

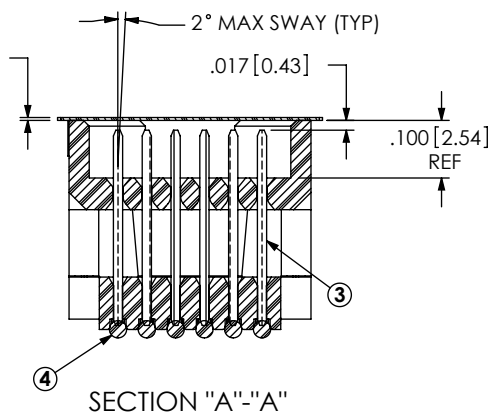
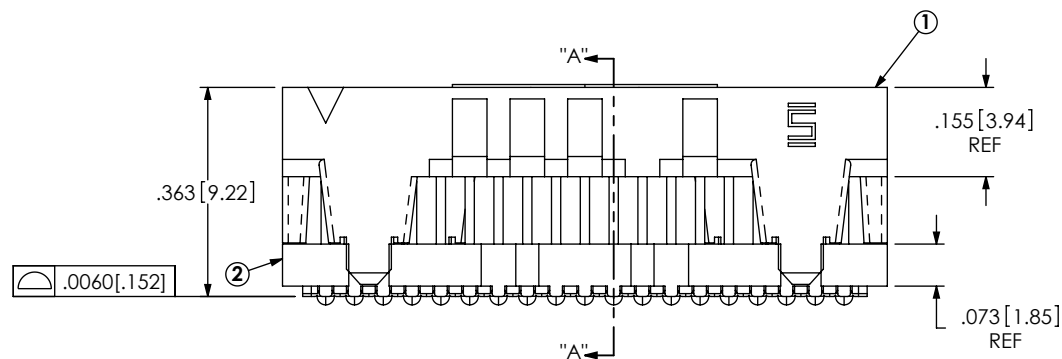
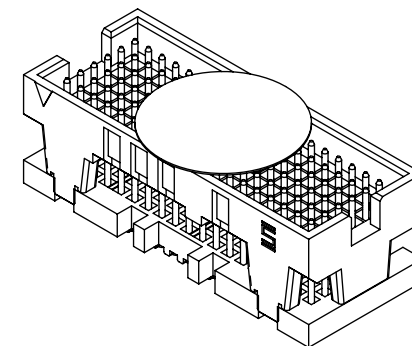
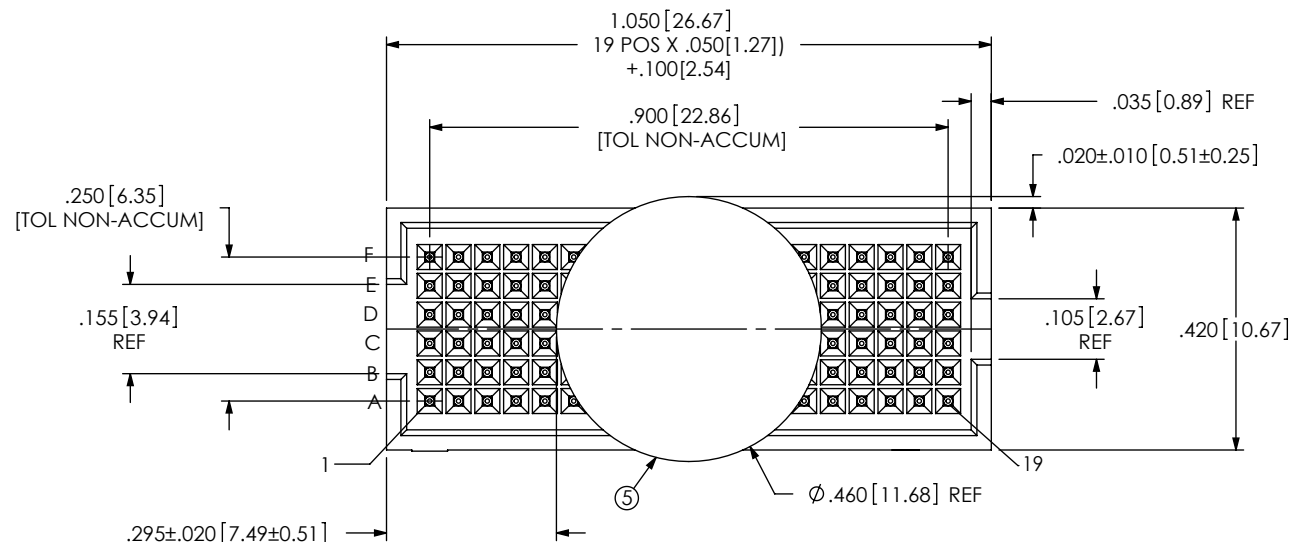
REVISION F

