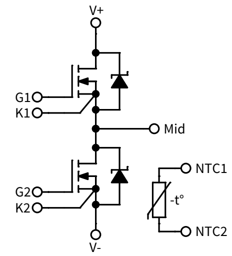
CAS480M12HM3, CAS480M12HM3T

1200 V, 480 A, Silicon Carbide, Half-Bridge Module

V_{DS}	1200 V
I_{DS}	480 A

Technical Features

- Low Inductance, Low Profile 62 mm Footprint
- High Junction Temperature (175 °C) Operation
- Implements Switching Optimized Third Generation SiC MOSFET Technology
- Zero Reverse Recovery from Diodes
- Light Weight AlSiC Baseplate
- High Reliability Silicon Nitride Insulator



Typical Applications

- Railway & Traction
- Solar
- EV Chargers
- Industrial Automation & Testing

System Benefits

- Lightweight, Compact Form Factor with 62 mm Compatible Baseplate Enables System Retrofit
- Increased System Efficiency, due to Low Switching & Conduction Losses of SiC
- High Reliability Material Selection

Maximum Parameters (Verified by Design)

Parameter	Symbol	Min.	Typ.	Max.	Unit	Conditions	Note
Drain-Source Voltage	V_{DS}			1200	V		
Gate-Source Voltage, Maximum Value	$V_{GS(max)}$	-8		+19	V	Transient	Note 1 Fig. 33
Gate-Source Voltage, Recommended	$V_{GS(op)}$		-4/+15		V	Static	Note 1 Fig. 33
DC Continuous Drain Current	I_D		640		A	V_{GS} = 15 V, T_C = 25 °C, T_{VJ} ≤ 175 °C	Notes 2, 3 Fig. 20
			481		A	V_{GS} = 15 V, T_C = 90 °C, T_{VJ} ≤ 175 °C	
DC Source-Drain Current (Schottky Diode)	$I_{SD(SD)}$		464		A	V_{GS} = -4 V, T_C = 25 °C, T_{VJ} ≤ 175 °C	
Pulsed Drain-Source Current	I_{DM}		1920		A	t_{Pmax} limited by T_{VJmax} V_{GS} = 15 V, T_C = 25 °C	
Power Dissipation	P_D		1500		W	T_C = 25 °C, T_{VJ} ≤ 175 °C	Note 4 Fig. 20
Virtual Junction Temperature	$T_{VJ(op)}$	-40		175	°C		

Note (1): Recommended turn-on gate voltage is 15 V with ±5 % regulation tolerance
Note (2): Current limit calculated by $I_{D(max)} = \sqrt{(P_D/R_{DS(typ)}(T_{VJ(max)}, I_{D(max)}))}$
Note (3): Verified by design
Note (4): $P_D = (T_{VJ} - T_C)/R_{TH(JC,typ)}$

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MOSFET Characteristics (Per Position) (T_{VJ} = 25 °C Unless Otherwise Specified)

Parameter	Symbol	Min.	Typ.	Max.	Unit	Conditions	Note
Drain-Source Breakdown Voltage	$V_{(BR)DSS}$	1200			V	V_{GS} = 0 V, T_{VJ} = -40 °C	
Gate Threshold Voltage	$V_{GS(th)}$	1.8	2.5	3.6	V	V_{DS} = V_{GS}, I_D = 160 mA	
			2.0		V	V_{DS} = V_{GS}, I_D = 160 mA, T_{VJ} = 175 °C	
Zero Gate Voltage Drain Current	I_{DSS}		10	280	µA	V_{GS} = 0 V, V_{DS} = 1200 V	
Gate-Source Leakage Current	I_{GSS}		0.1	2.0	µA	V_{GS} = 15 V, V_{DS} = 0 V	
Drain-Source On-State Resistance (Devices Only)	$R_{DS(on)}$		2.29	2.97	mΩ	V_{GS} = 15 V, I_D = 480 A	Fig. 2 Fig. 3
			3.87		mΩ	V_{GS} = 15 V, I_D = 480 A, T_{VJ} = 175 °C	
Transconductance	g_{fs}		356		S	V_{DS} = 20 V, I_{DS} = 480 A	Fig. 4
			345		S	V_{DS} = 20 V, I_{DS} = 480 A, T_{VJ} = 175 °C	
Turn-On Switching Energy, T_{VJ} = 25 °C T_{VJ} = 125 °C T_{VJ} = 175 °C	E_{ON}		11.3 9.6 9.9		mJ	V_{DS} = 600 V, I_D = 480 A, V_{GS} = -4 V/15 V, $R_{G(OFF)}$ = 1.0 Ω, $R_{G(ON)}$ = 1.0 Ω, L_σ = 8.4 nH	Fig. 11 Fig. 13
Turn-Off Switching Energy, T_{VJ} = 25 °C T_{VJ} = 125 °C T_{VJ} = 175 °C	E_{OFF}		7.2 7.3 7.4		mJ		
Internal Gate Resistance	$R_{G(int)}$		0.8		Ω	f = 100 kHz	
Input Capacitance	C_{iss}		43.1		nF	V_{GS} = 0 V, V_{DS} = 800 V, V_{AC} = 25 mV, f = 100 kHz	Fig. 9
Output Capacitance	C_{oss}		2.76		nF		
Reverse Transfer Capacitance	C_{rss}		70.7		pF		
Gate to Source Charge	Q_{GS}		448		nC	V_{DS} = 800 V, V_{GS} = -4 V/15 V I_D = 480 A Per IEC60747-8-4 pg 21	
Gate to Drain Charge	Q_{GD}		539		nC		
Total Gate Charge	Q_G		1590		nC		
FET Thermal Resistance, Junction to Case	$R_{th\ JC}$		0.1	0.115	°C/W		Fig. 17

Diode Characteristics (Per Position) (T_{VJ} = 25 °C Unless Otherwise Specified)

Parameter	Symbol	Min.	Typ.	Max.	Unit	Conditions	Note
Diode Forward Voltage	V_{SD}		1.95		V	V_{GS} = -4 V, I_{SD} = 480 A	Fig. 7
			3.10		V	V_{GS} = -4 V, I_{SD} = 480 A, T_{VJ} = 175 °C	
Reverse Recovery Time	t_{RR}		28		ns	V_{GS} = -4 V, I_{SD} = 500 A , V_R = 600 V di/dt = 17 A/ns, T_{VJ} = 175 °C	Fig. 32
Reverse Recovery Charge	Q_{RR}		4.5		µC		
Peak Reverse Recovery Current	I_{RRM}		270		A		
Reverse Recovery Energy T_{VJ} = 25 °C T_{VJ} = 125 °C T_{VJ} = 175 °C	E_{RR}		1.1 1.3 1.5		mJ	V_{DS} = 600 V, I_D = 500 A, V_{GS} = -4 V/15 V, $R_{G(ON)}$ = 1.0 Ω, L_σ = 8.4 nH	Fig. 14 Note 5
Diode Thermal Resistance, Junction to Case	$R_{th\ JC}$		0.11	0.13	°C/W		

Note (5): SiC Schottky Diodes do not have reverse recovery energy but still contribute capacitive energy.

