

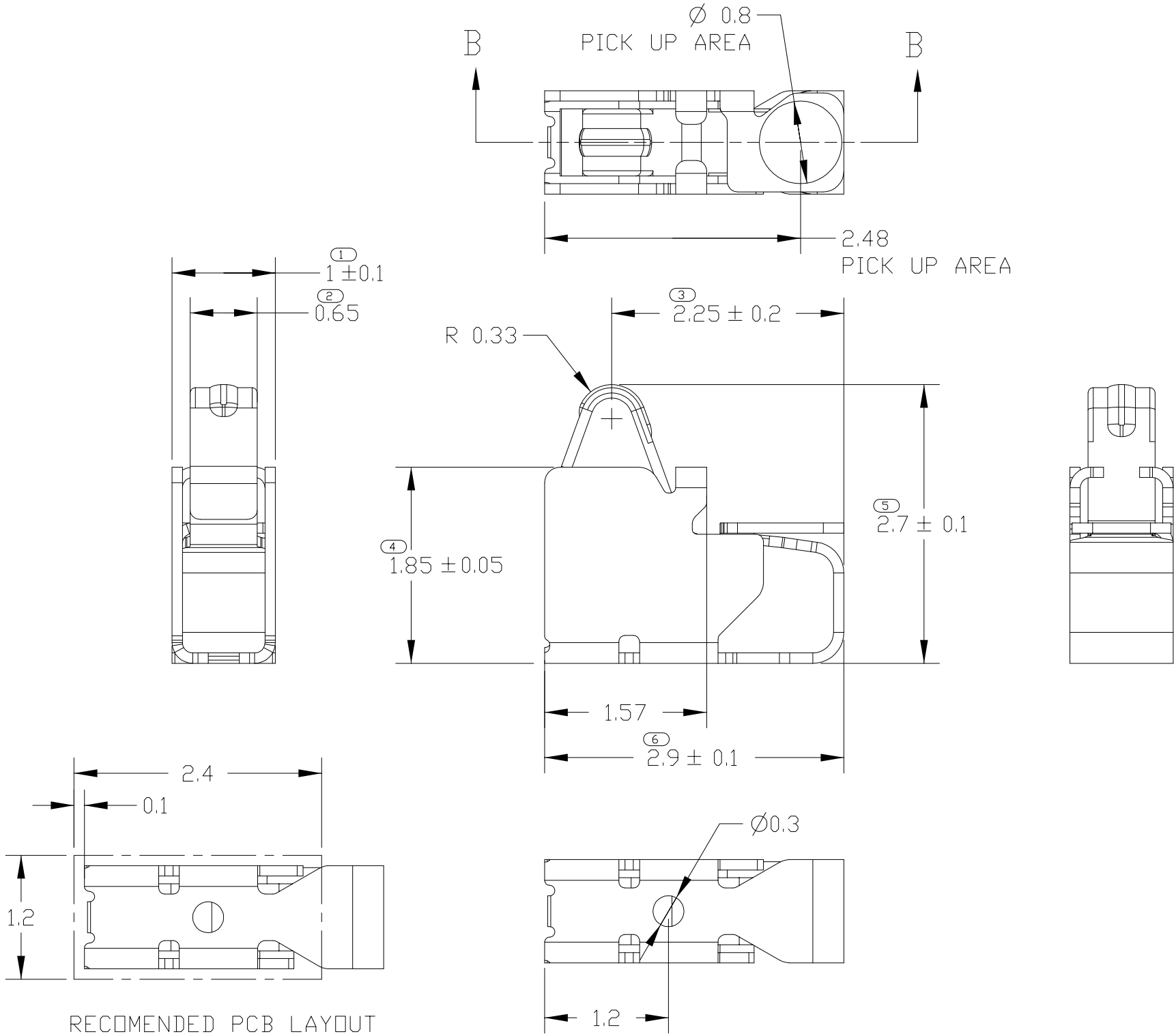
| LOC | DIST | REVISIONS |     |             |            |           |
|-----|------|-----------|-----|-------------|------------|-----------|
|     |      | P         | LTR | DESCRIPTION | DATE       | DWN APVD  |
|     |      |           | B   | REVISED     | 05JUNE2013 | IC.K JH.K |
|     |      |           | C   | REVISED     | 13JUNE2013 | IC.K JH.K |
|     |      |           | C1  | REVISED     | 19JAN2015  | IC.K JH.K |
|     |      |           | C2  | REVISED     | 06FEB2015  | IC.K JH.K |

