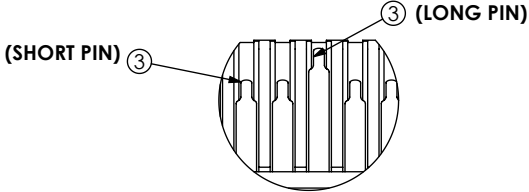
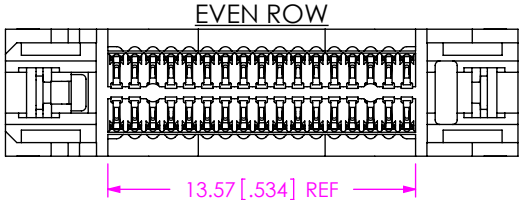
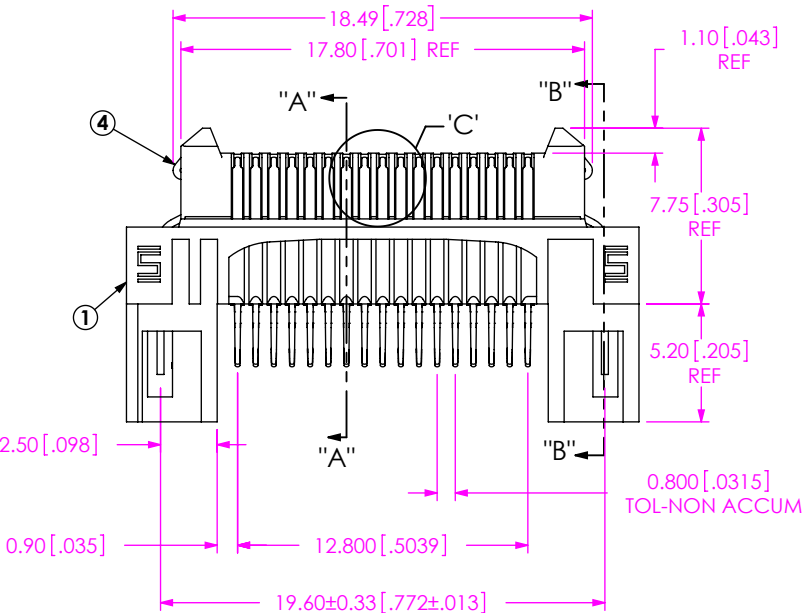
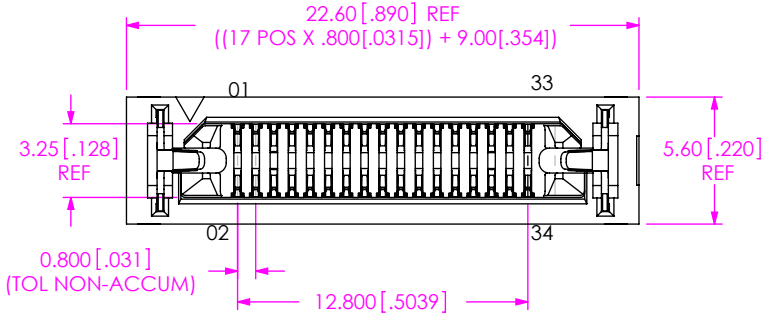
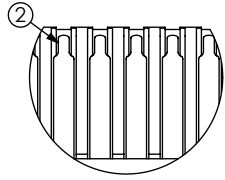


DO NOT
SCALE FROM
THIS PRINT

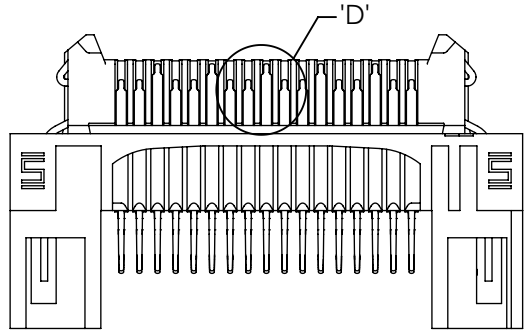
- NOTES:
- 1. HOT SWAP NOT AVAILABLE AS STANDARD.
 - 2. REPRESENTS A CRITICAL DIMENSION.
 - 3. MAXIMUM BURR ALLOWANCE: 0.038[.0015]
 - 4. MINIMUM PUSHOUT FORCE: 2.22N [.5 LB]
 - 5. PARTS TO BE PACKAGED IN TRAYS.



