

4

3

2

1

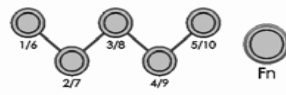
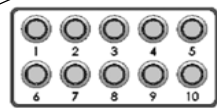
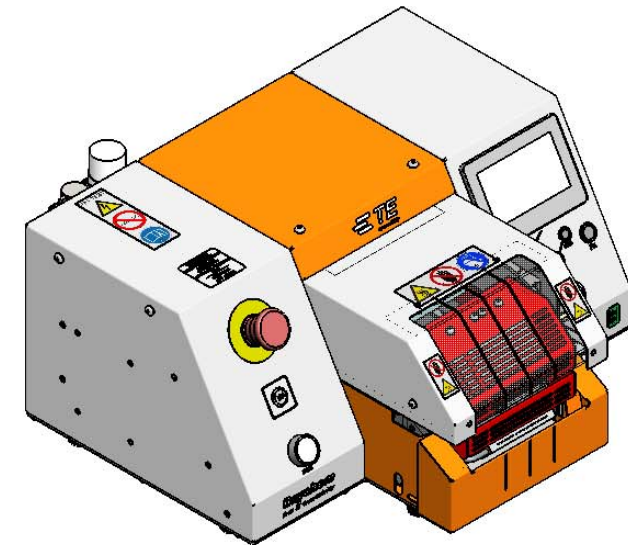
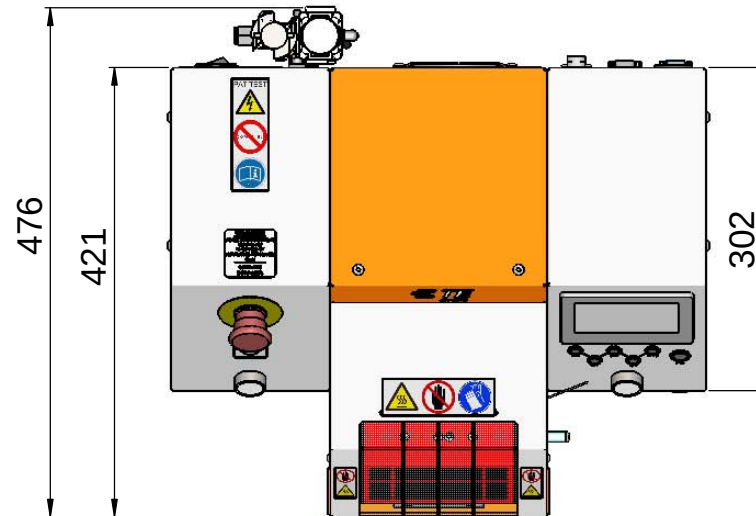
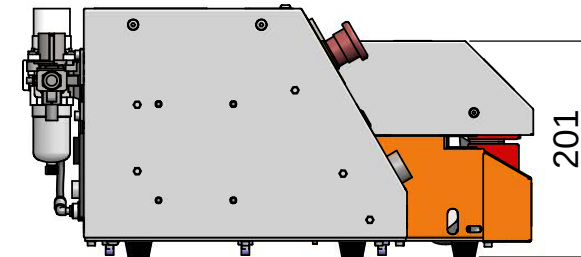
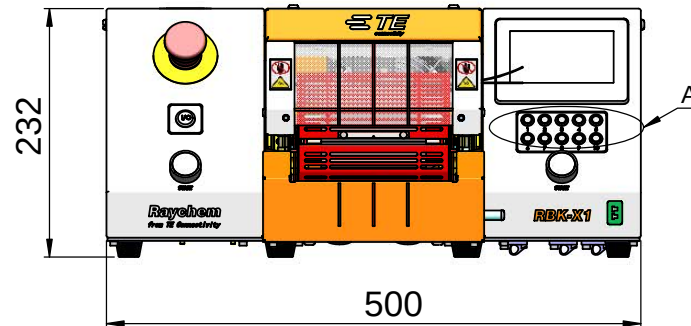
C

PART NUMBER	REV	FIRST USED	TYPE
2234800-1	A	-	STANDARD
2234800-2	A	-	CE VERSION
1-2234800-1	A	-	AUTO TRIGGER
1-2234800-3	A	-	STANDARD W/ AC
1-2234800-4	A	-	CE VERSION W/ AC

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
A		INITIAL RELEASE	14AUG19	CZ	
B		ECR-23-194118	11NOV20	RRD	

1. RECOMMENDED SPARE PARTS:
2. IDENTIFY PART PER TEC-115-67-8.
3. TORQUE RECOMMENDATIONS PER 101-35000 UNLESS OTHERWISE SPECIFIED.
4. ALL DIMENSIONS ARE REFERENCE DIMENSIONS.



