

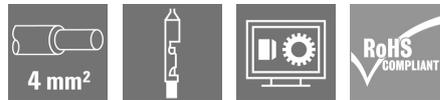
HDC HEE 18 FC**Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com



The HEE series features high-density contacts and is designed based on the established HE inserts.

The wire connection level is designed as a crimp contact. The established crimp connection has been used as a standard for decades. Crimp contacts are not delivered with the inserts.

Number of poles: **18**

Rated current: **16 A**

Rated voltage: **500 V**

Nominal voltage acc. to UL/CSA: **600 V AC/DC**

Crimp connection

General ordering data

Version	HDC insert, Female, 500 V, 16 A, Number of poles: 18, Crimp connection, Size: 4
Order No.	1826820000
Type	HDC HEE 18 FC
GTIN (EAN)	4032248330225
Qty.	1 pc(s).

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Technical data

Dimensions and weights

Depth	64 mm	Depth (inches)	2.52 inch
Height	36 mm	Height (inches)	1.417 inch
Width	34 mm	Width (inches)	1.339 inch
Net weight	44 g		

Temperatures

Limit temperature	-40 °C ... 125 °C
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Dimensions

Height of socket	36 mm	Total length base	64 mm
Width	34 mm		

General data

BG	4	Colour	beige
Conductor cross-section	4 mm ²	Free from halogens	true
Insulating material	PC glass-fibre reinforced (UL-listed and railway-certified)	Insulating material group	IIIa
Insulation strength	10 ¹⁰ Ω	Low smoke acc. DIN EN 45545-2	Yes
Material	Copper alloy	Number of poles	18
Plugging cycles, gold	≥ 500	Plugging cycles, silver	≥ 500
Pollution severity	3	Rated current (DIN EN 61984)	16 A
Rated impulse voltage (DIN EN 61984)	6 kV	Rated voltage (DIN EN 61984)	500 V
Rated voltage according to UL/CSA	600 V AC/DC	Series	HEE
Size	4	Type	Female
Type of connection	Crimp connection	UL 94 flammability rating	V-0
Volume resistance	≤2 mΩ		

Connection data PE

Blade size, crosshead	size PH1	Blade size, slotted (PE connection)	SD 0.8 x 4.0
Connection type PE	Screw connection	Fixing screw	M 4
Rated cross-section	4 mm ²	Stripping length PE connection	10 mm
Tightening torque, max. PE connection	1.5 Nm	Tightening torque, min. PE connection	1.2 Nm
Wire cross section, AWG (PE), max.	AWG 12	Wire cross section, AWG (PE), min.	AWG 20

Version

BG	4	Conductor cross-section, max.	4 mm ²
Conductor cross-section, min.	0.5 mm ²	Material	Copper alloy
Size	4	Stripping length, rated connection	7.5 mm
Type of connection	Crimp connection	Volume resistance	≤2 mΩ
Wire connection cross section AWG, max.	AWG 12	Wire connection cross section AWG, min.	AWG 20
Wire connection cross section, finely stranded, max.	4 mm ²	Wire connection cross section, finely stranded, min.	0.5 mm ²
Wire connection cross-section, finely stranded with wire-end ferrules DIN 46228/4, max.	4 mm ²	Wire connection cross-section, finely stranded with wire-end ferrules DIN 46228/4, min.	0.5 mm ²
Wire cross-section, solid, max.	4 mm ²	Wire cross-section, solid, min.	0.5 mm ²

Creation date June 14, 2025 3:56:00 PM CEST

Catalogue status 07.06.2025 / We reserve the right to make technical changes.

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Classifications

ETIM 6.0	EC000438	ETIM 7.0	EC000438
ETIM 8.0	EC000438	ETIM 9.0	EC000438
ETIM 10.0	EC000438	ECLASS 9.0	27-44-02-05
ECLASS 9.1	27-44-02-05	ECLASS 10.0	27-44-02-05
ECLASS 11.0	27-44-02-05	ECLASS 12.0	27-44-02-05
ECLASS 13.0	27-44-02-05	ECLASS 14.0	27-44-02-05
ECLASS 15.0	27-44-02-05		

Substance	Acetone
Chemical resistance	Resistant
Substance	Ammonia, watery
Chemical resistance	Conditionally resistant
Substance	Petrol
Chemical resistance	Resistant
Substance	Benzene
Chemical resistance	Resistant
Substance	Diesel oil
Chemical resistance	Conditionally resistant
Substance	Acetic acid, concentrated
Chemical resistance	Resistant
Substance	Potassium hydroxide
Chemical resistance	Conditionally resistant
Substance	Methanol
Chemical resistance	Conditionally resistant
Substance	Motor oil
Chemical resistance	Conditionally resistant
Substance	Lye, diluted
Chemical resistance	Resistant
Substance	Hydrochlorofluorocarbons
Chemical resistance	Conditionally resistant
Substance	Outdoor use
Chemical resistance	Conditionally resistant

