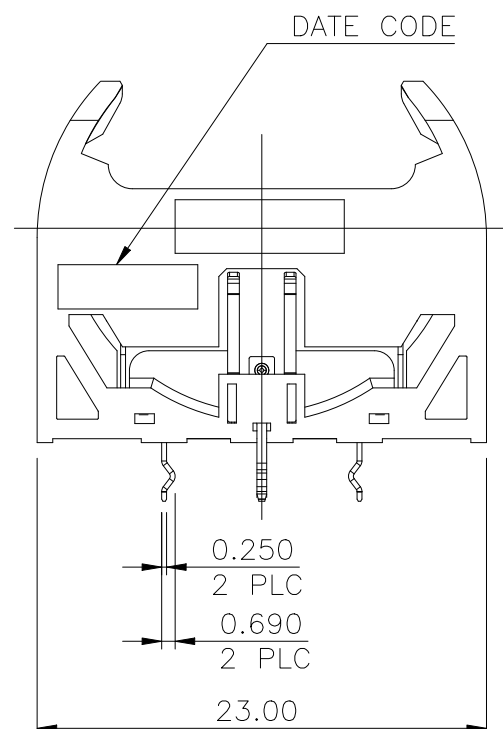
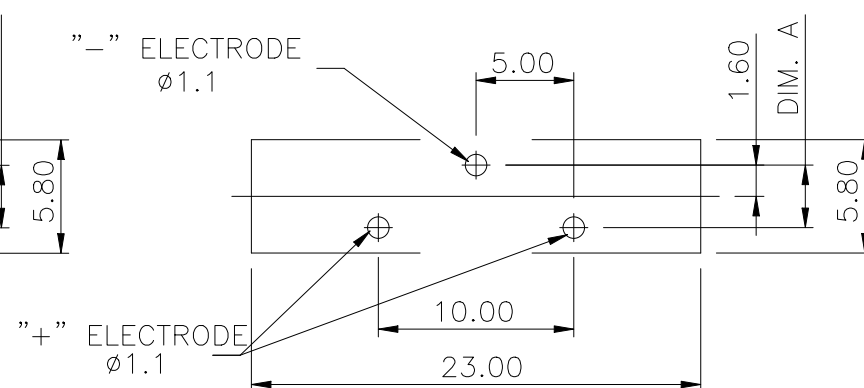




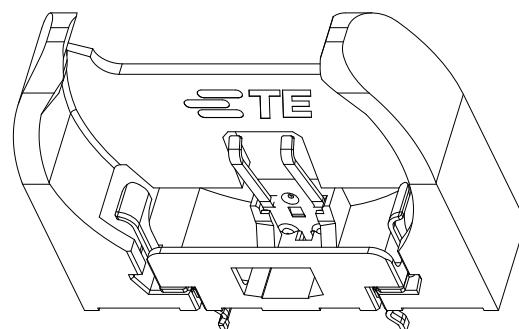
6. LOW PCB RETENTION FORCE.

