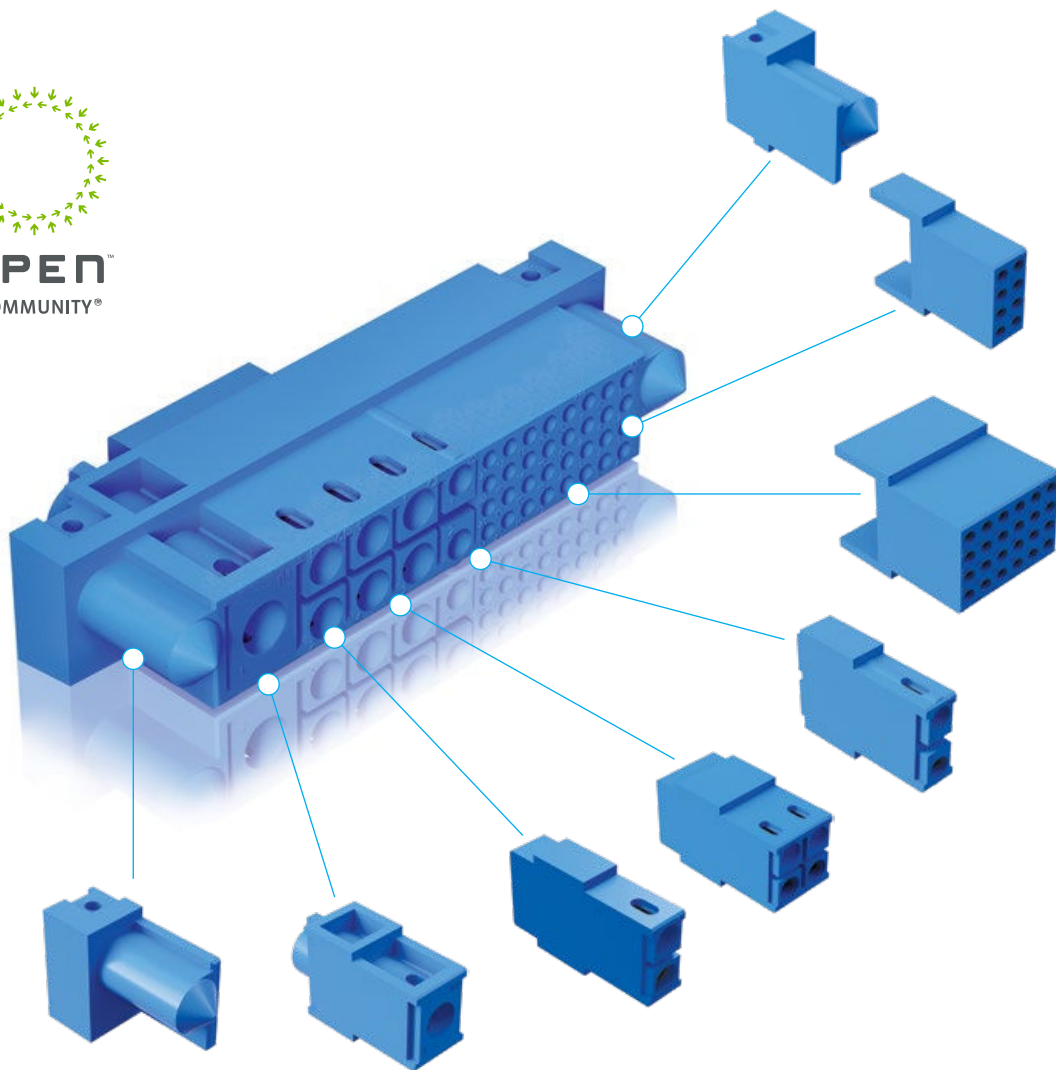
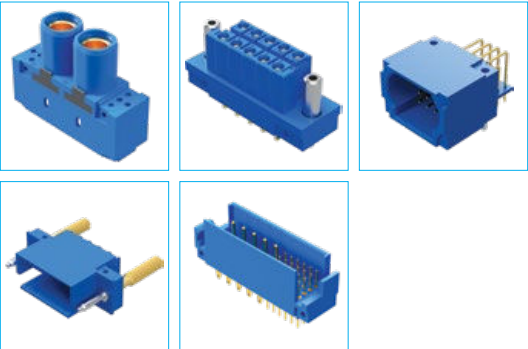
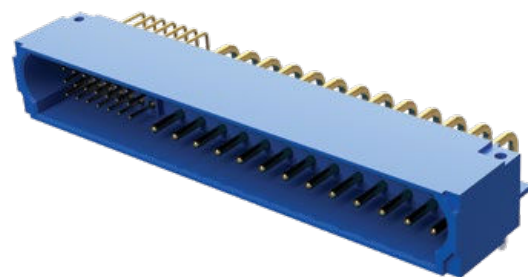


SCORPION

MODULAR POWER, SIGNAL CONNECTORS

- ✓ The most versatile power/signal connector on the planet
- ✓ Rated up to 100 amperes per contact plus ability to add signal contacts and a variety of accessories
- ✓ Blank modules for greater creepage and clearance to suit higher voltage needs
- ✓ Unique locking/guide systems for blind mating, oat mount, and cable connector options





Scorpion brings a unique approach to modular connector design that is only available from Positronic. Scorpion provides the flexibility to configure the connector to meet your specifications. The difference is how Positronic builds the final connector, using our innovative tooling and injection molding process. The result is a one-piece insulator with machined contacts, ready to perform.

Trust the Scorpion to deliver The Science of Certainty.

NOTES ABOUT SCORPION CONNECTORS

- ✓ A Scorpion part number can have a maximum of 30 characters. If your connector configuration exceeds this number, a special part number will be created for you.
- ✓ Pinout sequence may not be continuous. Contact Technical Sales for more information.
- ✓ Contact Technical Sales to configure a connector whose length exceeds 10.00 [3.976].
- ✓ For connectors offering both fixed and removable contacts, contact Technical Sales.
- ✓ Alignment bar is available for size 16, size 18, size 22, and hyperboloid 200 [0.236] right angle contacts.
- ✓ PosiBand contacts available for size 12, 16, 18, and 22.
- ✓ If there are more than 36 signal pins in a single Scorpion connector, customer should take note of the tolerances and potential alignment issues.

TABLE OF CONTENTS

Scorpion Overview	2	Mating Dimensions	11
OCP ORV3 Universal AC Input Connectors	3	Temperature Rise Curves	11 - 12
Tech Specs	4 - 5	Accessories	13 - 18
Create a Part	6 - 7	Contacts	19 - 21
Body Style	8	Tooling	22
Module Layouts	9 - 10	Overall Length (OAL)	23
Contact Terminations Dimensions	10		

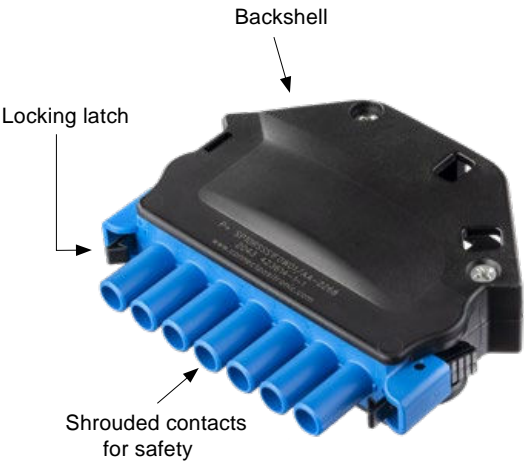


Positronic designed the OCP ORV3 universal AC input connector based on what we have learned about power management through nearly three decades of developing power connectors for specific applications. Positronic brings these years of power connector experience to your overall OCP needs—in the power shelf, the server, or any other aspect of power management.

