

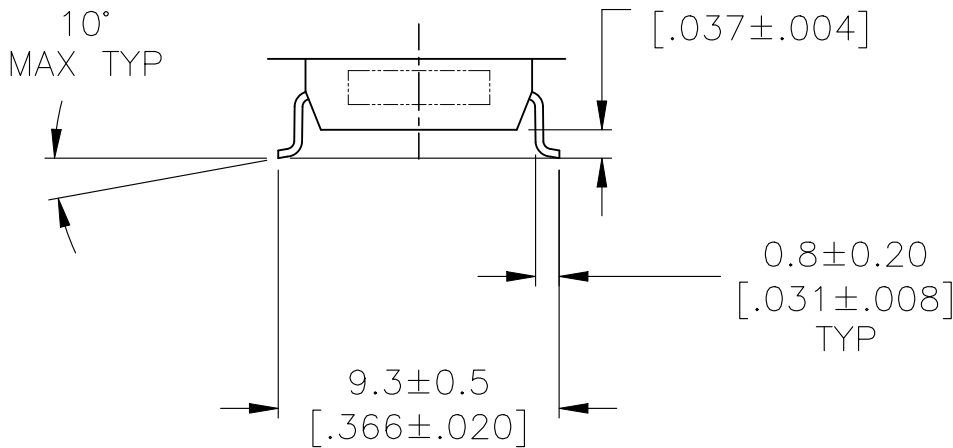
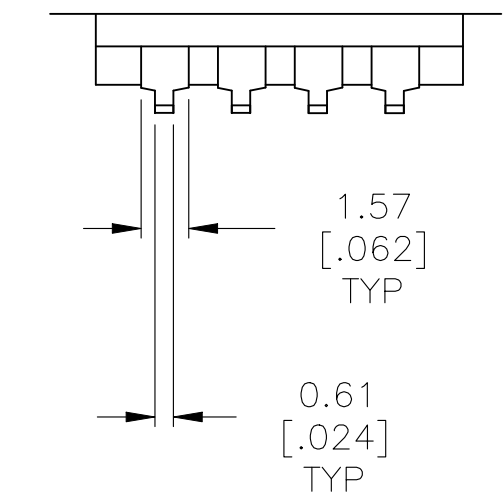
REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-

D

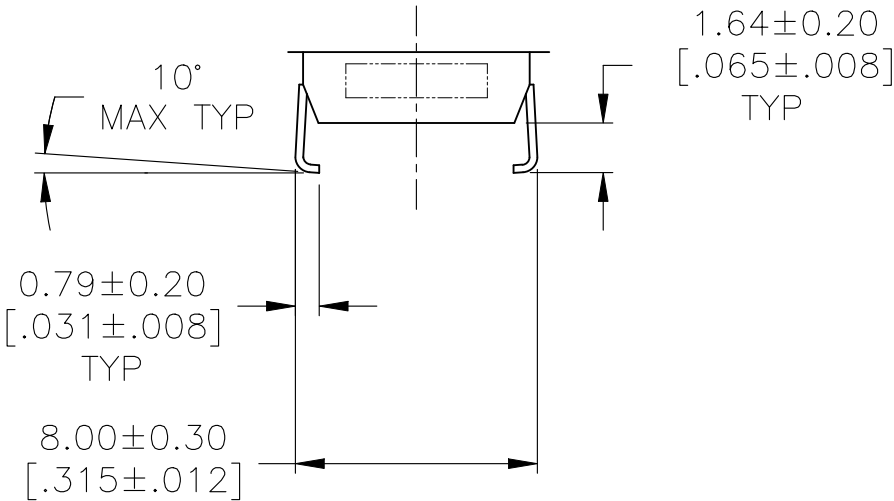
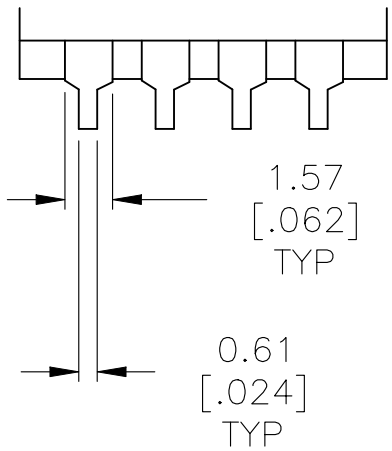
C

B

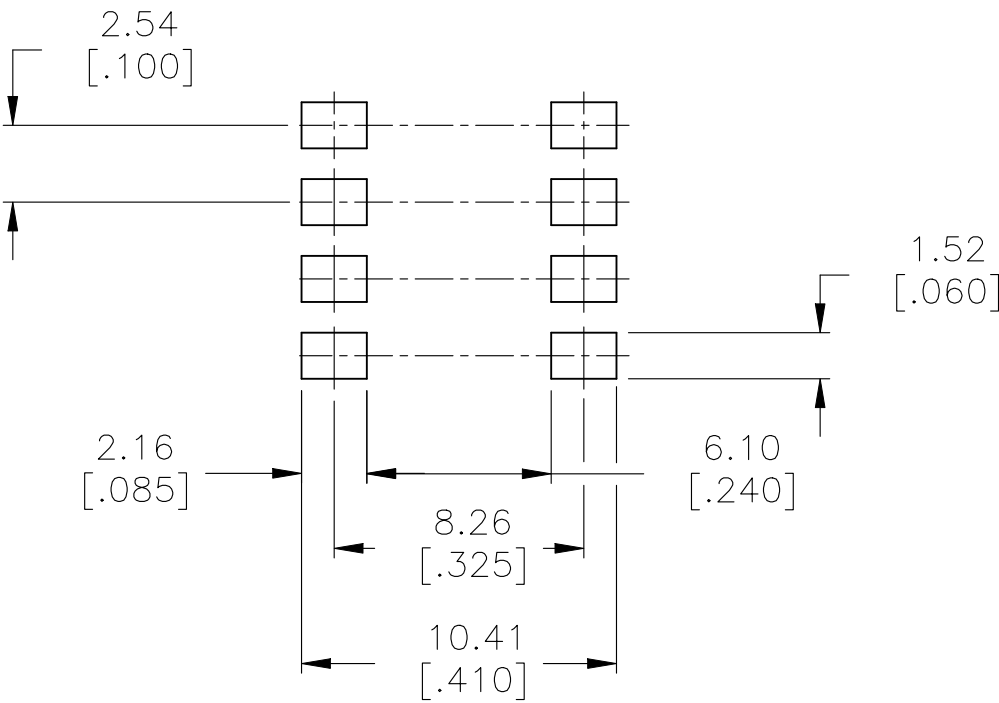
A



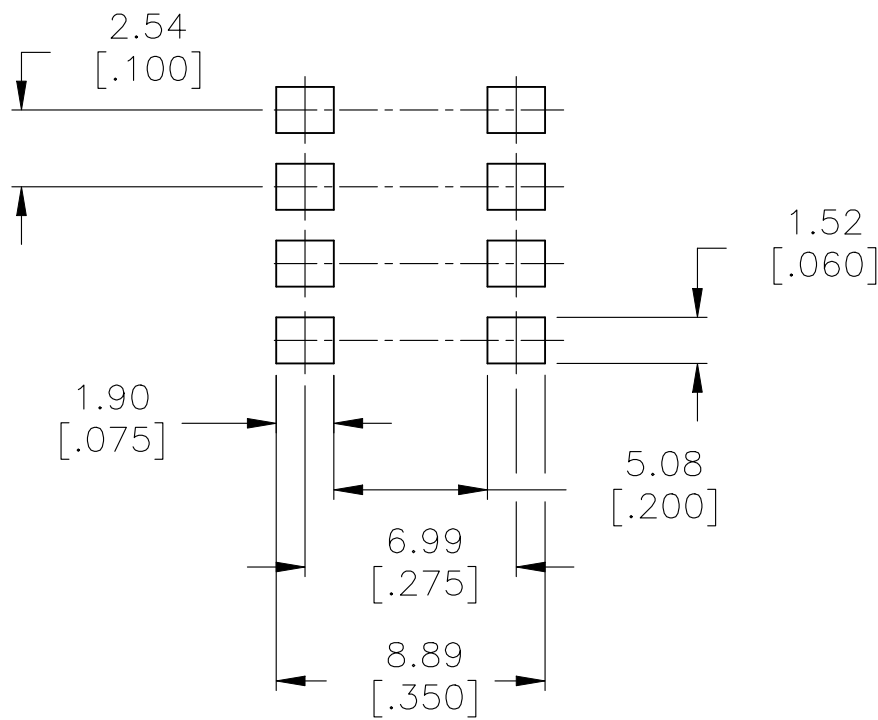
SURFACE MOUNT
S (OUTSIDE "L")