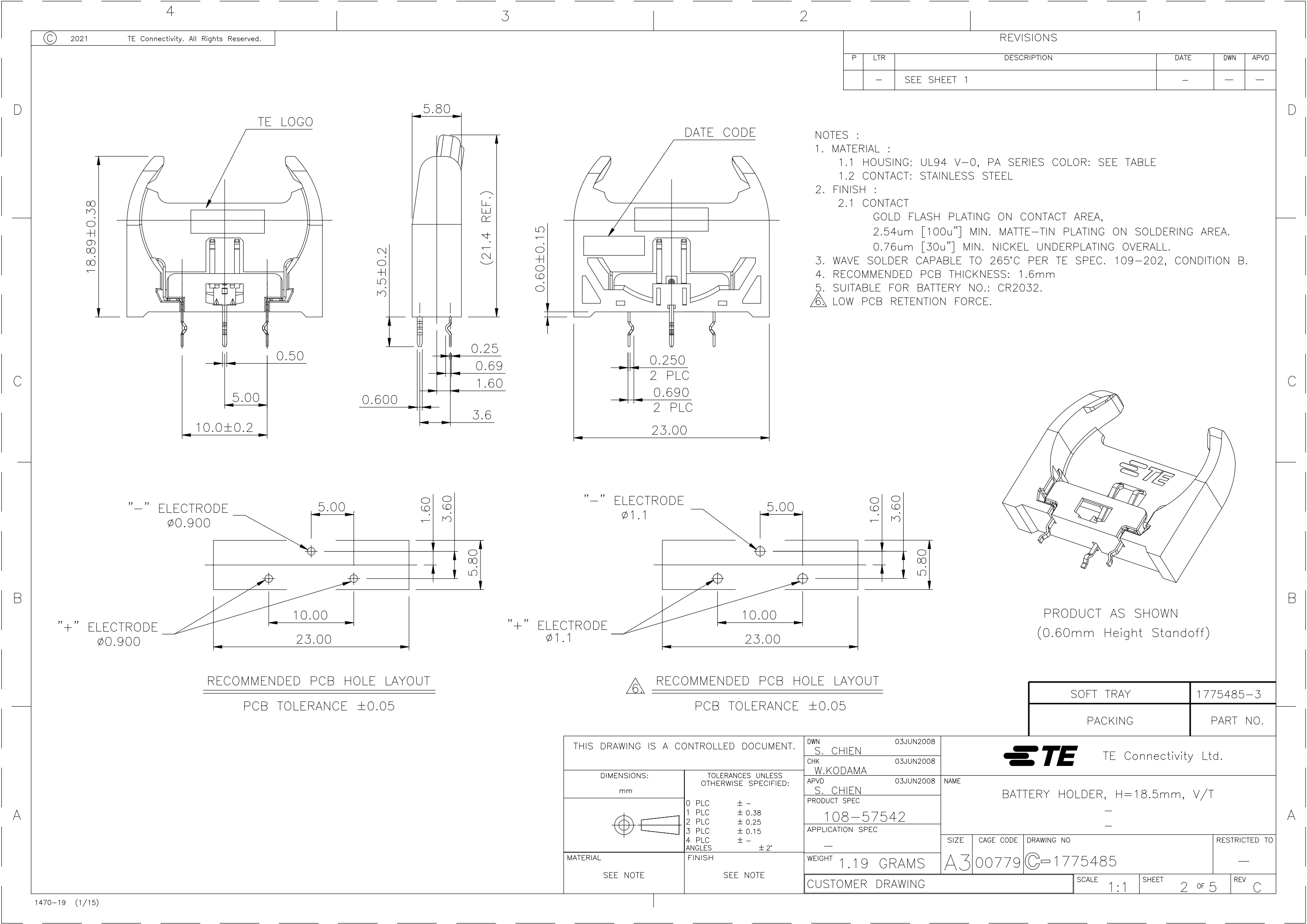


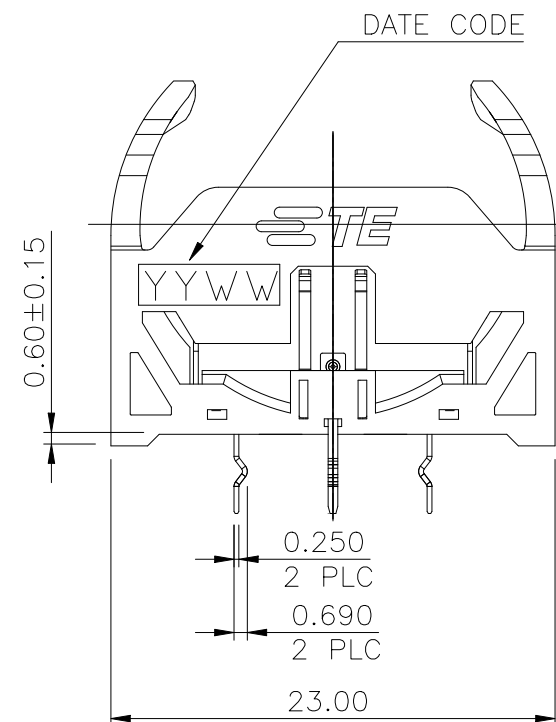
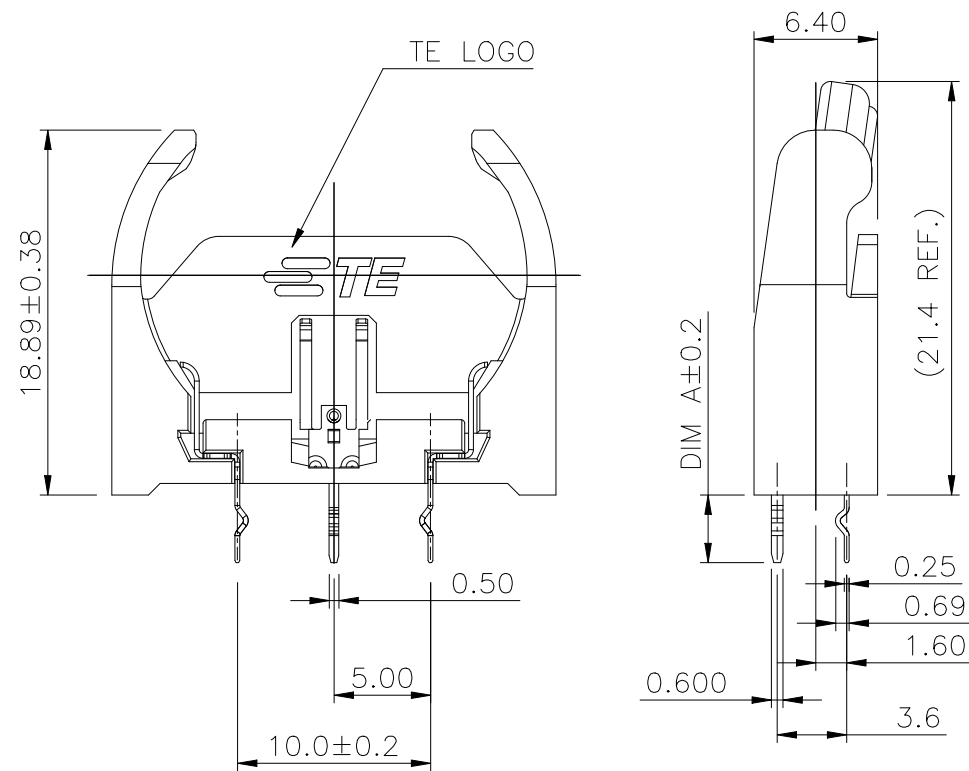
△6. RECOMMENDED PCB HOLE LAYOUT
PCB TOLERANCE ±0.05



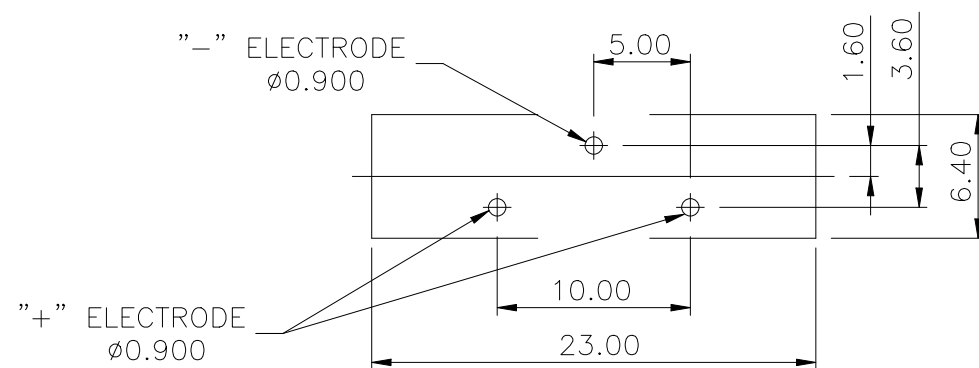
	3.0 mm	3.2 mm	PA-66 & BLACK	2-1775485-
	3.6 mm	3.6 mm	PA-66 & BLACK	1775485-7
				1775485-5
				2-1775485-
				3.0 mm
	3.0 mm	3.6 mm	PA-66 & BLACK	1-1775485-
			PA-66 & 2718C BLUE	1775485-2
			PA-66 & BLACK	1775485-4
			PA-66 & BLACK	1775485-
FINISHED	DIM B	DIM A	HOUSING MATERIAL&COLOR	PART NO.