D

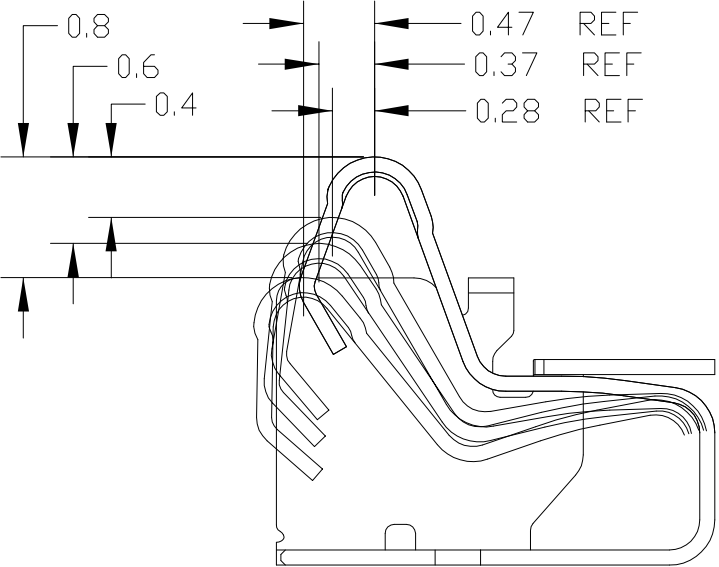
C

B

A



AS SHOWN  
2108614-5  
2-2108614-6



- 1. MATERIAL: COPPER ALLOY, THK.=0.1mm
- 2. FINISH: Ni UNDER PLATING ALL OVER 0.8~3.0um  
CONTACT PLATING: Au 0.1~0.4um  
SOLDER PLATING: Au FLASH 0.05~0.35um
- 3. CUTTING BURR: 0.05mm MAX.
- 4. PRODUCT SPEC

| NO | PART NUMBER | PRODUCT SPEC |
|----|-------------|--------------|
| 1  | 2108614-5   | 108-61189    |
| 2  | 2-2108614-6 | 108-61254    |

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:  
mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:  
±0.15