SURFACE MOUNT
SA (INSIDE "L")



RECOMMENDED PAD LAYOUT

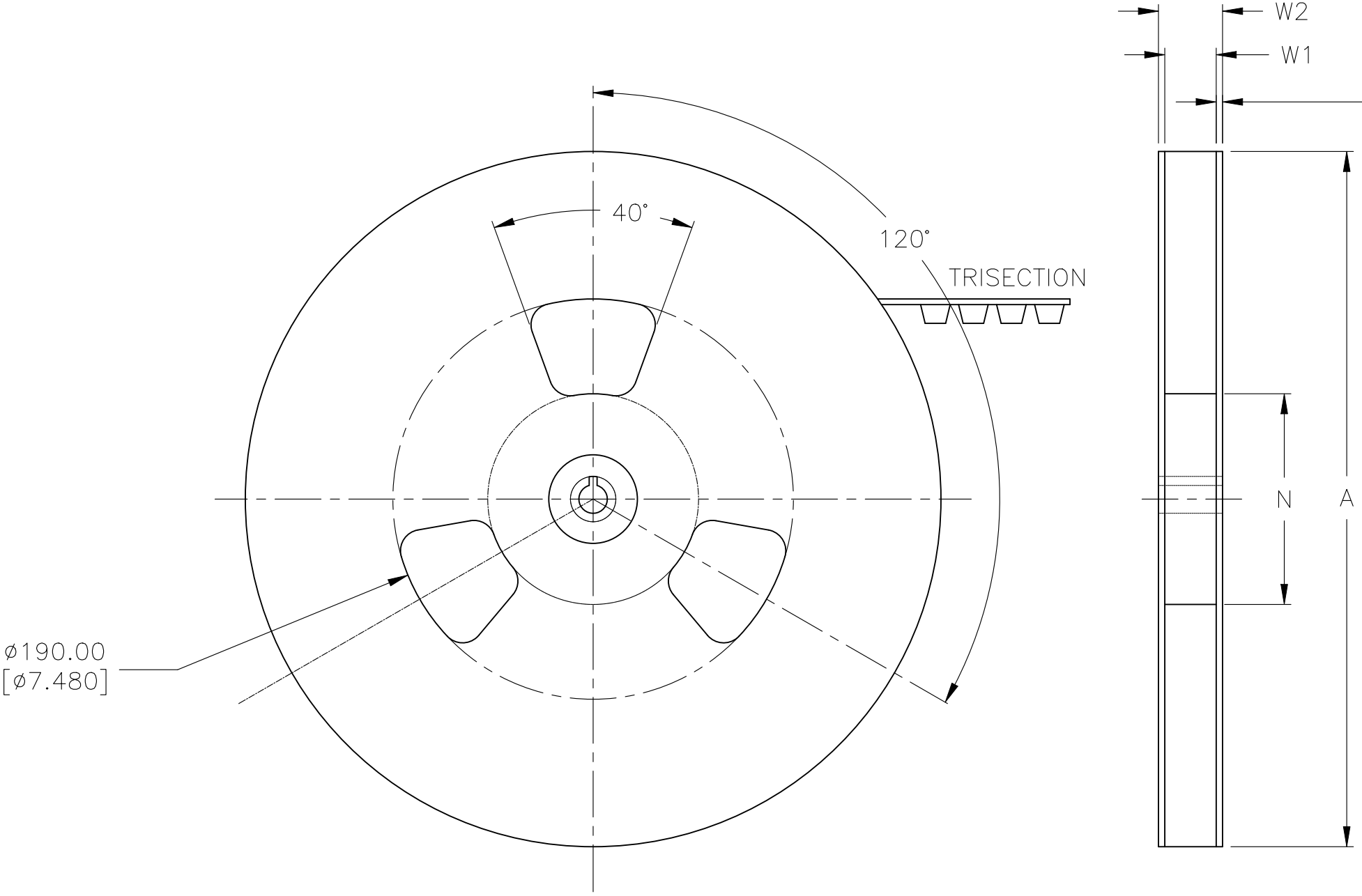
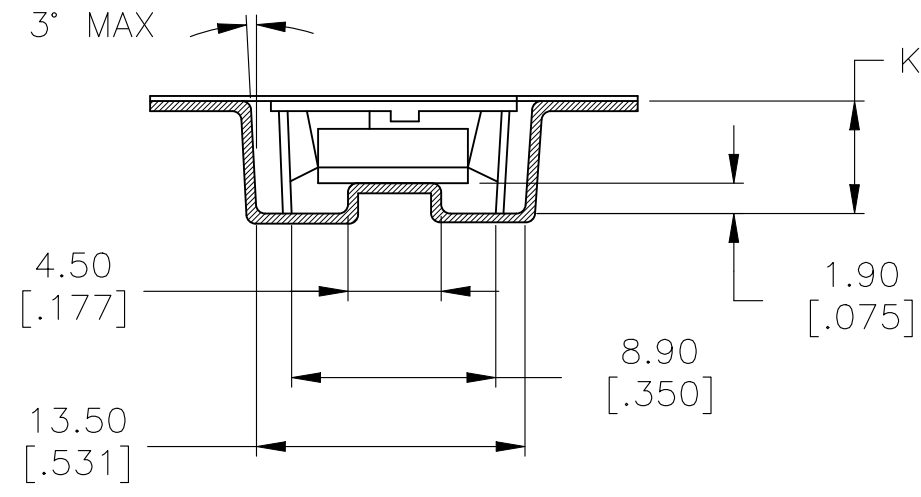
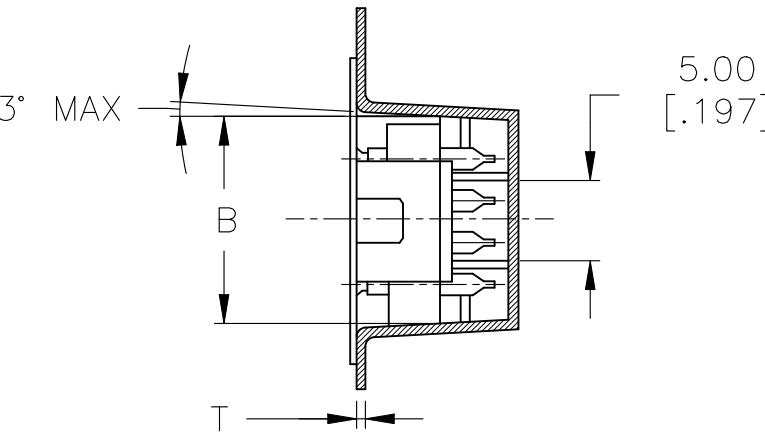
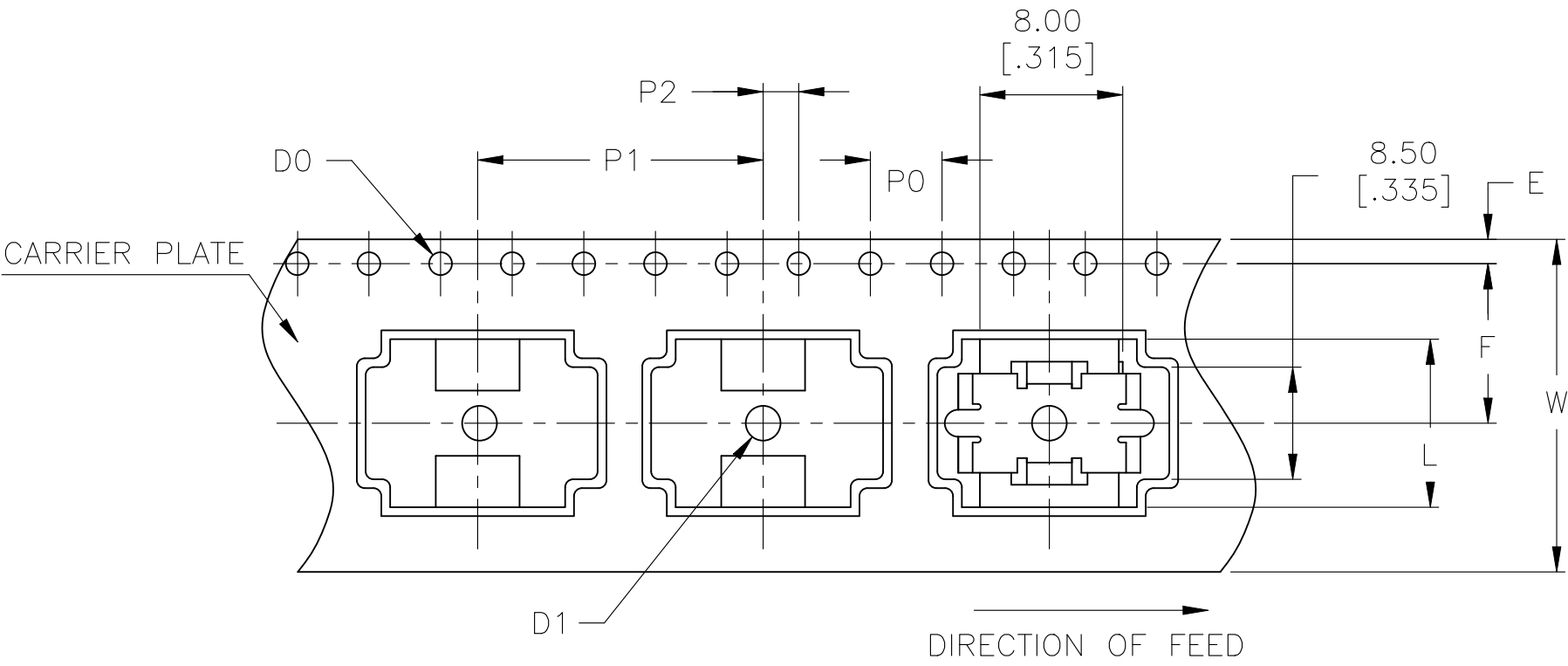