1470-19 (1/15)



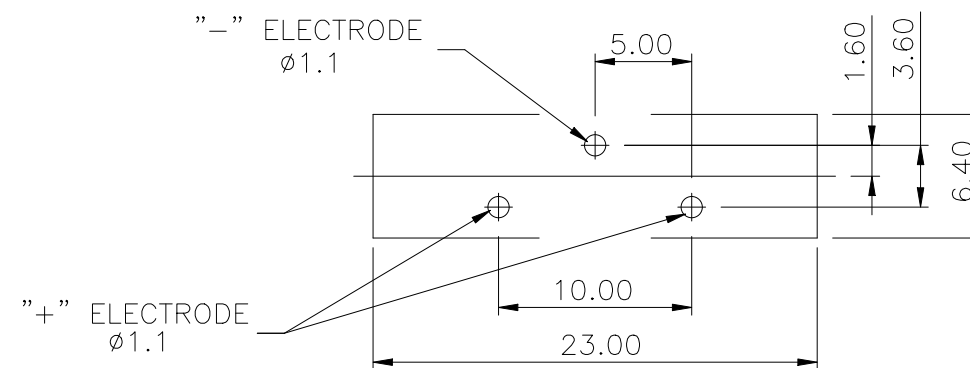


- NOTES :
1. MATERIAL :
 - 1.1 HOUSING: UL94 V-0, PA SERIES COLOR: SEE TABLE
 - 1.2 CONTACT: STAINLESS STEEL
 2. FINISH :
 - 2.1 CONTACT
GOLD FLASH PLATING ON CONTACT AREA,
2.54um [100u"] MIN. MATTE-TIN PLATING ON SOLDERING AREA.
0.76um [30u"] MIN. NICKEL UNDERPLATING OVERALL.
 3. WAVE SOLDER CAPABLE TO 265°C PER TE SPEC. 109-202, CONDITION B.
 4. RECOMMENDED PCB THICKNESS: 1.6mm
 5. SUITABLE FOR BATTERY NO.: CR2032.
 - ⑥ LOW PCB RETENTION FORCE.
 7. 3-1775485-2 AND 4-1775485-2 ARE PRELIMINARY PART