2234800-1
2234800-2
1-2234800-1

1-2234800-3
1-2234800-4

DETAIL A

THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN C.ZHU 15MAY23

CHK C.ZHU 15MAY23

APVD C.ZHU 15MAY23

PRODUCT SPEC
SEE FIRST USED

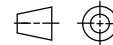
APPLICATION SPEC

WEIGHT

CUSTOMER DRAWING

DIMENSIONS:

mm



MATERIAL

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC =
1 PLC =
2 PLC =
3 PLC =
4 PLC =
ANGLES =

FINISH

STE

TE Connectivity

RBK-X1 HEAT SHRINK MACHINE

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A3

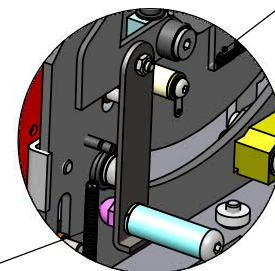
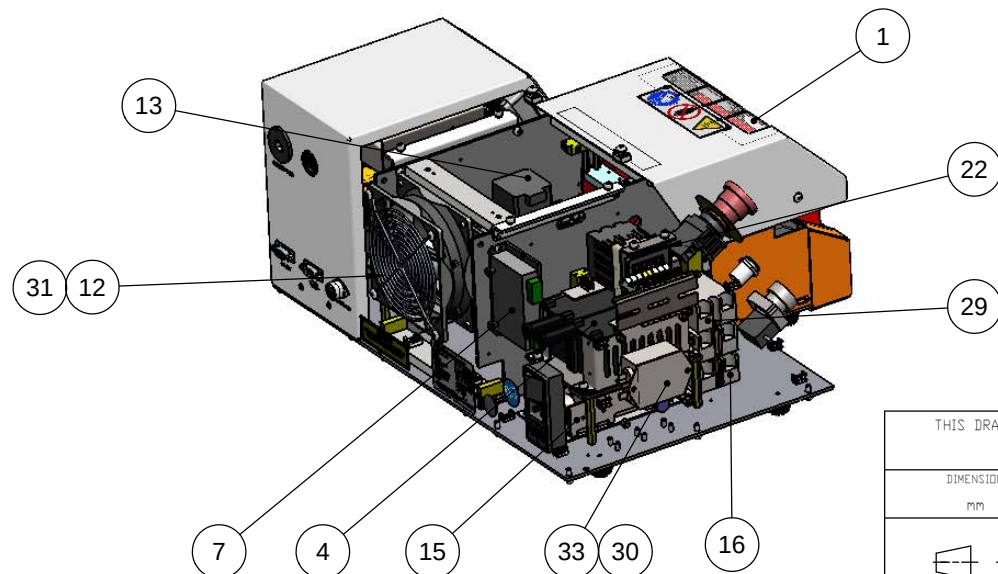
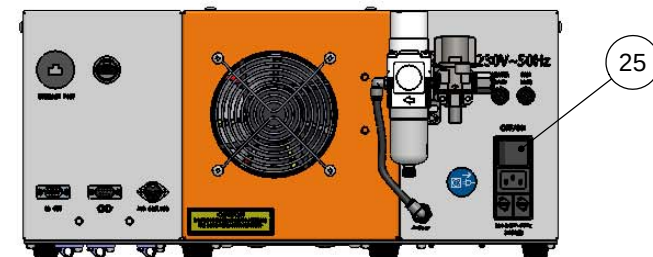
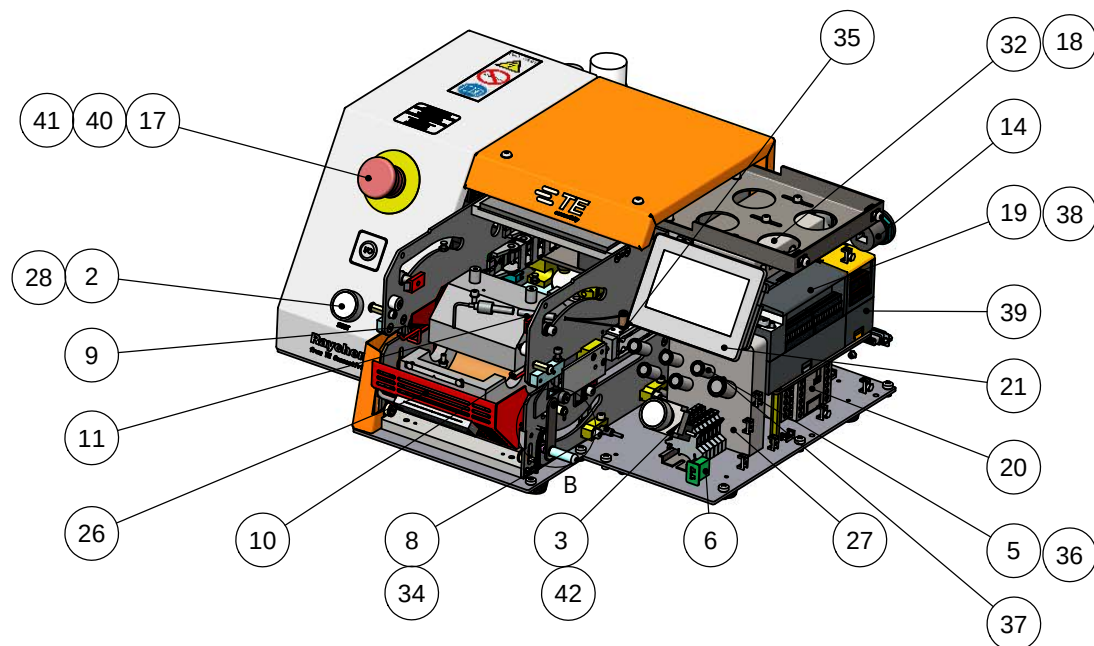
C=2234800