0-PLC ±  
1-PLC ±0.5  
2-PLC ±0.13  
3-PLC ±0.013  
4-PLC ±0.0001  
ANGLES ±  
FINISH -

MATERIAL -

FINISH -

DWN JH GONG 08FEB2013

CHK JH KIM 08FEB2013

APVD JH KIM 08FEB2013

PRODUCT SPEC

APPLICATION SPEC

WEIGHT -

CUSTOMER DRAWING

TE Connectivity

NAME

SIZE CAGE CODE DRAWING NO RESTRICTED TO

A300779 C=2108614

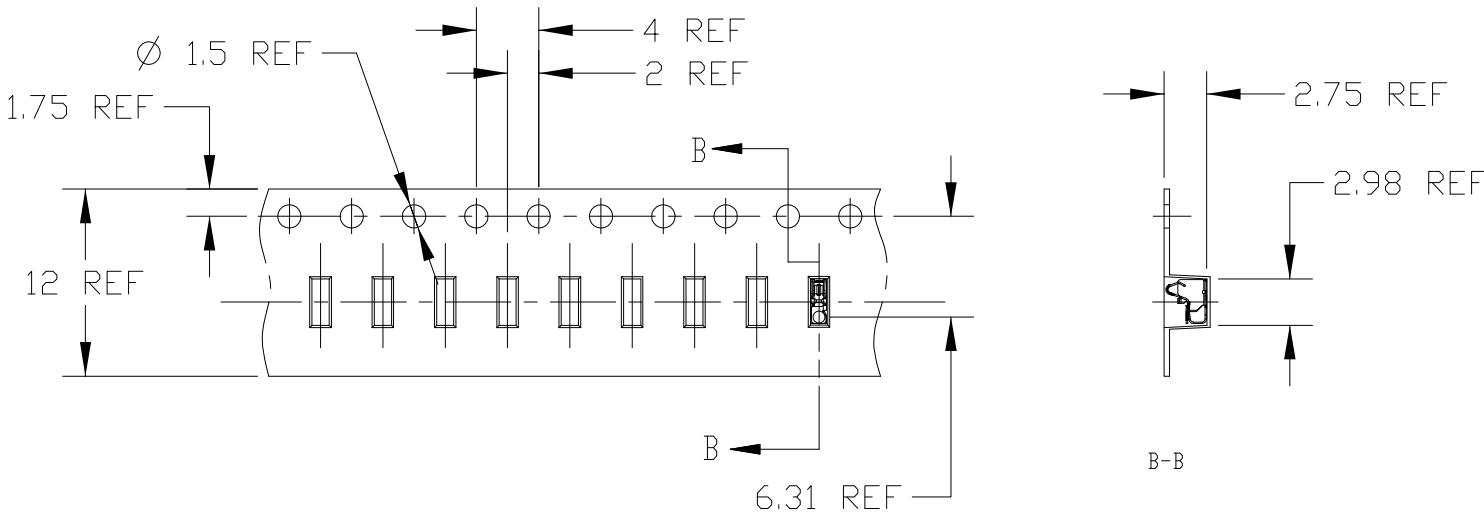
SCALE 20:1 SHEET 1 OF 2 REV C2

SPRING FINGER 2.7H

DATE 08FEB2013

| LOC<br>— | DIST<br>— | REVISIONS |     |             |      |     |      |
|----------|-----------|-----------|-----|-------------|------|-----|------|
|          |           | P         | LTR | DESCRIPTION | DATE | DWN | APVD |
|          |           |           |     | SEE SHEET 1 |      |     |      |

D



DIRECTION OFF TOP OF REEL

100

70



EAG63652001-YYYYMMDD-\*\*\*\*\*-HK000120  
SPEC:2.7H SPRING FINGER WITH EMBOSS  
Company Name:TE CONNECTIVITY  
Tyco Part Number :2108614-5

RoHS

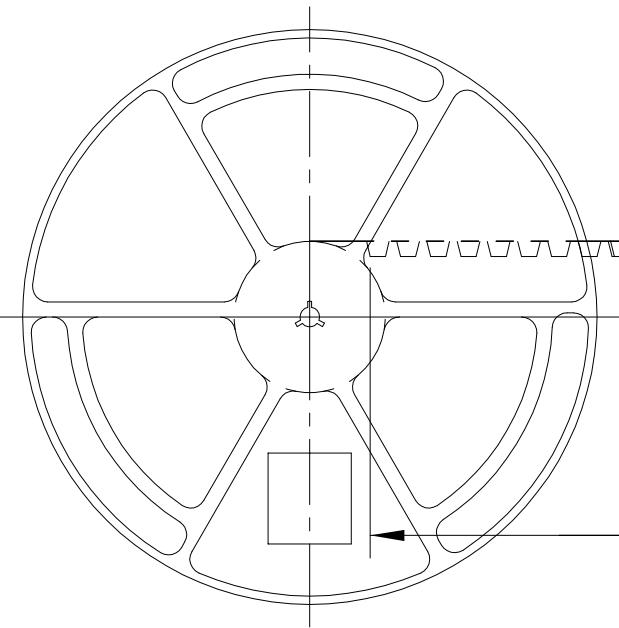
H/F

1. LG PART NO.
2. FINAL INSPECTION<YYMMDD>
3. VENDOR PRODUCTION LOT NO.
4. VENDOR CODE

C

Ø100 REF  
FLANGE CORE DIA.

Ø330 REF  
REEL DIA.



WEEDING THE COVER TAPE,  
AROUND THE OUTER  
PERIPHERY IN  
A TURN.