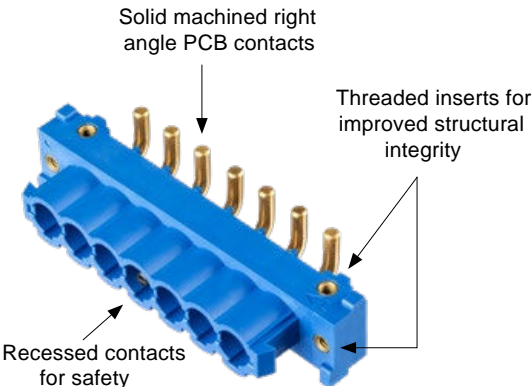
Typical Connector Part Numbers

Part Numbers	Description	Gender	Termination
SP10RSSS48M220A1/AA-2269	Connector	Male	Right angle PCB
SP10RSSS48RM220A1/AA-2269	Connector	Male	Right angle PCB, inverted
SP10RSSS1M2001/AA-2268	Connector	Male	Crimp
SP10RSSS1F0W01/AA-2268	Connector, backshell	Female	Crimp
SP10RSSS1F0001/AA-2268	Connector	Female	Crimp
FC4008DS/AA-2272	Contact, crimp	Female	AWG 8
FC4010DS/AA-2272	Contact, crimp	Female	AWG 10
FC4012DS/AA-2272	Contact, crimp	Female	AWG 12
MC4008DS/AA-2271	Contact, crimp	Male	AWG 8
MC4010DS/AA-2271	Contact, crimp	Male	AWG 10
MC4012DS/AA-2271	Contact, crimp	Male	AWG 12
MC4008DS/AA-2270	Contact, crimp, rst mate	Male	AWG 8
MC4010DS/AA-2270	Contact, crimp, rst mate	Male	AWG 10
MC4012DS/AA-2270	Contact, crimp, rst mate	Male	AWG 12

Female crimp connector with backshell



Male PCB connector



Male connector also available for use with crimp contacts

TECH SPECS

GENERAL	
Part Number Pre x	SP
Performance Level	Industrial Mil/aero
Qualifications	UL #E49351*1
RoHS Compliance	RoHS 5/6 (6/6 on select parts)

*1 Partial UL certification only. Contact Technical Sales for specific connector qualifications.

MATERIAL	
Insulator	Polyester
Insulator Color	Blue
Flammability Rating	UL 94V-0
Contact Material	Copper alloy
Contact Plating	Gold ash 0.76 m Au (min) 1.27 m Au (min)

ELECTRICAL			
Working Voltage (rms)	100V to 1000V (Contact Technical Sales for details)		
Insulation Resistance Per IEC 512-2, Test 3a, Method A	5 G ohms		
Initial Contact Resistance (max)	Contact Size	Standard Conductivity	High Conductivity
	Size 4	0.3 m	0.2 m
	Size 8	0.6 m	0.4 m
	Size 12	1.0 m	0.5 m
	Size 16	1.6 m	0.5 m
	Size 18	3.0 m	0.7 m
	Size 22	5.0 m	
	Hyperboloid Contacts	5.0 m	
Contact Current Rating	Contact Size	Standard Conductivity	High Conductivity
	Size 4	100A	120A
	Size 8	50A	80A
	Size 12	40A	60A
	Size 16	26A	40A
	Size 18	16A	23A
	Size 22	3A	
	Hyperboloid Contacts	4A	
Dielectric Withstanding Voltage Per IEC 512-2, Test 4a, Method C	Size 4	3000V typical	
	Size 8, 12, 16, 18	2200V typical	
	Size 22	1600V typical	
	Hyperboloid Contacts	1200V typical	

TECH SPECS

ELECTRICAL

Clearance and Creepage Distances	Contact Technical Sales for information about your specific connector choice	
Hot Pluggable [50 Couplings per UL1977, paragraph 15]	Size 12	250 VAC @ 25A Contact Technical Sales for details.

MECHANICAL

Female Contact Design	PosiBand closed entry Open entry	
Mechanical Durability Per IEC 512-5	Size 4, 8, 12, 16, 18 Size 22	1000 cycles minimum 500 cycles minimum
	Hyperboloid Contacts	Contact Technical Sales
Removable Contact Retention in Connector Body Per IEC 512-8, Test 15a	Size 4	134N [30 lbs] minimum
	Size 8, 12, 16	67N [15 lbs] minimum
	Size 18	36N [8 lbs] minimum
	Size 22	27N [6 lbs] minimum
Fixed Contact Retention in Connector Body Per IEC 512-8, Test 15a	Size 4	67N [15 lbs] minimum
	Size 8, 12, 16	45N [10 lbs] minimum
	Size 18	45N [10 lbs] minimum
	Size 22	27N [6 lbs] minimum
	Hyperboloid Contacts	27N [6 lbs] minimum
Sequential Contact Mating System	Size 4	One level
	Size 8	Two levels
	Size 12	Two levels - Consult Technical Sales for three levels
	Size 16	Two levels - Consult Technical Sales for three levels
	Size 18	Two levels - Consult Technical Sales for three levels
	Size 22	One level
		Two levels for printed board mount connectors
	Hyperboloid Contacts	One level
Polarization	Design of connector body provides polarization features	

ENVIRONMENTAL

Operating Temperature	-55 to 125°C	
Outgassing	Method: ECSS-Q-ST-70-02C Low outgassing options (TML <1.0%, CVCM <0.1%, RML <1.0%) are available. please contact Technical Sales.	

CREATE A PART

To build mating connector part numbers, choose the same modules in the same order in the **Layout** step. Female connector modules are placed right to left when viewed from the mating face. Male connector modules are the reverse.

	SP	1	UU	1	M
Series					
SP Scorpion					
Body Style For more information, refer to page 8					
Blind Mating					
1 Blind mating, 3.80 [.150] misalignment					
2 Blind mating, 2.00 [.079] misalignment					
7 Blind mating, 2.00 [.079] misalignment (use for code 0, BS, or N in Mounting Options step)					
8 Blind mating, up to 3.90 [.154] misalignment, up to 5° angular misalignment					
Latching System					
3 Locking latch, use with female free cable to male cable					
4 Locking latch, use with male free cable to female panel mount (wire or PCB)					
5 Locking latch, use with female free cable to male panel mount (wire or PCB)					
Jackscrows					
6 For use with jackscrew system					
Layout For dimensional information, refer to pages 9-10					
Select as many modules in this step as required as long as the OAL does not exceed 101mm.					
Contact Modules					
U (1) #4 contact	V (10) Hyperboloid Ø0.60 [.0236] ^{*1}				
R (1) #8 contact	W (20) Hyperboloid Ø0.60 [.0236] ^{*1}				
S (2) #8 contacts	0 Keying module				
E (2) #12 contacts	N Spacer/blank, extra small				
Y (4) #12 contacts	N2 Spacer/blank, small				
A (1) #16 contacts	N3 Spacer/blank, medium				
B (2) #16 contacts	N4 Spacer/blank, large				
C (4) #16 contacts	N5 Spacer/blank, extra large ^{*2}				
D (8) #16 contacts					
X (3) #18 contacts					
Z (6) #18 contacts					
H (4) #22 contacts					
J (8) #22 contacts					
K (12) #22 contacts					
T (24) #22 contacts					
	^{*1} Unique high density contact design with machined pin diameter Ø0.60 [.0236], for straight and right angle (90°) PCB mount only. Contact Technical Sales for availability of crimp terminal.				
	^{*2} For a backshell application, use code N5 in the first and last Layout position.				
Termination For more information, refer to page 10					
1 Wire, order contacts separately ^{*1}					
3 Straight solder					
38 Straight solder, high conductivity power contacts					
93 Straight press- t, for use with PCB not thinner than 2.29 [.090] ^{*2}					
938 Straight press- t, for use with PCB not thinner than 2.29 [.090], high conductivity power contacts ^{*2}					
4 Right angle solder					
48 Right angle solder, high conductivity power contacts					
	^{*1} To order contacts separately, see pages 19-21 for contact part numbers. Select 'S' in Contact Gender step.				
	^{*2} For contacts size 8, 12, 16, 18 and 22 only. Contact Technical Sales for press- t tooling part numbers.				
Contact Gender					
M Male pin					
F Female socket, open entry signal contacts					
S Female socket, PosiBand closed entry signal contacts					

CREATE A PART

0

B

9

1

/AA

Environmental Compliance

/AA RoHS 5/6 (< 4% lead)

Contact Plating

1 Wire, order contacts separately

A1 Gold flash over 1.27 m Ni (nominal) over Cu

A2 Gold flash over 1.27 m Ni (nominal) over Cu, solder coat tails^{*1}

C1 0.76 m Au (min) over 1.27 m Ni (nominal) over Cu

C2 0.76 m Au (min) over 1.27 m Ni (nominal) over Cu, solder coat tails^{*1}

D1 1.27 m Au (min) over 1.27 m Ni (nominal) over Cu

D2 1.27 m Au (min) over 1.27 m Ni (nominal) over Cu, solder coat tails^{*1}

^{*1} Not for use with code 93 or 938 in Termination step. For RoHS compliant solder tails, add '-PA415' to finalized part number.