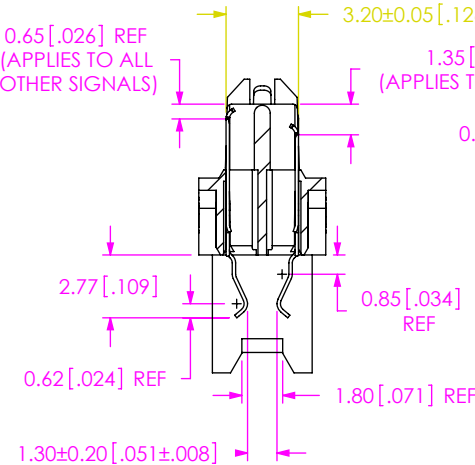
DETAIL 'D'
SCALE 6 : 1



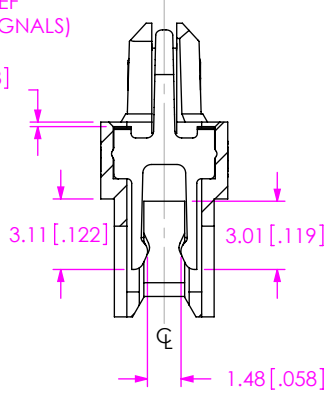
DETAIL 'C'
SCALE 6 : 1



ODD ROW (DP SIDE, HOT PLUG SIDE)



SECTION "A"-A"



SECTION "B"-B"

ITEM NO.	PART NUMBER	QUANTITY	MATERIAL
1	ERM8-017-01-D-EM2	1.0000	VECTRA E130i, COLOR: BLACK
2	T-1M47-01-S	17.000	PHOS BRONZE, 521 HT
3	T-1M47-03-S	17.000	PHOS BRONZE, 521 HT
4	WT-29-01-F	2.0000	BeCu #25, 1/2 HT
5	TY-ASP122	1.0000	ANTI-STSTIC BALCK HIPS

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS. TOLERANCES ARE:

DECIMALS	ANGLES
.X: ±0.3[.01]	2°
.XX: ±0.13[.005]	
.XXX: ±0.051[.0020]	

PROPRIETARY NOTE

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DO NOT SCALE DRAWING

SHEET SCALE: 3:1

DESCRIPTION:

MODIFIED ERM8 ASSEMBLY

DWG. NO.

ASP-137974-02

BY: WHELAN

09/10/13

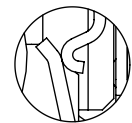
SHEET 1 OF 2

520 PARK EAST BLVD, NEW ALBANY, IN 47150

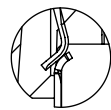
PHONE: 812-944-6733 FAX: 812-948-5047

e-Mail: info@SAMTEC.com code 55322

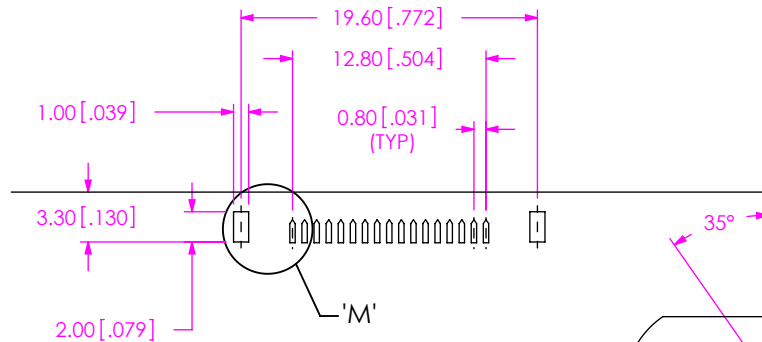
F:\DWG\MISC\MKTG\ASP-137974-02-MKT.SLDDRW