165°~180°  
PEELING ANGELE  
0.1~1.0 N  
PEELING FORCE

WITH PRODUCT CHARGE  
5500EA/REEL

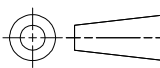
WITHOUT CHARGE  
400mm REF

WITHOUT CHARGE  
160mm REF

B

13.4 REF  
19.4 REF  
REEL WIDTH

A

|                                                                                       |  |                                                        |  |                                                                                                       |  |  |  |
|---------------------------------------------------------------------------------------|--|--------------------------------------------------------|--|-------------------------------------------------------------------------------------------------------|--|--|--|
| THIS DRAWING IS A CONTROLLED DOCUMENT.                                                |  | DWN<br>JH GONG<br>08FEB2013                            |  |  TE Connectivity |  |  |  |
|                                                                                       |  | CHK<br>JH KIM<br>08FEB2013                             |  |                                                                                                       |  |  |  |
|                                                                                       |  | APVD<br>JH KIM<br>08FEB2013                            |  |                                                                                                       |  |  |  |
| DIMENSIONS:<br><br>mm                                                                 |  | TOLERANCES UNLESS<br>OTHERWISE SPECIFIED:<br><br>±0.15 |  | NAME                                                                                                  |  |  |  |
|  |  | 0-PLC ±                                                |  | SIZE<br>A3                                                                                            |  |  |  |
|                                                                                       |  | 1-PLC ±0.5                                             |  |                                                                                                       |  |  |  |
|                                                                                       |  | 2-PLC ±0.13                                            |  |                                                                                                       |  |  |  |
|                                                                                       |  | 3-PLC ±0.013                                           |  |                                                                                                       |  |  |  |
| MATERIAL                                                                              |  | 4-PLC ±0.0001                                          |  | CAGE CODE                                                                                             |  |  |  |
|                                                                                       |  | FINISH                                                 |  | DRAWING NO                                                                                            |  |  |  |
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|                                                                                       |  |                                                        |  | CAGE CODE                                                                                             |  |  |  |
|                                                                                       |  |                                                        |  | DRAWING NO                                                                                            |  |  |  |
|                                                                                       |  |                                                        |  | RESTRICTED TO                                                                                         |  |  |  |
|                                                                                       |  |                                                        |  | SIZE                                                                                                  |  |  |  |
|                                                                                       |  |                                                        |  | CAGE CODE                                                                                             |  |  |  |
|                                                                                       |  |                                                        |  | DRAWING NO                                                                                            |  |  |  |
|                                                                                       |  |                                                        |  | RESTRICTED TO                                                                                         |  |  |  |
|                                                                                       |  |                                                        |  | SIZE                                                                                                  |  |  |  |
|                                                                                       |  |                                                        |  | CAGE CODE                                                                                             |  |  |  |
|                                                                                       |  |                                                        |  | DRAWING NO                                                                                            |  |  |  |
|                                                                                       |  |                                                        |  | RESTRICTED TO                                                                                         |  |  |  |
|                                                                                       |  |                                                        |  | SIZE                                                                                                  |  |  |  |
|                                                                                       |  |                                                        |  | CAGE CODE                                                                                             |  |  |  |
|                                                                                       |  |                                                        |  | DRAWING NO                                                                                            |  |  |  |
|                                                                                       |  |                                                        |  | RESTRICTED TO                                                                                         |  |  |  |
|                                                                                       |  |                                                        |  | SIZE                                                                                                  |  |  |  |
|                                                                                       |  |                                                        |  | CAGE CODE                                                                                             |  |  |  |
|                                                                                       |  |                                                        |  | DRAWING NO                                                                                            |  |  |  |
|                                                                                       |  |                                                        |  | RESTRICTED TO                                                                                         |  |  |  |
|                                                                                       |  |                                                        |  | SIZE                                                                                                  |  |  |  |
|                                                                                       |  |                                                        |  | CAGE CODE                                                                                             |  |  |  |
|                                                                                       |  |                                                        |  | DRAWING NO                                                                                            |  |  |  |
|                                                                                       |  |                                                        |  | RESTRICTED TO                                                                                         |  |  |  |
|                                                                                       |  |                                                        |  | SIZE                                                                                                  |  |  |  |
|                                                                                       |  |                                                        |  | CAGE CODE                                                                                             |  |  |  |
|                                                                                       |  |                                                        |  | DRAWING NO                                                                                            |  |  |  |
|                                                                                       |  |                                                        |  | RESTRICTED TO                                                                                         |  |  |  |
|                                                                                       |  |                                                        |  | SIZE                                                                                                  |  |  |  |
|                                                                                       |  |                                                        |  | CAGE CODE                                                                                             |  |  |  |
|                                                                                       |  |                                                        |  | DRAWING NO                                                                                            |  |  |  |
|                                                                                       |  |                                                        |  | RESTRICTED TO                                                                                         |  |  |  |
|                                                                                       |  |                                                        |  | SIZE                                                                                                  |  |  |  |