RECOMMENDED PAD LAYOUT

	ADE12STR04	32.51[1.280]	12	4-1825058-1
	ADE10STR04	27.30[1.075]	10	4-1825058-0
	ADE09STR04	24.54[.978]	9	3-1825058-9
	ADE08STR04	22.30[.878]	8	3-1825058-8
	ADE07STR04	19.76[.778]	7	3-1825058-7
	ADE06STR04	17.22[.678]	6	3-1825058-6
	ADE05STR04	14.68[.578]	5	3-1825058-5
	ADE04STR04	12.14[.478]	4	3-1825058-4
	ADE03STR04	9.60[.378]	3	3-1825058-3
	ADE02STR04	7.00[.276]	2	3-1825058-2
	ADE04SATR04	12.14[.478]	4	3-1825058-1
7	ADE12SB04	32.51[1.280]	12	3-1825058-0
	ADE12SA04	32.51[1.280]	12	2-1825058-9
	ADE12S04	32.51[1.280]	12	2-1825058-8
OBSOLETE	ADE10SB04	27.30[1.075]	10	2-1825058-7
	ADE10SA04	27.30[1.075]	10	2-1825058-6
	ADE10S04	27.30[1.075]	10	2-1825058-5
OBSOLETE	ADE09SB04	24.54[.978]	9	2-1825058-4
	ADE09SA04	24.54[.978]	9	2-1825058-3
	ADE09S04	24.54[.978]	9	2-1825058-2
OBSOLETE	ADE08SB04	22.30[.878]	8	2-1825058-1
	ADE08SA04	22.30[.878]	8	2-1825058-0
	ADE08S04	22.30[.878]	8	1-1825058-9
	ADE07SB04	19.76[.778]	7	1-1825058-8
	ADE07SA04	19.76[.778]	7	1-1825058-7
	ADE07S04	19.76[.778]	7	1-1825058-6
OBSOLETE	ADE06SB04	17.22[.678]	6	1-1825058-5
	ADE06SA04	17.22[.678]	6	1-1825058-4
	ADE06S04	17.22[.678]	6	1-1825058-3
	ADE05SB04	14.68[.578]	5	1-1825058-2
	ADE05SA04	14.68[.578]	5	1-1825058-1
	ADE05S04	14.68[.578]	5	1-1825058-0
	ADE04SB04	12.14[.478]	4	1825058-9
	ADE04SA04	12.14[.478]	4	1825058-8
	ADE04S04	12.14[.478]	4	1825058-7
6	OBSOLETE ADE03SB04	9.60[.378]	3	1825058-6
	ADE03SA04	9.60[.378]	3	1825058-5
	ADE03S04	9.60[.378]	3	1825058-4
OBSOLETE	ADE02SB04	7.00[.276]	2	1825058-3
	ADE02SA04	7.00[.276]	2	1825058-2
	ADE02S04	7.00[.276]	2	1825058-1
T&B P/N		DIM L	POSITION	PART NO.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN B.S.VISWESWARA	10FEB05	TE Connectivity	
DIMENSIONS: mm [INCHES]		CHK M.SARVER	-		
		APVD M.SARVER	-	NAME DIP SWITCH, ADE-SMT SERIES	
		PRODUCT SPEC	-		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPLICATION SPEC	-	SIZE A2	CAGE CODE -
MATERIAL -		FINISH -	WEIGHT	DRAWING NO C=1825058	RESTRICTED TO -
CUSTOMER DRAWING			SCALE 4:1	SHEET 2 of 9	REV U

REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-



	DESCRIPTION	MATERIAL	DIMENSION	FINISH	REMARKS
1	REEL	SIDE: CARDBOARD CORE: STYLOFOAM	MENTIONED BELOW		
2	EMBOSSED TAPE	-	MENTIONED BELOW	ANTISTATIC	BLACK
3	TOP COVER TAPE	-	MENTIONED BELOW	ANTISTATIC	TRANSPARENT

4P	$\phi 330.00 \pm 2.10$ [12.992 ± .082]	$\phi 100$ [3.940]	$24.40^{+2.00}_0$ [.960 ± .000]	30.40 [1.997]
NO OF POSITION	A	N (MIN)	W1	W2 (MAX)

