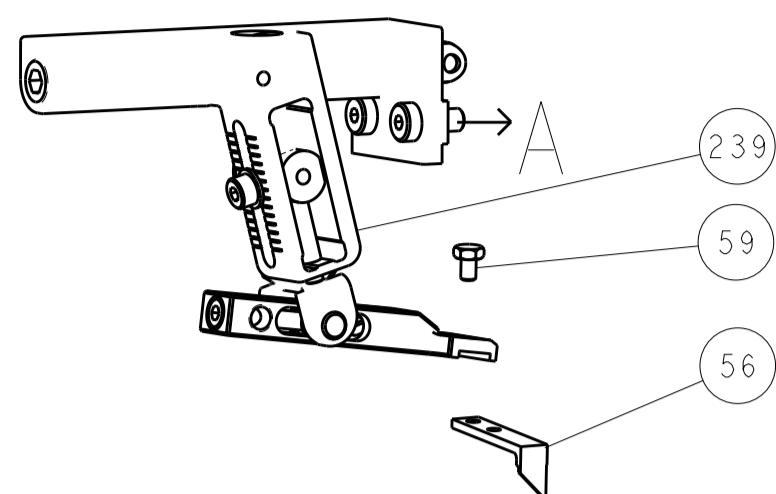


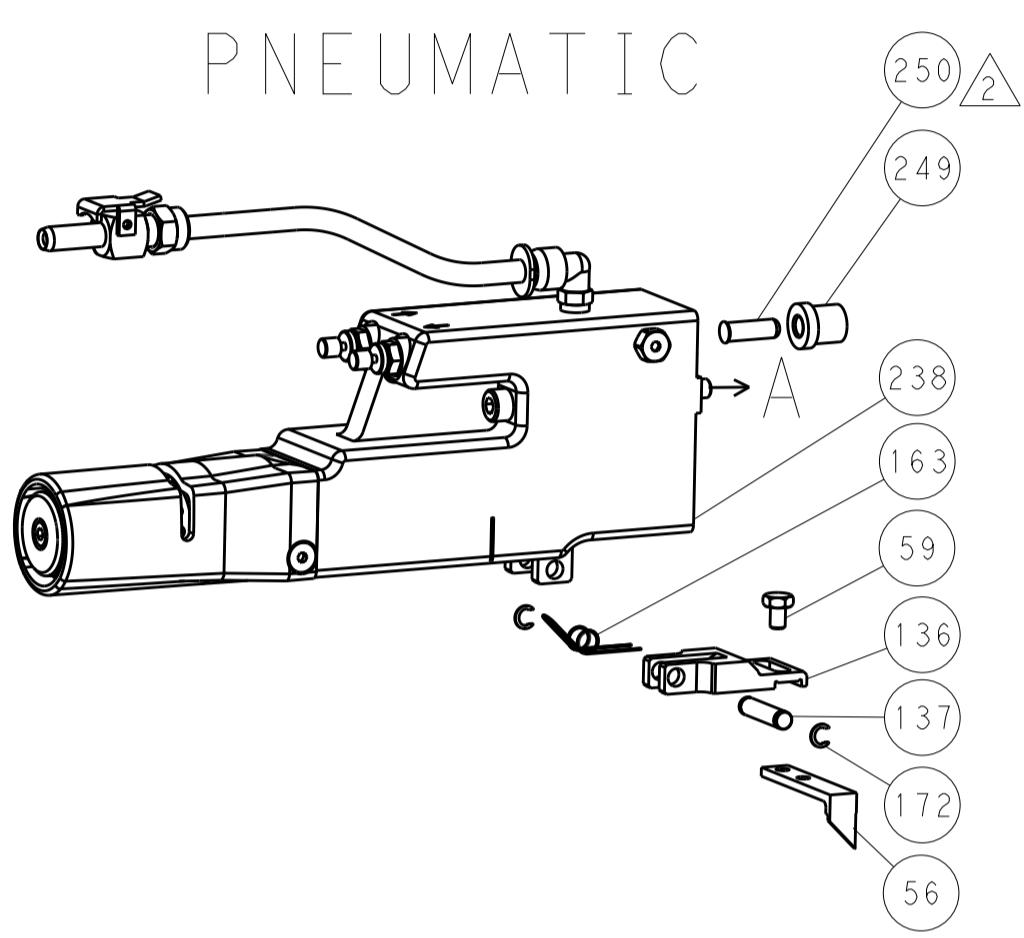


