tests.

Design and electrical engineers advance the concept into a packaged air-moving device incorporating sheet metal, fan controls, filters, gaskets and more. Our design engineers utilize the latest version of "Pro-Engineer" software to create a viable and cost-effective, value-added solution. File sharing between customers and our team of engineers enables all stages of the prototype design to be verified before the initial build of the product.

While our design engineers develop the mechanical components of the fan assembly, our electrical engineering team can design everything from simple fan controllers for monitoring fan speed to complex controllers and power supplies, filtering, and specific communication protocols. With our staff of engineering experts, a working prototype can be developed in a matter of weeks!

Our engineers and custom assembly solutions can help customers to:

- Create cost-effective designs
- Optimize airflow
- Lower energy consumption
- Reduce noise
- Quickly develop prototypes

The gas lab provides ebm-papst the opportunity to service our customers by making gas-fired appliances that are sold into the commercial cooking and heating markets. We provide support to optimize performance for components and system solutions for individual applications. controllers for monitoring fan speed to complex controllers and power supplies, filtering, and specific communication protocols.



Engineering support



Acoustic testing chamber



Air testing chamber



Gas appliance test lab

# North American Production Capabilities

## Sheet metal fabrication and finishing

Lean manufacturing techniques, such as the use of reliable and efficient manufacturing equipment, ensure that subassemblies, components, and air-handling products are produced to the highest technical standards. Significant investments in top-of-the-line production equipment and efficient equipment know-how provide customers with the manufacturing excellence that has led **ebm-papst** to become the leading choice for fan and motor technologies.

All sheet metal cutting, stamping, forming, rolling and welding are performed within our facilities. Our modern line of CNC punch presses, the *TruPunch5000*, allows us to accurately and efficiently create metal scrolls to exact specifications ensuring high quality and maximum flexibility. Our *TruLaser 3030* fiber cutting machine uses a 3000-watt fiber laser beam delivery system for extremely high cutting speeds of thin sheets, while also allowing for the cutting of more exotic metals like copper and brass.



**TruPunch5000**

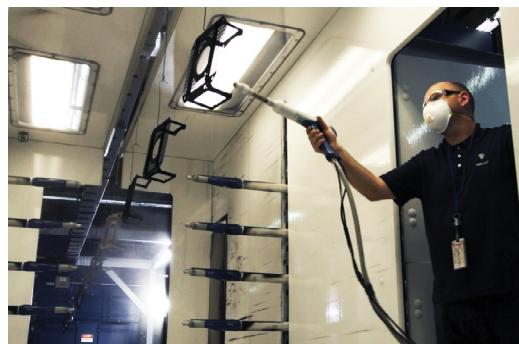


**Robotic bending machine**

Our robotic bending machine includes the *Trumpf LiftMaster Compact* for the automated production loading and unloading of 5' x 10' sheets. No sheet metal part is too large to manipulate using our *Flexibend* folding machine, and no tooling set-up is required, allowing for significant savings in both time and cost! After the first sheet metal sample is cut or punched, the parts are then scanned for quality purposes. Our flat part measurement and digitizer, *Fabrivision*, scans and compares cut parts to the original CAD drawings for complete accuracy. Our *Haeger* automatic inserting machines will then insert nuts, bolts, or other hardware as required.



**Co-Bot cell**



**Powder paint**

# Market overview

## Access Control

Turn stiles, barriers, doors, gates, sliding doors

## Agriculture

Food storage, greenhouse ventilation, livestock ventilation, seeding machines & robots, conveyor systems

## Air-conditioning

Air handing units, condensing units, energy recovery systems (ERV), fan coil units, heat pumps, packaged rooftop units

## Alternative Energy

Battery charging electric vehicle stations, battery/grid cooling, gas compressor stations, generators, power conditioning, backup converters, solar power inverters, wind turbine cooling, fuel cells

## Appliance

Cleaning systems, convection and microwave ovens, food preparation equipment, range hoods, refrigerators

## Automation and Intralogistics

Factory automation, textile machines, woodworking machines, AGVs, circuit breakers, conveyor systems, transfer systems, shuttle systems, packaging machines, cross belt systems