4P	$\phi 1.50^{+0.10}_0$ [ø.059 ± .003]	4.00 ± 0.10 [.157 ± .003]	16.00 ± 0.10 [.629 ± .003]	2.00 ± 0.15 [.078 ± .005]	11.50 ± 0.10 [.453 ± .003]	7.40 ± 0.10 [.291 ± .003]
NO OF POSITION	D1	P0	P1	P2	F	K

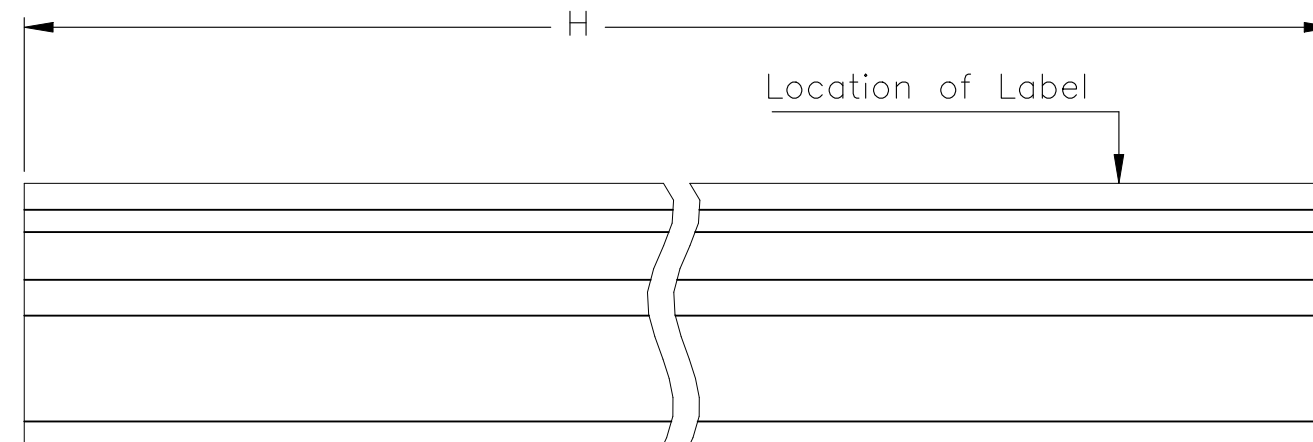
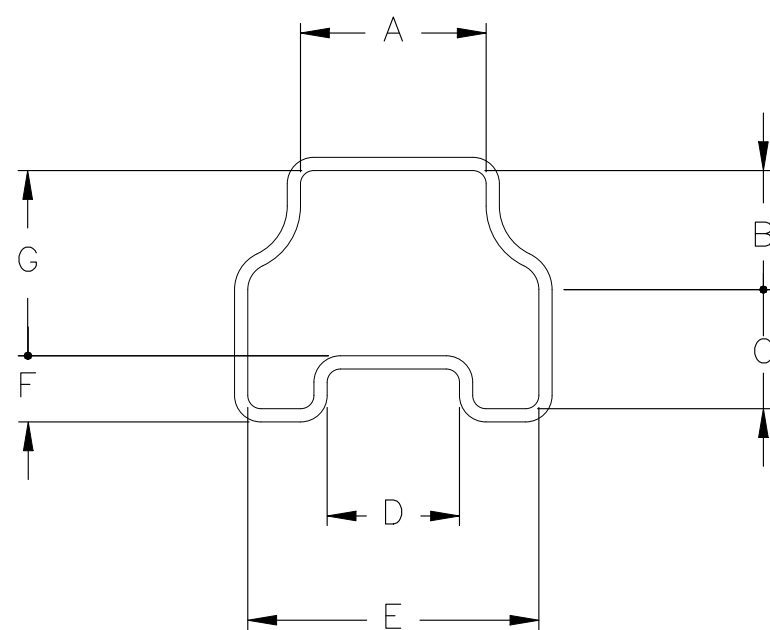
4P	24.00 ± 0.30 [.944 ± .011]	12.90 ± 0.10 [.507 ± .003]	1.75 ± 0.10 [.068 ± .003]	0.50 ± 0.05 [.020 ± .001]	12.14 ± 0.50 [.477 ± .020]	$\phi 1.50^{+0.10}_0$ [ø.059 ± .003]
NO OF POSITION	W	B	E	T	L	DO

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN B.S.VISWESWARA 10FEB05	TE Connectivity			
DIMENSIONS: mm [INCHES]		CHK M.SARVER				
		APVD M.SARVER	NAME DIP SWITCH, ADE-SMT SERIES			
		PRODUCT SPEC				
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPLICATION SPEC	SIZE A2			
MATERIAL -		FINISH -	CAGE CODE -			
		WEIGHT	DRAWING NO C=1825058			
		CUSTOMER DRAWING	RESTRICTED TO -			
		SCALE 4:1	SHEET 3 of 9			
			REV U			

- ### INNER PACKING DETAILS—TUBE

Description	Material	DIMENSIONS									
		A	B	C	D	E	F	G	H	Finish	Remarks
Tube	PS	8.5 [0.335]	4.5 [0.177]	3 [0.118]	5 [0.197]	12 [0.472]	2.5 [0.098]	5.5 [0.217]	500 [19.685]	NA	Transparent

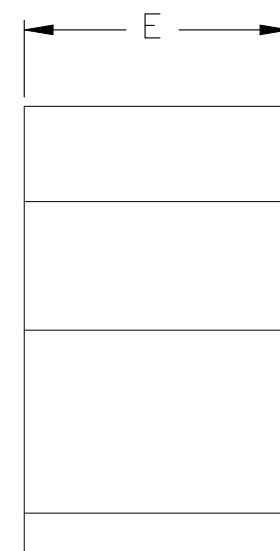
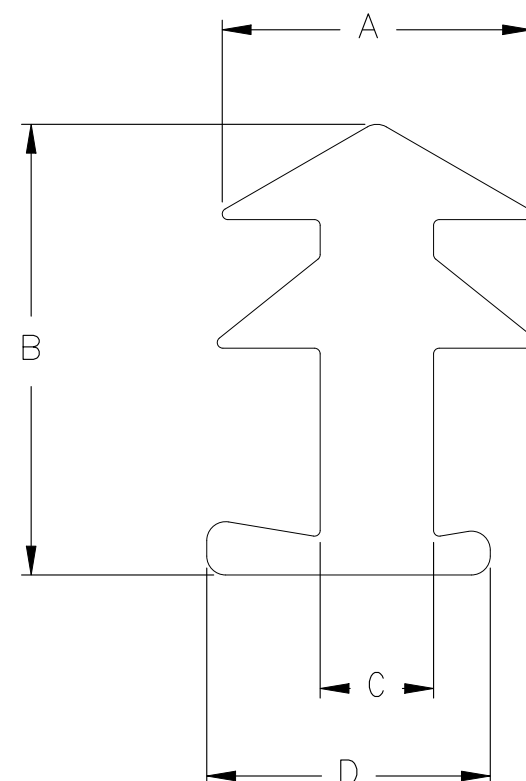
1) TUBE



INNER PACKING DETAILS—Cap

Description	Material	DIMENSIONS						
		A	B	C	D	E	finish	Remarks
Cap	Elastomer	9 [0.354]	12 [0.472]	3 [0.118]	7.5 [0.295]	7 [0.276]	NA	white