LOC	DIST	REVISIONS			
		P	LTR	DESCRIPTION	DATE
A	66	-	-	SEE SHEET 1	-

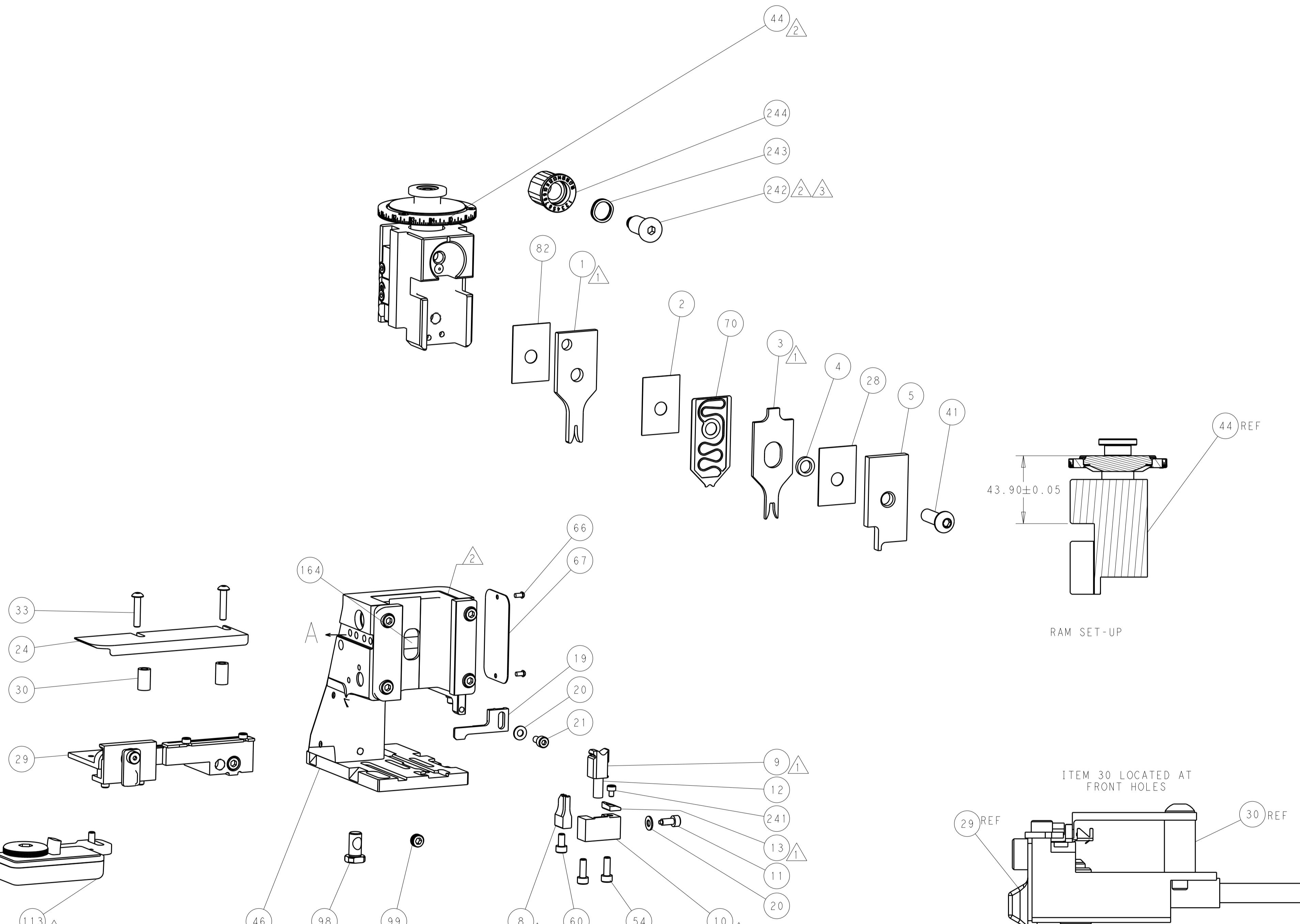
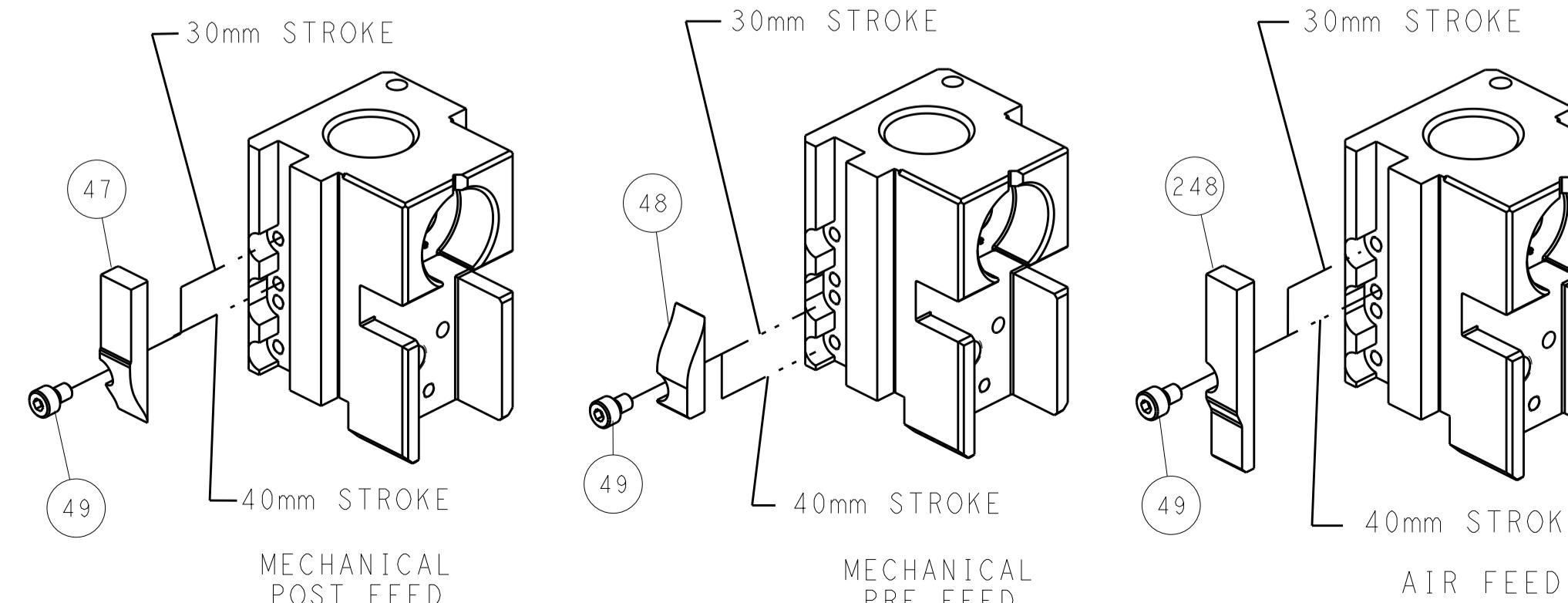
# FEED TYPE MECHANICAL