For more information, refer to page 15

Optional Features

0 Not vented

9 Vented for improved cooling^{*1}

^{*1} Venting used only on power contact modules, #16 and larger, and not available on contact module A in Layout step

For more information, refer to pages 13-15

Mounting Options & Locking Systems

0 None

B Angle brackets, clearance hole

LN Angle brackets, boardlocks

BS Angle brackets, threaded

TB Angle brackets, xed female jackposts

TLN Angle brackets, boardlocks, xed female jackposts

N Boardlocks

TN Boardlocks, xed female jackposts

E Rotating male jackscrews

T Fixed female jackposts

W Backshell^{*1}

WE Backshell, rotating male jackscrews^{*1}

^{*1} N5 spacer modules required in Layout step - one on each end.

For more information, refer to page 13

Panel Mount

0 None

1 2-56 threaded insert^{*1}

2 4-40 threaded insert^{*2}

82 Float mount, 0.60 [.024] per side, 1.50 [.059] panel thickness^{*3}

821 Float mount, 2-56 threaded insert, 0.60 [.024] per side, 1.50 [.059] panel thickness^{*1}

822 Float mount, 4-40 threaded insert, 0.60 [.024] per side, 1.50 [.059] panel thickness^{*2}

823 Float mount, 2-56 threaded insert, 1.20 [.047] per side, 1.50 [.059] panel thickness^{*4}

824 Float mount, 4-40 threaded insert, 1.20 [.047] per side, 1.50 [.059] panel thickness^{*2}

83 Float mount, 0.60 [.024] per side, 2.30 [.091] panel thickness^{*3}

831 Float mount, 2-56 threaded insert, 0.60 [.024] per side, 2.30 [.091] panel thickness^{*1}

832 Float mount, 4-40 threaded insert, 0.60 [.024] per side, 2.30 [.091] panel thickness^{*2}

833 Float mount, 2-56 threaded insert, 1.20 [.047] per side, 2.30 [.091] panel thickness^{*4}

834 Float mount, 4-40 threaded insert, 1.20 [.047] per side, 2.30 [.091] panel thickness^{*2}

^{*1} For use with code 1 or 2 in Body Style step.

^{*2} For use with code 8 in Body Style step.

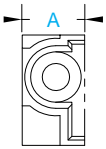
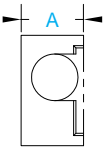
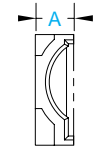
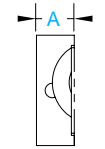
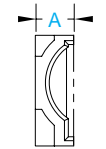
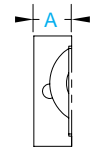
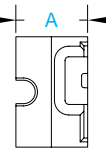
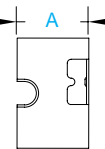
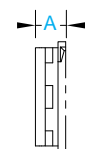
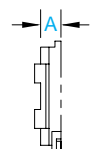
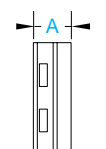
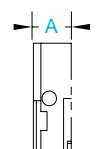
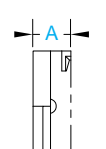
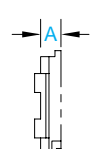
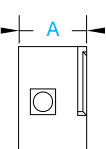
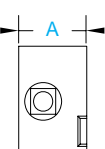
^{*3} For use with code 1, 2, 4, or 5 in Body Style step.

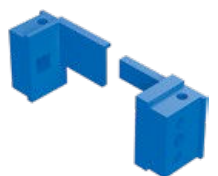
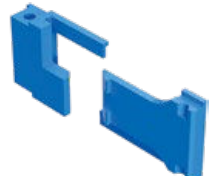
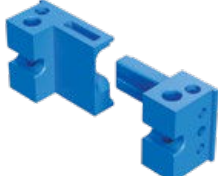
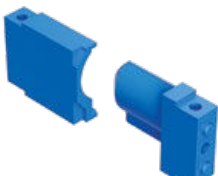
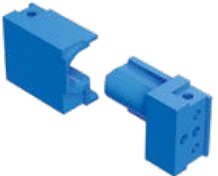
^{*4} For use with code 1 in Body Style step.

BODY STYLE

All module heights measure 14.60 [.575].

For the sake of brevity, only the left side of the end module face view is shown.

MALE	FEMALE	CODE	GENDER	TA	FEATURE
		1	Male	8.26 [.325]	Blind mating, 3.80 [.150] misalignment
			Female	8.26 [.325]	
		2	Male	5.00 [.197]	Blind mating, 2.00 [.079] misalignment
			Female	5.00 [.197]	
		7	Male	4.50 [.177]	Blind mating, 2.00 [.079] misalignment (use for code 0, BS, or N in Mounting Options step)
			Female	4.50 [.177]	
		8	Male	9.50 [.374]	Blind mating, up to 3.90 [.154] misalignment, up to 5° angular misalignment
			Female	9.50 [.374]	
		3	Male	4.00 [.157]	Latching system
			Female	2.80 [.110]	
		4	Male	4.76 [.157]	Latching system
			Female	5.00 [.197]	
		5	Male	5.00 [.197]	Latching system
			Female	2.80 [.110]	
		6	Male	9.20 [.362]	Jackscrew
			Female	9.20 [.362]	

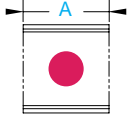
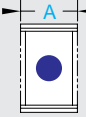
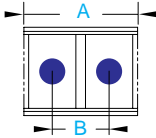

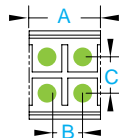
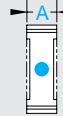

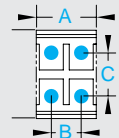
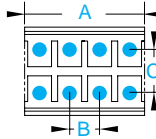


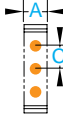
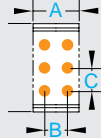

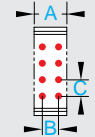
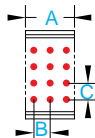
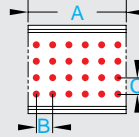
*1 Dimension shown is for one end module, but connector will be provided with two end modules, one left and one right.








MODULE LAYOUTS^{*1}

All module heights measure 14.60 [.575].

For the sake of brevity, only male module face view is shown.

CONTACT MODULES	CODE	SIZE	A	B	C
	U	#4	14.20 [.559]	-	-
	R	#8	9.40 [.370]	-	-
	S	#8	18.80 [.740]	9.40 [.370]	-
	E	#12	5.90 [.232]	-	6.00 [.236]
	Y	#12	11.80 [.465]	5.90 [.232]	6.00 [.236]
	A	#16	4.96 [.195]	-	-
	B	#16	4.96 [.195]	-	7.20 [.283]
	C	#16	9.92 [.391]	4.96 [.195]	7.20 [.283]
	D	#16	19.84 [.781]	3x 4.96 [.195]	7.20 [.283]

CONTACT MODULES	CODE	SIZE	A	B	C
	X	#18	3.80 [.150]	-	2x 3.80 [.150]
	Z	#18	7.60 [.299]	3.80 [.150]	2x 3.80 [.150]
	H	#22	2.70 [.106]	-	3x 2.70 [.106]
	J	#22	5.40 [.213]	2.70 [.106]	3x 2.70 [.106]
	K	#22	8.10 [.319]	2.70 [.106]	3x 2.70 [.106]
	T	#22	16.20 [.638]	5x 2.70 [.106]	3x 2.70 [.106]

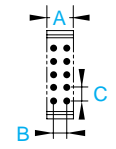
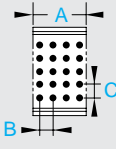
Contact Size Chart						
#4	#8	#12	#16	#18	#22	0.60mm
						

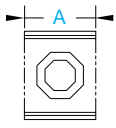
All Positronic products utilize solid, machined contacts.

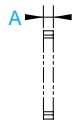

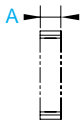
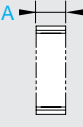
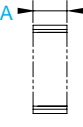
MODULE LAYOUTS

All module heights measure 14.60 [.575].

For the sake of brevity, only male module face view is shown.