Module Physical Characteristics

Parameter	Symbol	Min.	Typ.	Max.	Unit	Conditions
Package Resistance, M1	R_{1-2}		106.5		µΩ	T_C = 125 °C, Note 6
Package Resistance, M2	R_{2-3}		126.3		µΩ	T_C = 125 °C, Note 6
Stray Inductance	L_{Stray}		4.9		nH	Between Terminals 1 and 3
Case Temperature	T_C	-40		125	°C	
Weight	W		179		g	
Mounting Torque	M_S	3.0	4.5	5.0	N-m	CAS480M12HM3, Baseplate, M6 Bolts
		4.5		6.0		CAS480M12HM3T, Baseplate, M6 Bolts
		0.9	1.1	1.3		Power Terminals, M4 × 0.7 mm Bolts
Case Isolation Voltage	V_{isol}	4			kV	AC, 50 Hz, 1 min
Comparative Tracking Index	CTI	600				
Clearance Distance		9.43			mm	Terminal to Terminal
		12.70				Terminal to Baseplate
Creepage Distance		12.5				Terminal to Terminal
		15.30				Terminal to Baseplate

Note (6): Total Effective Resistance (Per Switch Position) = MOSFET $R_{DS(on)}$ + Switch Position Package Resistance

Temperature Sensor (NTC) Characteristics

Parameter	Symbol	Min.	Typ.	Max.	Unit	Conditions
Resistance at 25 °C	R_{25}		4700		Ω	T_{NTC} = 25 °C
Tolerance of R_{25}			±1		%	
Beta Value for 25 °C to 85 °C	$B_{25/85}$		3435		K	
Beta Value for 0 °C to 100 °C	$B_{0/100}$		3399		K	
Tolerance of $B_{25/85}$			±1		%	
Maximum Power Dissipation	P_{25}		50		mW	

Steinhart & Hart Coefficients for NTC Resistance & NTC Temperature Computation (T in K)

$$\ln\left(\frac{R}{R_{25}}\right) = A + \frac{B}{T} + \frac{C}{T^2} + \frac{D}{T^3}$$

A	B	C	D
-1.289E+01	4.245E+03	-8.749E+04	-9.588E+06

$$\frac{1}{T} = A_1 + B_1 \ln\left(\frac{R}{R_{25}}\right) + C_1 \ln^2\left(\frac{R}{R_{25}}\right) + D_1 \ln^3\left(\frac{R}{R_{25}}\right)$$

A_1	B_1	C_1	D_1
3.354E-03	3.001E-04	5.085E-06	2.188E-07

Typical Performance

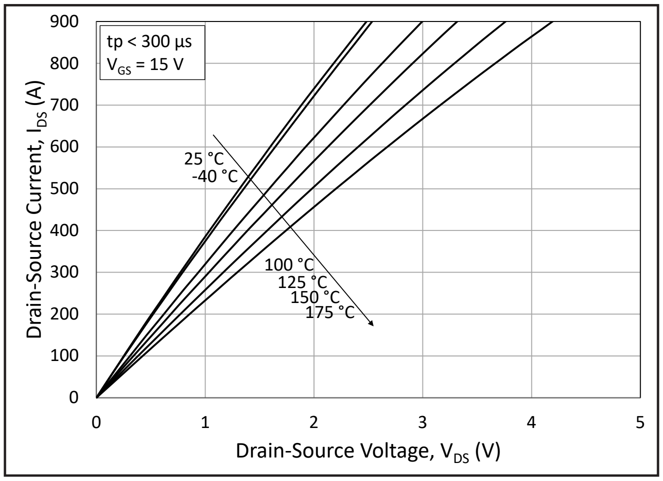


Figure 1. Output Characteristics for Various Junction Temperatures

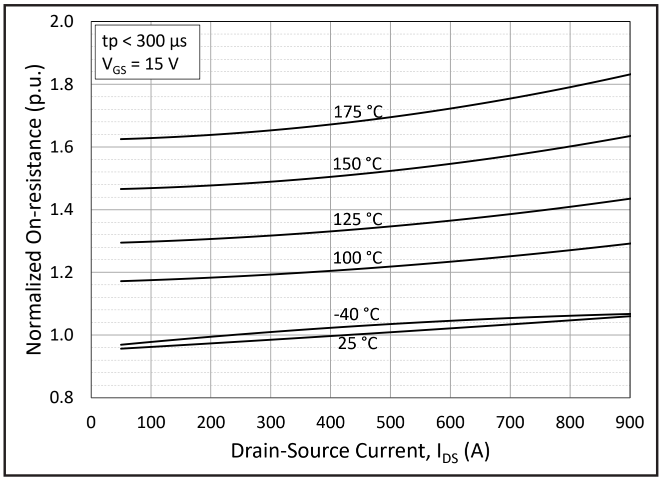


Figure 2. Normalized On-State Resistance vs. Drain Current for Various Junction Temperatures

