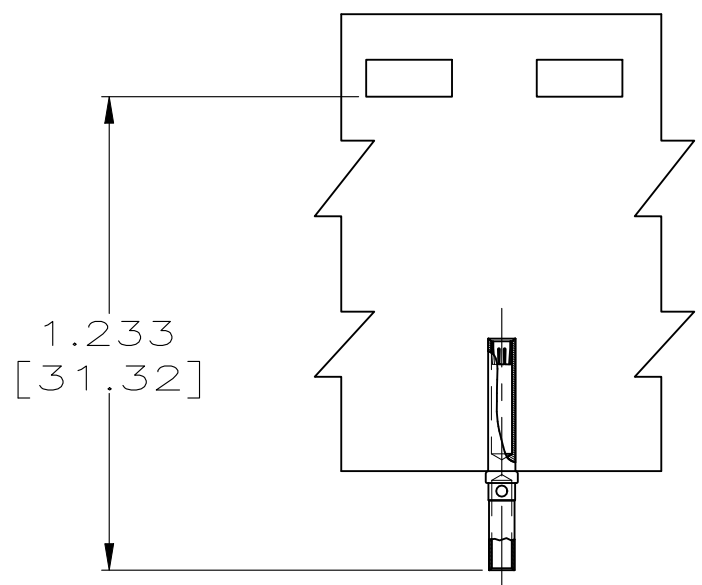
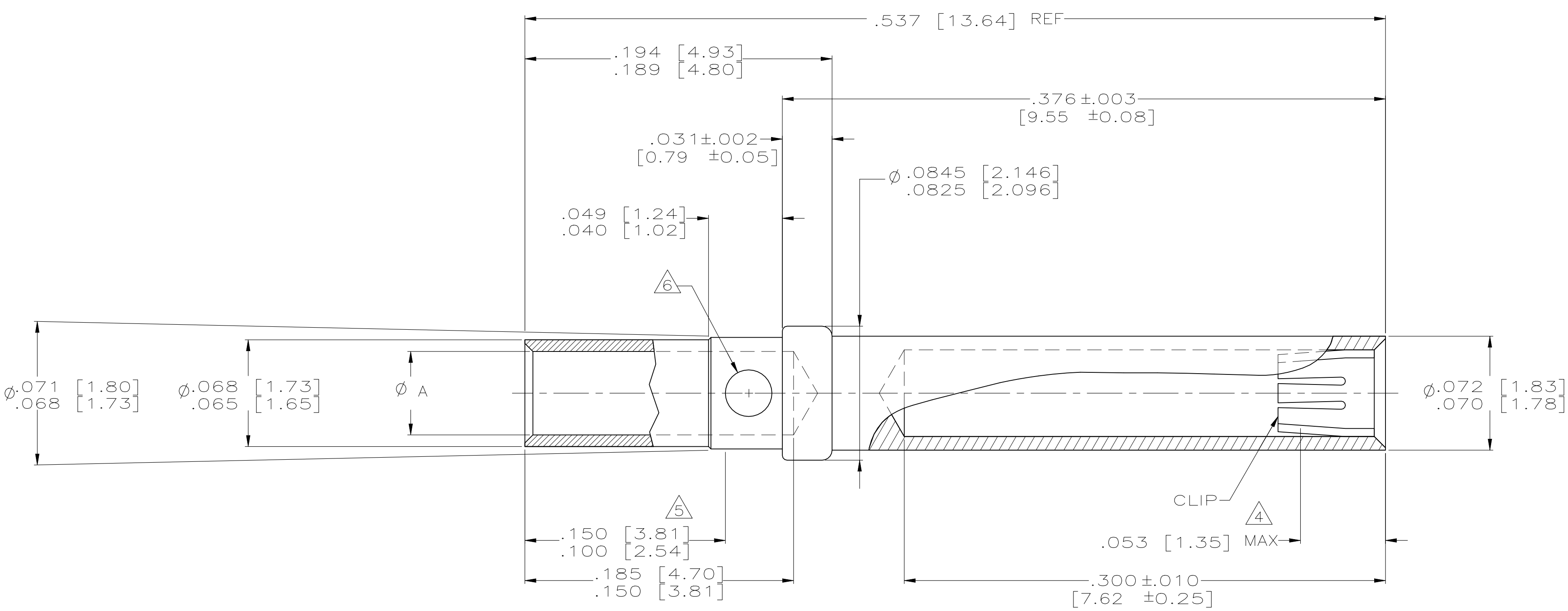




1218267-2 & -4
SCALE 2:1

- 1 MATERIAL:
BODY: COPPER ALLOY
CLIP: BERYLLIUM COPPER ASTM B 194,
OR AMP ENGINEERING APPROVED EQUIVALENT.
- 2 FINISH:
BODY: GOLD PLATE .000010 [0.25µm] MIN THICK ON CONTACT BODY AS PER ASTM-B-488
OVER NICKEL PLATE .000050 [1.27µm] MIN THICK COATED PER ASTM-B-571.
CLIP: GOLD PLATE .000050 [1.27µm] MIN THICK COATED PER ASTM-B-488
OVER NICKEL PLATE .000100 [2.54µm] MIN THICK COATED PER ASTM-B-571.
3. ALL DIMENSIONS SHOWN AFTER PLATING.
- 4 POINT WHICH A .039 DIAMETER SQUARE ENDED PIN FIRST
ENGAGES CLIP TINES.
- 5 POINT OF PLATING THICKNESS MEASUREMENT.
- 6 INSPECTION HOLE THRU ONE WALL ONLY
RADIAL LOCATION OPTIONAL.



LOOSE PIECE 26-28 AWG WIRE	.024-.026 [0.61-0.66]	⚠	⚠	1218267-5
TAPE MOUNTED 20-24 AWG WIRE	.043-.046 [1.09-1.17]	⚠	⚠	1218267-4
LOOSE PIECE 20-24 AWG WIRE	.043-.046 [1.09-1.17]	⚠	⚠	1218267-3
TAPE MOUNTED 18 AWG WIRE	.051-.053 [1.30-1.35]	⚠	⚠	1218267-2
LOOSE PIECE 18 AWG WIRE	.051-.053 [1.30-1.35]	⚠	⚠	1218267-1
REMARKS	DIM A	FINISH	MATERIAL	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:
INCHES

MATERIAL
SEE TABLE

0 PLC ± -
1 PLC ± -
2 PLC ± -
3 PLC ± .005 [0.13]
4 PLC ± - ± 2°
ANGLES

FINISH
SEE TABLE

DWN P BRANDBERG 08 APR 98
CHK G.GRIFFITH 04 DEC 98
APVD G.GRIFFITH 04 DEC 98

NAME
PRODUCT SPEC
APPLICATION SPEC

SIZE
CAGE CODE
DRAWING NO
RESTRICTED TO

TE Connectivity

CONTACT, SOCKET, CRIMP TYPE,
AMPLIMITE
—

WEIGHT 0.000000
CUSTOMER DRAWING

SCALE 20:1
SHEET 1 OF 1
REV E