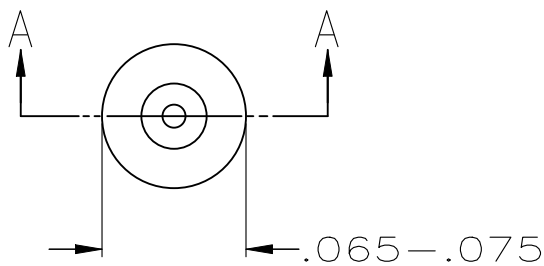
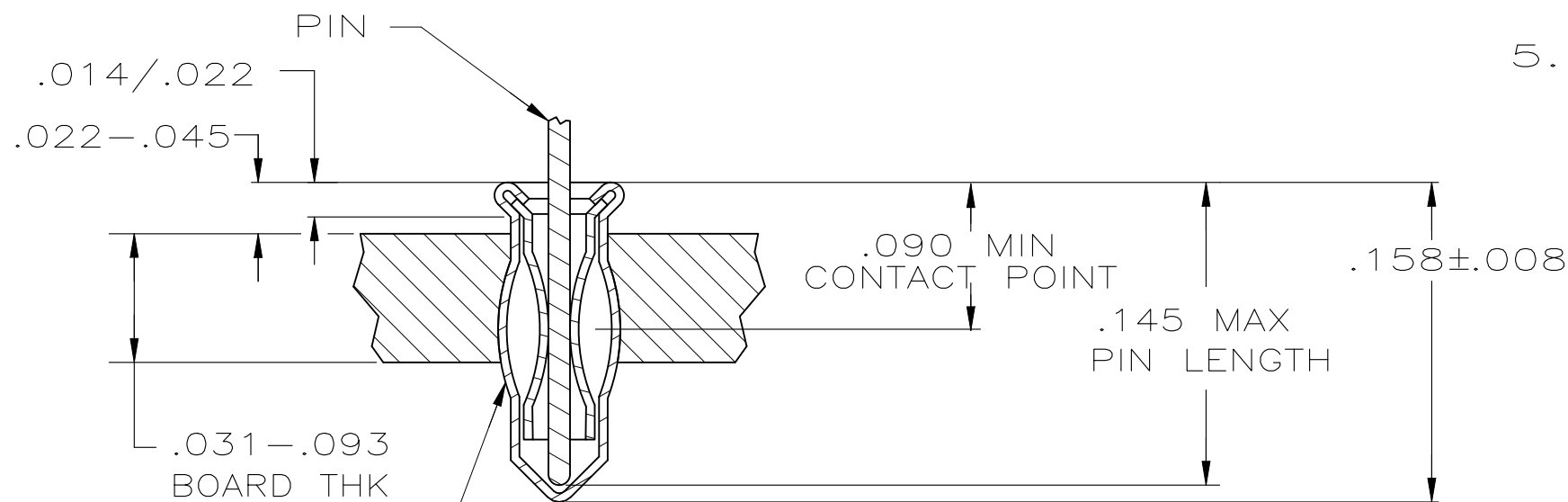


REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	REVISED AS PER ECR-26-270142	11FEB2026	KSD	RK



1. MATERIAL:
EYELET – COPPER PER ASTM B 152
SPRING – BERYLLIUM COPPER PER ASTM B 194
- 2 TIN PLATE PER ASTM B 545 .000100 MIN THICK.
- 3 GOLD PLATE PER ASTM B 488 .000030 MIN THICK OVER NICKEL PER QQ-N-290 ON CONTACT AREA.
- 4 TO INSURE 1/2 OZ MIN RETENTION DO NOT EXCEED .004 DIFFERENCE IN PIN DIA WHEN CHANGING TO A SMALLER DIA PIN

5. HOLE SIZE FOR HAND INSERTION .053-.055

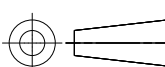


INSERTION MACHINE CAPABLE OF OVALIZING SOCKET FOR RETENTION IN PC BOARD WITH .052±.003 DIA HOLE PRIOR TO SOLDERING OPERATION

SECTION A-A

OBSOLETE

.090/.145	.014/.022	GOLD 	TIN 	5645951-5
	.020/.026	TIN 		5645951-2
LENGTH	DIA 	SPRING	EYELET	PART NO
PIN		FINISH		

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN L. VARELA — DOCK5 19APR2005	 TE Connectivity						
		CHK J. HAVENER 19APR2005							
DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD J. HAVENER 19APR2005	NAME						
	0 PLC ± — 1 PLC ± — 2 PLC ± — 3 PLC ± — 4 PLC ± — ANGLES ± —	PRODUCT SPEC	MINIATURE SPRING SOCKET ASSEMBLY SERIES 2 SHORT						
		108—14008							
		APPLICATION SPEC	SIZE A3						
		114—13152							
MATERIAL	FINISH	WEIGHT	CAGE CODE		DRAWING NO		RESTRICTED TO		
		0.000000	00779		C—5645951		—		
NOTE 1	SEE TABLE	CUSTOMER DRAWING				SCALE	SHEET		REV
					NTS		1 OF 1		A1