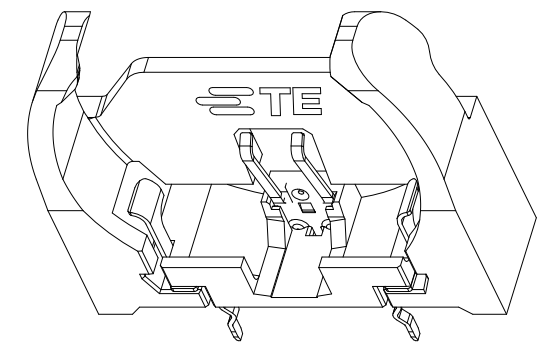


RECOMMENDED PCB HOLE LAYOUT

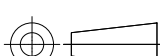
PCB TOLERANCE ± 0.05

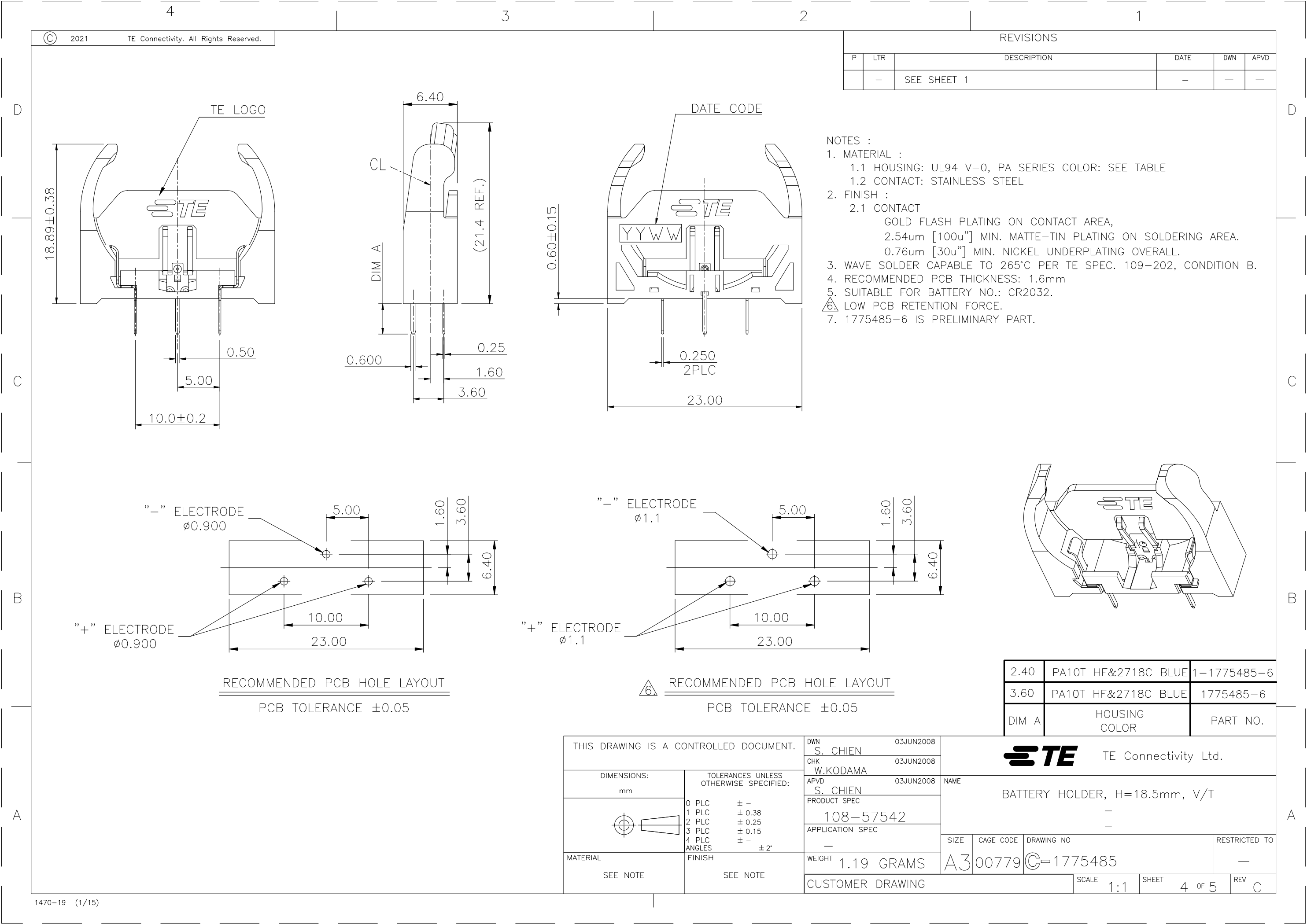


△6. RECOMMENDED PCB HOLE LAYOUT
PCB TOLERANCE ± 0.05



3.00	PA10T HF& BLACK	3-1775485-2
3.50	PA10T HF&2718C BLUE	2-1775485-2
DIM A	HOUSING COLOR	PART NO.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN S. CHIEN 03JUN2008		TE Connectivity Ltd.					
		CHK W.KODAMA 03JUN2008							
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± 0.38 2 PLC ± 0.25 3 PLC ± 0.15 4 PLC ± - ANGLES ± 2°		NAME BATTERY HOLDER, H=18.5mm, V/T — —					
									
								APVD S. CHIEN 03JUN2008	
								PRODUCT SPEC 108-57542	
		APPLICATION SPEC —		SIZE A3					
		WEIGHT 1.19 GRAMS						CAGE CODE 00779	
MATERIAL SEE NOTE		FINISH SEE NOTE		DRAWING NO C=1775485		RESTRICTED TO —			
CUSTOMER DRAWING				SCALE 1:1		SHEET 3 OF 5			
				REV C					