|                                                                                       |  |                                                        |  | CAGE CODE                                                                                             |  |  |  |
|                                                                                       |  |                                                        |  | DRAWING NO                                                                                            |  |  |  |
|                                                                                       |  |                                                        |  | RESTRICTED TO                                                                                         |  |  |  |
|                                                                                       |  |                                                        |  | SIZE                                                                                                  |  |  |  |
|                                                                                       |  |                                                        |  | CAGE CODE                                                                                             |  |  |  |
|                                                                                       |  |                                                        |  | DRAWING NO                                                                                            |  |  |  |
|                                                                                       |  |                                                        |  | RESTRICTED TO                                                                                         |  |  |  |
|                                                                                       |  |                                                        |  | SIZE                                                                                                  |  |  |  |
|                                                                                       |  |                                                        |  | CAGE CODE                                                                                             |  |  |  |
|                                                                                       |  |                                                        |  | DRAWING NO                                                                                            |  |  |  |
|                                                                                       |  |                                                        |  | RESTRICTED TO                                                                                         |  |  |  |
|                                                                                       |  |                                                        |  | SIZE                                                                                                  |  |  |  |
|                                                                                       |  |                                                        |  | CAGE CODE                                                                                             |  |  |  |
|                                                                                       |  |                                                        |  | DRAWING NO                                                                                            |  |  |  |
|                                                                                       |  |                                                        |  | RESTRICTED TO                                                                                         |  |  |  |
|                                                                                       |  |                                                        |  | SIZE                                                                                                  |  |  |  |
|                                                                                       |  |                                                        |  | CAGE CODE                                                                                             |  |  |  |
|                                                                                       |  |                                                        |  | DRAWING NO                                                                                            |  |  |  |
|                                                                                       |  |                                                        |  | RESTRICTED TO                                                                                         |  |  |  |
|                                                                                       |  |                                                        |  | SIZE                                                                                                  |  |  |  |
|                                                                                       |  |                                                        |  | CAGE CODE                                                                                             |  |  |  |
|                                                                                       |  |                                                        |  | DRAWING NO                                                                                            |  |  |  |
|                                                                                       |  |                                                        |  | RESTRICTED TO                                                                                         |  |  |  |
|                                                                                       |  |                                                        |  | SIZE                                                                                                  |  |  |  |
|                                                                                       |  |                                                        |  | CAGE CODE                                                                                             |  |  |  |
|                                                                                       |  |                                                        |  | DRAWING NO                                                                                            |  |  |  |
|                                                                                       |  |                                                        |  | RESTRICTED TO                                                                                         |  |  |  |
|                                                                                       |  |                                                        |  | SIZE                                                                                                  |  |  |  |
|                                                                                       |  |                                                        |  | CAGE CODE                                                                                             |  |  |  |
|                                                                                       |  |                                                        |  | DRAWING NO                                                                                            |  |  |  |
|                                                                                       |  |                                                        |  | RESTRICTED TO                                                                                         |  |  |  |
|                                                                                       |  |                                                        |  | SIZE                                                                                                  |  |  |  |
|                                                                                       |  |                                                        |  | CAGE CODE                                                                                             |  |  |  |
|                                                                                       |  |                                                        |  | DRAWING NO                                                                                            |  |  |  |
|                                                                                       |  |                                                        |  | RESTRICTED TO                                                                                         |  |  |  |
|                                                                                       |  |                                                        |  | SIZE                                                                                                  |  |  |  |
|                                                                                       |  |                                                        |  | CAGE CODE                                                                                             |  |  |  |
|                                                                                       |  |                                                        |  | DRAWING NO                                                                                            |  |  |  |
|                                                                                       |  |                                                        |  | RESTRICTED TO                                                                                         |  |  |  |
|                                                                                       |  |                                                        |  | SIZE                                                                                                  |  |  |  |
|                                                                                       |  |                                                        |  | CAGE CODE                                                                                             |  |  |  |
|                                                                                       |  |                                                        |  | DRAWING NO                                                                                            |  |  |  |
|                                                                                       |  |                                                        |  | RESTRICTED TO                                                                                         |  |  |  |
|                                                                                       |  |                                                        |  | SIZE                                                                                                  |  |  |  |
|                                                                                       |  |                                                        |  | CAGE CODE                                                                                             |  |  |  |