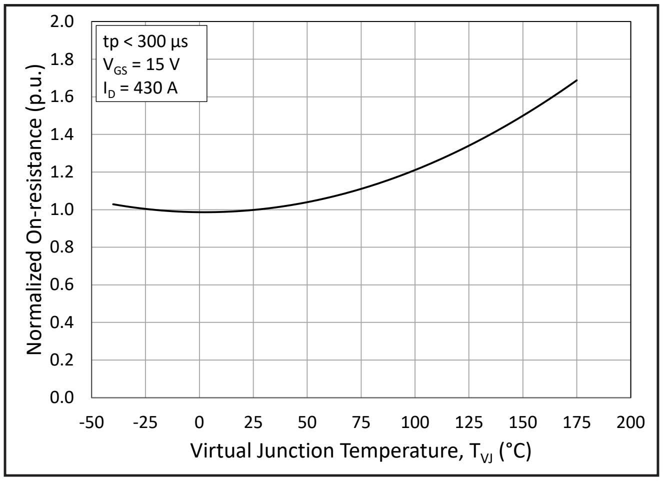


Figure 3. Normalized On-State Resistance vs. Junction Temperature

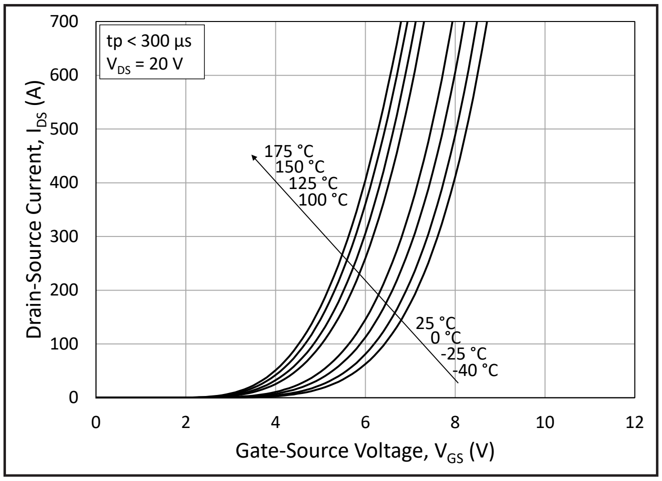


Figure 4. Transfer Characteristic for Various Junction Temperatures

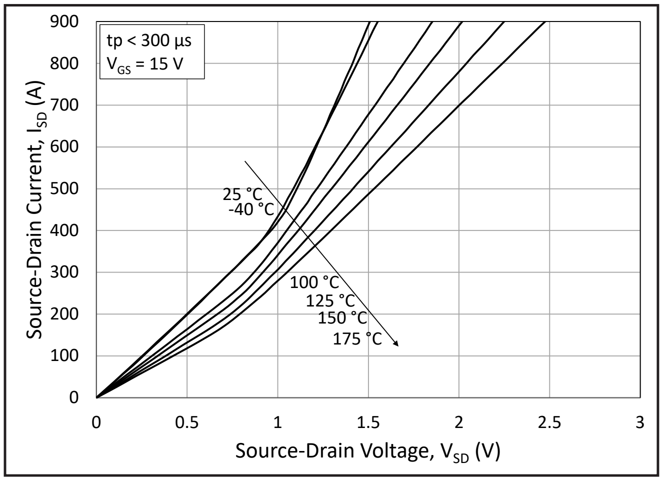


Figure 5. 3rd Quadrant Characteristic vs. Junction Temperatures at V_{GS} = 15 V

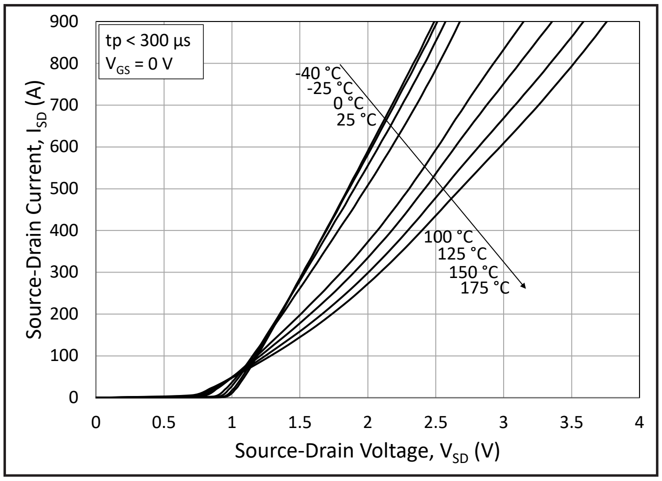


Figure 6. 3rd Quadrant Characteristic vs. Junction Temperatures at V_{GS} = 0 V

Typical Performance

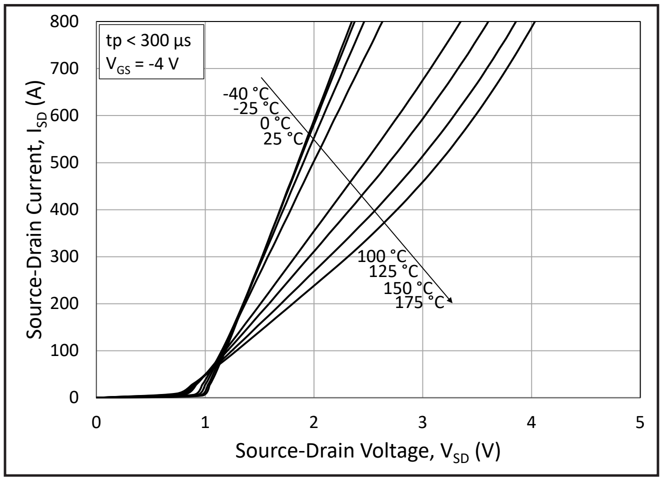


Figure 7. 3rd Quadrant Characteristic vs. Junction Temperatures at V_{GS} = -4 V

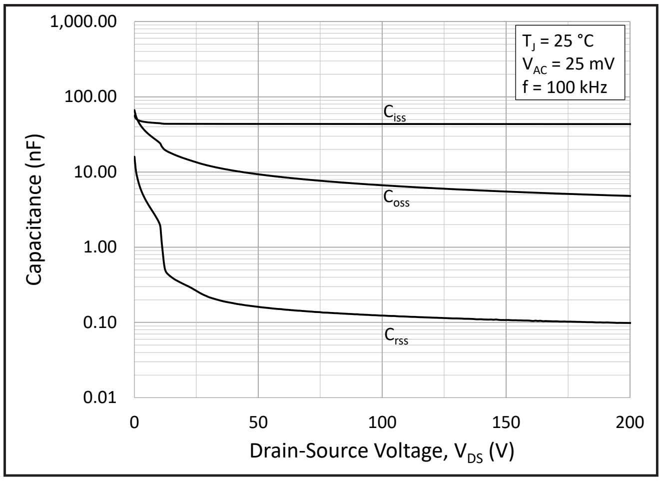


Figure 8. Typical Capacitances vs. Drain to Source Voltage (0 - 200 V)

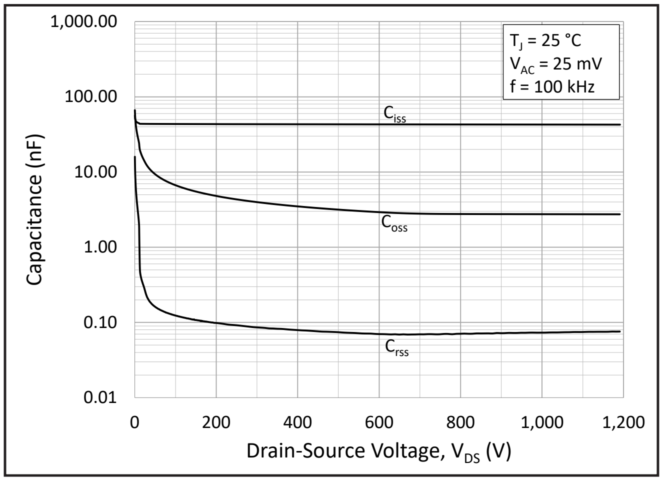


Figure 9. Typical Capacitances vs. Drain to Source Voltage (0 - 1200V)

