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FLEX-5P

Pull to Pressure Installation Tool

The **SFS FLEX-5P** features 5,000 pounds of pulling force and is capable of installing rivet nuts from M3 to M10 and 6-32 to 3/8-24 and is based on an innovative modular design. The **FLEX-5P** comes as a pull to pressure tool but offers the flexibility of a pull to stroke installation with Sherex's conversion kit, allowing for the proper method to be used based on the application requirements. The **FLEX-5P** tool has the ability to be upgraded from the original base tool to different levels of process + [more](#)



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Item #	Installation Method	Thread Size	Pulling Force	Weight	Complete Head Set Assembly P/N	Mandrel P/N
FLEX-5P 0440	Pull to Pressure	#4-40 UNC	5,000 lbs (22 kN)	4.2 lbs. (1.9 kg)	FL5-HS-0440	M-0440-175
FLEX-5P 0632	Pull to Pressure	#6-32 UNC	5,000 lbs (22 kN)	4.2 lbs. (1.9 kg)	FL5-HS-0632	M-0632-200

Item #	Installation Method	Thread Size	Pulling Force	Weight	Complete Head Set Assembly P/N	Mandrel P/N
<u>FLEX-5P 0832</u>	Pull to Pressure	#8-32 UNC	5,000 lbs (22 kN)	4.2 lbs. (1.9 kg)	FL5-HS-0832	M-0832-175
<u>FLEX-5P 1024</u>	Pull to Pressure	#10-24 UNC	5,000 lbs (22 kN)	4.2 lbs. (1.9 kg)	FL5-HS-1024	M-1024-250
<u>FLEX-5P 1032</u>	Pull to Pressure	#10-32 UNF	5,000 lbs (22 kN)	4.2 lbs. (1.9 kg)	FL5-HS-1032	M-1032-250
<u>FLEX-5P 2520</u>	Pull to Pressure	1/4-20 UNC	5,000 lbs (22 kN)	4.2 lbs. (1.9 kg)	FL5-HS-2520	M-2520-250
<u>FLEX-5P 2528</u>	Pull to Pressure	1/4-28 UNF	5,000 lbs (22 kN)	4.2 lbs. (1.9 kg)	FL5-HS-2528	M-2528-250
<u>FLEX-5P 3118</u>	Pull to Pressure	5/16-18 UNC	5,000 lbs (22 kN)	4.2 lbs. (1.9 kg)	FL5-HS-3118	M-3118-250
<u>FLEX-5P 3124</u>	Pull to Pressure	5/16-24 UNF	5,000 lbs (22 kN)	4.2 lbs. (1.9 kg)	FL5-HS-3124	M-3124-250
<u>FLEX-5P 3716</u>	Pull to Pressure	3/8-16 UNC	5,000 lbs (22 kN)	4.2 lbs. (1.9 kg)	FL5-HS-3716	M-3716-250
<u>FLEX-5P 3724</u>	Pull to Pressure	3/8-24 UNF	5,000 lbs (22 kN)	4.2 lbs. (1.9 kg)	FL5-HS-3724	M-3724-250
<u>FLEX-5P M3</u>	Pull to Pressure	M3x0.5 ISO	5,000 lbs (22 kN)	4.2 lbs. (1.9 kg)	FL5-HS-M3	M-M3-45
<u>FLEX-5P M4</u>	Pull to Pressure	M4x0.7 ISO	5,000 lbs (22 kN)	4.2 lbs. (1.9 kg)	FL5-HS-M4	M-M4-45
<u>FLEX-5P M5</u>	Pull to Pressure	M5x0.8 ISO	5,000 lbs (22 kN)	4.2 lbs. (1.9 kg)	FL5-HS-M5	M-M5-65
<u>FLEX-5P M6</u>	Pull to Pressure	M6x1.0 ISO	5,000 lbs (22 kN)	4.2 lbs. (1.9 kg)	FL5-HS-M6	M-M6-65

Item #	Installation Method	Thread Size	Pulling Force	Weight	Complete Head Set Assembly P/N	Mandrel P/N
<u>FLEX-5P M8</u>	Pull to Pressure	M8x1.25 ISO	5,000 lbs (22 kN)	4.2 lbs. (1.9 kg)	FL5-HS-M8	M-M8-65
<u>FLEX-5P M10</u>	Pull to Pressure	M10x1.5 ISO	5,000 lbs (22 kN)	4.2 lbs. (1.9 kg)	FL5-HS-M10	M-M10-65