4

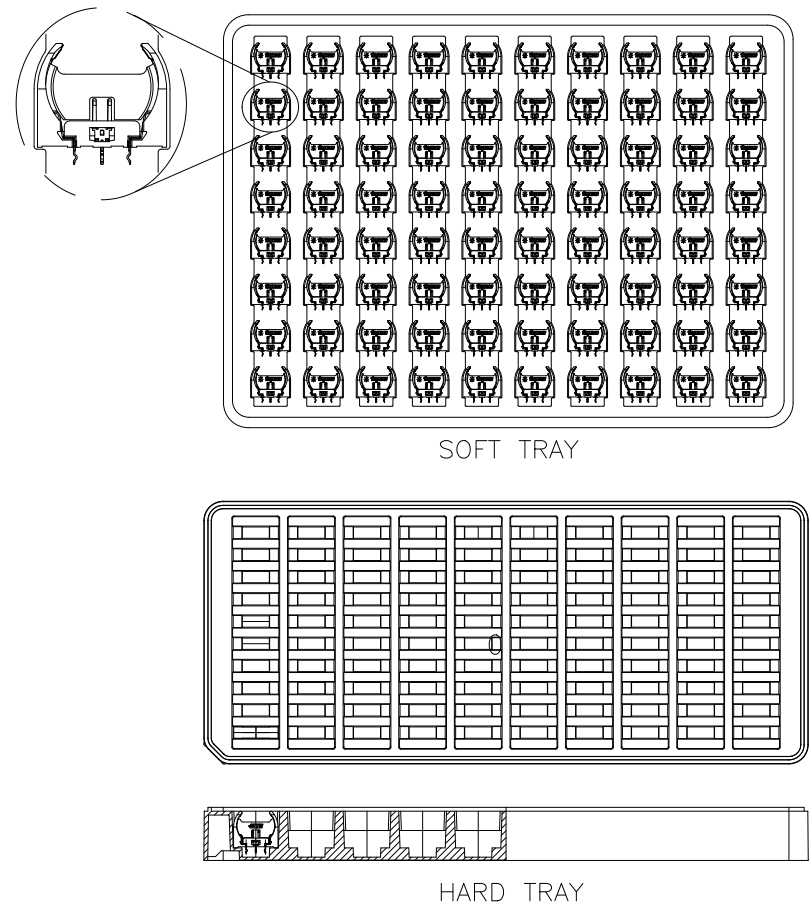
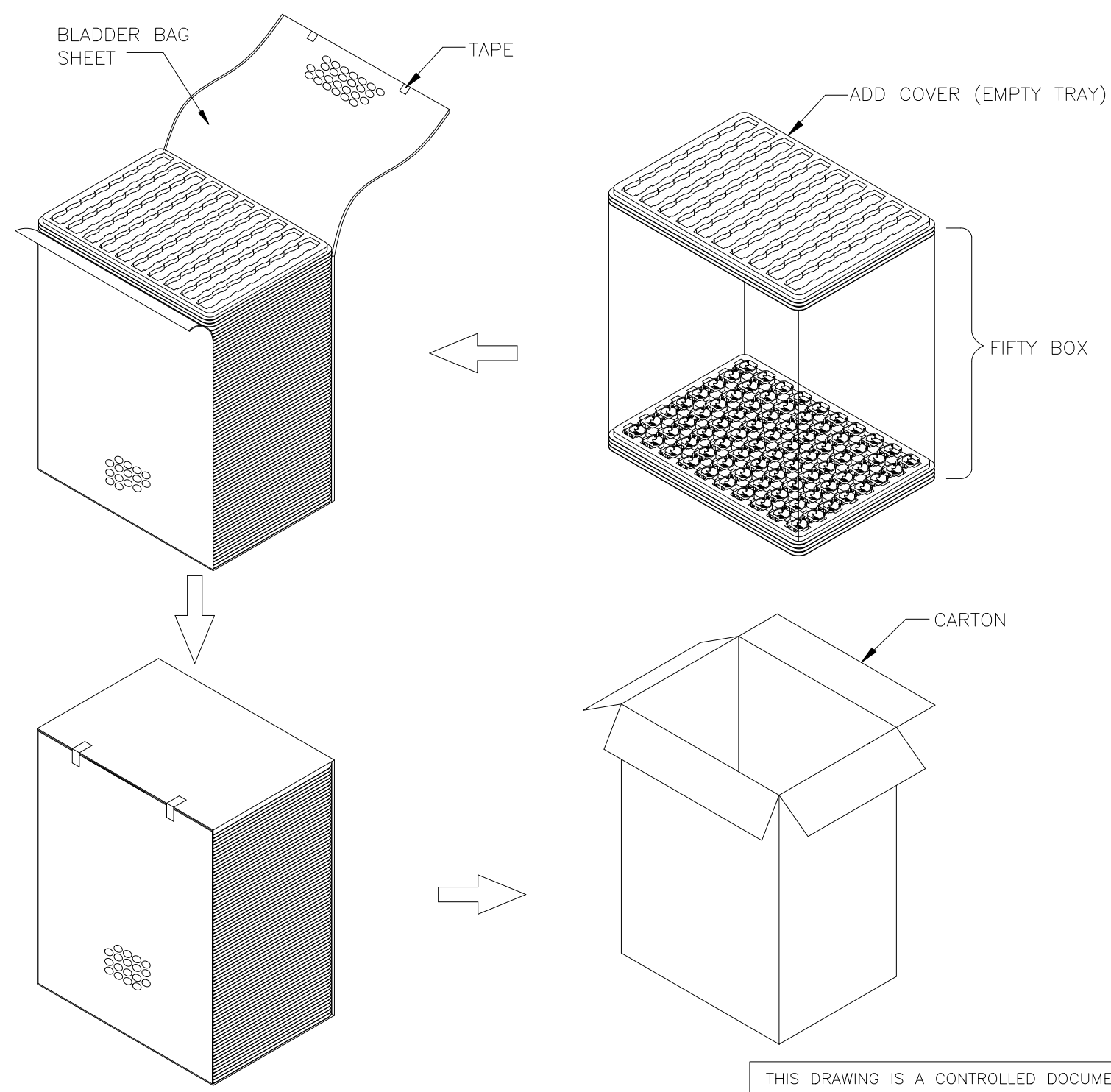
3

