

Liquid Flux Organic Acid Water-Soluble in 32oz Jug

Product Highlights

Water-Soluble
No Residue After Cleaning
Moderate Solids Content
Alcohol-Based
Ideal for all rework, solder, and de-solder applications
Excellent wetting
Easily cleaned with water or isopropyl alcohol (IPA)
Can be used with Leaded and Lead-Free applications
RoHS 3 and REACH compliant



Specifications

Flux Type:	Water Washable Liquid (for Leaded and Lead-Free applications)
Flux Classification:	ORH1 (Water Soluble, Must be cleaned off post-use using Water or IPA)
Specific Gravity:	0.85
pH:	7-8
Solids Content:	17%
Halide Content:	3.1%
Halide-Free:	No
Preheat Temperature:	88-116°C (190-240°F)
Soldering Temperature:	200-315°C (390-600°F)
Packaging:	32oz Jug
Shelf Life:	Refrigerated >24 months, Unrefrigerated >24 months

Storage and Handling

Store refrigerated or at room temperature 3-25°C (37-77°F). The liquid flux can be allowed to freeze. Freezing will not degrade this product. Allow 4 hours for flux to reach an operating temperature of 20-25°C (68-77°F) before use.

Transportation

This product requires ground shipping. Shipping below 0°C (32°F) or above 25°C (77°F) for normal transit times by ground will not impact this product's stated shelf life.

Cleaning

This is a water-soluble liquid flux; post-use cleaning is required. Clean with water or isopropyl alcohol (IPA).

Conforms to the following Industry Standards:

J-STD-004B, Amendment 1 (Solder Fluxes):	Yes
RoHS 3 Directive 2015/863/EU:	Yes