## Commercial Refrigeration

Beverage coolers & dispensers, condensers, cooling towers, evaporators, vending machines, refrigerators & ice making equipment, supermarket display cabinets

## Data Center

Computer room air conditioners (CRAC), under floor cooling, electronics enclosures, mainframe computers, portable and modular data centers, rack cooling, routers, servers, switches

## Heating

Air heaters, burners, commercial & residential water heaters, fireplace inserts, gas fired condensing boilers, gas heaters, humidifiers, pellet stoves, rotational heat exchangers

## Industrial Air Technology

CNC machinery, control cabinet cooling & ventilation, exhaust systems, inspection & test equipment, laser technology, power electronics, transformer cooling, welding/printing

## IT / Telecom

Electronics enclosures, mainframe computers, portable and modular data centers, rack cooling, routers, servers, switches, telecommunication equipment

## LED

Architectural and residential lighting, audio-visual equipment, digital signage and displays, high-bay lighting, LED active cooling, stage lighting, street lamps

## Medical & Laboratory

Blanket warmers, blood processing machines, C-PAP machines, CT scanners, centrifuges, chromatographs, diagnostic equipment, dialysis machines, emergency cots, MRI, patient lifters, peristaltic pumps, shakers, stirrers, surgery tables, wheelchairs, X-ray machines

## Transportation / Mobile

Agriculture vehicles, buses, commercial vehicle ventilation, marine, material handling equipment, railway technology, refrigerated transport vehicles

## Ventilation

Commercial and residential ventilation, chilled water systems, cleanroom equipment (FFU, clean benches, air showers)

# ebm-papst EC Technology

## What is *EC Technology*?

At the heart of our ecologically friendly products is our award winning EC technology integrated into the electric motors. EC stands for electronically commutated, the innovative commutation without wear-and-tear. EC motors are DC motors with integrated AC to DC conversion. The EC motor compares to the direct current shunt-wound motor but for the fact that the magnetic field is generated by permanent magnets inside the rotor. EC motors give the flexibility of connecting to an AC mains with the efficiency and simple speed control of a DC motor.

EC motors and fans can be easily controlled, are maintenance-free, offer outstanding efficiency and have a considerably long service life. The variable speed range possible in EC technology makes using a multitude of individual models a thing of the past, making your life a lot easier.

Still, our R&D activities are not only focused on saving energy. In terms of pressure build-up, air performance and low noise, our products exceed the toughest specifications.

When you use intelligent ebm-papst EC technology in your applications, everyone wins - companies, customers, and the environment. It not only pays off in real money for every owner/operator, it also conserves precious energy resources. But that's not all. In addition to the "savings effect," you can also expect a significant reduction of noise emissions. At lower speeds, ebm-papst EC fans are even quieter. You will hardly know they are there. Consistent use of ebm-papst fans with EC technology can radically reduce the power consumption compared to AC fans - and that pays off.



### **29% savings** (E.g. A3G800 axial fan)

A heat exchanger operates with 6 fans. Given an average utilization rate of 75%, there is potential for saving more than 24 MWh per year. That corresponds to roughly 14.4 t of CO2 and represents a savings of \$3,194 USD\*.



### **67% savings** (E.g. W1G200 axial fan)

40 fans operate in refrigerated display cases in a small supermarket. On account of the lower level of heat generated by the energy-saving motor, the operating time is 30% shorter. This translates into a potential annual savings of more than 9.4 MWh and 5.6 t of CO2. Cost savings: \$1,226 USD\*.



### **22% savings** (E.g. R3G500 centrifugal fan)

6 precision air conditioning units, each equipped with 3 GreenTech EC fans, operate in the IT rooms of a computer center. Given a 100% duty cycle it is possible to save up to 50 MWh of electricity. That corresponds to around 30 t of CO2 and represents a predicted savings of \$6,695 USD\* per year.

\* Based on CO2 emissions of 600 kg/MWh (German energy mix) and 11.69 cents/kWh, average price paid by industry for electricity in Germany (as at: January 2010, source: VEA, BDEW).

