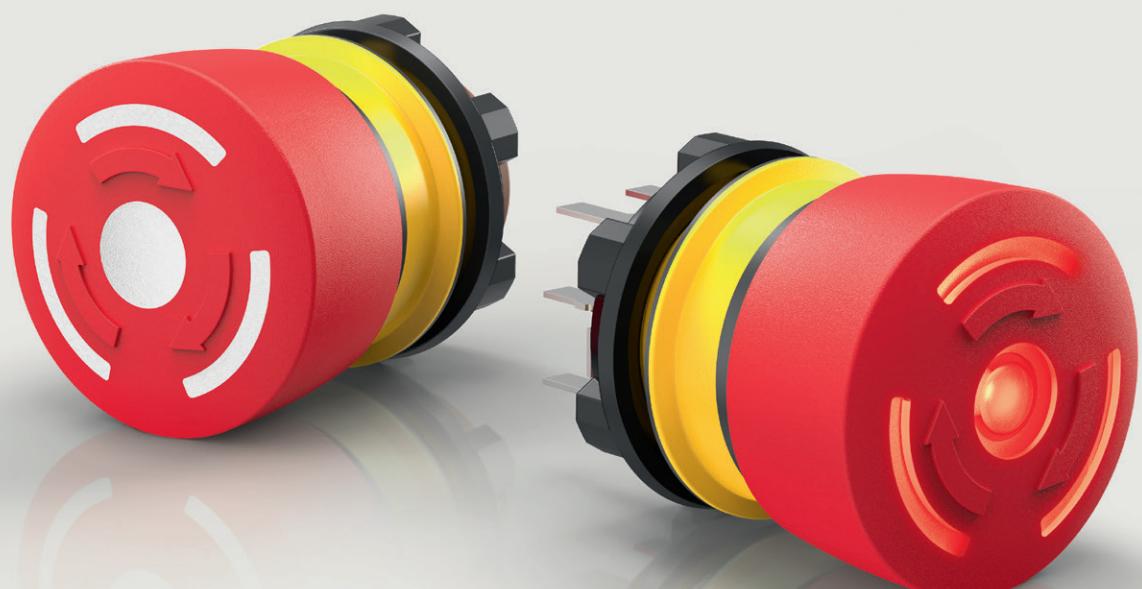


Series
84
E-Stops and Stop Switches.

www.eao.com



Series 84

E-Stops and Stop Switches.

EAO offers intuitive, reliable and robust safety switches for the machinery industry: The Series 84 emergency stop and stop switches have a compact, attractive design with a very low back panel depth.

EAO, the expert partner for innovative, intuitive and reliable Human Machine Interfaces (HMIs), offers with the Series 84 emergency stop (E-Stop) and stop switches the most important safety control elements for machinery and industrial automation equipment with very low back panel depth (13.5 mm with cable connection) and an attractive design.

The intuitive Series 84 emergency stop and stop switches are particularly suitable for handheld and compact control units, where besides highest safety requirements also a very low back panel depth is critical and where the front of panel height as well as ergonomic styling are important design factors.

Installed directly on the machine or in a handheld control unit, these switches reliably protect humans from injury and machines from damage.

The compact design of the Series 84 emergency stop and stop switches makes it ideal for use in industrial machinery, process automation, and robotics as well as lifting, moving and material handling equipment.

The robust mono-block construction and a choice of terminals allow easy mounting in modern safety control systems and help to meet the needs of industry standards for fail-safe actuation.

The actuation status of the switch is visible thanks to the green or black indication ring that is noticeable until actuated. LED illumination gives additional status information and can also be used to locate the switch, even in low ambient light conditions.

Typical applications

- Industrial or process automation equipment
- Machinery, in particular for handheld control units
- Robotics
- Material handling and lifting platforms
- Medical devices

Product range

All E-Stops and stop switches are available either with solder/plug-in terminal or flat ribbon cable (300 mm).