SCALE 1:5

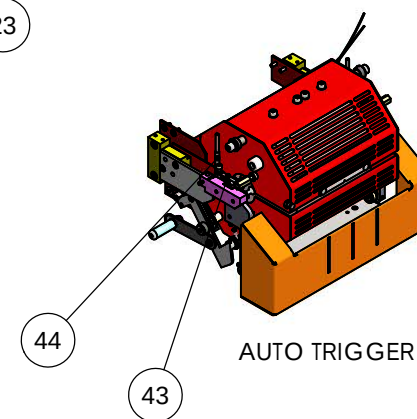
SHEET 1 OF 4

REV A5

C



DETAIL B
SCALE 1 : 1.5



AUTO TRIGGER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:	
mm			
	0 PLC	=	
	1 PLC	=	
	2 PLC	=	
	3 PLC	=	
	4 PLC	=	
ANGLES		=	
MATERIAL		FINISH	
-		-	
-		-	

DWN	C.ZHU	15MAY23
CHK	C.ZHU	15MAY23
APVD	C.ZHU	15MAY23
PRODUCT SPEC		SEE FIRST USED
APPLICATION SPEC		-
WEIGHT		-
CUSTOMER DRAWING		

STE

TE Connectivity

RBK-X1 HEAT SHRINK MACHINE

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A3		C=2234800	
SCALE	1:5	SHEET	2 OF 4
REV	A5		