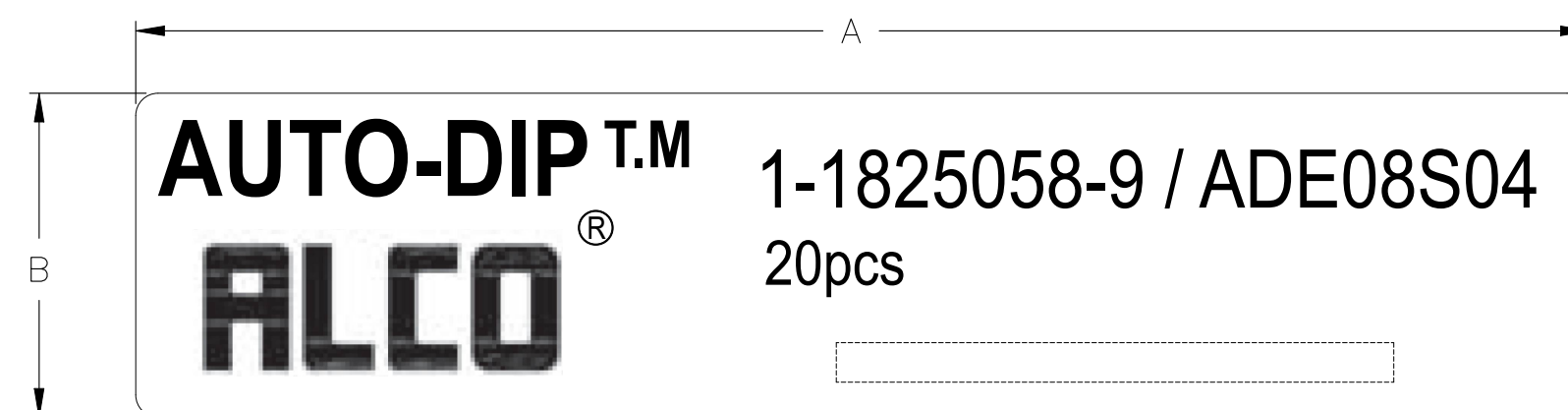
② CAP



③ LABEL

INNER PACKING DETAILS—Label

Description	Material	DIMENSIONS			
		A	B	Finish	Remarks
Label	Art Paper	61 [2.402]	8 [0.315]	NA	Black letter on white base



Country of Manufacture

MADE IN CHINA
MADE IN MALAYSIA

THIS DRAWING IS A CONTROLLED DOCUMENT.			DWN B.S.VISWESWARA		10FEB05		 TE Connectivity								
DIMENSIONS: mm [INCHES]		TOLERANCES UNLESS OTHERWISE SPECIFIED:		CHK M.SARVER		APVD M.SARVER		NAME							
		0 PLC ± -		PRODUCT SPEC		DIP SWITCH, ADE-SMT SERIES									
		1 PLC ± -		-											
		2 PLC ± 0.30[.012]		APPLICATION SPEC											
		3 PLC ± -		-											
4 PLC ± -		ANGLES ± ± -		-		SIZE		CAGE CODE		DRAWING NO		RESTRICTED TO			
MATERIAL -		FINISH -		WEIGHT		A2		-		C-1825058		-			
CUSTOMER DRAWING										SCALE NTS		SHEET 4 OF 9		REV 11	

PACKAGE SPECIFICATIONS

OUTER PACKING

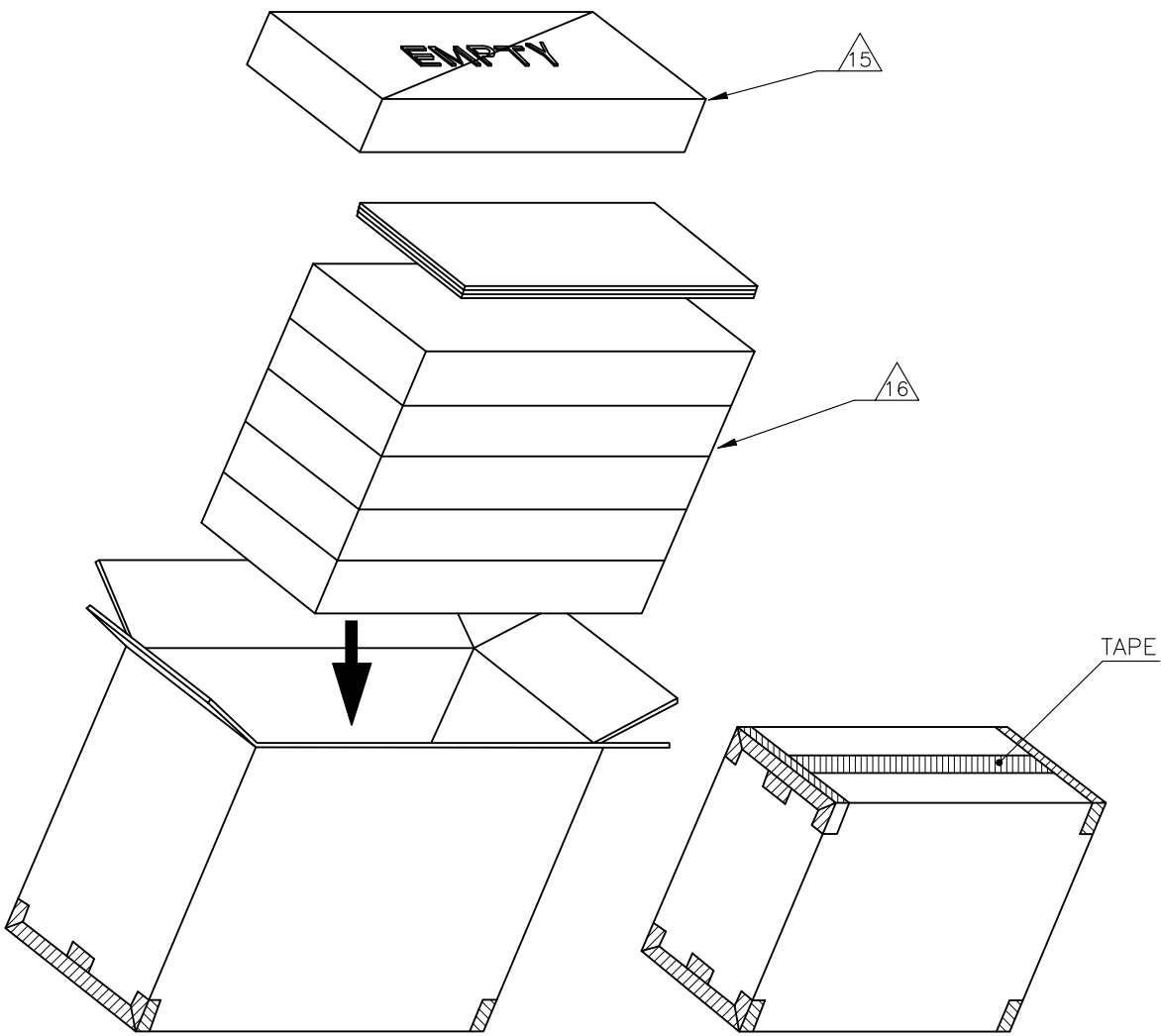
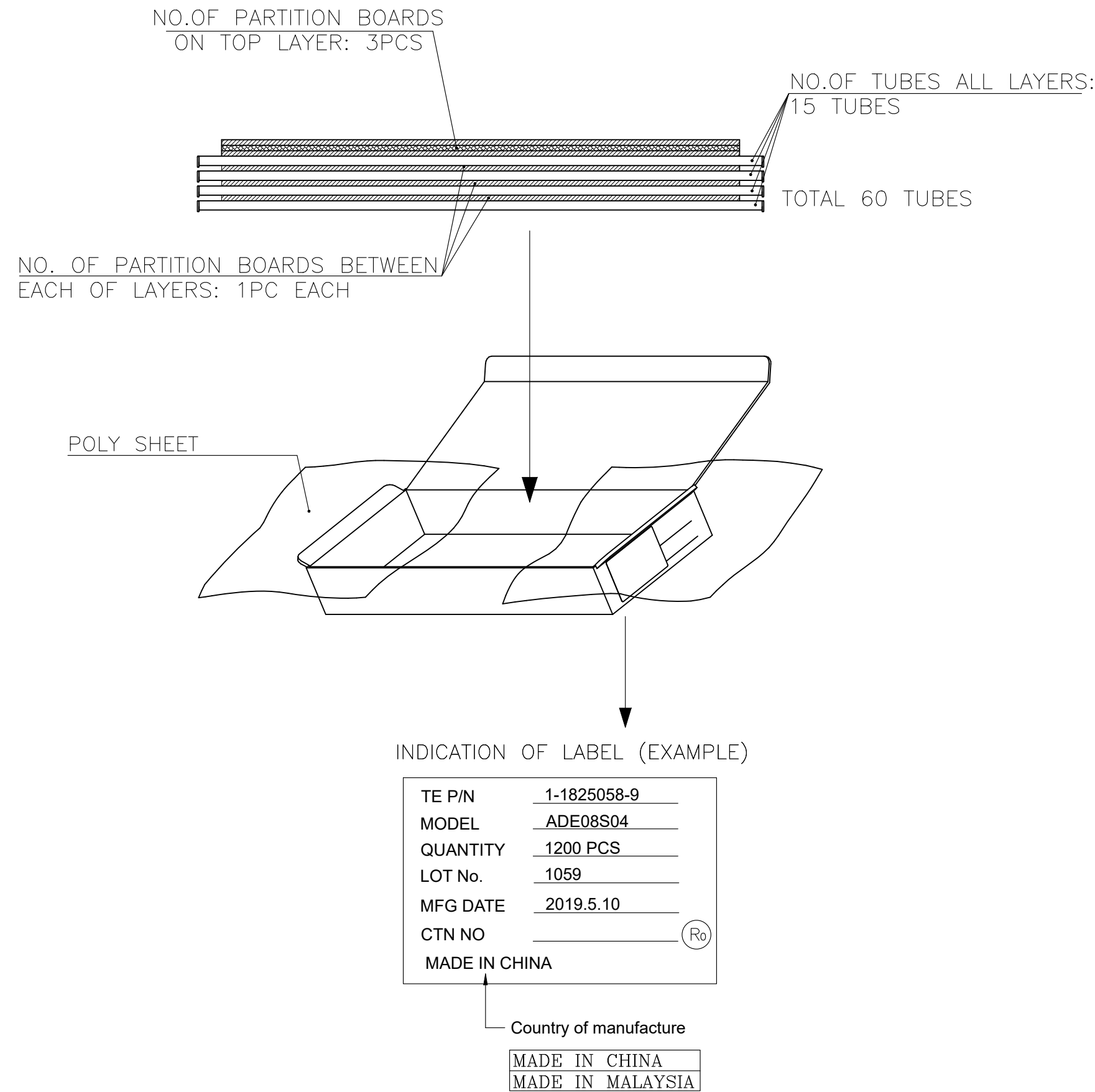
REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-