The switching element is available with a double break contact with either

- a normally closed contact (NC)
- two normally closed contacts (NC)
- a normally closed contact (NC) and a normally open contact (NO)

The normally closed contacts are force-operated according to EN IEC 60947-5-1 and can switch voltages and currents from 1 VAC/DC/1 mA (1W) thanks to highly reliable, gold-plated silver contacts.

Mechanical characteristics

- Mounting cut-out 22.3 mm
- Operation force 17 N ±4 N

Mechanical life

EAO tested: more than 250 000 cycles of operation

Illumination

New and improved LED illumination results in greater visibility even in ambient light conditions. The integrated red LED is equipped with reverse polarity protection and a constant current source, all while maintaining a constant brightness at operating voltages from 5 VDC to 30 VDC.

Switching capacity

Alternating voltage with gold-plated silver contacts
Utilisation category AC-15, according to EN IEC 60947-5-1

Voltage	120 VAC	240 VAC
Current	3 A	1.5 A

Direct voltage with silver contact (gold-plated)

Utilisation category DC-13, according to EN IEC 60947-5-1 (inductive)

NO Contacts (48 VA)	NC Contacts (60 VA)	NO/NC Contacts
12 VDC/2,0 A	12 VDC/2,5 A	125 VDC/0,22 A
24 VDC/2,0 A	24 VDC/2,5 A	250 VDC/0,11 A
48 VDC/1,0 A	48 VDC/1,25 A	
60 VDC/0,8 A	60 VDC/1,0 A	

Advantages.

- Robust mono-block design
- Very low back panel depth
- Attractive, modern design and protection IP65, IP66, IP67
- Reliable and long service life
- Clearly visible illumination

Recommended operating data

	Minimum	Maximum
Voltage	1 VAC/DC	250 VAC/DC
Current	1 mA	0.27 A
Power	1 Watt	67.5 Watt

Degree of protections

- IP65, IP66, IP67 front side
- IP20 cable version

Temperatures

- Storage temperature
-25 °C to +85 °C
- Operating temperature
-25 °C to +70 °C

Climate resistance

- Humid heat, cyclical
96 hours, +25 °C/97%, +55 °C/93% relative humidity
- Humid heat, constant
56 days, +40 °C/93% relative humidity
- Dry heat, 96 hours, +70 °C
- Cold, 96 hours, -40 °C
- Salt spray, 96 hours, +35 °C (in NaCl solution)

Standards and directives

- Approvals
 - EN 60947-5-1/EN 60947-5-5
 - DIN EN ISO 13850
 - EN IEC 60204
 - UL Cat NISD 508
 - CCC (pending)
- Conformities
 - CE

Mounting

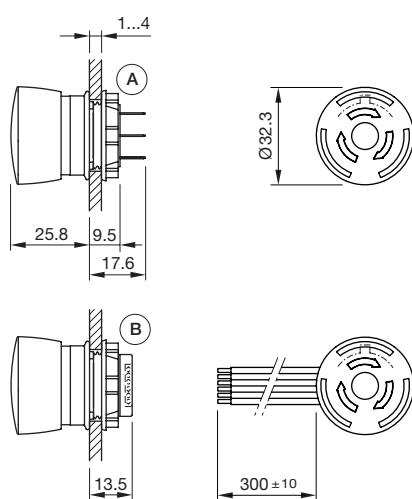
The mounting of the emergency stop and stop switch is performed on the front panel side with the aid of the fixing nut. The anti-rotation device is secured with a cam via its hole shape. The electrical connection takes place using plug-in terminal pairs, which can also be soldered on.

Further information and the Online Product Configurator are available under www.eao.com/84-e-stop

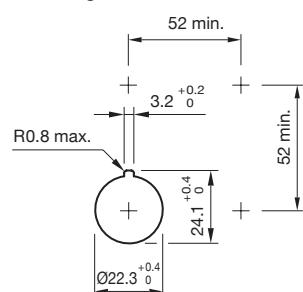


Dimensions, mounting cut-outs, accessories.

Dimensions



Mounting cut-outs



All dimensions in mm.