2

1

REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-

- NOTES :
1. MATERIAL:
- 1.1 TRAY:
- | | |
|---|-----------|
| 1775485-1/1775485-2/1775485-4/1775485-5 | SOFT TRAY |
| 1-1775485-1/1-1775485-2/2-1775485-1 | SOFT TRAY |
| 2-1775485-2/1775485-3/1775485-6/1-1775485-6 | SOFT TRAY |
| 1775485-7 | SOFT TRAY |
| 3-1775485-2 | SOFT TRAY |
| 2-1775485-4 | HARD TRAY |
- 1.2 SHIPPING CARTON: CORRUGATED FIBERBOARD
2. QUANTITY:
- | | |
|---|-----------|
| 2.1 PRIMARY PACKING: 80 PCS/TRAY | SOFT TRAY |
| 100 PCS/TRAY | HARD TRAY |
| 2.2 SECONDARY PACKING: 50 TRAY/CARTON(4,000PCS) | |
| 20 TRAY/CARTON(2,000PCS) | |



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN S. CHIEN 03JUN2008	 TE Connectivity Ltd.		
		CHK W.KODAMA 03JUN2008			
		APVD S. CHIEN 03JUN2008	NAME BATTERY HOLDER, H=18.5mm, V/T		
DIMENSIONS: mm		PRODUCT SPEC 108-57542			
		APPLICATION SPEC —			
		WEIGHT 1.19 GRAMS	SIZE A3	CAGE CODE 00779	DRAWING NO C=1775485
MATERIAL SEE NOTE		FINISH SEE NOTE	RESTRICTED TO —		
		CUSTOMER DRAWING		SCALE 1:1	SHEET 5 of 5
				REV C	