	DESCRIPTION	MATERIAL	DIMENSIONS
1	Cardboard box	Cardboard	200X510X70
2	Partition	Cardboard	190X460
3	POLY SHEET	PET	300X300

Part No.	No. of Pos.	Qty per tube	Qty per inner carton
ADE□□S04	2	60 pcs	3600 pcs (60 tube)
ADF□□S04	3	45 pcs	2700 pcs (60 tube)
ADF□□ST04	4	35 pcs	2100 pcs (60 tube)
ADF□□SA04	5	30 pcs	1800 pcs (60 tube)
ADF□□SB04	6	25 pcs	1500 pcs (60 tube)
ADF□□SB04	7	20 pcs	1200 pcs (60 tube)
ADF□□SA04	8	20 pcs	1200 pcs (60 tube)
ADF□□SAT04	9	15 pcs	900 pcs (60 tube)
*□□shows no. of position	10	15 pcs	900 pcs (60 tube)
	12	14 pcs	840 pcs (60 tube)

	PACKING MATERIAL	MATERIAL	DIMENSIONS
1	CARDBOARD BOX	CARDBOARD	221X529X365
2	PARTITION	CARDBOARD	190X460

Quantity	5 Box	Outer dimension
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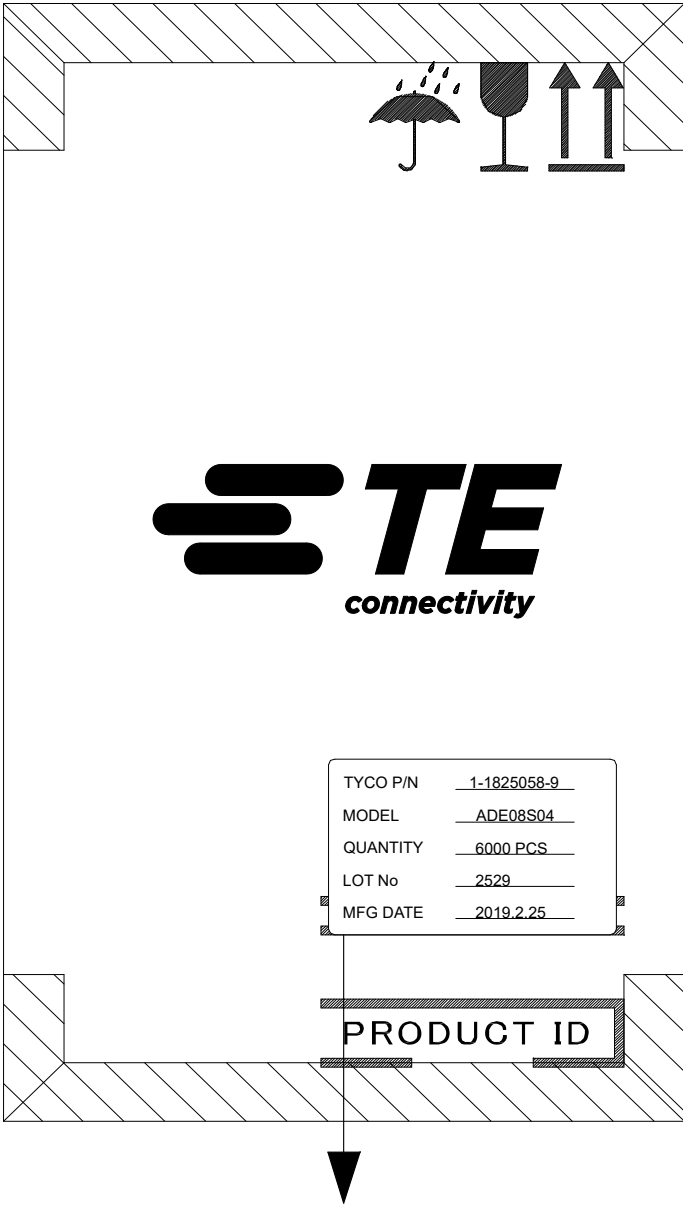
WHEN THE PACKING QUANTITY IS NOT REACHED STANDARD CONTAINED QUANTITY PER CARTON, THE SPACE SHOULD HAVE TO BE FILLED WITH PARTITION PLAT OR BUBBLE WRAP.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN B.S.VISWESWARA 10FEB05	TE Connectivity		
DIMENSIONS: mm [INCHES]		CHK M.SARVER			
		APVD M.SARVER	NAME DIP SWITCH, ADE-SMT SERIES		
		PRODUCT SPEC			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPLICATION SPEC	SIZE A2	CAGE CODE -	DRAWING NO C-1825058
0 PLC ± - 1 PLC ± - 2 PLC ± 0.30[.012] 3 PLC ± - 4 PLC ± - ANGLES ± -		WEIGHT	RESTRICTED TO -		
MATERIAL -		FINISH -	CUSTOMER DRAWING		
			SCALE NTS	SHEET 5 of 9	REV U