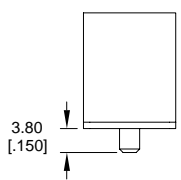
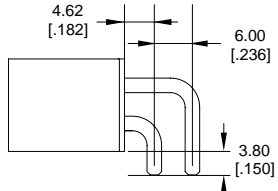
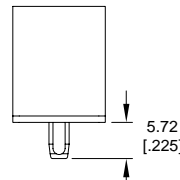
HYPERBOLOID MODULES 0.60 [.0236]	CODE	A	B	C
	V	4.40 [.173]	2.20 [.087]	3x 2.20 [.087]
	W	8.80 [.346]	4x 2.20 [.087]	4x 2.20 [.087]

KEYING MODULE	CODE	A
	O	11.80 [.465]

BLANK MODULES	CODE	A
	N	1.62 [.064]
	N2	2.00 [.079]
	N3	3.46 [.136]
	N4	4.88 [.192]
	N5	5.60 [.220]

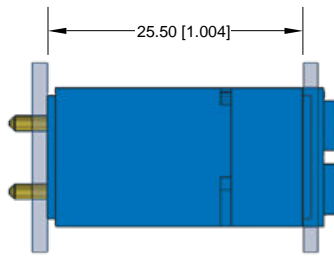
CONTACT TERMINATION DIMENSIONS

For the sake of brevity, only the male size 8 & 12 contact modules are shown. Dimensions shown apply to all contacts regardless of size and gender.

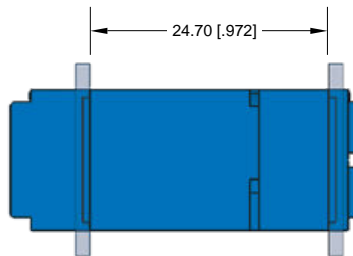
STRAIGHT SOLDER	RIGHT ANGLE SOLDER	PRESS-FIT*
	 <p>Two (2) size 12 contacts shown for reference</p>	

*1 For information about suggested PCB hole sizes, please visit our website [download_SK6370](#).

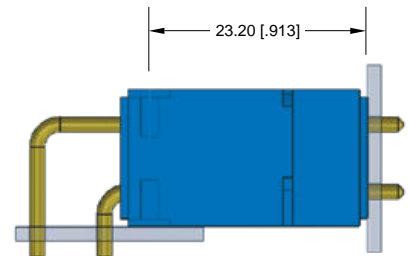
MATING DIMENSIONS



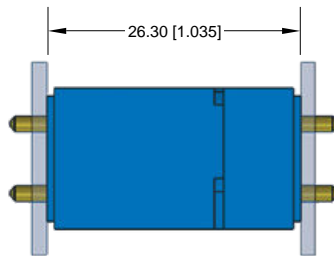
Straight PCB Mount (Male) to
Panel Mount Crimp (Female)



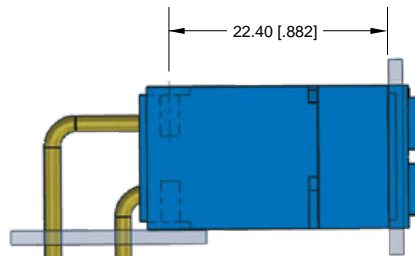
Panel Mount Crimp (Male) to
Panel Mount Crimp (Female)



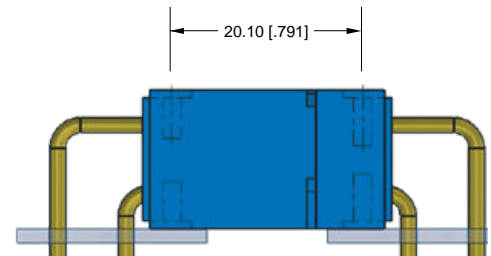
Right Angle Board Mount (Male) to
Straight PCB Mount (Female)



Straight PCB Mount (Male) to
Straight PCB Mount (Female)



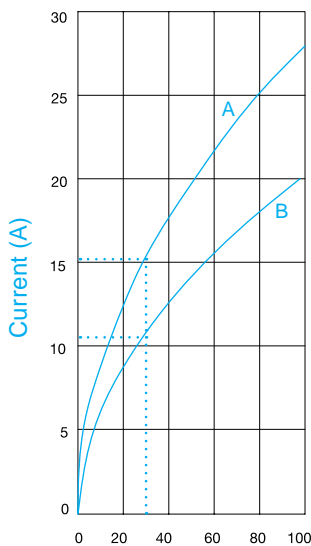
Right Angle Board Mount (Male) to
Panel Mount Crimp (Female)



Right Angle Board Mount (Male) to
Right Angle Board Mount (Female)

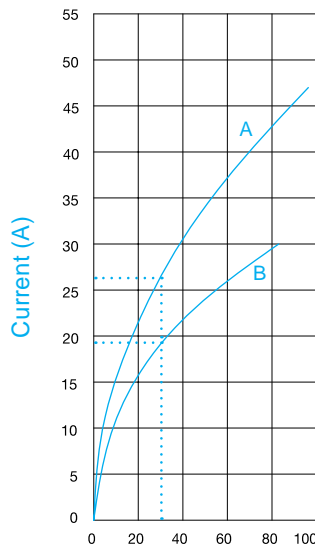
TEMPERATURE RISE CURVES

Tested per IEC Publication 60512-3, Test 5a



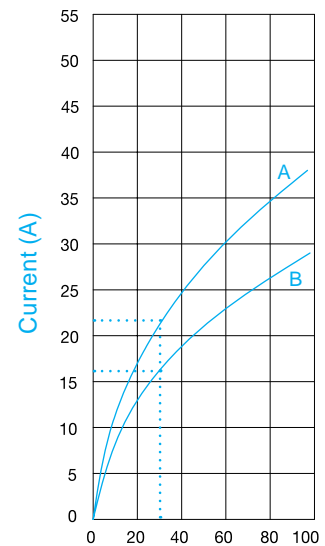
Size 18 Temperature rise (°C)

- A Developed with (6) #18 high conductivity contacts seated in code Z modules.
- B Developed with (6) #18 standard conductivity contacts seated in code Z modules.



Size 16 Temperature rise (°C)

- A Developed with (2) #16 high conductivity contacts seated in code B modules.
- B Developed with (2) #16 standard conductivity contacts seated in code B modules.

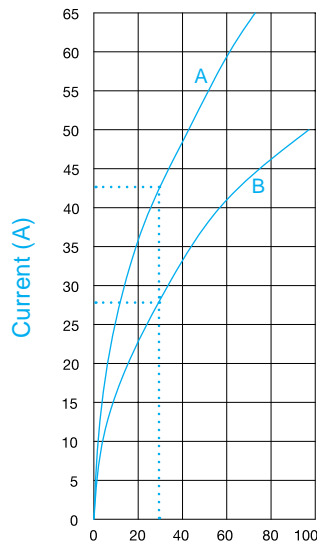


Size 16 Temperature rise (°C)

- A Developed with (8) #16 high conductivity contacts seated in code CC modules.
- B Developed with (8) #16 standard conductivity contacts seated in code CC modules.

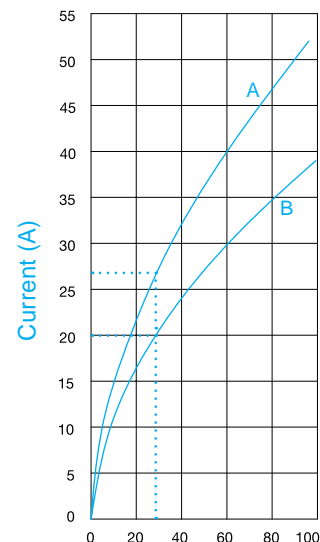
TEMPERATURE RISE CURVES

Tested per IEC Publication 60512-3, Test 5a



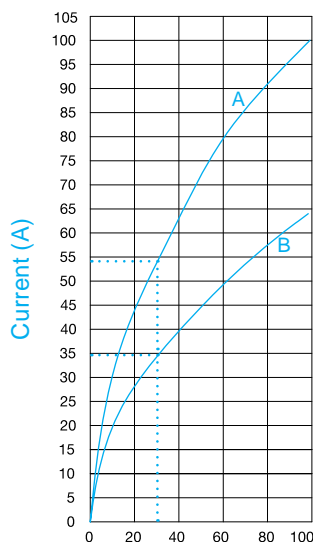
Size 12 Temperature rise (°C)

- A** Developed with (2) #12 high conductivity contacts seated in code E modules.
- B** Developed with (2) #12 standard conductivity contacts seated in code E modules.



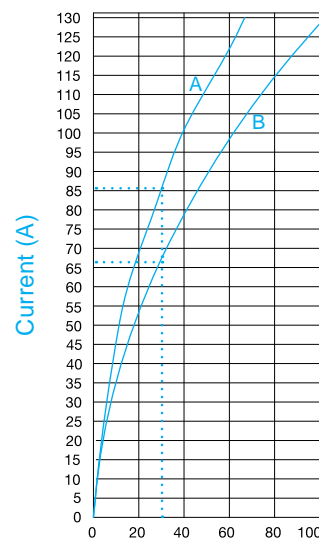
Size 12 Temperature rise (°C)

- A** Developed with (10) #12 high conductivity contacts seated in code EYY modules.
- B** Developed with (10) #12 standard conductivity contacts seated in code EYY modules.