# Digital services

*Transform your building*

Building Analytics

Data Center Infrastructure Management

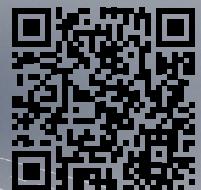
Occupancy Management

Equipment and Condition Monitoring and Management

Lighting Management

Indoor Air Quality Management

Energy Management



Traditional Building Management Systems quickly reach their limits for providing accurate real-time data. ebm-papst's digital solutions platform breaks the chains of your existing BMS while future proofing the buildings IOT capabilities, creating value from your data. This platform processes and analyzes building data and can be used to optimize control systems. The platform plays an active role in monitoring indoor air quality (IAQ) and controlling it in an energy-efficient manner. Algorithms learn from user behavior, building characteristics, and environmental conditions, and with the help of energy-saving fans, help to create an optimized indoor eco-system. Our platform can securely integrate existing and new equipment with ease, standardizing and translating between various protocols and systems. This cloud-native solution gathers data from existing assets such as lighting, HVAC, and building controls, analyzes them, and turns the findings into value-creating actions, ensuring a smart future for building management.



# Product overview



## Axial fans



Supply airflow at low system pressures. Complete fan packages provide easy mounting, minimal depth, low noise and high efficiency. Electronically commutated external-rotor motor with integrated electronics.

**Applications:** Condensers, horticulture, industrial and commercial air conditioners, livestock ventilation, motor/engine cooling, mobile refrigeration

**Markets:** Agriculture, Air-conditioning, Commercial Refrigeration, Data Center, Industrial, Transportation, Mobile, Rail, Ventilation

**Size:** Ø 7.9 in. to 63 in. (200 mm to 1,600 mm)

**CFM:** 100 to 49,500

**Static pressure:** 0.16 in.H<sub>2</sub>O to 2.5 in.H<sub>2</sub>O

**Accessories:** AxiTop™, FlowGrid

## Backward curved motorized impellers



Supply air flow at medium system pressure; air is drawn in over the motor and then discharged radially. Electronically commutated external-rotor motor with integrated electronics.

**Applications:** Cleanrooms, exhaust systems, routers, telecom equipment, mobile refrigeration, HVAC, engine cooling

**Markets:** Data Center, IT / Telecom, Transportation, Ventilation, Rail

**Size:** Ø 3.94 in. to 35.4 in. (133 mm to 900 mm)

**CFM:** 50 to 21,780

**Static pressure:** 0.4 in.H<sub>2</sub>O to 10.3 in.H<sub>2</sub>O

## Centrifugal blowers



Suitable for applications with relatively high pressures. External rotor motor combined with a forward curved centrifugal wheel within a scroll housing.

**Applications:** Exhaust systems, range hoods, machine cooling

**Markets:** Air-conditioning, Appliance, Industrial, Transportation, Ventilation

**Size:** Ø 3.35 in. to 15.9 in. (85 mm to 404 mm)

**CFM:** 26 to 5,600

**Static pressure:** 0.2 in.H<sub>2</sub>O to 4.5 in.H<sub>2</sub>O

## Compact fans



Compact, quiet and highly efficient energy-saving fans. Available for all voltages and in all standard sizes.

**Applications:** Automotive seat and electronics cooling, medical equipment, power supplies, printers/copiers, refrigerated display cases, routers, servers, warming ovens

**Markets:** Appliance, Automotive, Data Center, Industrial, IT / Telecom, Medical, Refrigeration

**Size:** Ø 1 in. to 11 in. (25 mm to 280 mm)

**CFM:** 1.2 to 1,218

**Static pressure:** 0.04 in.H<sub>2</sub>O to 5.6 in.H<sub>2</sub>O

**Accessories:** Connecting cables, filters, finger guards, screens, spacers and temperature sensors



# Product overview

## Energy-saving motor (ESM) fans



Two speed, user programmable, reversible, energy efficient complete fan packages. Line powered energy efficient EC brushless motors and also DC versions with infinitely variable speed control via analog signal or ModBus communication. 100 - 240VAC wide voltage range available on select models. Safe for use with hydrocarbon refrigerants.