REVISIONS					
P	LTR	DESCRIPTION	DATE	OWN	APVD
	-	SEE SHEET 1	-	-	-

PACKAGE SPECIFICATION

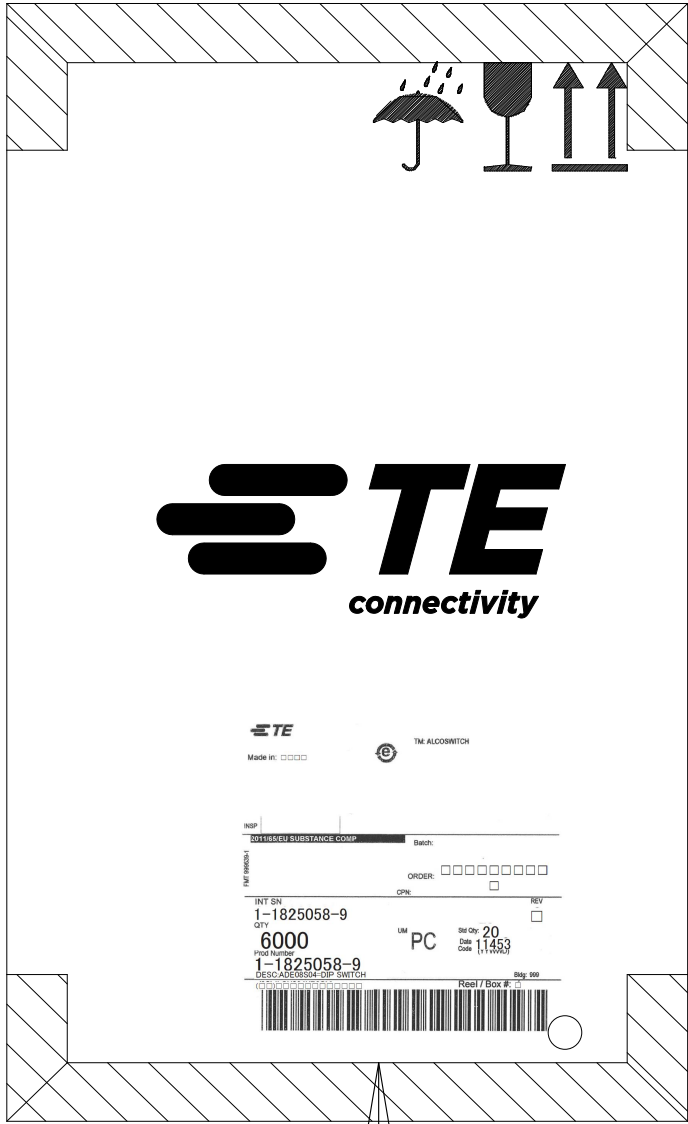
WHEN PACKING AND INVENTORY



INDICATION OF LABEL (EXAMPLE)

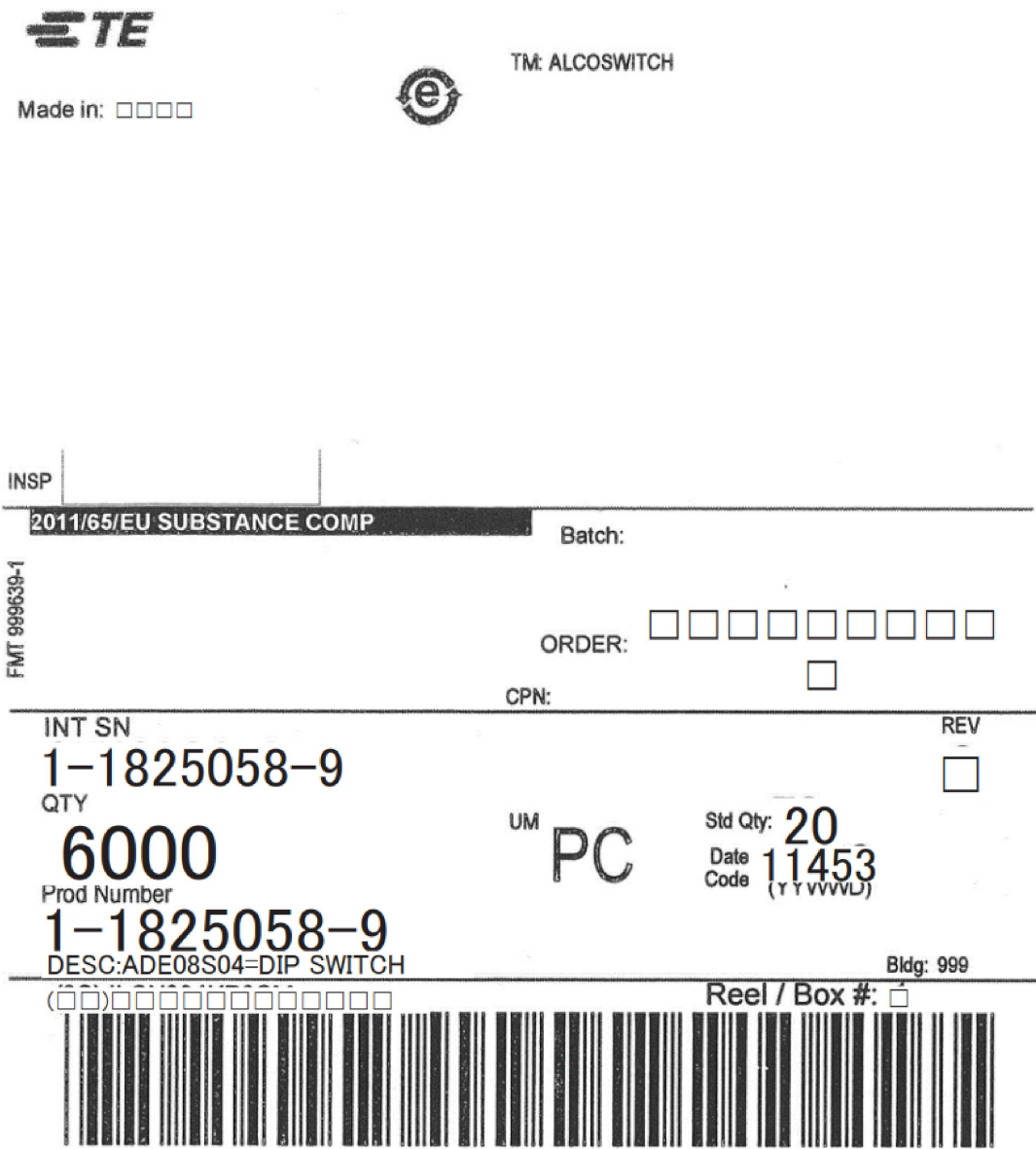
TE P/N	1-1825058-9
MODEL	ADE08S04
QUANTITY	6000 PCS
LOT No.	1059
MFG DATE	2019.5.10