Size 8 Temperature rise (°C)

- A** Developed with (2) #8 high conductivity contacts seated in code RR modules.
- B** Developed with (2) #8 standard conductivity contacts seated in code RR modules.



Size 4 Temperature rise (°C)

- A** Developed with (2) #4 high conductivity contacts seated in code UU modules.
- B** Developed with (2) #4 standard conductivity contacts seated in code UU modules.

ACCESSORIES

PANEL MOUNT

1

2-56 threaded insert^{*1}



821

Float mount, 2-56 threaded insert,
0.60 [.024] per side, 1.50 [.059]
panel thickness^{*1}

823

Float mount, 2-56 threaded insert,
1.20 [.047] per side, 1.50 [.059]
panel thickness^{*4}



831

Float mount, 2-56 threaded insert,
0.60 [.024] per side, 2.30 [.091]
panel thickness^{*1}

833

Float mount, 2-56 threaded insert,
1.20 [.047] per side, 2.30 [.091]
panel thickness^{*4}

2

4-40 threaded insert^{*2}



822

Float mount, 4-40 threaded insert,
0.60 [.024] per side, 1.50 [.059]
panel thickness^{*2}

824

Float mount, 4-40 threaded insert,
1.20 [.047] per side, 1.50 [.059]
panel thickness^{*2}



832

Float mount, 4-40 threaded insert,
0.60 [.024] per side, 2.30 [.091]
panel thickness^{*2}

834

Float mount, 4-40 threaded insert,
1.20 [.047] per side, 2.30 [.091]
panel thickness^{*2}

82

Float mount, 0.60 [.024]
per side, 1.50 [.059] panel
thickness^{*3}



83

Float mount, 0.60 [.024]
per side, 2.30 [.091] panel
thickness^{*3}

*1 For use with code 1 or 2 in Body Style step.

*2 For use with code 8 in Body Style step.

*3 For use with code 1, 2, 4 or 5 in Body Style step, contact Technical Sales for more coating options.

*4 For use with code 1 in Body Style step, contact Technical Sales for more coating options.

CODE	MATERIALS
1, 2	Brass
82, 83, 821, 822, 823, 824, 831, 832, 833, 834	Steel with zinc plate

PCB MOUNT

B

Angle brackets, clearance hole



BS

Angle brackets, threaded



LN

Angle brackets, boardlocks



N

Boardlocks
(For straight mount)



N

Boardlocks
(For right angle mount)



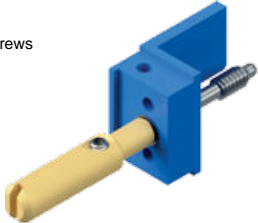
CODE	MATERIALS
B, BS, LN	Brass with tin plate
N	Copper alloy with tin plate

ACCESSORIES

JACKPOST/JACKSCREW SYSTEMS


E

Rotating male jackscrews




T

Fixed female jackposts




TB

Angle brackets,
xed female jackposts




TN

Boardlocks, xed
female jackposts
(For straight mount)




TN

Boardlocks, xed
female jackposts
(For right angle mount)



TLN

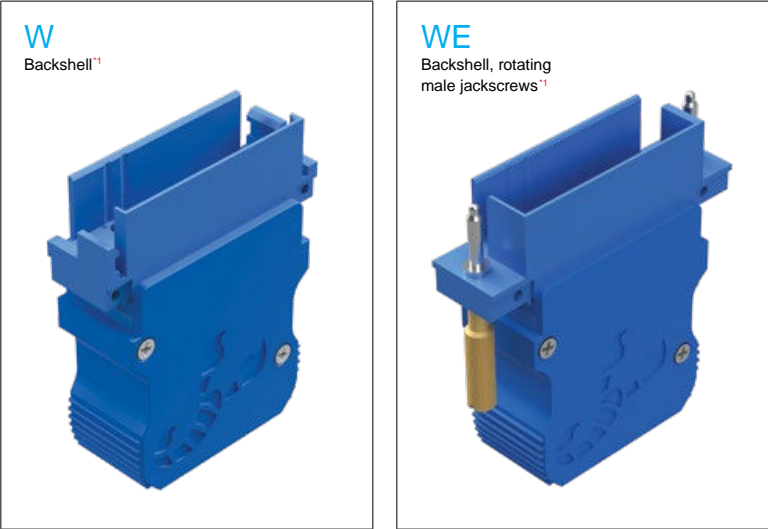
Angle brackets,
boardlocks, xed
female jackposts



MATERIALS	
Screw	Steel with zinc plate
Jackscrew, jackpost, hex nut, and lockwasher	Stainless steel, passivated
Knobs	Aluminum, yellow anodized

ACCESSORIES

BACKSHELL

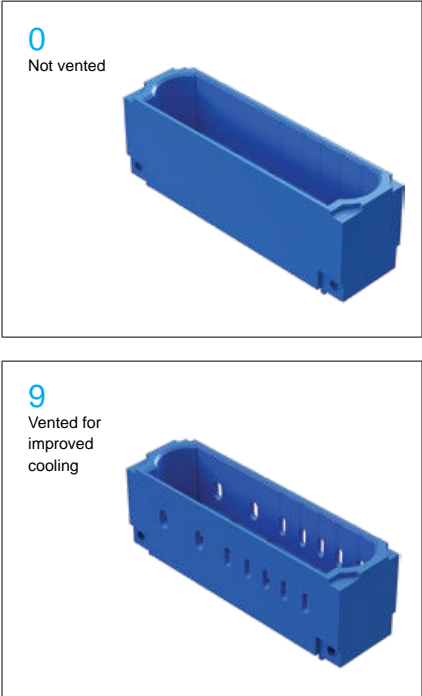


^{*1} For use with two N5 spacer modules in Layout step, one spacer will be needed on each end of connector.

MATERIALS	
Backshell	Glass- lled polyester, UL94 V-0, blue
Screws	Steel, zinc plate with chromate seal
Cable clamp	Steel with nickel plate
Cable clamp screws	Brass, zinc plate with chromate seal

VENTING FEATURES

The venting feature is an outlet hole enabling air cooling to better penetrate the area around the power contacts. This feature complies with with UL 1977, Section 10.2 Accessibility of Live Parts.



ADDITIONAL INFORMATION

LOCKING CLIP (used on size 4 contacts only)

INSERTION

STEP 1
Insert the contact
from rear side

STEP 2
Insert the
locking clip

EXTRACTION

STEP 1
Remove the locking clip

STEP 2
Extract the contact
from rear side

LOCKING CLIP

Dielectric
overmold

MATERIALS	
Locking clip	Copper alloy with nylon, UL 94V-0 dielectric overmold, black color
Finish	Gold ash over nickel plate

KEYING MODULE AND PLUG

Female keyway plug

Male key plug

Female module
with keyway plug

Male module
with key plug

MATERIALS	
Glass- lled polyester, UL 94V-0, Color: Blue.	
Male Insertion / Extraction Tool	Female Insertion / Extraction Tool
9505-1-1-0	9505-1-2-0

- Notes
- 1 Default factory setting for keying plug on keying module is at position 1.
 - 2 There are eight (8) available positions for customers to choose from. Customers can change the position by using the dedicated key plug tooling.

FEMALE KEYWAY PLUG - INSERTION

STEP 1
Insert the female keyway plug
into the female tool

STEP 2
Press the plug into the molding

EXTRACTION

Unlock the female plug
from the rear side.