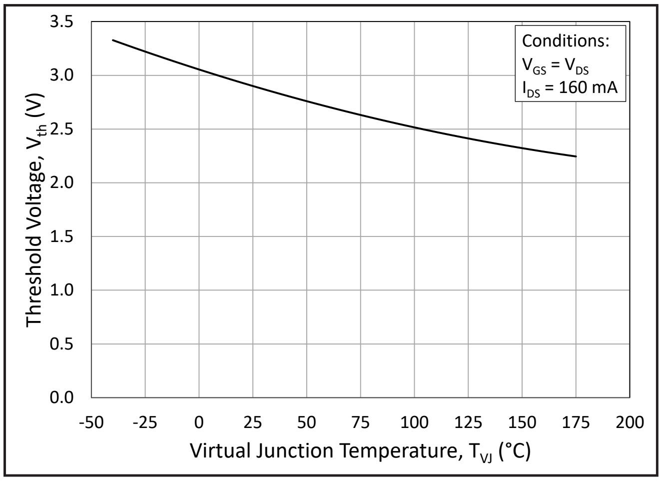


Figure 10. Threshold Voltage vs. Junction Temperature

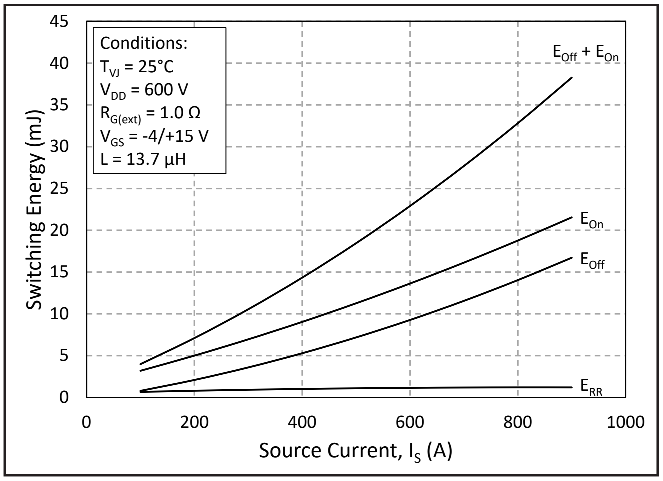


Figure 11. Switching Energy vs. Drain Current (V_{DS} = 600 V)

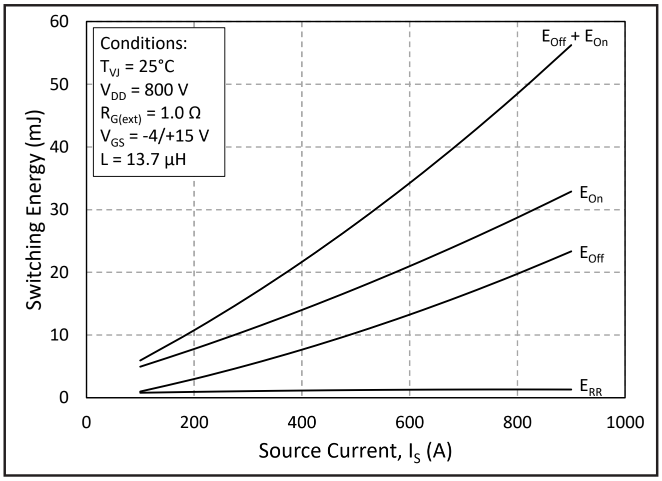


Figure 12. Switching Energy vs. Drain Current (V_{DS} = 800 V)