WHEN SHIPMENT



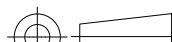
LOCATION OF BARCODE LABEL

BARCODE LABEL



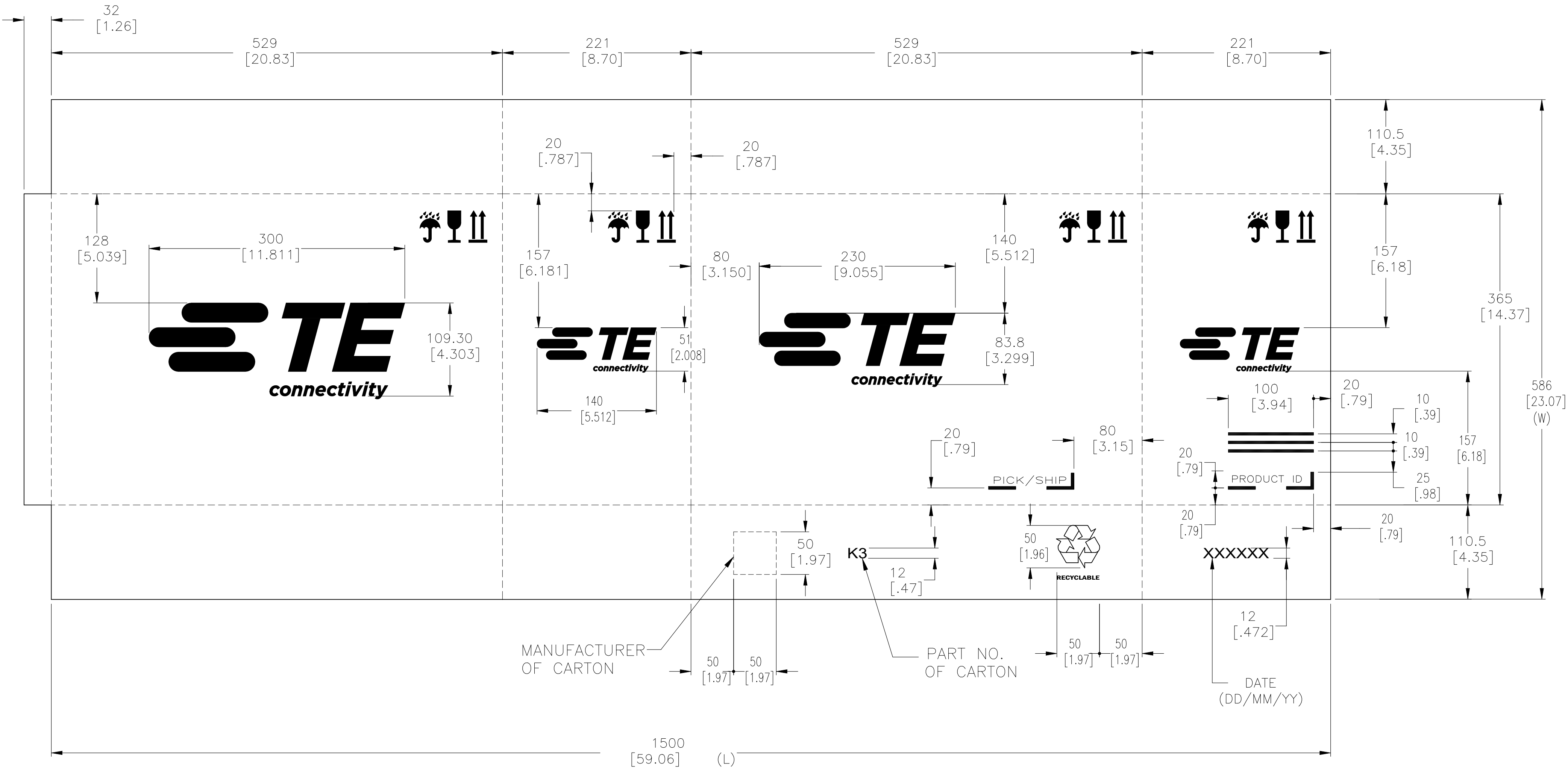
INDICATION OF DATE CODE ON BARCODE LABEL

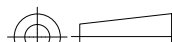
11 45 3 → 2011 45 3 = 2011
↑ ↑ ↑
YY WW Day
Y2011 45th Week 3rd Day=1st November,2011

THIS DRAWING IS A CONTROLLED DOCUMENT.			DWN B.S.VISWESWARA 10FEB05		 TE Connectivity		
DIMENSIONS: mm [INCHES]			CHK M.SARVER	—			
			APVD M.SARVER	—	NAME DIP SWITCH, ADE—SMT SERIES		
			PRODUCT SPEC —				
			APPLICATION SPEC —				
			WEIGHT A2 —				
TOLERANCES, UNLESS OTHERWISE SPECIFIED:			SIZE		CAGE CODE	DRAWING NO	RESTRICTED TO
0 PLC ± —			A2		—	Ⓒ=1825058	—
1 PLC ± —			CUSTOMER DRAWING				
2 PLC ± 0.30[.012]							
3 PLC ± —							
4 PLC ± —							
ANGLES ± —			SCALE NTS				
MATERIAL —			SHEET 6 of 9				
FINISH —			REV U				

REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-

”ENVELOPE DRAWING”



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN B.S.VISWESWARA 10FEB05		 TE Connectivity			
DIMENSIONS: mm [INCHES]		CHK M.SARVER					
	TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME		DIP SWITCH, ADE-SMT SERIES		
	0 PLC ± -						
	1 PLC ± -						
	2 PLC ± 0.30[.012]						
	3 PLC ± -						
MATERIAL -	4 PLC ± -		SIZE A2		CAGE CODE -	DRAWING NO C=1825058	RESTRICTED TO -
	ANGLES ± -						
	FINISH -						
	WEIGHT						
	CUSTOMER DRAWING						
		SCALE NTS		SHEET 8 of 9		REV U	

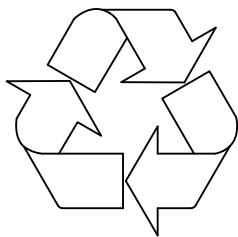
P	LTR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-

PACKAGE SPECIFICATION

TYCO's Logo

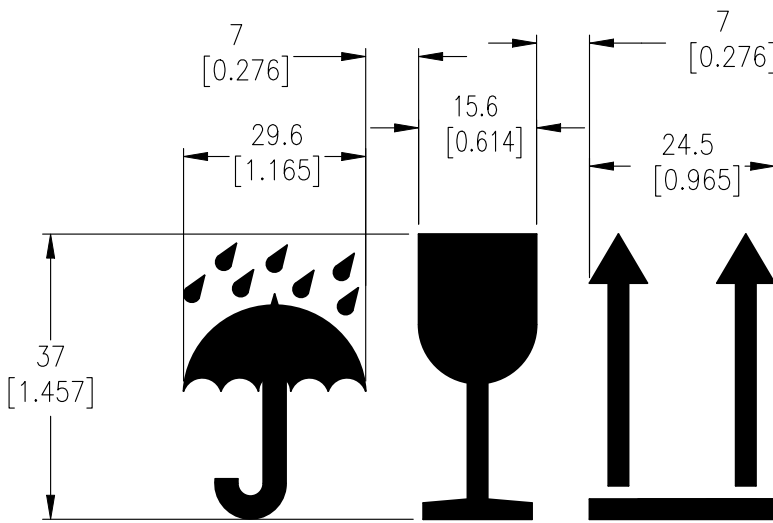


Recycle mark



RECYCLABLE

Care mark



Mark of outer carton supplier
(Marking by stamp is possible)



Example: Chinese supplier's marking

Product ID marking
(Marking by stamp is possible)



Pick up marking



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN B.S.VISWESWARA 10FEB05	TE Connectivity			
DIMENSIONS: mm [INCHES]		CHK M.SARVER				
		APVD M.SARVER	NAME			
		PRODUCT SPEC	DIP SWITCH, ADE-SMT SERIES			
		APPLICATION SPEC				
TOLERANCES, UNLESS OTHERWISE SPECIFIED:			SIZE A2	CAGE CODE -	DRAWING NO. C=1825058	RESTRICTED TO -
MATERIAL -		FINISH -	WEIGHT	SCALE 4:1	SHEET 9 of 9	REV U
CUSTOMER DRAWING						