MALE KEY PLUG - INSERTION

STEP 1
Press the male plug into
the molding

EXTRACTION

Unlock the male plug
from the rear side

MOUNTING SCREWS

SELF TAPPING SCREW


PART NUMBER	MATERIAL	THREAD LENGTH	RECOMMENDED PC BOARD THICKNESS (when applicable)
A4546-7-1-97	Steel	6.35±0.76 [.250±.030]	2.36 [.093]
A4546-7-2-97	Steel	7.93±0.76 [.312±.030]	3.18 [.125]
A4546-7-3-97	Steel	9.53±0.76 [.375±.030]	4.45 [.175]
A4546-7-6-4	Stainless Steel	6.35±0.76 [.250±.030]	2.36 [.093]
A4546-7-7-4	Stainless Steel	7.93±0.76 [.312±.030]	3.18 [.125]
A4546-7-8-4	Stainless Steel	9.53±0.76 [.375±.030]	4.45 [.175]

Recommended mating torque 0.124 – 0.146 N. m (1.1 – 1.3 in-lb)

SCREW, 2-56 UNC-2A (use with threaded insert)

PART NUMBER	MATERIAL	THREAD LENGTH	RECOMMENDED PC BOARD THICKNESS (when applicable)
A2074-12-1-97	Steel	6.81±0.76 [.268±.030]	2.36 [.093]
A2074-12-2-97	Steel	7.63±0.76 [.300±.030]	3.18 [.125]
A2074-12-3-97	Steel	8.90±0.76 [.350±.030]	4.45 [.175]
A2074-12-4-4	Stainless Steel	6.81±0.76 [.268±.030]	2.36 [.093]
A2074-12-5-4	Stainless Steel	7.63±0.76 [.300±.030]	3.18 [.125]
A2074-12-6-4	Stainless Steel	8.90±0.76 [.350±.030]	4.45 [.175]

Threaded Insert with
2-56 UNC screw
threads



Notes

- 1 Threaded insert pre-installed at factory
- 2 Material: Brass
- 3 Consult Technical Sales for part numbering

Recommended mating torque 0.158 – 0.169 N. m (1.4 – 1.5 in-lb)

MOUNTING SCREWS

SCREW, 4-40 UNC-2A (use with SP8 right angle PCB or panel connector)

PART NUMBER	MATERIAL	THREAD LENGTH	RECOMMENDED PC BOARD THICKNESS (when applicable)
A2076-42-7-97	Steel	21.00±0.76 [.826±.030]	2.36 [.093]
A2076-42-7-97	Steel	21.00±0.76 [.826±.030]	3.18 [.125]
A2076-42-8-97	Steel	23.00±0.76 [.905±.030]	4.45 [.175]
A2076-42-6-97	Steel	19.50±0.76 [.767±.030]	Panel 1.50 [.059] and 2.30 [.091]
A2076-42-16-4	Stainless Steel	21.00±0.76 [.826±.030]	2.36 [.093]
A2076-42-16-4	Stainless Steel	21.00±0.76 [.826±.030]	3.18 [.125]
A2076-42-17-4	Stainless Steel	23.00±0.76 [.905±.030]	4.45 [.175]
A2076-42-15-4	Stainless Steel	19.50±0.76 [.767±.030]	Panel 1.50 [.059] and 2.30 [.091]

Recommended mating torque 0.27 – 0.305 N. m (2.4 – 2.7 in-lb)

SCREW, 4-40 UNC-2A (use with SP8 straight PCB or panel connector)

PART NUMBER	MATERIAL	THREAD LENGTH	RECOMMENDED PC BOARD THICKNESS (when applicable)
A2076-42-4-97	Steel	13.50±0.76 [.531±.030]	2.36 [.093]
A2076-42-4-97	Steel	13.50±0.76 [.531±.030]	3.18 [.125]
A2076-42-5-97	Steel	15.00±0.76 [.590±.030]	4.45 [.175]
A2076-42-3-97	Steel	12.00±0.76 [.472±.030]	Panel 1.50 [.059] and 2.30 [.091]
A2076-42-13-4	Stainless Steel	13.50±0.76 [.531±.030]	2.36 [.093]
A2076-42-13-4	Stainless Steel	13.50±0.76 [.531±.030]	3.18 [.125]
A2076-42-14-4	Stainless Steel	15.00±0.76 [.590±.030]	4.45 [.175]
A2076-42-12-4	Stainless Steel	12.00±0.76 [.472±.030]	Panel 1.50 [.059] and 2.30 [.091]

Recommended mating torque 0.27 – 0.305 N. m (2.4 – 2.7 in-lb)

SCREW, 4-40 UNC-2A (use with SP8 with Threaded Insert)

PART NUMBER	MATERIAL	THREAD LENGTH	RECOMMENDED PC BOARD THICKNESS (when applicable)
A2076-42-0-97	Steel	7.50±0.76 [.295±.030]	2.36 [.093]
A2076-42-1-97	Steel	8.50±0.76 [.334±.030]	3.18 [.125]
A2076-42-2-97	Steel	9.50±0.76 [.374±.030]	4.45 [.175]
A2076-42-9-4	Stainless Steel	7.50±0.76 [.295±.030]	2.36 [.093]
A2076-42-10-4	Stainless Steel	8.50±0.76 [.334±.030]	3.18 [.125]
A2076-42-11-4	Stainless Steel	9.50±0.76 [.374±.030]	4.45 [.175]

Recommended mating torque 0.27 – 0.305 N. m (2.4 – 2.7 in-lb)

CONTACTS

Contact Technical Sales for more details on additional contact sizes, material, nishes, and termination styles.

SC	Standard conductivity contacts
HC	High conductivity contacts

REMOVABLE CRIMP CONTACTS

PART NUMBER	SC / HC	Size	Gender	Female Contact Style	Stranded AWG [mm ²]	Sequential Mate
FC0404N2/AA	SC	#4	Female	Closed entry	#4 [25.0]	
FC0404N2S/AA	HC	#4	Female	Closed entry	#4 [25.0]	
MC0404N/AA	SC	#4	Male	n/a	#4 [25.0]	
MC0404NS/AA	HC	#4	Male	n/a	#4 [25.0]	
FC4008DS/AA	HC	#8	Female	Closed entry	#8 [10.0]	
FC4008DS/AA-PA781	HC	#8	Female	Closed entry	#8 [10.0]	First
FC4010D/AA	SC	#8	Female	Closed entry	#10 [5.3]	
FC4010D/AA-PA781	SC	#8	Female	Closed entry	#10 [5.3]	First
FC4010DS/AA	HC	#8	Female	Closed entry	#10 [5.3]	
FC4010DS/AA-PA781	HC	#8	Female	Closed entry	#10 [5.3]	First
FC4012D/AA	SC	#8	Female	Closed entry	#12 [4.0]	
FC4012D/AA-PA781	SC	#8	Female	Closed entry	#12 [4.0]	First
FC4012DS/AA	HC	#8	Female	Closed entry	#12 [4.0]	
FC4012DS/AA-PA781	HC	#8	Female	Closed entry	#12 [4.0]	First
FC4016D/AA	SC	#8	Female	Closed entry	#16 [1.5]	
FC4016D/AA-PA781	SC	#8	Female	Closed entry	#16 [1.5]	First
FC4016DS/AA	HC	#8	Female	Closed entry	#16 [1.5]	
FC4016DS/AA-PA781	HC	#8	Female	Closed entry	#16 [1.5]	First
MC4008DS/AA	HC	#8	Male	n/a	#8 [10.0]	
MC4008DS/AA-PA781	HC	#8	Male	n/a	#8 [10.0]	First
MC4010D/AA	SC	#8	Male	n/a	#10 [5.3]	
MC4010D/AA-PA781	SC	#8	Male	n/a	#10 [5.3]	First
MC4010DS/AA	HC	#8	Male	n/a	#10 [5.3]	
MC4010DS/AA-PA781	HC	#8	Male	n/a	#10 [5.3]	First
MC4012D/AA	SC	#8	Male	n/a	#12 [4.0]	
MC4012D/AA-PA781	SC	#8	Male	n/a	#12 [4.0]	First
MC4012DS/AA	HC	#8	Male	n/a	#12 [4.0]	
MC4012DS/AA-PA781	HC	#8	Male	n/a	#12 [4.0]	First
MC4016D/AA	SC	#8	Male	n/a	#16 [1.5]	
MC4016D/AA-PA781	SC	#8	Male	n/a	#16 [1.5]	First
MC4016DS/AA	HC	#8	Male	n/a	#16 [1.5]	
MC4016DS/AA-PA781	HC	#8	Male	n/a	#16 [1.5]	First
FC1210P2/AA	SC	#12	Female	Closed entry	#10 [6.0]	
FC1210P2S/AA	HC	#12	Female	Closed entry	#10 [6.0]	
FC1212P2/AA	SC	#12	Female	Closed entry	#12 [4.0]	
FC1212P2S/AA	HC	#12	Female	Closed entry	#12 [4.0]	
MC1210N/AA-PA563	SC	#12	Male	n/a	#10 [6.0]	First
MC1210NS/AA-PA563	HC	#12	Male	n/a	#10 [6.0]	First
MC1210N/AA	SC	#12	Male	n/a	#10 [6.0]	
MC1210NS/AA	HC	#12	Male	n/a	#10 [6.0]	
MC1212N/AA-PA563	SC	#12	Male	n/a	#12 [4.0]	First
MC1212NS/AA-PA563	HC	#12	Male	n/a	#12 [4.0]	First
MC1212N/AA	SC	#12	Male	n/a	#12 [4.0]	
MC1212NS/AA	HC	#12	Male	n/a	#12 [4.0]	

CONTACTS

Contact Technical Sales for more details on additional contact sizes, material, nishes, and termination styles.