Environmental Product Compliance

RoHS Compliance Status	Compliant without exemption
REACH SVHC	Potassium perfluorobutane sulfonate 29420-49-3
SCIP	1609748e-c278-4c9b-b3d1-e6215d2988cd
Chemical resistance	de.myview.objectmodel.impl.BlockImpl@48fad89b de.myview.objectmodel.impl.BlockImpl@2e0459cd de.myview.objectmodel.impl.BlockImpl@53c18ab3 de.myview.objectmodel.impl.BlockImpl@2e635285 de.myview.objectmodel.impl.BlockImpl@30c369d2 de.myview.objectmodel.impl.BlockImpl@3c858436 de.myview.objectmodel.impl.BlockImpl@634e0507 de.myview.objectmodel.impl.BlockImpl@578d8491 de.myview.objectmodel.impl.BlockImpl@7cabfa4b de.myview.objectmodel.impl.BlockImpl@6c1f75dc de.myview.objectmodel.impl.BlockImpl@7f6a3365 de.myview.objectmodel.impl.BlockImpl@44f88915

Data sheet

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Approvals

Approvals



Approvals MAMID	https://mdcop.weidmueller.com/mediadelivery/rendition/900_319226/-T1z1mm-S800/ https://mdcop.weidmueller.com/mediadelivery/rendition/900_319230/-T1z1mm-S800/
ROHS	Conform
UL File Number Search	UL Website
Certificate No. (cURus)	E92202

Downloads

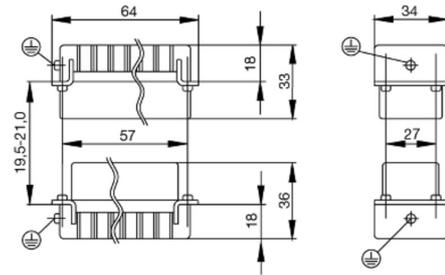
Engineering Data	CAD data – STEP
Catalogues	Catalogues in PDF-format
Brochures	FL FIELDWIRING EN FL FIELDWIRING EN

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Drawings



Tightening torques and screwing tools

Screw size	Connector type	Dia. tightening torque in Nm	Recommended blade inserts and AF size for hexagon socket	
M 2.5	Signal contacts			
	S 6/6	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0	
	S 6/12	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0	
M 2.9 x 0.5	Fastening screws			
	HQ 4/2	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0	
	HQ 8	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0	
	HQ 17	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0	
M 3	Contact screws			
	HA 3	0.5 - 0.55	SD 0.5 x 3.0 mm	
	HA 4	0.5 - 0.55	SD 0.5 x 3.0 mm	
	HA 10 bis HA 48	0.5 - 0.55	SD 0.6 x 3.5 mm or PH0	
	HE	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0	
	HVE	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0	
	Signal contacts:			
	S 4/2	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0	
	S 4/8	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0	
	PE connection via female contact			
	S 4	0.5 - 0.8	SD 0.6 x 3.5 mm	
	ConCept modular frame, metal	0.5 - 0.55	SD 0.6 x 3.5 mm	
	PE terminal			
	HQ 5	0.5 - 0.55	SD 0.6 x 3.5 or 0.8 x 4 mm	
	HQ 7	0.5 - 0.55	SD 0.6 x 3.5 or 0.8 x 4 mm	
	Fastening screws	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0	
	Guide pin	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0	
	Guide bush	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0	
	Coding pins	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0	
	M 4	Contact screws		
		HSB	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
		PE connection via male contact		
		S 4	0.5 - 0.8	SD 0.6 x 3.5 mm
ConCept modular frame, metal		1.2 - 1.5	SD 0.6 x 3.5 mm	
PE terminal				
HA		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1	
HE		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1	
HEE		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1	
HVE		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1	
HD		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1	
HDD		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1	
S 6/6 (for signal contacts)		1.2 - 1.5	0.8 x 4 mm or PZ1	
ConCept modular frame, plastic		1.2 - 1.5	0.8 x 4 mm or PZ1	
M 5		PE terminal		
		HSB	2 - 2.5	SD 1 x 5.5 mm or PZ2
		S 4/0 (Screw connection)	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 4/0 (Axial screw connection)	2 - 2.5	SD 0.8 x 4 mm or PZ 2	
	S 4/2	2 - 2.5	SD 1.2 x 6.5 mm or PH2	
	S 4/8	2 - 2.5	SD 1.2 x 6.5 mm or PH2	
	S 6/12	2 - 2.5	SD 0.8 x 4 mm or PZ 2	
	S 6/36	2 - 2.5	SD 1.2 x 6.5 mm or PH2	
	S 8/24	2 - 2.5	SD 1.2 x 6.5 mm or PH2	
	S 12/2	2 - 2.5	SD 1.2 x 6.5 mm or PH2	
	M 6	Power contacts		
S 4/0 (Screw connection)		1.2 (1.5 mm ²) / 2 (2.5 mm ²) / 3 (4-16 mm ²)	SD 0.8 x 4 mm	
S 4/2		1.2 (1.5 mm ²) / 2 (2.5 mm ²) / 3 (4-16 mm ²)	SD 0.8 x 4 mm	
S 4/8		1.2 (1.5 mm ²) / 2 (2.5 mm ²) / 3 (4-16 mm ²)	SD 0.8 x 4 mm	
M 7 x 0.75	Power contacts			
	S 4	1.1 - 1.7	SW 2	
	S 6/6 (+ PE)	6 - 8	SW 4	
M 8 x 0.75	Power contacts			
	S 6/12	1.1 - 1.7	SW 2	
	S 8/0 (+ PE)	6 (10-16 mm ²) - 7 (25 mm ²)	SW 4	
M10 x 1	Power contacts			
	S 4/0 (Axial connection)	2 - 3	SW 3	

Increasing the tightening torque does not improve the contact resistance. The stated torque settings offer optimal mechanical, thermal and electrical conditions. Exceeding the recommended values may even damage the conductor and terminal.