## PNEUMATIC



## CAM POSITIONS



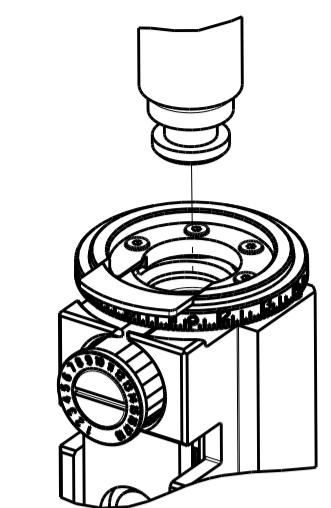
ATLANTIC VERSION  
Shown on sheets 1 of 4 & 2 of 4  
(Pacific version shown on sheets 3 of 4 & 4 of 4)

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DIMENSIONS:	mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	
0	PLC	±	
1	PLC	±	
2	PLC	±	
3	PLC	±	
4	PLC	±	
MATERIAL:	FINISH:	ANGLES:	±
WEIGHT:			
Customer Accessible Production Drawing		SIZE:	CAGE CODE: DRAWING NO:
A   00779   C=283629		REV:	B1
Customer Accessible Production Drawing		SCALE:	1:2 SHEET 2 OF 4 REV B1

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

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PACIFIC VERSION TERMINATOR  
INTERFACE ADAPTER



PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2-2836629-1	B	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2-2836629-2	B	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
7-2836629-7	A	CRIMP TOOLING KIT	-

LOC	DIST	REVISIONS			
		P	LTR	DESCRIPTION	DATE
A	66	-	-	SEE SHEET 1	-

APPLICATOR DATA

CRIMP	SIZE	TYPE
WIRE	1.78 mm [.070]	F
INSUL	3.50 mm [.138]	F

APPLICATOR INSTRUCTIONS  
408-35042

TERMINAL DATA: LANDWIN TERMINAL TE CRIMP SPECIFICATION

TERMINAL NAME: BOARD-IN TERMINAL