NOTES:

1. LEAD FREE SOLDER BALLS, ITEMS -1, -2, & -3 NOT AVAILABLE AS STANDARD. CUSTOM FOR VARIATION OF VITA 42 XMC STANDARD.
2. REPRESENTS A CRITICAL DIMENSION.
3. BURR ALLOWANCE: .0015[0.038] MAX.
4. MAXIMUM CUT FLASH: .010[0.25].
5. MINIMUM PUSHOUT FORCE: .5 LB.
6. MAXIMUM ALLOWABLE BOW; TOP/BOTTOM: .006[0.15], SIDE/SIDE: .003[0.08].
7. PARTS TO BE PACKAGED IN TRAYS. **F**

ANY REV. MADE TO THIS PRINT MUST HAVE AN UPDATED MKTG. PRINT

DO NOT
SCALE FROM
THIS PRINT



BY SIGNING THIS DOCUMENT YOU ARE ACCEPTING THE CONDITIONS SET WITHIN. YOUR REQUIREMENTS MUST BE LISTED WITHIN THIS DRAWING. WHERE NO DIRECTION FROM THE CUSTOMER IS IDENTIFIED SAMTEC'S PROCESS REQUIREMENTS WILL BE USED.

DATE: _____
 COMPANY: _____
 CUSTOMER SIGNATURE: _____
 PRINTED NAME: _____
 PHONE NO: _____
 EXCEPTIONS: _____

ITEM NO.	PART NUMBER	QUANTIT	MATERIAL
1	ASP-103598-01-B	1.0000	VECTRA E130i, COLOR: BLACK, UL RATING 94V-0
2	ASP-103599-01-B	1.0000	VECTRA E130i, COLOR: BLACK
3	ASP-104554-02-P-H	114.00	BRASS ALLOY 260, 3/4 HARD
4	SDB-030-9653	114.00	96.5% Sn, 3% Ag, .5% Cu
5	K-850-650	1.0000	POLYIMIDE FILM
6	TY-YFW005-19-10-6	.01818	ANTI-STATIC BLACK HIPS F

NON STANDARD	
COMPONENT	
ASSEMBLY	
TOOLING	
PROCESS	X
PACKAGING	
OTHER	

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES. TOLERANCES ARE:

DECIMALS ANGLES
 .XX: ±.01 2°
 .XXX: ±.005
 .XXXX: ±.0020

PROPRIETARY NOTE

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DO NOT SCALE DRAWING

SHEET SCALE: 3:1

PLATING:
 CONTACT AREA: .000030 GOLD OVER .000050 NICKEL
 REMAINDER: .000003 GOLD OVER .000050 NICKEL

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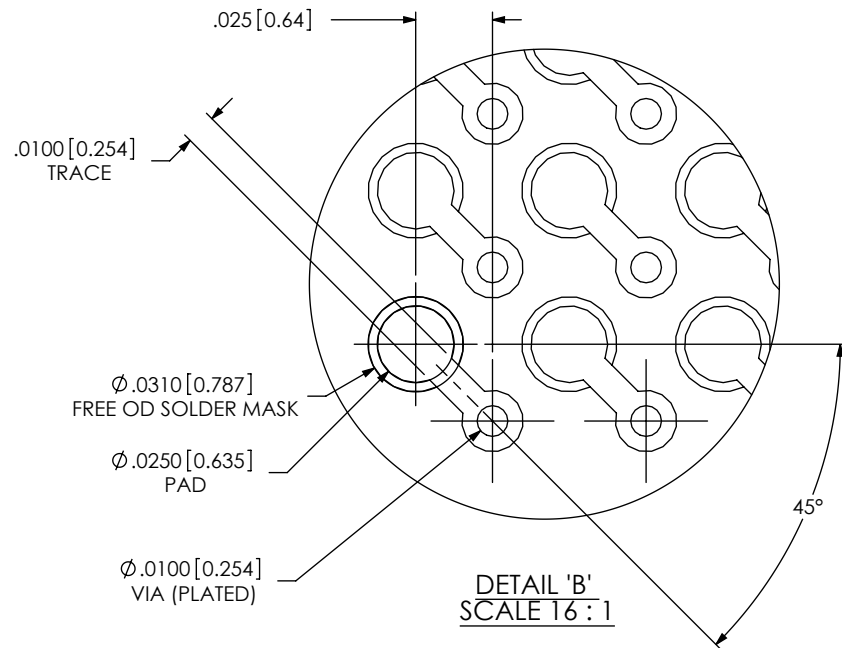
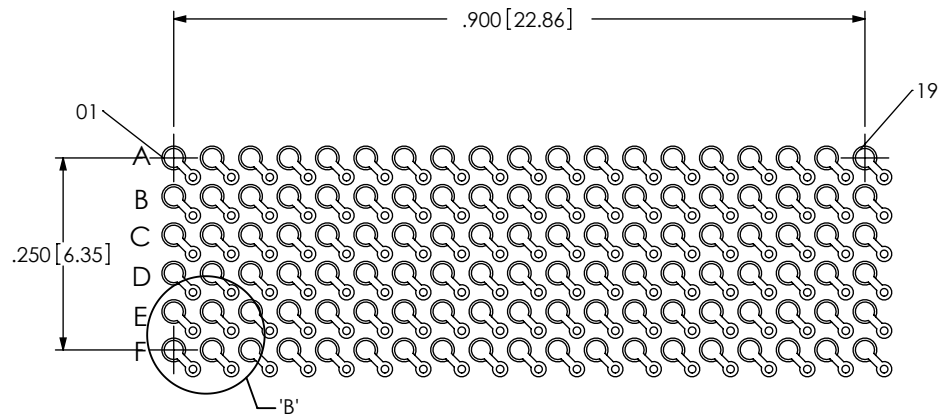
samtec

520 PARK EAST BLVD, NEW ALBANY, IN 47150
 PHONE: 812-944-6733 FAX: 812-948-5047
 e-Mail: info@SAMTEC.com code: 55322

DESCRIPTION:
 FLEX, Y, Z, .050 TERMINAL ASSEMBLY

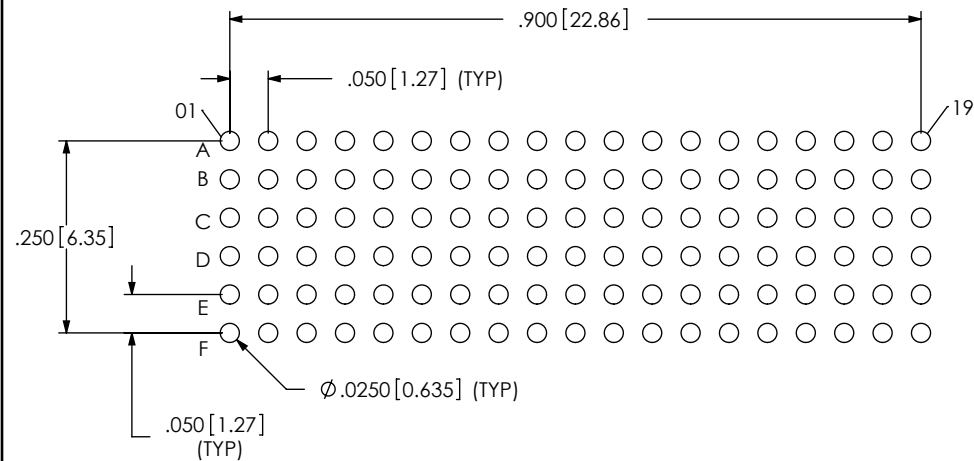
DWG. NO.
ASP-103614-09

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DETAIL 'B'
SCALE 16:1

F RECOMMENDED STENCIL LAYOUT
STENCIL TO BE .0060 [0.152] THICK



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SHEET SCALE: 3:1

DESCRIPTION:
FLEX, Y, Z, .050 TERMINAL ASSEMBLY

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