|                                                                                       |  |                                                        |  | DRAWING NO                                                                                            |  |  |  |
|                                                                                       |  |                                                        |  | RESTRICTED TO                                                                                         |  |  |  |
|                                                                                       |  |                                                        |  | SIZE                                                                                                  |  |  |  |
|                                                                                       |  |                                                        |  | CAGE CODE                                                                                             |  |  |  |
|                                                                                       |  |                                                        |  | DRAWING NO                                                                                            |  |  |  |
|                                                                                       |  |                                                        |  | RESTRICTED TO                                                                                         |  |  |  |
|                                                                                       |  |                                                        |  | SIZE                                                                                                  |  |  |  |
|                                                                                       |  |                                                        |  | CAGE CODE                                                                                             |  |  |  |
|                                                                                       |  |                                                        |  | DRAWING NO                                                                                            |  |  |  |
|                                                                                       |  |                                                        |  | RESTRICTED TO                                                                                         |  |  |  |
|                                                                                       |  |                                                        |  | SIZE                                                                                                  |  |  |  |
|                                                                                       |  |                                                        |  | CAGE CODE                                                                                             |  |  |  |
|                                                                                       |  |                                                        |  | DRAWING NO                                                                                            |  |  |  |
|                                                                                       |  |                                                        |  | RESTRICTED TO                                                                                         |  |  |  |
|                                                                                       |  |                                                        |  | SIZE                                                                                                  |  |  |  |
|                                                                                       |  |                                                        |  | CAGE CODE                                                                                             |  |  |  |
|                                                                                       |  |                                                        |  | DRAWING NO                                                                                            |  |  |  |
|                                                                                       |  |                                                        |  | RESTRICTED TO                                                                                         |  |  |  |
|                                                                                       |  |                                                        |  | SIZE                                                                                                  |  |  |  |
|                                                                                       |  |                                                        |  | CAGE CODE                                                                                             |  |  |  |
|                                                                                       |  |                                                        |  | DRAWING NO                                                                                            |  |  |  |
|                                                                                       |  |                                                        |  | RESTRICTED TO                                                                                         |  |  |  |
|                                                                                       |  |                                                        |  | SIZE                                                                                                  |  |  |  |
|                                                                                       |  |                                                        |  | CAGE CODE                                                                                             |  |  |  |
|                                                                                       |  |                                                        |  | DRAWING NO                                                                                            |  |  |  |
|                                                                                       |  |                                                        |  | RESTRICTED TO                                                                                         |  |  |  |
|                                                                                       |  |                                                        |  | SIZE                                                                                                  |  |  |  |
|                                                                                       |  |                                                        |  | CAGE CODE                                                                                             |  |  |  |
|                                                                                       |  |                                                        |  | DRAWING NO                                                                                            |  |  |  |
|                                                                                       |  |                                                        |  | RESTRICTED TO                                                                                         |  |  |  |
|                                                                                       |  |                                                        |  | SIZE                                                                                                  |  |  |  |
|                                                                                       |  |                                                        |  | CAGE CODE                                                                                             |  |  |  |
|                                                                                       |  |                                                        |  | DRAWING NO                                                                                            |  |  |  |
|                                                                                       |  |                                                        |  | RESTRICTED TO                                                                                         |  |  |  |
|                                                                                       |  |                                                        |  | SIZE                                                                                                  |  |  |  |
|                                                                                       |  |                                                        |  | CAGE CODE                                                                                             |  |  |  |
|                                                                                       |  |                                                        |  | DRAWING NO                                                                                            |  |  |  |
|                                                                                       |  |                                                        |  | RESTRICTED TO                                                                                         |  |  |  |
|                                                                                       |  |                                                        |  | SIZE                                                                                                  |  |  |  |
|                                                                                       |  |                                                        |  | CAGE CODE                                                                                             |  |  |  |
|                                                                                       |  |                                                        |  | DRAWING NO                                                                                            |  |  |  |
|                                                                                       |  |                                                        |  | RESTRICTED TO                                                                                         |  |  |  |
|                                                                                       |  |                                                        |  | SIZE                                                                                                  |  |  |  |
|                                                                                       |  |                                                        |  | CAGE CODE                                                                                             |  |  |  |