WIRE STRIP LENGTH INSULATION DIAMETER RANGE   
4.70-5.46 mm [.185-.215 IN] Ø 3.40 mm [.134 IN] MAX

TERMINAL NONE  
APPLICATION SPECIFICATION

TERMINALS APPLIED

TE TERMINAL LANDWIN TERMINAL TE TERMINAL LANDWIN TERMINAL

2303721-1 5250T011X

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
2 X 18 AWG	1.68+/-0.05 [.066+/-0.002]	7.1
16 AWG	1.49+/-0.05 [.059+/-0.002]	8.4

RECOMMENDED SPARE PARTS  
 REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.

APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.  
 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

TERMINAL LUBRICANT IS RECOMMENDED.

6. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

MAXIMUM COMBINED INSULATION DIAMETER.

\*WARNING

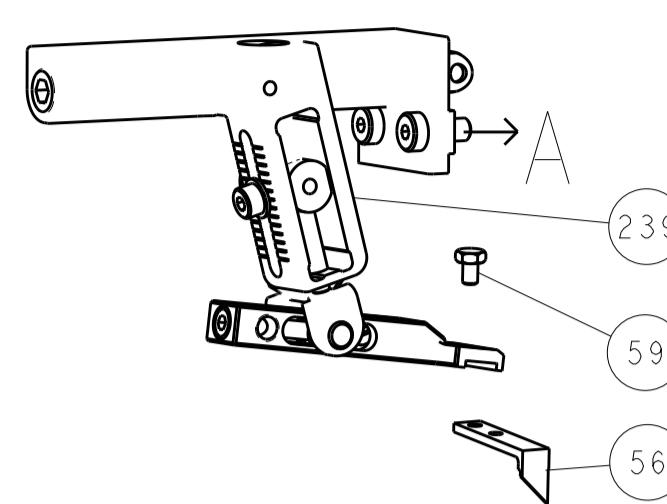
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

PACIFIC VERSION  
Shown on sheets 3 of 4 & 4 of 4  
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

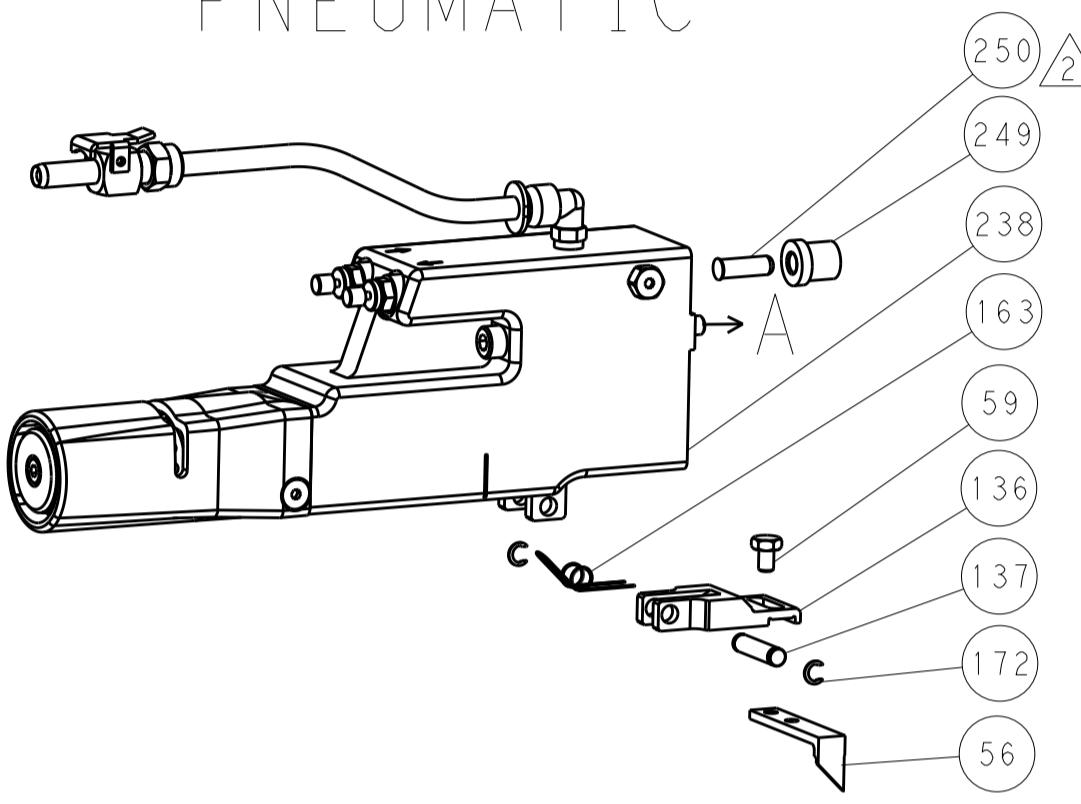
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FINISH																	
ANGLES																	
WEIGHT																	
A 100779	C=2836629																
Customer Accessible Production Drawing																	
AMP 4805 REV 31MAR2000																	
AMP 4805 REV 31MAR2000																	