SC	Standard conductivity contacts
HC	High conductivity contacts

REMOVABLE CRIMP CONTACTS

PART NUMBER	SC / HC	Size	Gender	Female Contact Style	Stranded AWG [mm ²]	Sequential Mate
FC112P2/AA-PA907	SC	#16	Female	Closed entry	#12 [4.0]	
FC112P2S/AA-PA907	HC	#16	Female	Closed entry	#12 [4.0]	
FC114P2/AA-PA907	SC	#16	Female	Closed entry	#14-16 [2.5-1.5]	
FC116P2/AA-PA907	SC	#16	Female	Closed entry	#16-18-20 [1.5-1.0-0.5]	
FC120P2/AA-PA907	SC	#16	Female	Closed entry	#20-22-24 [0.5-0.3-0.25]	
MC112N/AA-133.5	SC	#16	Male	n/a	#12 [4.0]	First
MC112NS/AA-133.5	HC	#16	Male	n/a	#12 [4.0]	First
MC112N/AA	SC	#16	Male	n/a	#12 [4.0]	
MC112NS/AA	HC	#16	Male	n/a	#12 [4.0]	
MC114N/AA-133.5	SC	#16	Male	n/a	#14-16 [2.5-1.5]	First
MC114N/AA	SC	#16	Male	n/a	#14-16 [2.5-1.5]	
MC116N/AA-133.5	SC	#16	Male	n/a	#16-18-20 [1.5-1.0-0.5]	First
MC116N/AA	SC	#16	Male	n/a	#16-18-20 [1.5-1.0-0.5]	
MC120N/AA-133.5	SC	#16	Male	n/a	#20-22-24 [0.5-0.3-0.25]	First
MC120N/AA	SC	#16	Male	n/a	#20-22-24 [0.5-0.3-0.25]	
FC1816P2/AA	SC	#18	Female	Closed entry	#16-18 [1.5-1.0]	
FC1816P2S/AA	HC	#18	Female	Closed entry	#16-18 [1.5-1.0]	
FC1820P2/AA	SC	#18	Female	Closed entry	#20 [0.5]	
FC1820P2S/AA	HC	#18	Female	Closed entry	#20 [0.5]	
MC1816N/AA-PA561	SC	#18	Male	n/a	#16-18 [1.5-1.0]	First
MC1816NS/AA-PA561	HC	#18	Male	n/a	#16-18 [1.5-1.0]	First
MC1816N/AA	SC	#18	Male	n/a	#16-18 [1.5-1.0]	
MC1816NS/AA	HC	#18	Male	n/a	#16-18 [1.5-1.0]	
MC1820N/AA-PA561	SC	#18	Male	n/a	#20 [0.5]	First
MC1820NS/AA-PA561	HC	#18	Male	n/a	#20 [0.5]	First
MC1820N/AA	SC	#18	Male	n/a	#20 [0.5]	
MC1820NS/AA	HC	#18	Male	n/a	#20 [0.5]	
FC422P9/AA	SC	#22	Female	Closed entry	#22-26 [0.3-0.12]	
MC422N9/AA	SC	#22	Male	n/a	#22-26 [0.3-0.12]	
MC422N9/AA-PA1116	SC	#22	Male	n/a	#22-26 [0.3-0.12]	

For use with alignment insert.

NON-REMOVABLE HYPERBOLOID CRIMP CONTACTS

PART NUMBER	SC / HC	Size	Gender	Female Contact Style	Stranded AWG [mm ²]
FC3124T	SC	0.60 [0.236]	Female	Closed entry	#24-28 [0.25-0.08]
MC3124T	SC	0.60 [0.236]	Male	n/a	#24-28 [0.25-0.08]

CONTACTS

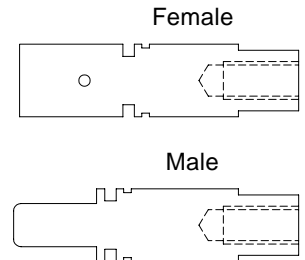
Contact Technical Sales for more details on additional contact sizes, material, nishes, and termination styles.

SC	Standard conductivity contacts
HC	High conductivity contacts

REMOVABLE CONTACTS, BUS BAR INTERNAL THREADS

PART NUMBER	SC / HC	Size	Gender	Female Contact Style	Thread
SPFIT04M/AA	SC	#4	Female	Closed entry	M5 x 0.8
SPFIT04MS/AA	HC	#4	Female	Closed entry	M5 x 0.8
SPFIT04S/AA	SC	#4	Female	Closed entry	10-24 UNC 2B
SPFIT04SS/AA	HC	#4	Female	Closed entry	10-24 UNC 2B
SPMIT04M/AA	SC	#4	Male	n/a	M5 x 0.8
SPMIT04MS/AA	HC	#4	Male	n/a	M5 x 0.8
SPMIT04S/AA	SC	#4	Male	n/a	10-24 UNC 2B
SPMIT04SS/AA	HC	#4	Male	n/a	10-24 UNC 2B

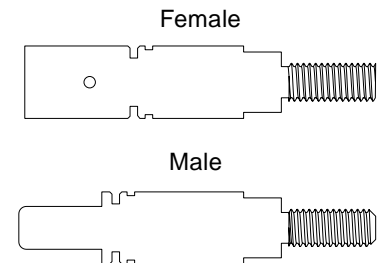
Scale 1:1



REMOVABLE CONTACTS, BUS BAR EXTERNAL THREADS

PART NUMBER	SC / HC	Size	Gender	Female Contact Style	Thread
SPFET04M/AA	SC	#4	Female	Closed entry	M5 x 0.8
SPFET04MS/AA	HC	#4	Female	Closed entry	M5 x 0.8
SPFET04S/AA	SC	#4	Female	Closed entry	10-24 UNC 2A
SPFET04SS/AA	HC	#4	Female	Closed entry	10-24 UNC 2A
SPMET04M/AA	SC	#4	Male	n/a	M5 x 0.8
SPMET04MS/AA	HC	#4	Male	n/a	M5 x 0.8
SPMET04S/AA	SC	#4	Male	n/a	10-24 UNC 2A
SPMET04SS/AA	HC	#4	Male	n/a	10-24 UNC 2A

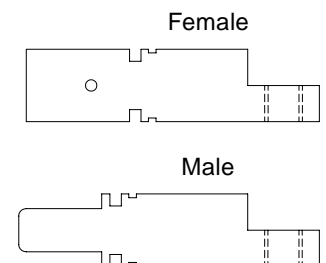
Scale 1:1



REMOVABLE CONTACTS, RIGHT ANGLE THREAD FOR RING TERMINAL

PART NUMBER	SC / HC	Size	Gender	Female Contact Style	Thread	Stranded AWG [mm²]
SPFRA04M/AA	SC	#4	Female	Closed entry	M5 x 0.8	#10 [5.3]
SPFRA04MS/AA	HC	#4	Female	Closed entry	M5 x 0.8	#10 [5.3]
SPFRA04S/AA	SC	#4	Female	Closed entry	10-24 UNC 2B	#10 [5.3]
SPFRA04SS/AA	HC	#4	Female	Closed entry	10-24 UNC 2B	#10 [5.3]
SPMRA04M/AA	SC	#4	Male	n/a	M5 x 0.8	#10 [5.3]
SPMRA04MS/AA	HC	#4	Male	n/a	M5 x 0.8	#10 [5.3]
SPMRA04S/AA	SC	#4	Male	n/a	10-24 UNC 2B	#10 [5.3]
SPMRA04SS/AA	HC	#4	Male	n/a	10-24 UNC 2B	#10 [5.3]