|                                                                                       |  |                                                        |  | DRAWING NO                                                                                            |  |  |  |
|                                                                                       |  |                                                        |  | RESTRICTED TO                                                                                         |  |  |  |
|                                                                                       |  |                                                        |  | SIZE                                                                                                  |  |  |  |
|                                                                                       |  |                                                        |  | CAGE CODE                                                                                             |  |  |  |
|                                                                                       |  |                                                        |  | DRAWING NO                                                                                            |  |  |  |
|                                                                                       |  |                                                        |  | RESTRICTED TO                                                                                         |  |  |  |
|                                                                                       |  |                                                        |  | SIZE                                                                                                  |  |  |  |
|                                                                                       |  |                                                        |  | CAGE CODE                                                                                             |  |  |  |
|                                                                                       |  |                                                        |  | DRAWING NO                                                                                            |  |  |  |
|                                                                                       |  |                                                        |  | RESTRICTED TO                                                                                         |  |  |  |
|                                                                                       |  |                                                        |  | SIZE                                                                                                  |  |  |  |
|                                                                                       |  |                                                        |  | CAGE CODE                                                                                             |  |  |  |
|                                                                                       |  |                                                        |  | DRAWING NO                                                                                            |  |  |  |
|                                                                                       |  |                                                        |  | RESTRICTED TO                                                                                         |  |  |  |
|                                                                                       |  |                                                        |  | SIZE                                                                                                  |  |  |  |
|                                                                                       |  |                                                        |  | CAGE CODE                                                                                             |  |  |  |
|                                                                                       |  |                                                        |  | DRAWING NO                                                                                            |  |  |  |
|                                                                                       |  |                                                        |  | RESTRICTED TO                                                                                         |  |  |  |
|                                                                                       |  |                                                        |  | SIZE                                                                                                  |  |  |  |
|                                                                                       |  |                                                        |  | CAGE CODE                                                                                             |  |  |  |
|                                                                                       |  |                                                        |  | DRAWING NO                                                                                            |  |  |  |
|                                                                                       |  |                                                        |  | RESTRICTED TO                                                                                         |  |  |  |
|                                                                                       |  |                                                        |  | SIZE                                                                                                  |  |  |  |
|                                                                                       |  |                                                        |  | CAGE CODE                                                                                             |  |  |  |
|                                                                                       |  |                                                        |  | DRAWING NO                                                                                            |  |  |  |
|                                                                                       |  |                                                        |  | RESTRICTED TO                                                                                         |  |  |  |
|                                                                                       |  |                                                        |  | SIZE                                                                                                  |  |  |  |
|                                                                                       |  |                                                        |  | CAGE CODE                                                                                             |  |  |  |
|                                                                                       |  |                                                        |  | DRAWING NO                                                                                            |  |  |  |
|                                                                                       |  |                                                        |  | RESTRICTED TO                                                                                         |  |  |  |
|                                                                                       |  |                                                        |  | SIZE                                                                                                  |  |  |  |
|                                                                                       |  |                                                        |  | CAGE CODE                                                                                             |  |  |  |
|                                                                                       |  |                                                        |  | DRAWING NO                                                                                            |  |  |  |
|                                                                                       |  |                                                        |  | RESTRICTED TO                                                                                         |  |  |  |
|                                                                                       |  |                                                        |  | SIZE                                                                                                  |  |  |  |
|                                                                                       |  |                                                        |  | CAGE CODE                                                                                             |  |  |  |
|                                                                                       |  |                                                        |  | DRAWING NO                                                                                            |  |  |  |
|                                                                                       |  |                                                        |  | RESTRICTED TO                                                                                         |  |  |  |
|                                                                                       |  |                                                        |  | SIZE                                                                                                  |  |  |  |
|                                                                                       |  |                                                        |  | CAGE CODE                                                                                             |  |  |  |
|                                                                                       |  |                                                        |  | DRAWING NO                                                                                            |  |  |  |
|                                                                                       |  |                                                        |  | RESTRICTED TO                                                                                         |  |  |  |
|                                                                                       |  |                                                        |  | SIZE                                                                                                  |  |  |  |
|                                                                                       |  |                                                        |  | CAGE CODE                                                                                             |  |  |  |
|                                                                                       |  |                                                        |  | DRAWING NO                                                                                            |  |  |  |