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

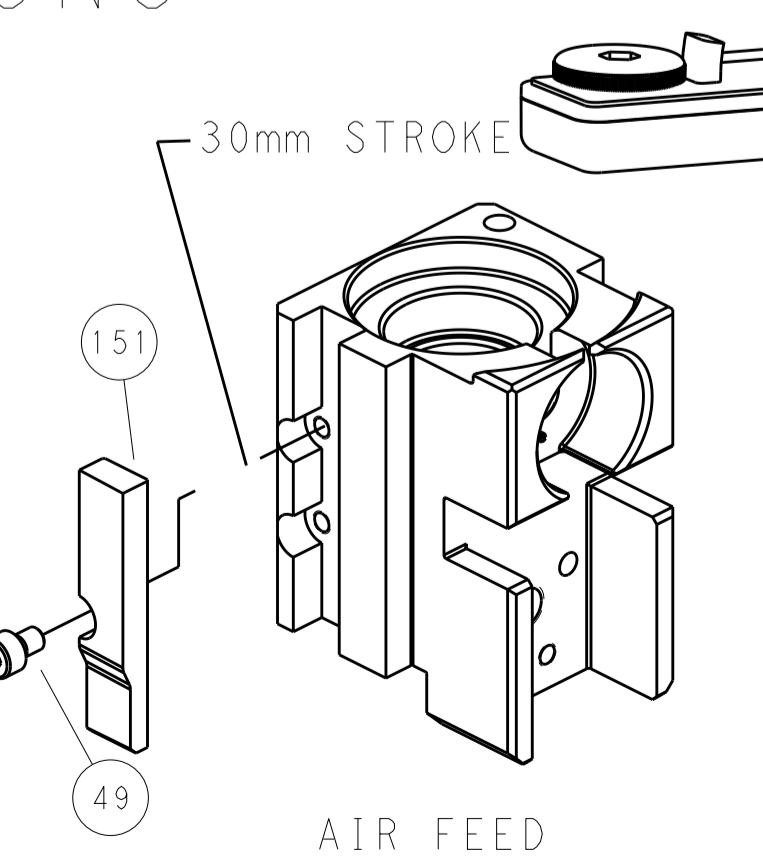
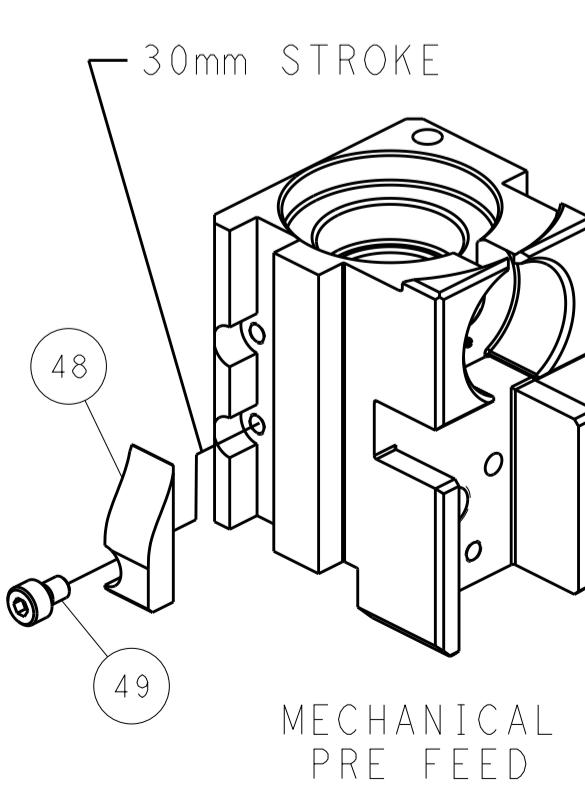
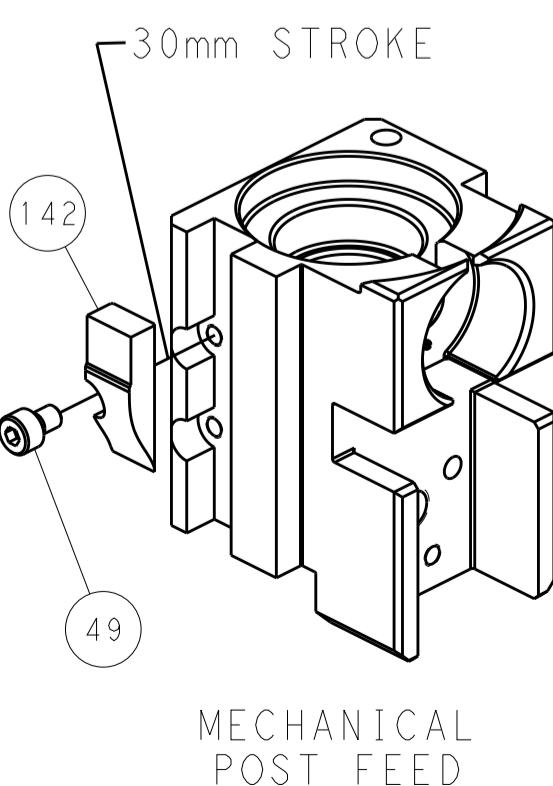
# FEED TYPE MECHANICAL