Accessories

Marking plate



	Suitable for	Outer diameter	Text/symbol	Part No.
	S61	43 mm	Without	61-9970.0
	S61	43 mm	EMERGENCY STOP	61-9970.2
	S61	43 mm	Symbol IEC 60417-5638	61-9970.9
	S04, 45, 84	90 mm	EMERGENCY STOP	704.963.1
	S04, 45, 84	60 mm	EMERGENCY STOP	704.963.6
	S04, 45, 84	90 mm	Symbol IEC 60417-5638	704.963.4
	S04, 45, 84	60 mm	Symbol IEC 60417-5638	704.963.9
	S04, 45, 84	45 mm	Without	45-50K.1407
	S04, 45, 84	75 mm	Without	45-50J.1400

Protective shroud



	Suitable for	Text/symbol	Part No.
	S04	EMERGENCY STOP	704.927.6B
	S04	Without	704.927.6
	S84	EMERGENCY STOP	84-902B
	S84	Without	84-902

Protective shroud



	Suitable for	Diameter	Part No.
	S84	Ø 50 mm	84-906

Enclosure	Suitable for	Diameter	Part No.
	S61	L 65 mm x B 65 mm x H 57 mm	61-9480.5
	S45	L 85 mm x B 85 mm x H 64 mm	45-410.1401
	S04, 45, 84	L 94 mm x B 94 mm x H 81 mm	704.945.0
	S04, 45, 84	L 65 mm x B 65 mm x H 81 mm	704.945.7

PCB plug-in base	Suitable for	Part No.
	Series 84 emergency stop and stop switches with plug-in terminal	84-920

Montagewerkzeug	Suitable for	Part No.
	Series 84	84-996



EAO Smart Box. Simple, compact and all-purpose.

The EAO Smart Box is a simple and customisable “snap-on, plug & play” solution for operator devices in industrial environments.

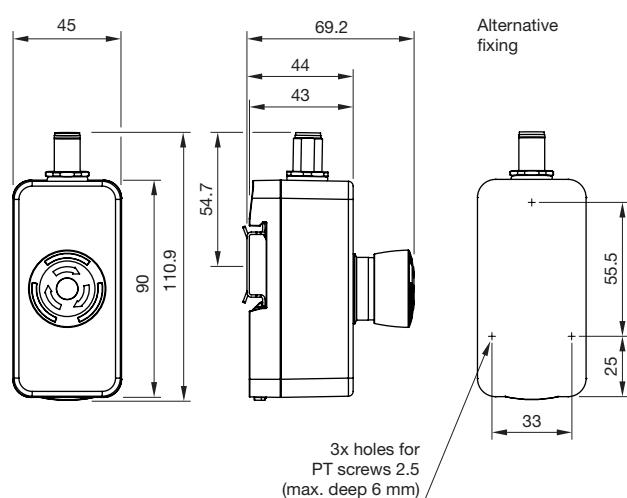
Thanks to the standardised M12 terminal, the Smart Box can be brought into service quickly and easily. The device can also be mounted on a standard top hat rail without the need for a mounting adapter.

Advantages

- Simple snap-on mounting and M12 connection technology
- Flexible arrangement and robust, compact construction
- Ease of integration into the system thanks to bus connection or direct wiring
- Customisable front design and functionality
- Standard range available – customised solutions on request

Smart-Box	Description	Illumination	Part No.
	Yellow housing with M12 Series 84 emergency stop switch	Yes	73-00002.2
		No	73-00002.1

Dimensions



All dimensions in mm.

Online Product Configurator.

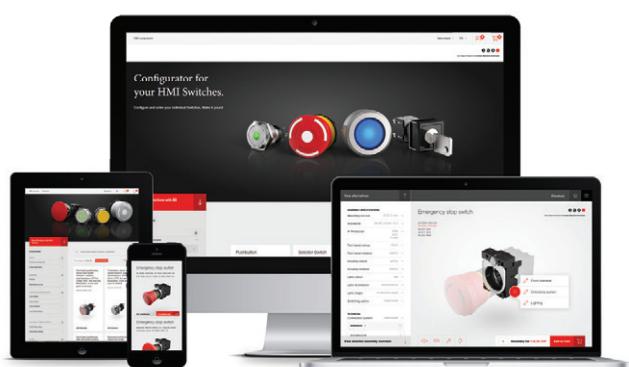


Configure your Emergency stop switch.
Quick and easy to your HMI Device.