Typical Performance

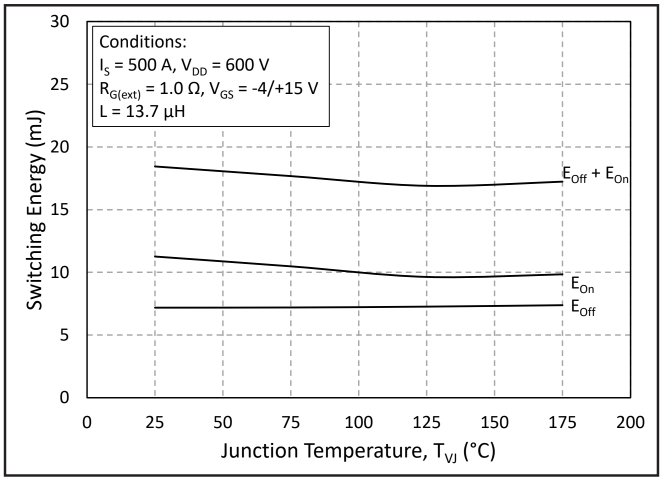


Figure 13. MOSFET Switching Energy vs. Junction Temperature

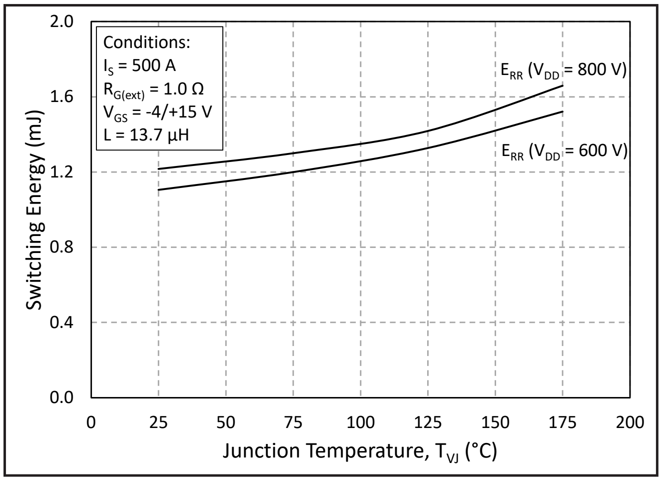


Figure 14. Reverse Recovery Energy vs. Junction Temperature

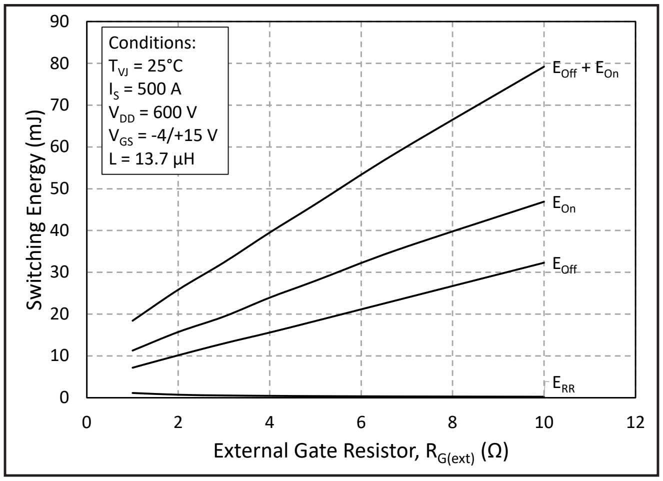


Figure 15. MOSFET Switching Energy vs. External Gate Resistance

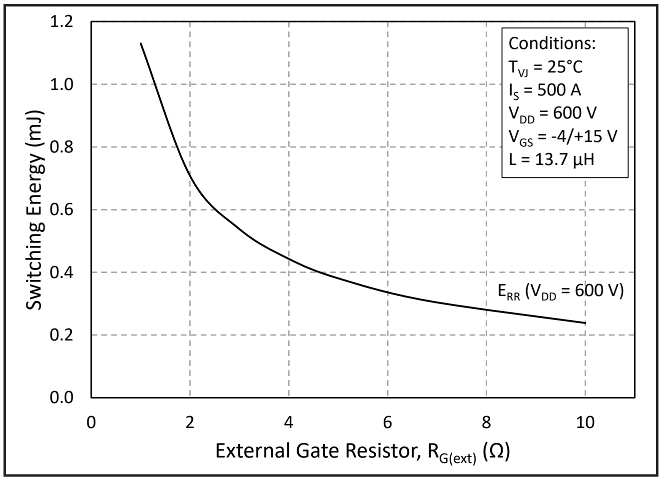


Figure 16. Reverse Recovery Energy vs. External Gate Resistance

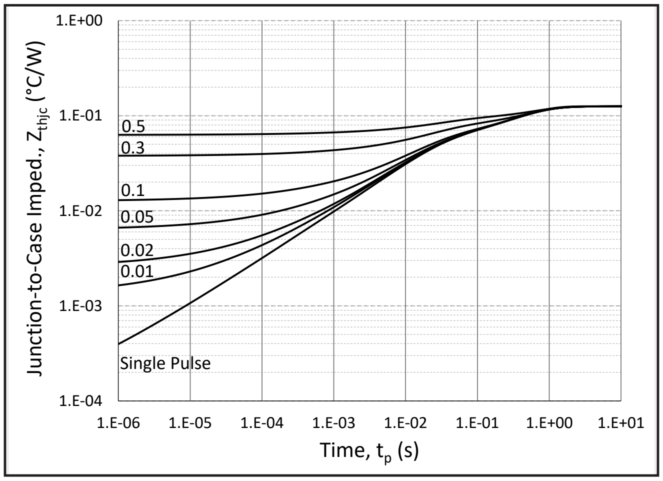


Figure 17. MOSFET Junction to Case Transient Thermal Impedance, $Z_{th\,JC}$ (°C/W)

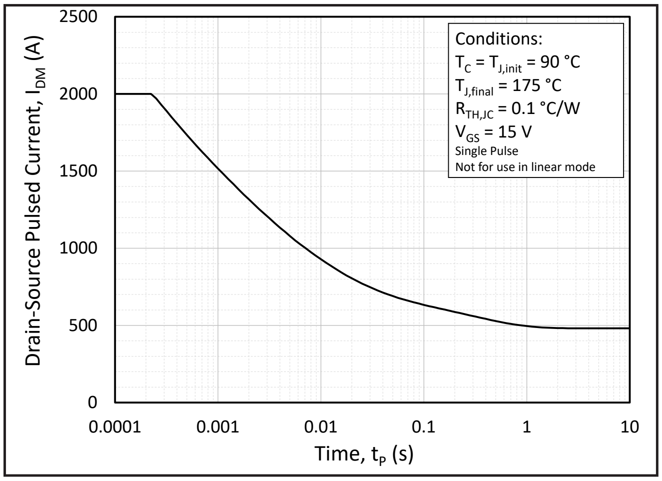


Figure 18. Pulsed Current SOA

Typical Performance

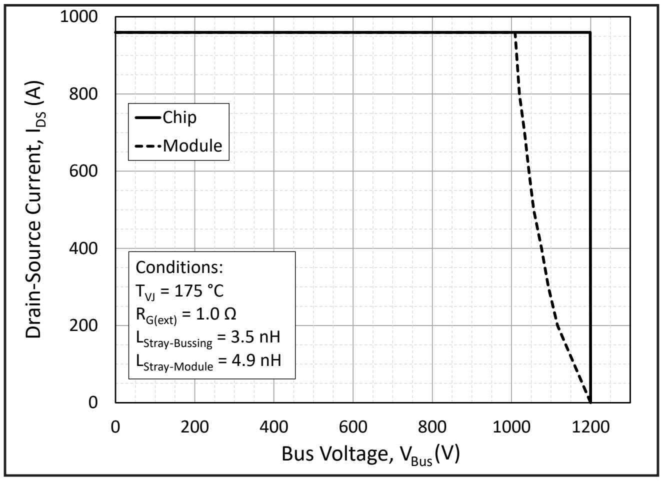


Figure 19. Switching Safe Operating Area

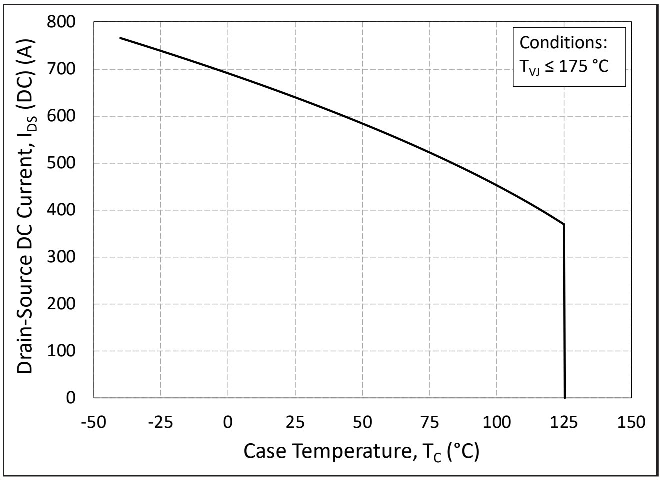


Figure 20. Continuous Drain Current Derating vs. Case Temperature

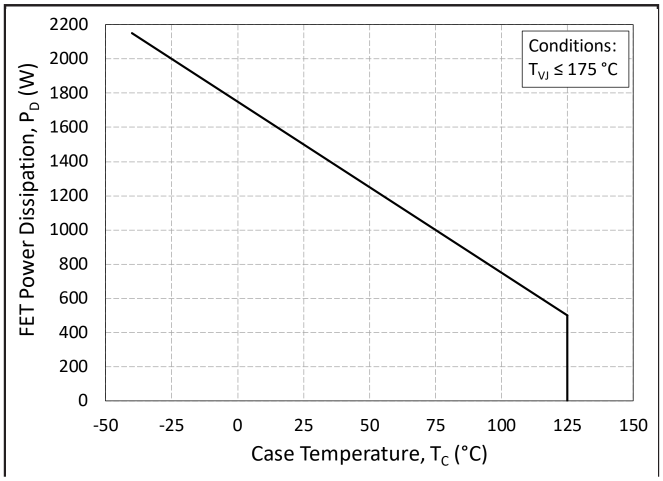


Figure 21. Maximum Power Dissipation Derating vs. Case Temperature

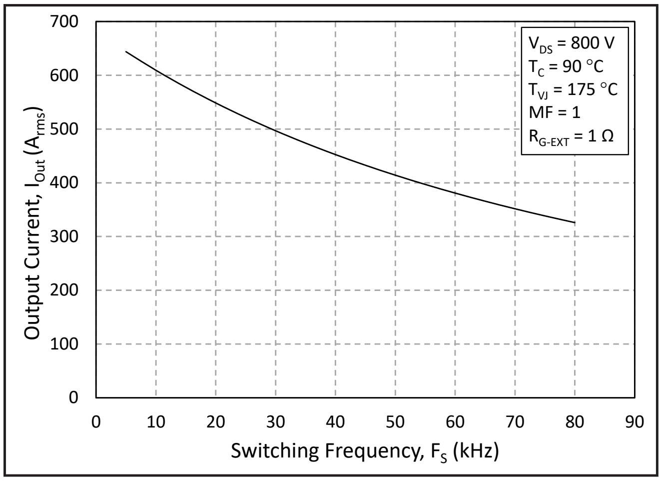


Figure 22. Typical Output Current Capability vs. Switching Frequency (Inverter Application)