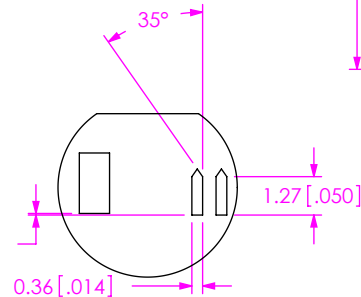
DETAIL 'G'
SCALE 6 : 1



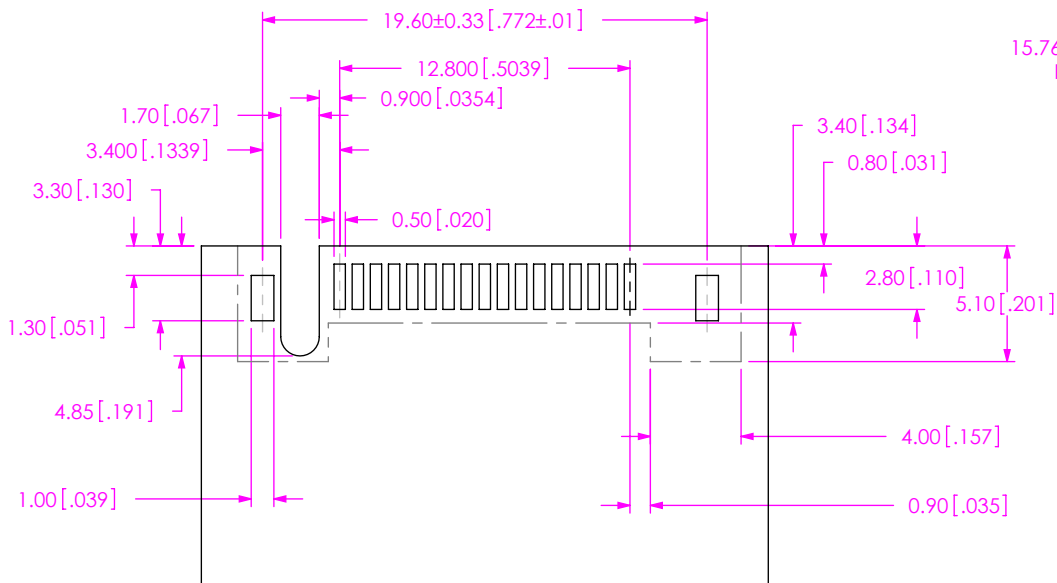
DETAIL 'H'
SCALE 6 : 1



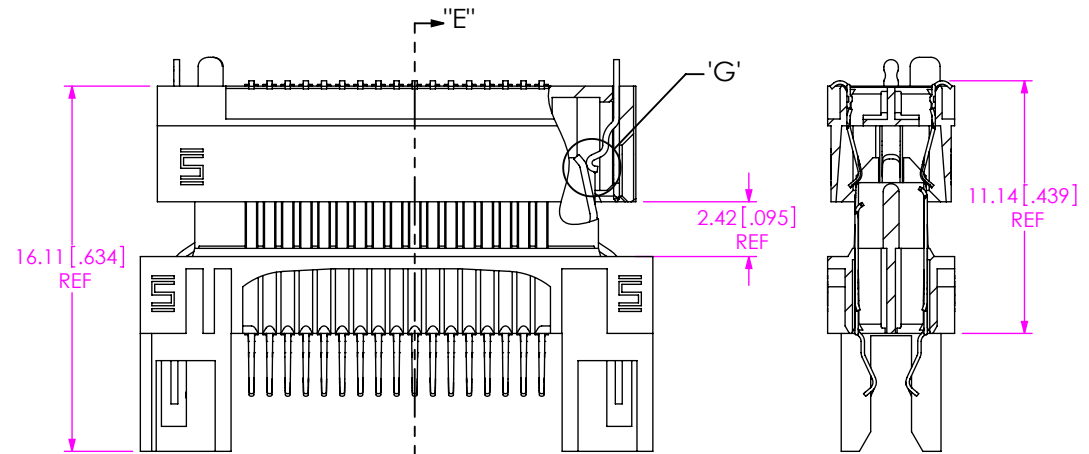
RECOMMENDED STENCIL LAYOUT



DETAIL 'M'
SCALE 4 : 1

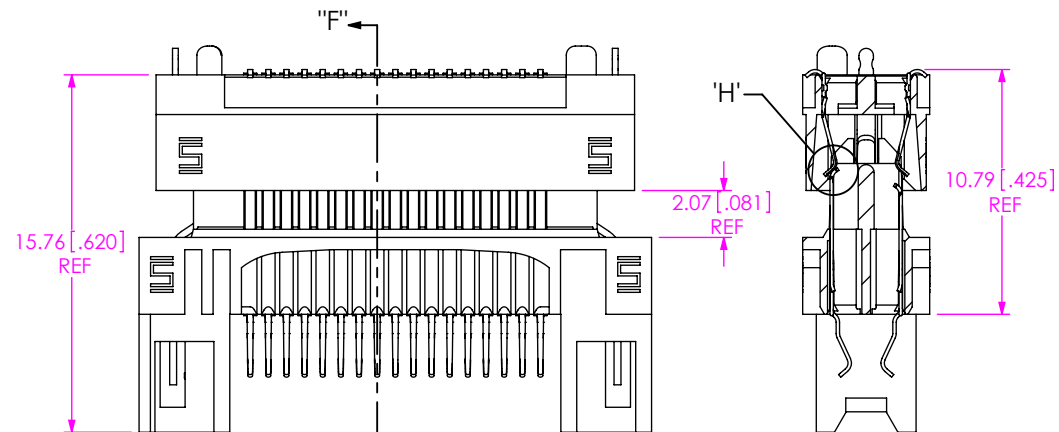


RECOMMENDED PCB LAYOUT



LATCH ENGAGING VIEW

SECTION "E"- "E"



PIN ENGAGING VIEW

SECTION "F"- "F"

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SHEET SCALE: 3:1

samtec

520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code 55322

DESCRIPTION: MODIFIED ERM8 ASSEMBLY

DWG. NO. ASP-137974-02

BY: WHELAN 09/10/13 SHEET 2 OF 2