**Applications:** Display cases, vending machines, bottle coolers, freezers, unit coolers

**Markets:** Commercial Refrigeration

**Size:** Ø 6 in. to 12 in. (152mm to 305mm)

**CFM:** 100 to 825

**Static pressure:** 0.09 in.H<sub>2</sub>O to 0.65 in.H<sub>2</sub>O

**Accessories:** HX0C-003-000-02 full featured programmer

HX0C-006-000-03 two-speed programmer

## FlatPak® blowers



Flat, low-noise, pressure-resistant fans developed for installations of equipment within compact space.

**Applications:** Electronic, medical equipment, power supplies, routers, servers

**Markets:** Data Center, Industrial, IT / Telecom, Medical

**Size:** 2 in. to 8.7 in. (50 mm to 220 mm)

**CFM:** 5.7 to 261

**Static pressure:** 0.4 in.H<sub>2</sub>O to 5.5 in.H<sub>2</sub>O

## Gas blowers & complete combustion systems



Components and systems that allow for a measured air-fuel mixture to be delivered to the burner for optimum combustion.

**Applications:** Gas fired boilers, water heaters, power burners, commercial food equipment, steam humidifiers

**Markets:** Heating and appliance

**Size:** Impeller diameters ranging from Ø 2.80 in. to 17.72 in. (71 mm to 450 mm)

**Note:** Energy input rate up to 13.6MM BTU/H (4MW) to 6.8M BTU/H (2MW)

**Static pressure:** up to 20 in wc (5000 Pa)

## Hot air blowers



Feature an AC or EC motor mounted outside the hot area and a radial impeller made of sheet steel, stainless steel, or die-cast aluminum for mounting in the hot area.

**Applications:** Residential and commercial convection ovens

**Markets:** Appliance, Heating, Industrial

**Size:** Ø 4.7 in. to 8.9 in. (119 mm to 226 mm)

**CFM:** Up to 418 cfm (710 m<sup>3</sup>/h)

**Static pressure:** up to 12 in. wc (3000 Pa)

**Note:** Motor supplied bundled with blade, nut and washer

# Product overview



## Motors & Drives



Modular drive systems. Motors with integrated logic and power electronics - optional gearhead, encoder, and brake.

**Applications:** Conveyors, turnstiles, patient lifter, ceiling lifter, wheelchairs, pumps, transfer systems, actuators, feeder units, dialysis machines, surgical tables, stirrer / shaker, circuit breakers, pellet heating systems, autonomous guided vehicles, sorters, windshield wipers, doors, barriers, packaging machines, blinds, rotational heat exchanger, shutters, seeding machines, wood working machines

**Markets:** Agriculture, Automotive, Industrial, Medical, Intralogistics, Access Control, Transportation, Factory Automation

**Size:** 1.65 in. to 3.14 in. (42 mm to 80 mm)

## Tangential blowers



Provide even, low velocity airflow over a wide area. Feature a narrow footprint and are available in many different lengths.

**Applications:** Gas fireplaces, gas, pellet, and wood stoves, kitchen appliance cooling, trench heating, and industrial cabinet ventilation.

**Markets:** Appliance, Heating, Industrial

**Size:** 11.8 in. to 32.4 in. (300 mm to 823 mm)

**Impeller diameters:** 1.2 in to 3.1 in (30 mm to 80 mm)

**Impeller lengths:** 4.7 in to 32.4 in (120 mm to 823 mm)

**Optional:** Cascade impeller assemblies for under floor ventilation

**CFM:** up to 649 cfm (1100 m<sup>3</sup>/h)

**Static pressure:** up to 0.44 in wc (110 Pa)

## RadiPac™



Single inlet, direct drive, centrifugal impeller with an electronically commutated external-rotor motor with integrated electronics; backward curved impeller blades.

**Applications:** Air handing units, condensing units, energy recovery systems (ERV), packaged rooftop units

**Markets:** Air-conditioning, Data Center, Industrial, Ventilation

**Size:** Ø 9.8 in. to 39.4 (249 mm to 1000 mm)

**CFM:** 700 to 22,000

**Static pressure:** 1.35 in.H<sub>2</sub>O to 10.3 in.H<sub>2</sub>O

**Accessories:** FlowGrid, instrumented inlet rings

## Accessories



Products designed to optimize performance.

**Accessory:** FlowGrid, AxiTop, fan guards, capacitors, cord sets, programmers

[www.ebmpapst.us](http://www.ebmpapst.us)

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