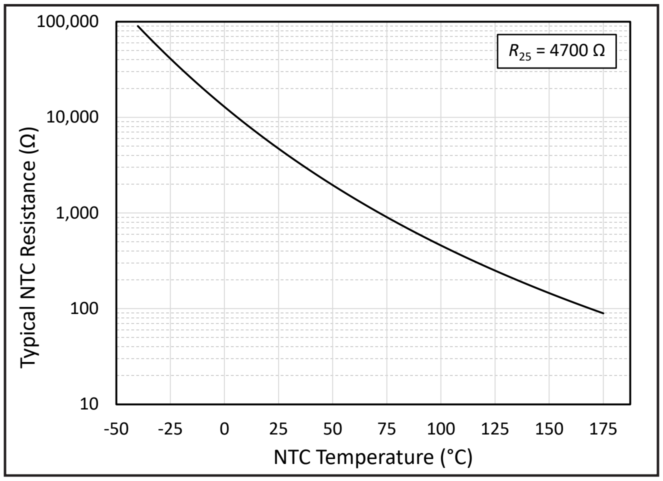


Figure 23. Typical NTC Resistance vs. Temperature

Timing Characteristics

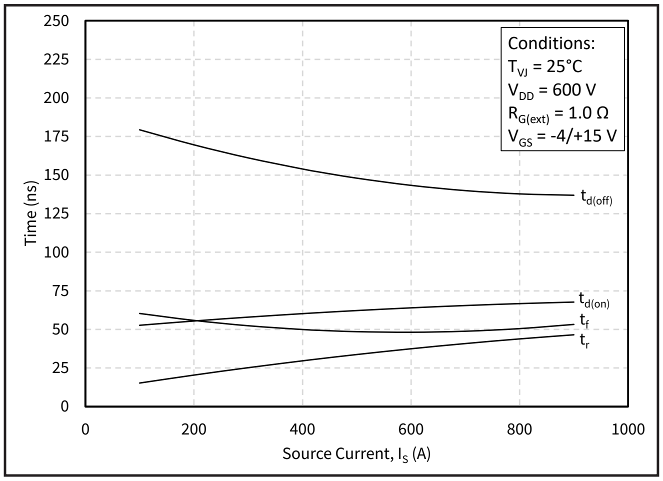


Figure 24. Timing vs. Source Current

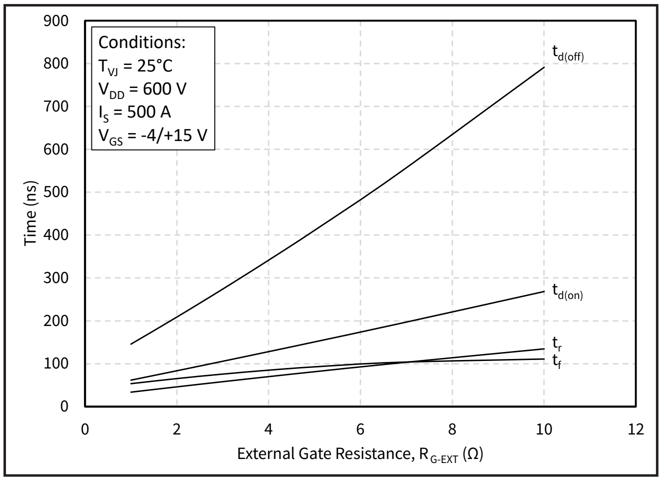


Figure 25. dv/dt and di/dt vs. Source Current

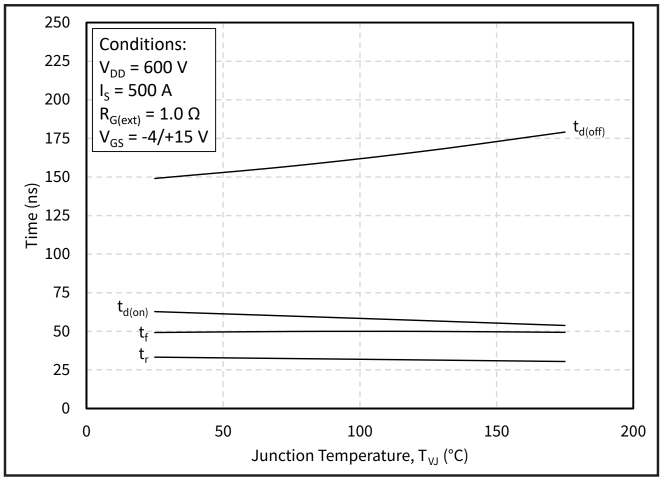


Figure 26. Timing vs. Junction Temperature

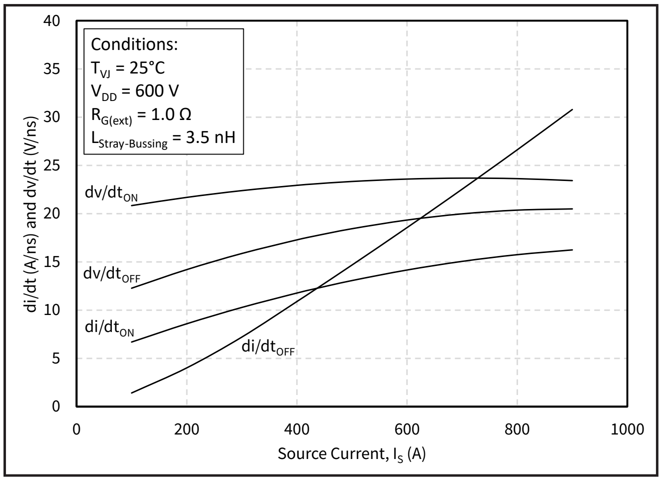


Figure 27. dv/dt and di/dt vs. Junction Temperature

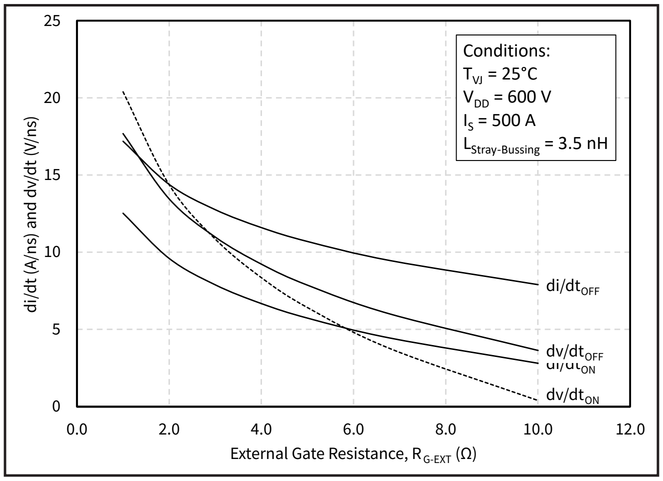