|                                                                                       |  |                                                        |  | RESTRICTED TO                                                                                         |  |  |  |
|                                                                                       |  |                                                        |  | SIZE                                                                                                  |  |  |  |
|                                                                                       |  |                                                        |  | CAGE CODE                                                                                             |  |  |  |
|                                                                                       |  |                                                        |  | DRAWING NO                                                                                            |  |  |  |
|                                                                                       |  |                                                        |  | RESTRICTED TO                                                                                         |  |  |  |
|                                                                                       |  |                                                        |  | SIZE                                                                                                  |  |  |  |
|                                                                                       |  |                                                        |  | CAGE CODE                                                                                             |  |  |  |
|                                                                                       |  |                                                        |  | DRAWING NO                                                                                            |  |  |  |
|                                                                                       |  |                                                        |  | RESTRICTED TO                                                                                         |  |  |  |
|                                                                                       |  |                                                        |  | SIZE                                                                                                  |  |  |  |
|                                                                                       |  |                                                        |  | CAGE CODE                                                                                             |  |  |  |
|                                                                                       |  |                                                        |  | DRAWING NO                                                                                            |  |  |  |
|                                                                                       |  |                                                        |  | RESTRICTED TO                                                                                         |  |  |  |
|                                                                                       |  |                                                        |  | SIZE                                                                                                  |  |  |  |
|                                                                                       |  |                                                        |  | CAGE CODE                                                                                             |  |  |  |
|                                                                                       |  |                                                        |  | DRAWING NO                                                                                            |  |  |  |
|                                                                                       |  |                                                        |  | RESTRICTED TO                                                                                         |  |  |  |
|                                                                                       |  |                                                        |  | SIZE                                                                                                  |  |  |  |
|                                                                                       |  |                                                        |  | CAGE CODE                                                                                             |  |  |  |
|                                                                                       |  |                                                        |  | DRAWING NO                                                                                            |  |  |  |
|                                                                                       |  |                                                        |  | RESTRICTED TO                                                                                         |  |  |  |
|                                                                                       |  |                                                        |  | SIZE                                                                                                  |  |  |  |
|                                                                                       |  |                                                        |  | CAGE CODE                                                                                             |  |  |  |
|                                                                                       |  |                                                        |  | DRAWING NO                                                                                            |  |  |  |
|                                                                                       |  |                                                        |  | RESTRICTED TO                                                                                         |  |  |  |
|                                                                                       |  |                                                        |  | SIZE                                                                                                  |  |  |  |
|                                                                                       |  |                                                        |  | CAGE CODE                                                                                             |  |  |  |
|                                                                                       |  |                                                        |  | DRAWING NO                                                                                            |  |  |  |
|                                                                                       |  |                                                        |  | RESTRICTED TO                                                                                         |  |  |  |
|                                                                                       |  |                                                        |  | SIZE                                                                                                  |  |  |  |
|                                                                                       |  |                                                        |  | CAGE CODE                                                                                             |  |  |  |
|                                                                                       |  |                                                        |  | DRAWING NO                                                                                            |  |  |  |
|                                                                                       |  |                                                        |  | RESTRICTED TO                                                                                         |  |  |  |
|                                                                                       |  |                                                        |  | SIZE                                                                                                  |  |  |  |
|                                                                                       |  |                                                        |  | CAGE CODE                                                                                             |  |  |  |
|                                                                                       |  |                                                        |  | DRAWING NO                                                                                            |  |  |  |
|                                                                                       |  |                                                        |  | RESTRICTED TO                                                                                         |  |  |  |
|                                                                                       |  |                                                        |  | SIZE                                                                                                  |  |  |  |
|                                                                                       |  |                                                        |  | CAGE CODE                                                                                             |  |  |  |
|                                                                                       |  |                                                        |  | DRAWING NO                                                                                            |  |  |  |
|                                                                                       |  |                                                        |  | RESTRICTED TO                                                                                         |  |  |  |
|                                                                                       |  |                                                        |  | SIZE                                                                                                  |  |  |  |
|                                                                                       |  |                                                        |  | CAGE CODE                                                                                             |  |  |  |
|                                                                                       |  |                                                        |  | DRAWING NO</                                                                                          |  |  |  |