Scale 1:1



TOOLING

Contact Extraction Tool

Contact Insertion Tool

Hand Crimp Tool

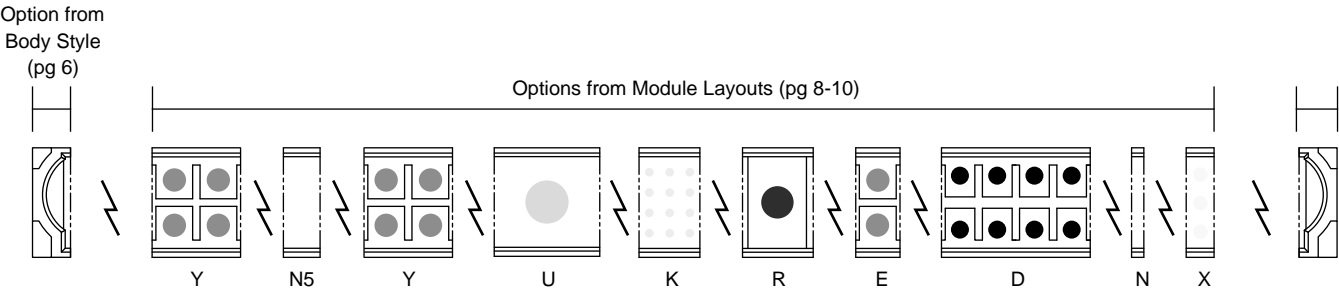
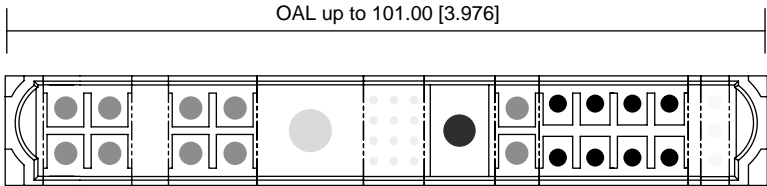
CONTACT SIZE	Contact Extraction Tool	Contact Insertion Tool	Hand Crimp Tool
Size 4	Not Applicable	Not Applicable	Pneumatic crimp tool P/N 9503-2-1-0 with 9503-2-2-0 and 9503-2-4-0 (FC0404 and MC0404)
Size 8	4311-0-2-0	Not Applicable	9504-19-0-0 (FC4008DS and MC4008DS contacts) 9509-0-0-0 (C4010D, C4012D, and C4016D contacts)
Size 12	2711-0-0-0	9099-3-0-0	9509-6-1-0 with 9509-6-2-0 positioner (C1210 contacts) 9501-0-0-0 with 9502-38-0-0 positioner (MC1212 contacts) 9501-0-0-0 with 9502-37-0-0 positioner (FC1212 contacts)
Size 16	9081-0-0-0	9099-0-0-0	9501-0-0-0 with 9502-1-0-0 positioner (FC1 P2, MC1 N) 9501-0-0-0 with 9502-17-0-0 positioner (MC1 N-133.5) 9509-3-0-0 (FC112N2S, MC112NS and MC112NS-133.5)
Size 18	9081-9-0-0	9099-6-0-0	9507-0-0-0 with 9502-32-0-0 positioner (male contacts) 9507-0-0-0 with 9502-30-0-0 positioner (female contacts)
Size 22	9081-3-0-0	9099-7-0-0	9507-0-0-0 with 9502-12-0-0 positioner (male contacts) 9507-0-0-0 with 9502-13-0-0 positioner (female contacts)
Hyperboloid 0.6mm	Not Applicable	9512-106-0-0	9507-0-0-0 with 9502-40-0-0 positioner (male contacts) 9507-0-0-0 with 9502-46-0-0 positioner (female contacts)

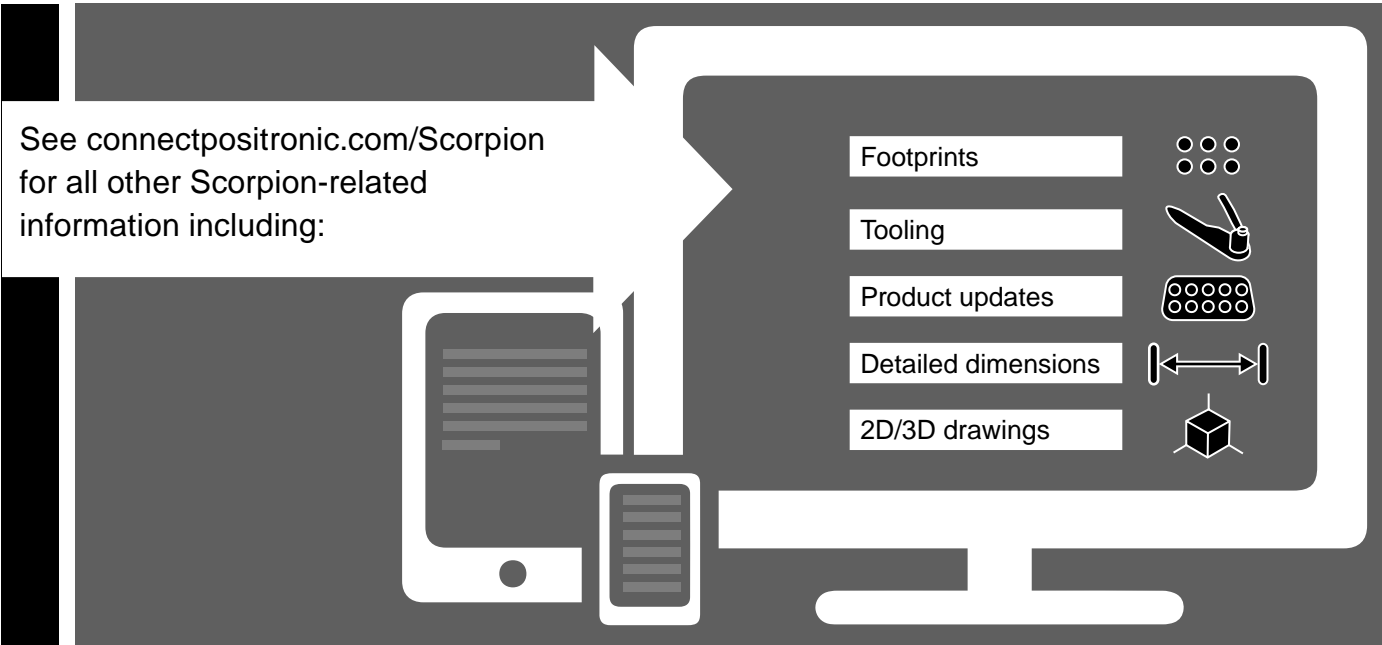
* Not applicable for size 22 non-removable crimp contacts.
Consult Technical Sales for additional crimping tools and crimping information.

OVERALL LENGTH (OAL)

HOW TO CALCULATE OAL

The overall length (OAL) of a Scorpion connector is the sum of all the modules' lengths. Refer to the example below for calculating the OAL of a sample Scorpion connector. See page 8-10 for individual module dimensions.





All dimensional tolerances are ± 0.38 [0.015], unless otherwise specified: ± 0.03 mm [0.001 inches] for male contact mating diameters; ± 0.08 mm [0.003 inches] for contact termination diameters; ± 0.13 mm [0.005 inches] for all other diameters; ± 0.38 mm [0.015 inches] for all other dimensions. Dimensions are in millimeter [inches]. All dimensions are subject to change. Product pictures may not be identical in appearance to actual production parts.

Information in this catalog is proprietary to Positronic and its subsidiaries. Positronic believes the data contained herein to be reliable. Since the technical information is given free of charge, the user employs such information at his own discretion and risk. Positronic assumes no responsibility for results obtained or damages incurred from use of such information in whole or in part.

The following trademarks are owned by Positronic Industries, Inc.: Positronic Industries, Inc.®, Positronic®, Connector Excellence®, P+ logo®, PosiBand®, PosiShop®, Optik-D™, and The Science of Certainty®. The color blue as it appears on various connectors is a trademark of Positronic Industries, Inc., Registered in U.S. Patent and Trademark Of ce.

Products described within this catalog may be protected by one or more of the following US patents:

#4,900,261 #5,255,580 #5,329,697 #6,260,268
#6,835,079 #7,115,002 #8,944,697 #9,304,263

Patented in Canada, 1992 Other patents pending

Federal Supply Code for Manufacturers

Positronic Industries: 28198
Positronic Industries SAS: FA7Y0
Positronic Asia PTE LTD: QB952

Positronic | Americas

1325 N Eldon Ave
Spring eld MO 65803 USA
+1 800 641 4054
info@connectpositronic.com

Positronic | Europe

46 route d'Engachies
F-32020 Auch Cedex 9 France
+33 5 6263 4491
contact@connectpositronic.com

Positronic | Asia

3014A Ubi Rd 1 #07-01
Singapore 408703
+65 6842 1419
singapore@connectpositronic.com

Sales Offices

Positronic has local sales
representation all over the world.
For the nearest sales of ce visit
www.connectpositronic.com/sales