Figure 28. Timing vs. External Gate Resistance

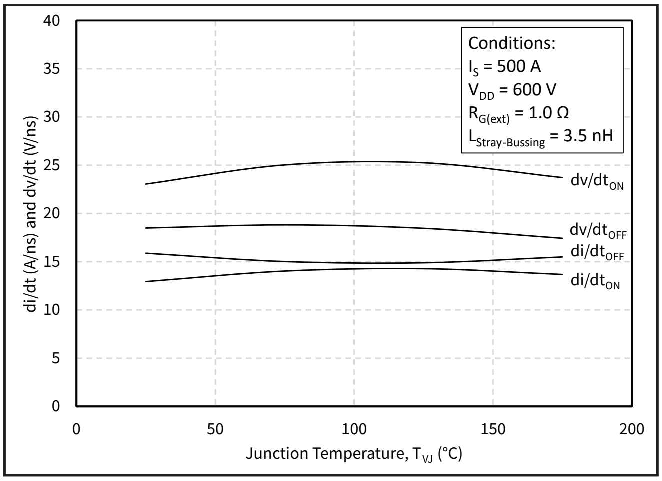


Figure 29. dv/dt and di/dt vs. External Gate Resistance

Definitions

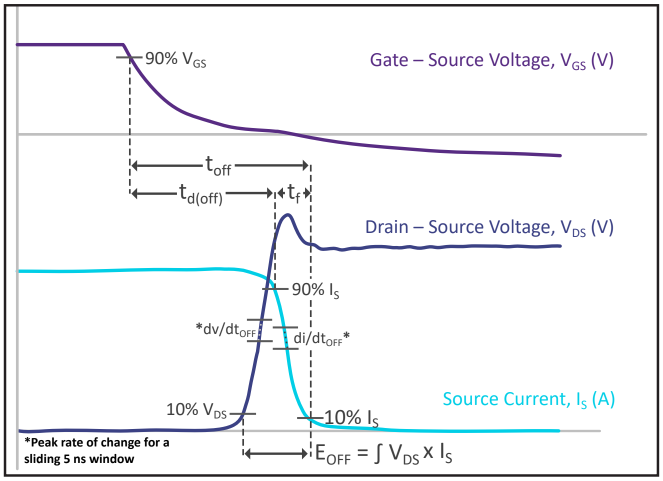


Figure 30. Turn-Off Transient Definitions

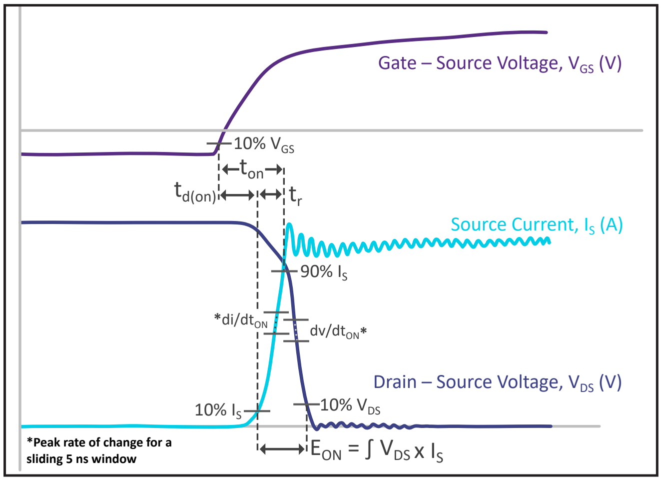


Figure 31. Turn-On Transient Definitions

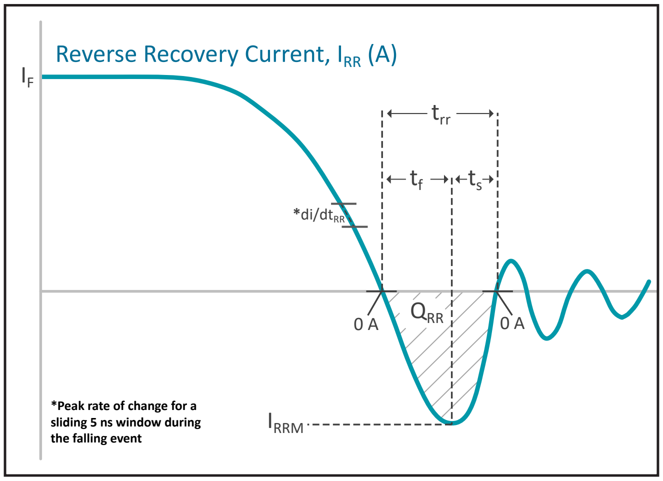


Figure 32. Reverse Recovery Definitions

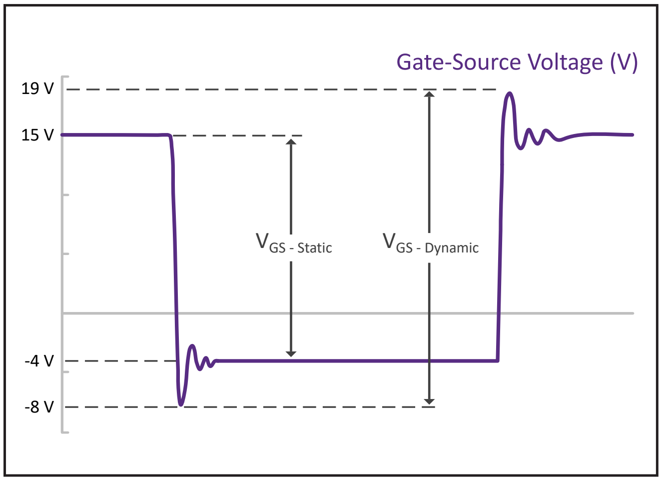
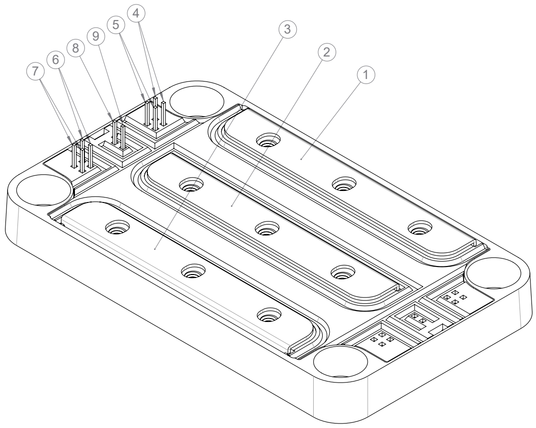
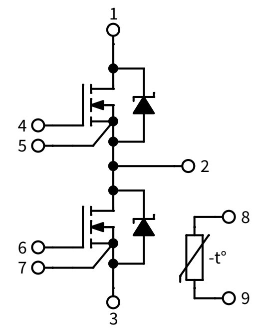