C

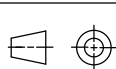
SPARE PARTS LIST

ITEM NO	-1	-2	-11	-13	-14	TE/PN	DESCRIPTION
1	1	1	1	1	1	2234897-1	VIEW WINDOW
2	2	-	2	2	-	2234980-1	START BUTTON<GREEN>
3	2	-	2	2	-	2234984-1	CONTACT BASE, STD
4	2	2	2	2	2	2234971-1	STORAGE BATTERY
5	10	10	10	10	10	2234981-1	PROCESS SLECTION BUTTON
6	1	1	1	1	1	2234973-1	THERMOCOUPLE PANEL SOCKET
7	1	1	1	1	1	2234972-1	MOTOR DRIVER
8	2	-	2	2	-	2234988-1	PROXIMITY SENSOR,STD
9	1	1	1	1	1	2234840-1	EJECTOR BLADE LEFT,INTERNAL
10	1	1	1	1	1	2234840-2	EJECTOR BLADE RIGHT,INTERNAL
11	1	1	1	1	1	2234990-1	THERMOCOUPLE
12	1	-	1	1	-	2234963-1	COOLING FAN,220V
13	1	1	1	1	1	2234883-1	STEPPER MOTOR
14	1	1	1	1	1	2234887-1	PORT CONNECTOR
15	1	1	1	1	1	2234970-1	24V POWER SUPPLIER
16	1	1	1	1	1	2234969-1	SOLID STATE RELAY,STD
17	1	1	1	1	1	2234983-1	EMERGENCY STOP BUTTON HEAD
18	1	-	1	1	-	2234985-1	SWITCH,TP-LINK
19	1	1	1	1	1	2234964-1	CPU MODULE,PROGRAMMED
20	1	1	1	1	1	2234967-1	SAFETY REPLY
21	1	1	1	1	1	2234977-1	HUMAN MACHINE INTEFACE
22	1	1	1	1	1	2234968-1	THERMOSTAT
23	2	2	2	2	2	2234868-1	TANTION SPRING,SOLDER SHEET
24	2	2	2	2	2	2234869-1	TANTION SPRING,HEATING ELEMENTS MOUDLE
25	1	1	1	1	1	2234978-1	POWER SWITCH
26	1	1	1	1	1	2234991-1	HEATING ELEMENTS MOUDLE
27	-	1	-	-	1	2234967-2	TWO HANDED MOUDLE<FOR CE VERSION>
28	-	2	-	-	2	2234980-2	START BUTTON,CYCLE START PUSH BUTTON<WHITE>
29	1	2	1	1	2	2234969-2	SOLID STATE RELAY,CE
30	1	-	1	1	-	2234995-1	FILTER FUSE TERMINAL
31	-	1	-	-	1	2234963-2	COOLING FAN,24V
32	-	1	-	-	1	2234985-2	SWITCH,KORENIX
33	-	1	-	-	1	2234995-2	WAVE FILTER
34	-	2	-	-	2	2234988-2	PROXIMITY SENSOR,CE

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:

mm



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC =
1 PLC =
2 PLC =
3 PLC =
4 PLC =
ANGLES =

MATERIAL

-

-

FINISH

-

-

DWN

C.ZHU

15MAY23

CHK

C.ZHU

15MAY23

APVD

C.ZHU

15MAY23

PRODUCT SPEC

SEE FIRST USED

APPLICATION SPEC

-

WEIGHT

-

CUSTOMER DRAWING



TE Connectivity

NAME

RBK-X1 HEAT SHRINK MACHINE

SIZE

A3

CAGE CODE

DRAWING NO

C-2234800

RESTRICTED TO

SCALE 1:5

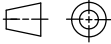
SHEET 3 OF 4

REV A5

©

SPARE PARTS LIST

ITEM NO	-1	-2	-11	-13	-14	TE/PN	DESCRIPTION
35	-	-	-	2	2	9-2369604-8	CYLINDER,PUSHING UNIT
36	-	-	-	5	5	1-2234981-1	PROCESS SLECTION BUTTON
37	-	-	-	1	1	1-2234981-2	FUNCTION SWITCH BUTTON
38	1	1	1	1	1	2234965-1	COMMUNICATION MODULE
39	1	1	1	1	1	2234966-1	ANALOG INPUT MODULE
40	1	1	1	1	1	2234983-2	EMERGENCY STOP BUTTON LEBAL
41	1	1	1	1	1	2234983-3	EMERGENCY STOP BUTTON BASE
42	-	2	-	-	2	2234984-2	CONTACT BASE, CE
43	-	-	2	-	-	9-2369602-2	SPRING
44	-	-	2	-	-	2-2369604-5	SENSOR,CENTER OFTUBE

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	C.ZHU 15MAY23		 TE Connectivity								
		CHK	C.ZHU 15MAY23										
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	C.ZHU 15MAY23					NAME			
		0 PLC = 1 PLC = 2 PLC = 3 PLC = 4 PLC = ANGLES =		PRODUCT SPEC		RBK-X1 HEAT SHRINK MACHINE							
				SEE FIRST USED									
MATERIAL - -		FINISH - -		APPLICATION SPEC		SIZE		CAGE CODE		DRAWING NO		RESTRICTED TO	
				-		A3				C=2234800			
CUSTOMER DRAWING				SCALE		1:5		SHEET		4 OF 4		REV A5	