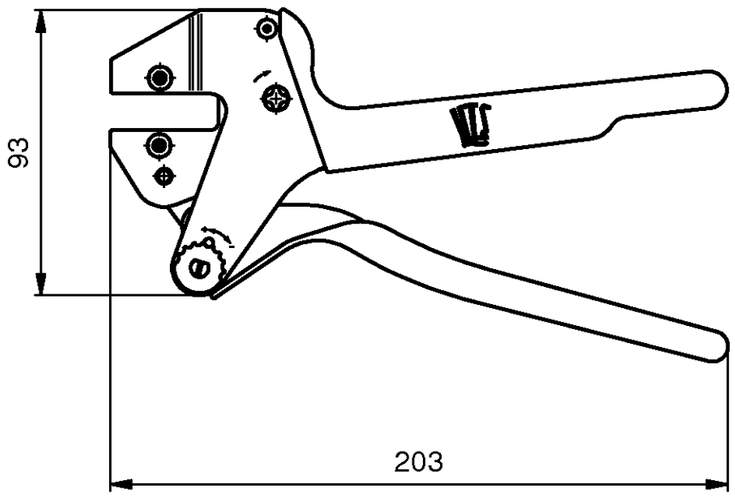
PASSMASS	ABMASS

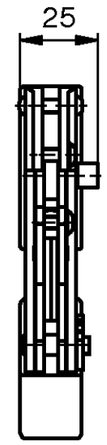
DWG NO C-1-1105850-8

PROJECT NO.: -

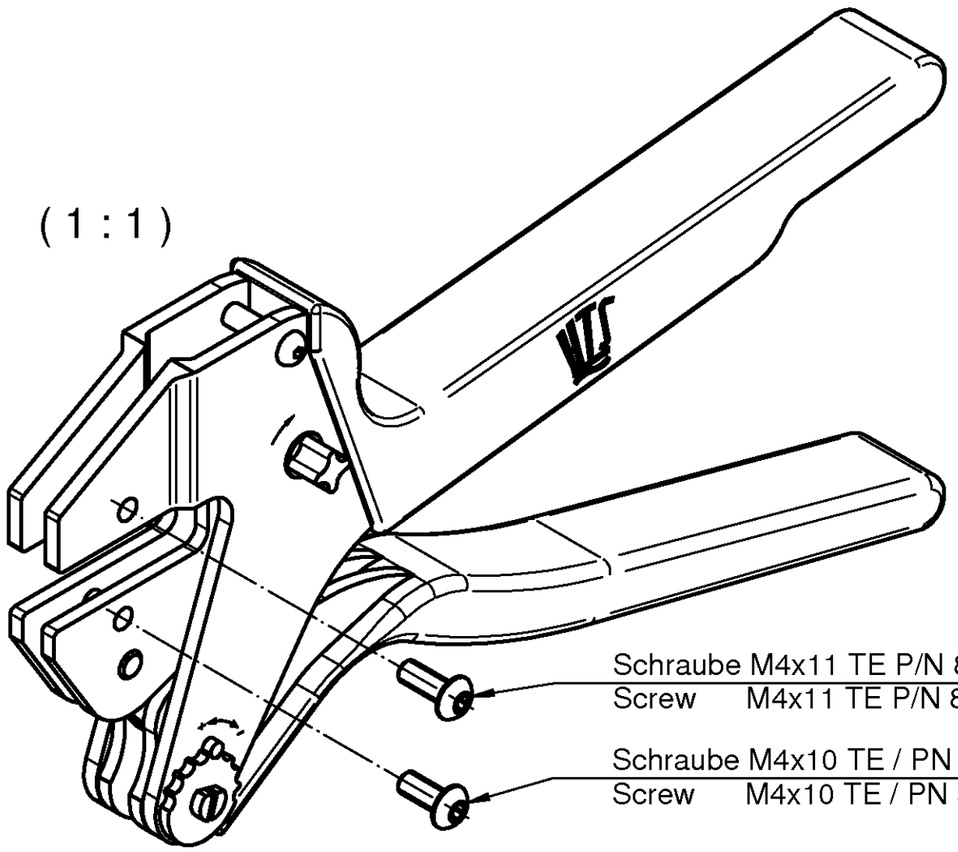
USED ON HTS

HTS - BASIS HAND TOOL





(1 : 1)



Schraube M4x11 TE P/N 8-539634-5
Screw M4x11 TE P/N 8-539634-5

Schraube M4x10 TE / PN 519151-9
Screw M4x10 TE / PN 519151-9

HTS - Basis Hand Tool RSZ
HTS - Basis Handzange RSZ
Finish: Frame chromed with black plastic handles
Ausführung: Grundkörper verchromt mit schwarzem Kunststoffgriff

Handzange im Karton mit Bedienungsanleitung 411-18500 verpackt
Hand Tool packed in a cardboard with instruction sheet 411-18500

FREIMASSTOLERANZEN NACH DIN 7168 (WERTE IN mm)
1) ABWEICHEND VON DIN 7168 2) LÄNGE DES KÜRZEREN SCHENKELS

NENNMASS-BEREICH 1)	ÜBER	0.5	3	6	30	120	400
	BIS	3	6	30	120	400	1000
ABMASSE LÄNGEN- MASSE	~~FEIN~~	~~± 0.05~~	~~± 0.05~~	~~± 0.1~~	~~± 0.15~~	~~± 0.25~~	~~± 0.35~~
	MITTEL	± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8
RADIEN U. FASEN		± 0.2	± 0.5	± 1	± 2	± 4	± 4
WINKELABMASSE 1) 2)		± 1°	± 1°	± 30'	± 20'	± 10'	± 5'

GENERAL TOLERANCES ACC. TO DIN 7168 (VALUES IN mm)
1) DEVIATING FROM DIN 7168 2) LENGHT OF SHORT ANGLE SIDE

TEIL IM BEREICH X__ MIT PN;STRICH-NR.(-1 WIE GEZ.), REVISION-STAND UND LIEFERANTENSYMBOL GEKENNZEICHNET
PART TO BE MARKED WITH PN;DASH NO. (-1 AS SHOWN), REV. STATUS AND VENDORS MARK IN AREA X__

OBERFLÄCHENVERGLEICHSTABELLE

DIN3141 Rz	roh	6.3	1.6	0.4	0.1	BOHRG. OHNE ANGABE
R_a in µm DIN ISO 1302						12.5

ALLE UNBEMASSTE KANTEN 0.2x45° ENTGRATET
REMOVE BURRS, BREAK SHARP EDGES 0.2x45°
HOLE NOT SPEC.

P	LTR				
	A1	REVISED PER ECO-11-005150	28MAR11	RK	HMR
		REVISION RECORD	DATE	DWN	APVD

LOC AI
DIST -

FINISH -

DIMENSIONS: mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:
n. ISO 8015
n. ISO 2768 mH -E
n. DIN 16901 - 140
0 PLC ±.
1 PLC ±.
2 PLC ±.
3 PLC ±.
4 PLC ±.
ANGLES ±°
SURFACE TEXTURE

Gewicht / Weight in Kg: 0,83

DWN 22.09.2008 P. Demmer	MATERIAL -	HEAT TREAT -
CHK 22.09.2008 Ch. Witt	TE Connectivity	
APVD 22.09.2008 Ch. Witt		

NAME HTS - BASIS HAND TOOL
HTS - Basis Handzange

SCALE	SIZE	DRAWING NO	SHEET	REV
1:2	A3	C-1-1105850-8	1 OF 1	A1

AMP 3306-7 REV 23FEB95

8 7 6 5 4 3 2 1

D C B A