Figure 33. V_{GS} Transient Definitions

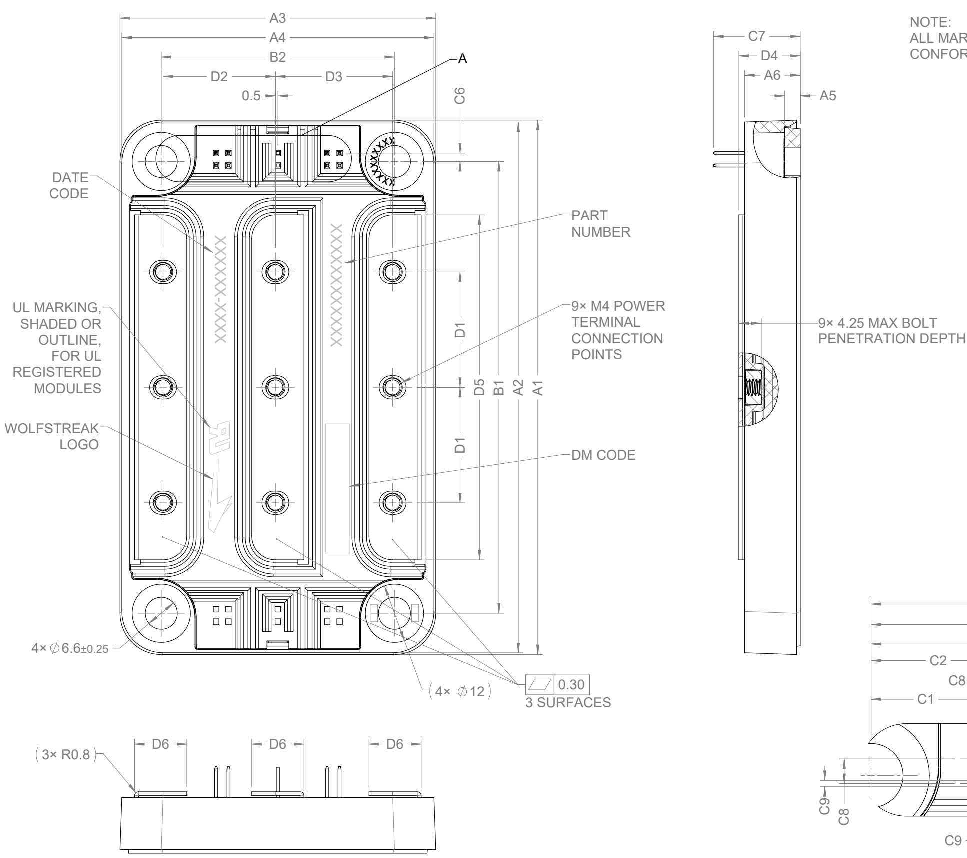
Schematic and Pin Out



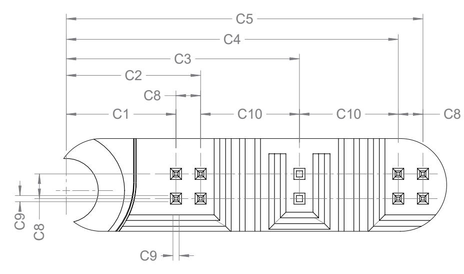
PIN OUT SCHEME	
PIN	LABEL
1	V+
2	Mid
3	V-
4	G1, Top row pins (2)
5	K1, Bottom row pins (2)
6	G2, Top row pins (2)
7	K2, Bottom row pins (2)
8	NTC1
9	NTC2



Package Dimensions (mm)



DIMENSION TABLE		
SYMBOL	DIMENSION	TOLERANCE
A1	110	±0.60
A2	109.25	±0.60
A3	65	±0.60
A4	64.25	±0.60
A5	3.25	±0.40
A6	11.45	±0.60
B1	93	±0.30
B2	48	±0.30
C1	11.29	±0.40
C2	13.83	±0.40
C3	24	±0.40
C4	34.17	±0.40
C5	36.71	±0.40
C6	1.71	±0.40
C7	17.84	±0.75
C8	2.54	±0.30
C9	0.64	±0.30
C10	10.17	±0.40
D1	23.75	±0.50
D2	23.13	±0.50
D3	24.13	±0.50
D4	12.65	±0.50
D5	71	±0.30
D6	10.75	±0.50



DETAIL A
SCALE: 4 : 1

Note (7): To improve product traceability, Wolfspeed products include Data Matrix Content barcodes in the form of ZZZZZZZZZZZ-DDDDDD-XXXX-NNNNNNNNNN, where -Z, -D, -X/-N represent product number, date code, and module serial number, respectively. For instance, CAS480M12HM3-FA2036-0042-6706546042 is a CAS480M12HM3 produced in 2020 week 36 with a unique serial number.

Note (8): CAS480M12HM3 has been certified by UL as an “Electrically Isolated Semiconductor Devices – Component” in accordance with UL 1557. Only power modules that bear the UL marking shown in the Package Dimension figure above should be considered as being covered under the UL Component Recognition Program.

Product Ordering Code

Part Number	Description
CAS480M12HM3	Without Pre-Applied Phase Change Thermal Interface Material
CAS480M12HM3T	With Pre-Applied Phase Change Thermal Interface Material

Supporting Links & Tools

Evaluation Tools & Support

- SpeedFit 2.0 Design Simulator™
- Technical Support Forum
- LTspice and PLECS Models

Dual-Channel Gate Driver Board

- CGD12HB00D: Differential Transceiver Daughter Board Companion Tool for Differential Gate Drivers
- CGD1700HB3P-HM3 Wolfspeed H Module Gate Driver Board
- EVAL-ADUM4146WHB1Z: Analog Devices® Gate Driver Board
- UCC21710QDWEVM-054: Texas Instruments® Gate Driver Board

Application Notes

- PRD-04814: Design Options for Wolfspeed® Silicon Carbide MOSFET Gate Bias Power Supplies
- PRD-06379: Environmental Considerations for Power Electronics Systems
- PRD-08333: Wolfspeed Module CIL Evaluation Kits User Guide
- PRD-07933: Wolfspeed Power Module Thermal Interface Material Application User Guide
- PRD-08376: Thermal Characterization Methods and Applications
- PRD-07845: Power Module Baseplate Capacitance and Electromagnetic Compatibility
- PRD-08710: Measuring Stray Inductance in Power Electronics Systems
- PRD-08911: Considerations for Current Balancing in Paralleled SiC Power Modules
- PRD-09035: Power Module RC Thermal Models User Guide
- PRD-07913: Wolfspeed Power Module SPICE Models User Guide
- PRD-09002: Wolfspeed H Module Mounting Guide

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