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- Intuitive use
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- Compare function for multiple configurations
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EAO Contact.

Your centre of excellence.

Headquarters

EAO Holding AG
Tannwaldstrasse 88
CH-4600 Olten
Telephone +41 62 286 92 00
info@eao.com

Manufacturing Companies

Switzerland
EAO AG
Tannwaldstrasse 88
CH-4600 Olten
Telephone +41 62 286 91 11
info@eao.com

EAO Systems AG
Tannwaldstrasse 88
CH-4600 Olten
Telephone +41 62 286 91 11
sales.esy@eao.com

China
EAO (Guangzhou) Ltd.
3/F, Block G4, South China
New Materials Innovation Park
31 Kefeng Road
Guangzhou Science City
CN-Guangzhou, PRC
Telephone +86 20 3229 0390
sales.ecn@eao.com

Germany
EAO Automotive GmbH & Co. KG
Richard-Wagner-Straße 3
DE-08209 Auerbach/Vogtland
Telephone +49 3744 8264 0
sales.esa@eao.com

North America
EAO Corporation
One Parrott Drive
Shelton
US-CT 06484
Telephone +1 203 951 4600
sales.eus@eao.com

Sales Companies

China
EAO (Guangzhou) Ltd.
3/F, Block G4, South China
New Materials Innovation Park
31 Kefeng Road
Guangzhou Science City
CN-Guangzhou, PRC
Telephone +86 20 3229 0390
sales.ecn@eao.com

EAO (Shanghai) Office
Rm.401, Lihpao Plaza,
NO.159 Shenwu Road,
Minhang District,
CN-Shanghai, 201106.
PRC
Telephone +86 21 6095 0717
sales.ecn@eao.com

France
EAO France SAS
27 rue Maurice Flandin
FR-69003 Lyon
Telephone +33 426 298 588
sales.efr@eao.com

Germany, Austria, Czech Republic, Poland, Slovakia
EAO GmbH
Langenberger Straße 570
DE-45277 Essen
Telephone +49 201 8587 0
sales.ede@eao.com

Hong Kong (Asia Pacific)
EAO (Far East) Ltd.
Unit A1, 1/F, Block A
Tin On Industrial Building
777 Cheung Sha Wan Road
Lai Chi Kok, Kln
HK-Hong Kong
Telephone +852 27 86 91 41
sales.ehk@eao.com

Italy
EAO Italia S.r.l.
Centro Direzionale Summit –
Palazzo C1
Via Brescia 26
IT-20063 Cernusco sul Naviglio (MI)
Telephone +39 029 247 0722
sales.eit@eao.com

Japan
EAO Japan Co. Ltd.
Net 1 Mita Bldg. 3F
3-1-4 Mita Minato-ku
JP-Tokyo 108-0073
Telephone +81 3 5444 5411
sales.ejp@eao.com

Netherlands, Belgium
EAO Benelux B.V.
Kamerlingh Onnesweg 46
NL-3316 GL Dordrecht
Telephone +31 78 653 17 00
sales.enl@eao.com

North America
EAO Corporation
One Parrott Drive
Shelton
US-CT 06484
Telephone +1 203 951 4600
sales.eus@eao.com

Switzerland
EAO AG
Tannwaldstrasse 88
CH-4600 Olten
Telephone +41 62 286 95 00
sales.ech@eao.com

United Kingdom, Denmark, Finland, Ireland, Norway, Sweden
EAO Ltd.
Highland House
Albert Drive
Burgess Hill
GB-West Sussex RH15 9TN
Telephone +44 1444 236 000
sales.euk@eao.com