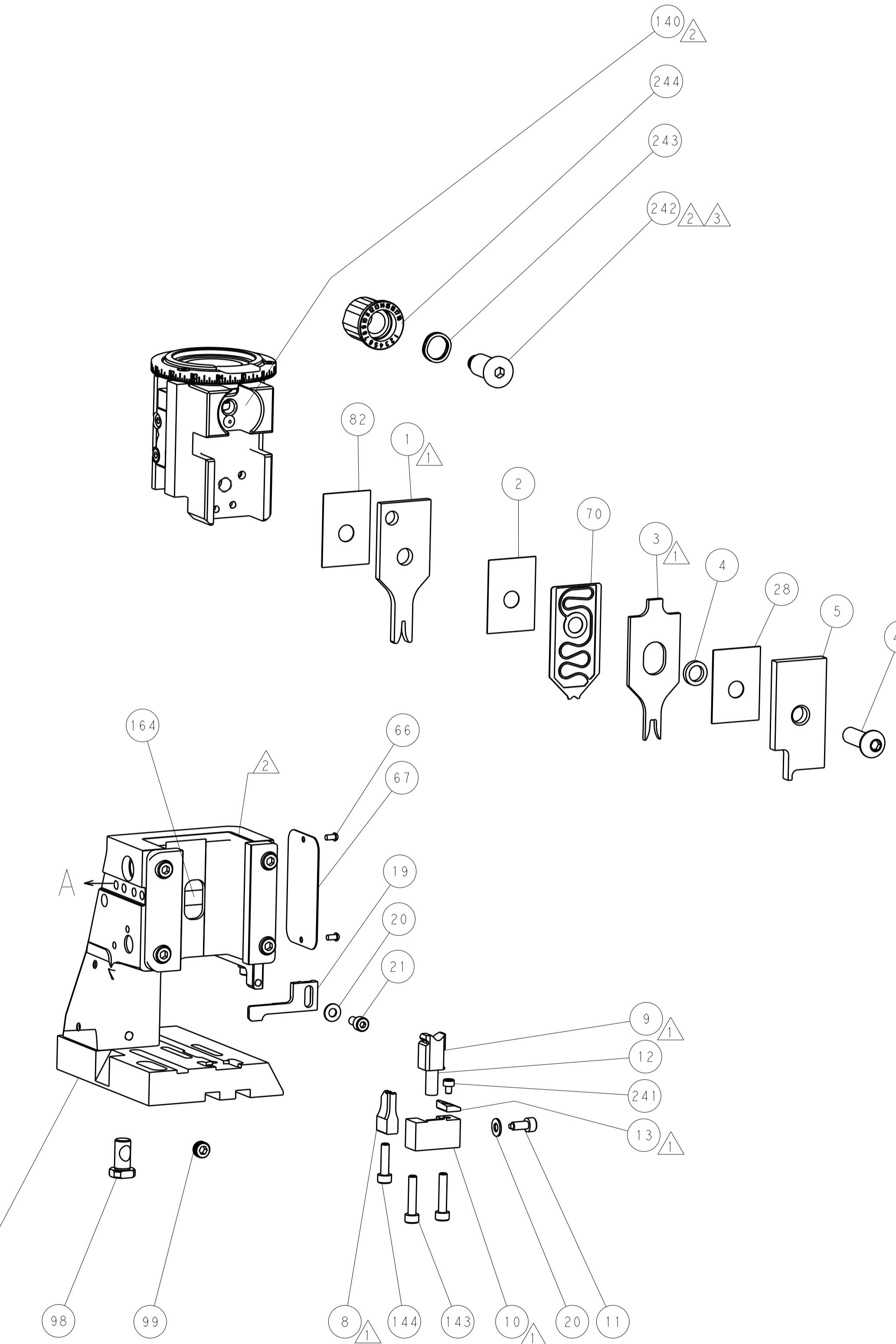
## PNEUMATIC



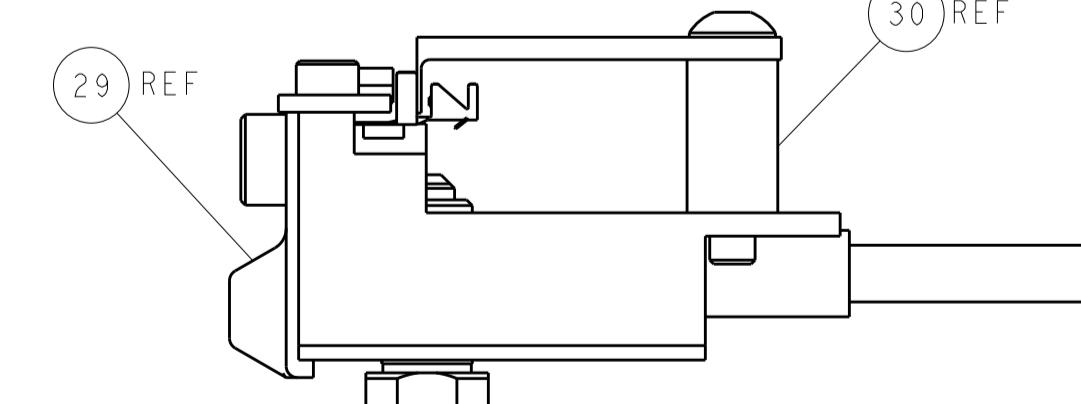
## CAM POSITIONS



**PACIFIC VERSION**  
Shown on sheets 3 of 4 & 4 of 4  
(Atlantic version shown on sheets 1 of 4 & 2 of 4)



ITEM 30 LOCATED AT  
FRONT HOLES



FEED TRACK POSITION  
GUIDE BY INSULATION BARREL

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LOC	REV	DESCRIPTION	DATE
A	66	- SEE SHEET 1	- - -

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:	
mm	in	0 PLC	±
		1 PLC	±
		2 PLC	±
		3 PLC	±
		4 PLC	±
		ANGLES	±
		WEIGHT	-
		RESTRIC	-

0 PLC	1 PLC	2 PLC	3 PLC	4 PLC	ANGLES	WEIGHT	RESTRIC

0 PLC	1 PLC	2 PLC	3 PLC	4 PLC	ANGLES	WEIGHT	RESTRIC

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION