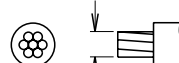


AMP 4805 REV 31MAR2000

6		5	
FEED TYPE			
MECHANICAL	SUPERSEDED BY 5-2151104-1		
PNEUMATIC	SUPERSEDED BY 5-2151104-2		
SERVO LATCH PLATE 	OBSOLETE		
 SERVO LATCH PLATE 	OBSOLETE		
NONE	OBSOLETE		
-			

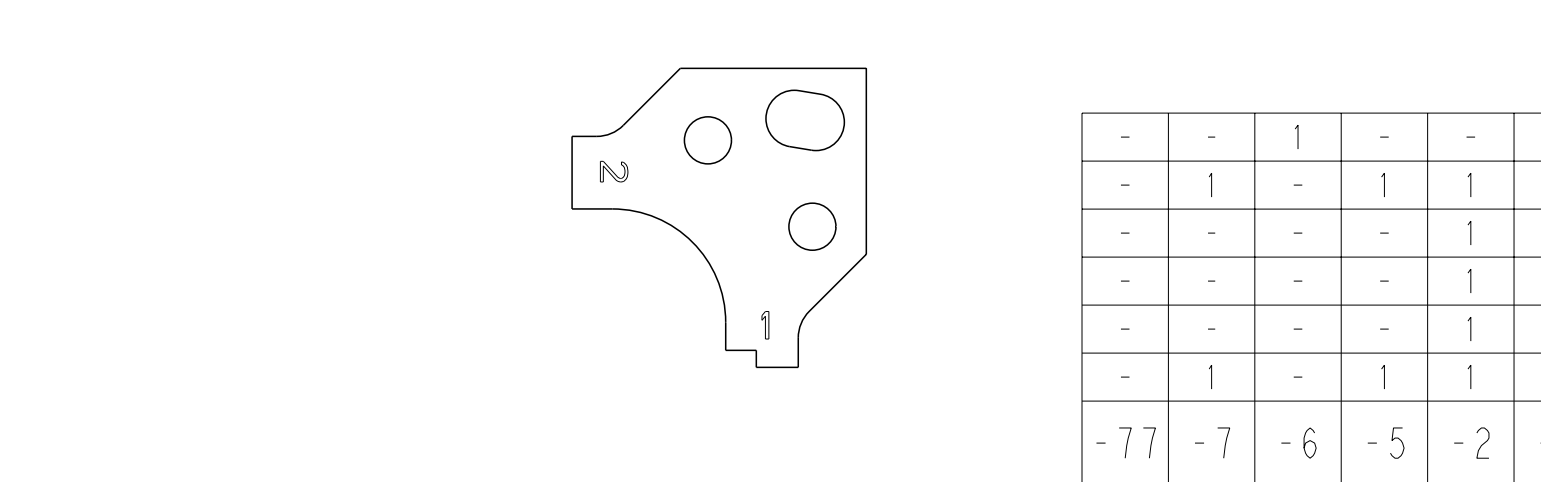
		CRIMP HEIGHT mm [INCH] 	 CRIMP HEIGHT REFERENCE SETTING
0.50mm2		0.86+/-0.03 [.034+/- .001]	7.8
0.35mm2		0.76+/-0.03 [.030+/- .001]	8.8
0.25mm2		0.72+/-0.03 [.028+/- .001]	9.1
0.20mm2		0.69+/-0.03 [.027+/- .001]	9.5

```
*WARNING
ON INSTALLATION
```

 13 THIS APPLICATOR APPLIES TERMINAL WITH A SEAL.
 14 APPLY TORO-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER
 HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION
 APPLY #1-23419-5 LOC-TITE TO THREADS.

THIS APPLICATOR IS SPECIFIC FOR USE IN A STRIPPER SEAL TERMINATING UNIT.

POSITION THE HOLD DOWN, ITEM 18, IN ORIENTATION 1. TERMINALS LISTED IN THE 'TERMINAL APPLIED' TABLE. TO SHEET 2.
 *NOTE ORIENTATION 2 OF ITEM 18 IS NOT TO BE USED FOR APPLICATION.



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Shown
(Pacific version)

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WIRE DISC	ITEM 40 TO	
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[illegible]

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FOR ALL REFER	6
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	-
OR THIS	1
	-

-	2119957-2	APPLICATOR SHIM PACK	260	1	-
1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252		-
-	2119640-1	PUSH ROD, AIR FEED	250	1	-
-	2079988-1	BUSHING, LCH5-12, MISUMI	249		1
-	2119641-1	FEED CAM, AIR FEED	248	1	-
1	2119798-1	DETENT PIN	247		1
- 1	PART NO	DESCRIPTION	ITEM NO		- 77

ATLANTIC VERSION on sheets 1 of 4 & 2 of 4 on shown on sheets 3 of 4 & 4 of 4)	DIMENSION mm
	
	MATERIAL -

2

7

SET UP GAUGE 2119599-1					LOC A	DIST 66	REVISIONS				
P	LTR	DESCRIPTION				DATE	DWN	APVD			
	C2	ECR-16-006248				03MAY2016	MZ	JDG			
	D	ECR-17-006146				28APR2017	KH	TE			
	D1	ECR-18-007269				15MAY2018	YY	JDG			
	D2	ECR-18-011297				16JUL2018	JAH	CT			

1	-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	1	-	-	-	2119758-1	RAM, AMP STYLE, SIDE FEED, NON-ADJ.	245
1	1	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
1	1	1	1	1	219083-1	RETAINER, INSULATION DIAL	242
1	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	2	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	1	-	2063440-1	AIR FEED MODULE	238
-	1	1	-	-	2119740-2	TAG, IDENTIFICATION	213
-	1	1	-	-	1901094-3	SPACER, FEEDER	198
-	1	1	1	1	2004441-1	SNAIL CLUTTER SPRING 2.0 X 20.0	177

-	1	1	1	1	1	1901680-2	GUIDE PIN,HOLDDOWN	174
-	-	-	-	-	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
REF	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	-	-	-	240638-1	SPRING, FEED FINGER	163
-	-	-	-	-	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137

1	1	1	-	-	1633743-1	SERVO FEED LATCH ASM	133
1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
-	REF	REF	-	-	2119944-1	FEED FINGER ASSEMBLY,SF	117
1	1	1	1	1	455888-6	SPACER, CRIMPER	82
1	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
1	-	-	1	1	2119740-1	TAG, IDENTIFICATION	67
2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
1	-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63

-	-	3	3	3	992763-5	SCR, SET, SOC, CONE PNT, M3 x 4.0	62
1	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
1	1	1	1	1	985575-3	SCR, FLT SKT HD CAP M3 X 10.0	57
-	-	-	1	1	1338685-1	PAWL, FEED	56
4	4	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	54
2	2	2	2	2	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	53
1	1	1	1	1	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	52
1	1	1	1	1	4-1722335-3	STRIPPER, SIDE FEED	51
1	1	1	1	1	1-1752354-6	STANDOFF, HOLD-DOWN	50
-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	-	-	1	2119653-1	FEED CAM, POST FEED	47

1	1	1	1	1	2119350-1	ARTICULATOR BASIC ASSEMBLY, ST	40
1	-	1	1	1	2119370-1	RAM, AMP STYLE, SIDE FEED	44
1	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41

1	-	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
1	1	1	1	1	2119644-1	RAM WASHER, PRECISION	38
1	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37
1	-	1	1	1	2119092-1	BOLT, ADJUSTMENT	35
1	1	1	1	1	1752356-6	SUPPORT, TERMINAL	34
2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
1	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32
1	1	1	1	1	1-1320908-0	SPACER, STRIP GUIDE	30
1	1	1	1	1	2119959-1	ASSEMBLY, STRIP GUIDE	29
1	1	1	1	1	455888-3	SPACER, CRIMPER	28

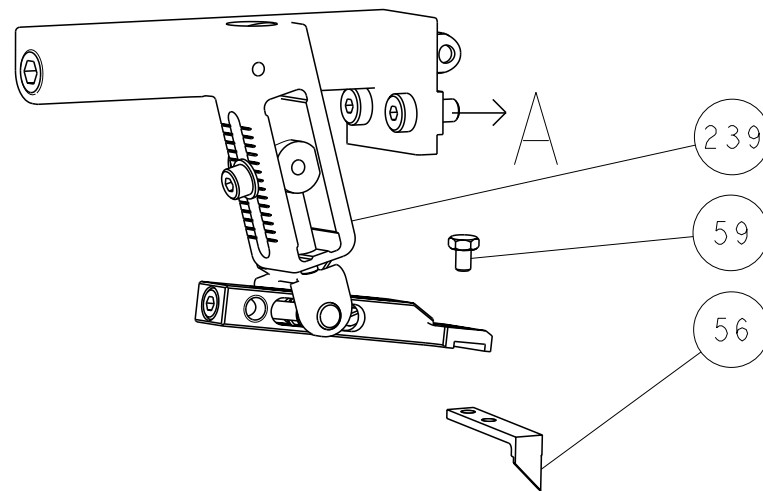
2	1	1	1	1	1320928-2	STRIP GUIDE	24
2	2	2	2	2	1-18028-2	WASHER, FLAT, REG M4	20
2	1	1	1	1	2217529-1	TERMINAL HOLD DOWN	18
1	1	1	1	1	2119806-1	INSERT, SHEAR	13
1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
1	1	1	1	1	1-356885-4	STOP, SHEAR	11
1	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
1	1	1	1	1	212027-1	SLIDING SHEAR, FRONT	9

1	1	1	1	1	1	1333201-8	ANVIL, COMBINATION	8
1	1	1	1	1	1	4-240641-2	SPACER	7
1	-	-	-	-	-	-	-	6
1	1	1	1	1	1	2119781-1	DEPRESSOR, SHEAR	5
1	1	1	1	1	1	1-238011-7	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	1	8-2119784-2	CRIMPER, INSULATION O PREMIUM	3
1	1	1	1	1	1	455888-7	SPACER, CRIMPER	2
1	1	1	1	1	1	1-562108-5	CRIMPER, WIRE, F	1
-7	-6	-5	-2	-1		PART NO	DESCRIPTION	ITEM NO

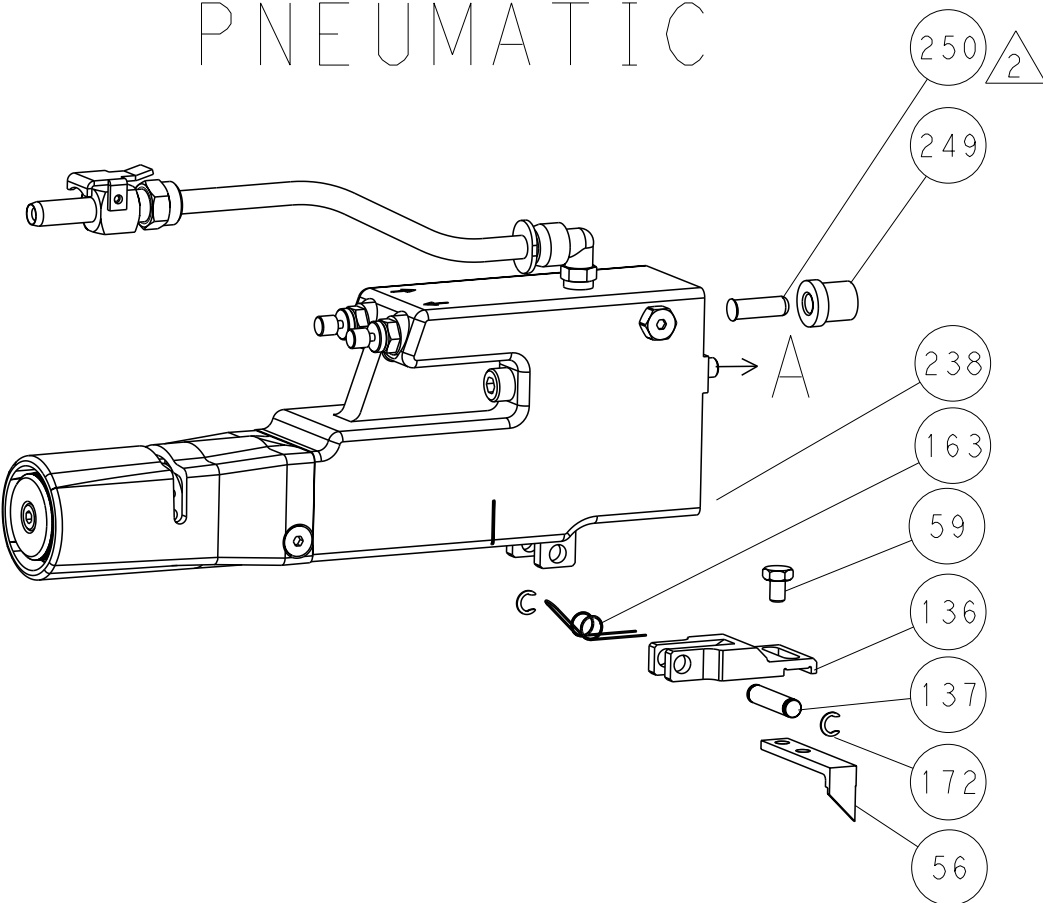
THE DESIGN AND THE CONTROLLING ENGINEERING ORGANIZATION IS RESPONSIBLE FOR THE QUALITY OF THE DRAWING		DWG HOFNER 25SEP12U12	 TE Connectivity Harrisburg, PA 17105-3608	
IS: 	TOLERANCES UNLESS OTHERWISE SPECIFIED:	CHK ELBIN 26SEP12U12	NAME Ocean Side Feed Applicator	
	0 PLC ±-	APVD ELBIN 26SEP12U12	PRODUCT SPEC -	SIZE A1
	2 PLC ±-	APPLICATION SPEC -	CAGE CODE 00779	DRAWING NO C=2151780
	3 PLC ±-	RESTRICTED TO -		
	4 PLC ±-	WEIGHT -		
ANGLES FINISH	±- -	Customer Accessible Production Drawing	SCALE 1:2	SHEET 1
			OF 4	REV D2

LOC		DIST		REVISIONS					
A		66		P	LYR	DESCRIPTION	DATE	DWN	APVD
					-	SEE SHEET 1	-	-	-

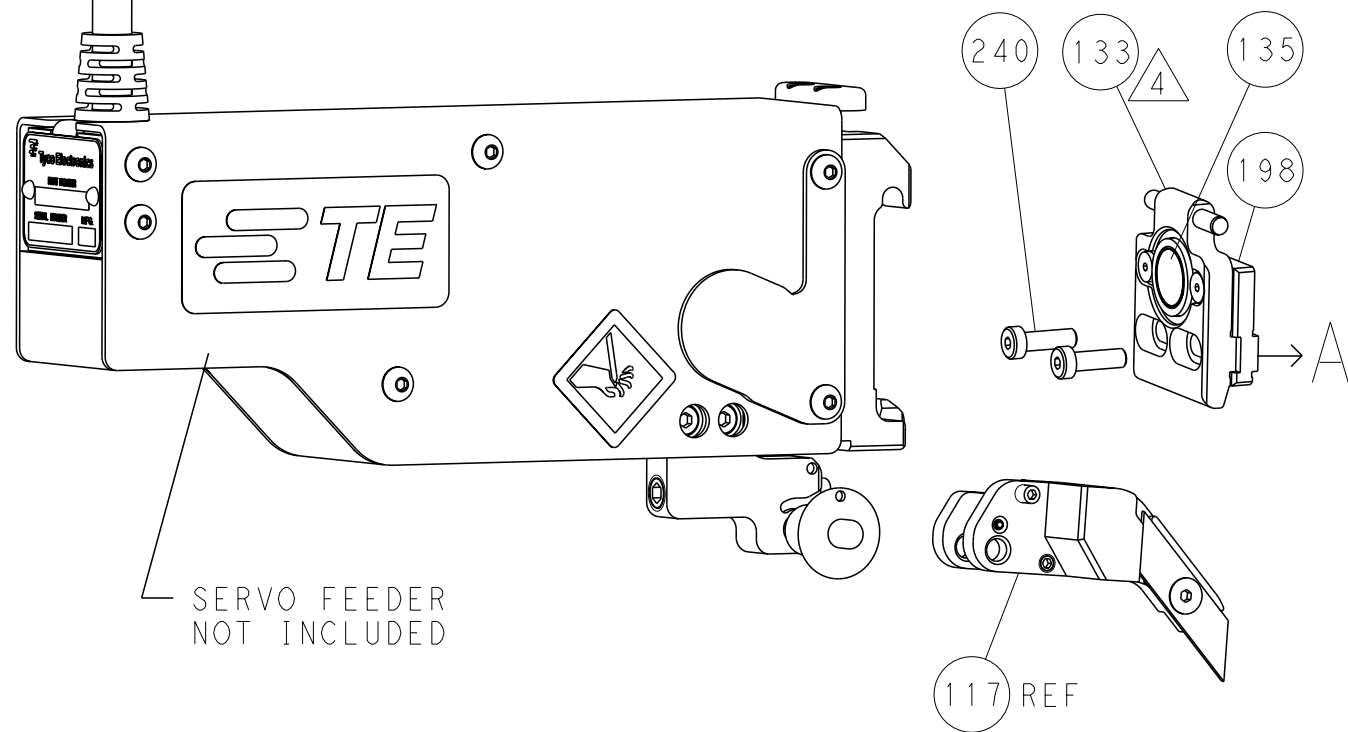
FEED TYPE MECHANICAL



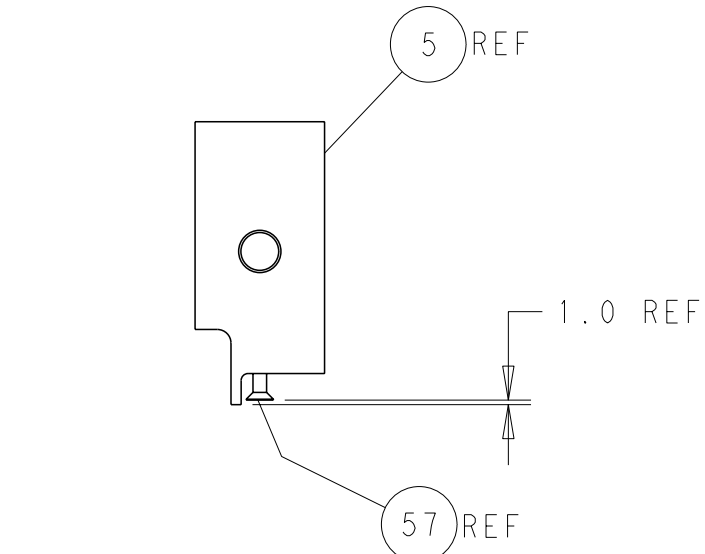
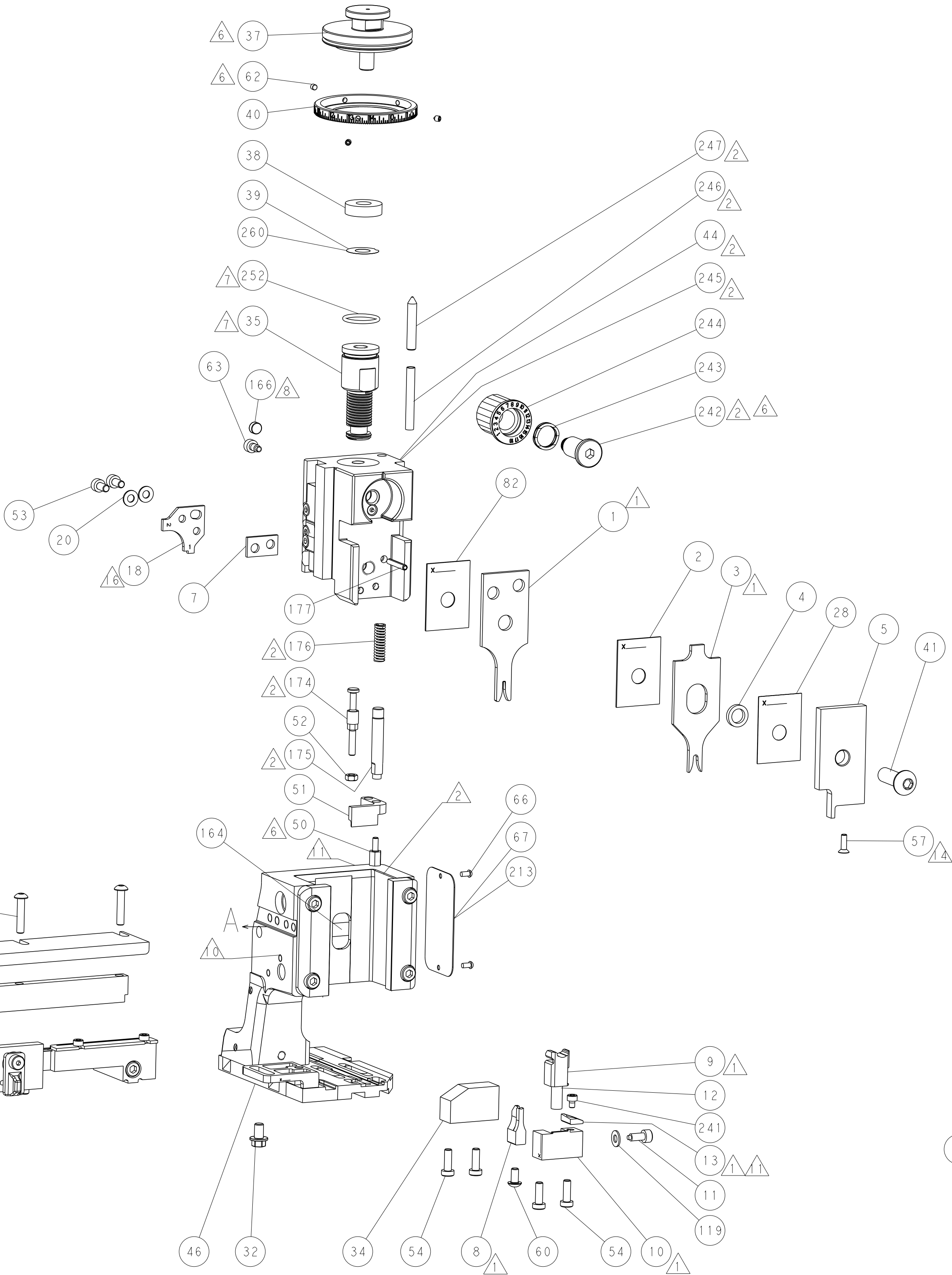
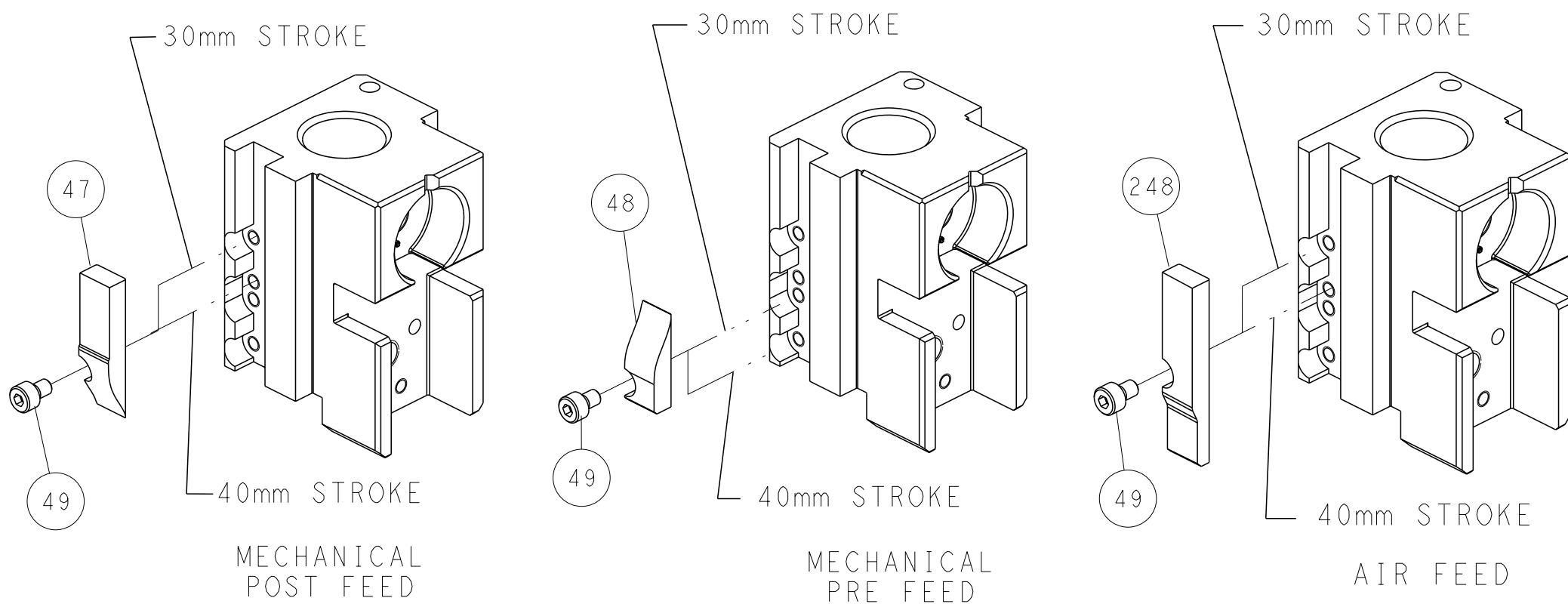
PNEUMATIC



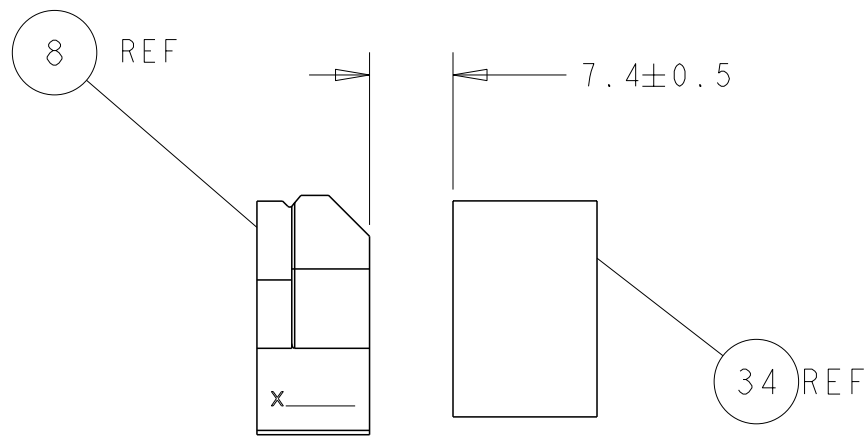
SERVO LATCH PLATE



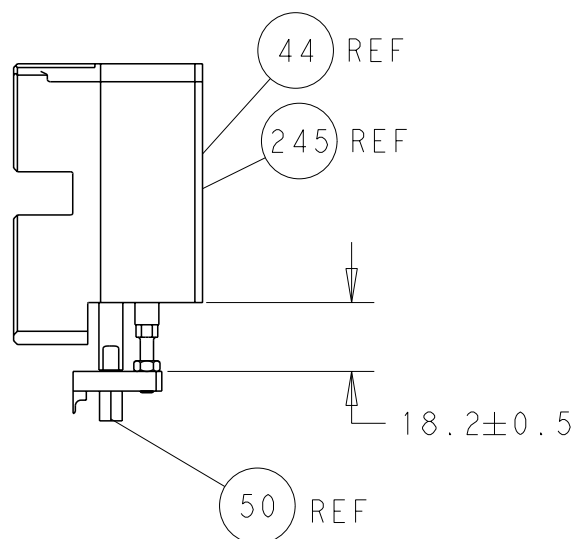
CAM POSITIONS



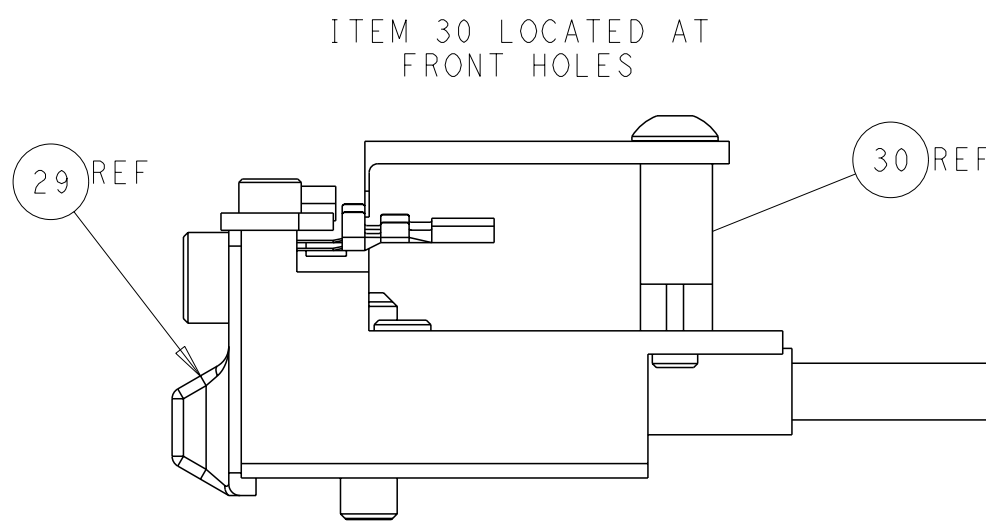
SHEAR DEPRESSOR DETAIL



TERMINAL SUPPORT LOCATION



HOLDDOWN SET-UP

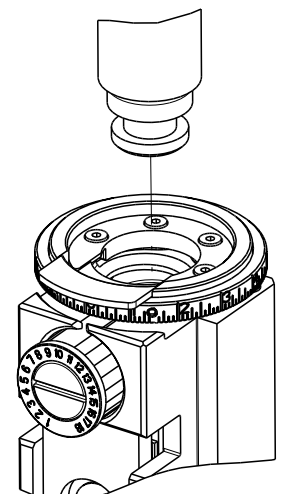


FEED TRACK POSITION
GUIDE BY INSULATION BARREL

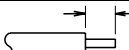
ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

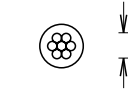
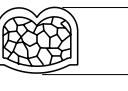
THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION. IT IS SUBJECT TO CHANGE AND TO CONTROL AND ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.		DWN HOFFNER	25SEPT2012	TE Connectivity Harrisburg, PA 17105-3608	
		CHK TELBIN	26SEPT2012		
		APVD TELBIN	26SEPT2012	NAME Ocean Side Feed Applicator	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		SIZE A1	
MATERIAL -		FINISH -		CAGE CODE DRAWING NO 00779 ©=2151780	
		WEIGHT -		RESTRICTED TO -	
		Customer Accessible Production Drawing		SCALE 1:2 SHEET 2 of 4 REV D2	

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	
	2-2151780-1	D	FINE CRIMP HEIGHT ADJUST	MECHANICAL	OBSOLETE
	2-2151780-2	D	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	OBSOLETE
	2-2151780-5	D	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE	OBSOLETE
	2-2151780-7	D	FINE CRIMP HEIGHT ADJUST	NONE	OBSOLETE
	7-2151780-7	D	CRIMP TOOLING KIT	-	

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.40 mm [.055]	F
INSUL	2.90 mm [.114]	O
APPLICATOR INSTRUCTIONS 408-10389		

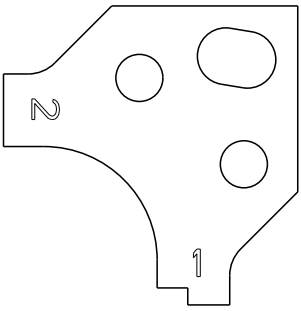
TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: MICRO QUADLOCK SYSTEM W/SEAL			
WIRE STRIP LENGTH 3.05-3.35 mm [.120-.132 IN]			INSULATION DIAMETER RANGE Ø0.90-1.90 mm [.035-.075 IN]
TERMINAL APPLICATION SPECIFICATION	114-18025	-	-
	-	-	-
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE SEAL	TE SEAL
962885-1	2-962886-2	967067-1	
962885-5	5-962886-1	967067-2	
962885-6	5-962886-2	963142-2	
2-962885-5	5-962886-3		
5-962885-1	7-962886-2		
5-962885-5	963927-1		
5-962885-6	963927-2		
7-962885-5	963929-1		
962886-1	963929-2		
962886-2	1-963929-1		
1-962886-1	1-963929-2		

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
0.50mm2		0.86+/-0.03 [.034+/- .001]		7.8
0.35mm2		0.76+/-0.03 [.030+/- .001]		8.8
0.25mm2		0.72+/-0.03 [.028+/- .001]		9.1
0.20mm2		0.69+/-0.03 [.027+/- .001]		9.5

*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO
LARGEST WIRE SIZE SETTING. USE OF SETTINGS
BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING
WILL CAUSE DAMAGE TO CRIMP TOOLING.

- RECOMMENDED SPARE PARTS
- GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151780-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151780-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151780-5
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
6. APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 50, 62.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEMS 242.
7. GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.
8. MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
9. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
10. SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
11. TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

12. THIS APPLICATOR APPLIES TERMINAL WITH A SEAL.
13. APPLY TORO-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION.
APPLY #1-23419-5 LOC-TITE TO THREADS.
14. THIS APPLICATOR IS SEPCIFIC FOR USE IN A STRIPPER SEAL TERMINATING UNIT.
15. POSITION THE HOLD DOWN, ITEM 18, IN ORIENTATION 1. FOR ALL TERMINALS LISTED IN THE 'TERMINAL APPLIED' TABLE. REFER TO SHEET 2.
*NOTE ORIENTATION 2 OF ITEM 18 IS NOT TO BE USE FOR THIS APPLICATION.

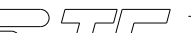


-	1	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	1	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-77	-27	-25	-22	-21	PART NO	DESCRIPTION	ITEM NO

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

SET UP GAUGE 2119599-1		LOC A	DIST 66	REVISIONS			
P	LYR	DESCRIPTION		DATE	OWN	APVD	
-	-	SEE SHEET 1		-	-	-	

-	1	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	1	-	2063440-1	AIR FEED MODULE	238
-	-	1	-	-	2119740-2	TAG, IDENTIFICATION	213
-	-	1	-	-	1901094-3	SPACER, FEEDER	198
-	1	1	1	1	9931111-1	PIN, SLOTTED SPRING 3.0 X 20.0	177
-	1	1	1	1	5-22280-0	SPRING, COMPRESSION	176
-	1	1	1	1	1752353-2	GUIDE PIN, HOLDDOWN	175
-	1	1	1	1	1901680-2	GUIDE PIN, HOLDDOWN	174
-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
-	1	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.	152
-	-	-	1	-	2119641-2	FEED CAM, AIR FEED	151
-	1	1	1	1	2119798-2	DETENT PIN	145
-	1	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)	144
-	4	4	4	4	2168400-5	SHCS, LOW HEAD, RoHS, M4 X 20	143
-	-	-	-	1	2119653-2	FEED CAM, POST FEED	142
-	1	1	1	1	2-2119656-2	APPLICATOR BASIC ASSEMBLY, SF	141
-	1	1	1	1	2119650-1	RAM, ASIAN STYLE, SIDE FEED	140
-	1	1	1	1	2119092-2	BOLT, ADJUSTMENT	139
-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	1	-	2119799-1	HOLDER, FEED FINGER, AF	136
-	-	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	-	-	1633743-1	SERVO FEED LATCH ASM	133
-	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
-	-	REF	-	-	2119944-1	FEED FINGER ASSEMBLY, SF	117
-	1	1	1	1	455888-6	SPACER, CRIMPER	82
-	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
-	1	-	1	1	2119740-1	TAG, IDENTIFICATION	67
-	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	3	3	3	3	992763-5	SCR, SET, SOC, CONE PNT, M3 x 4.0	62
-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	1	1	1	1	985575-3	SCR, FLT SKT HD CAP M3 X 10.0	57
-	-	-	1	1	1338685-1	PAWL, FEED	56
-	2	2	2	2	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	53
-	1	1	1	1	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	52
-	1	1	1	1	4-1722335-3	STRIPPER, SIDE FEED	51
-	1	1	1	1	1-1752354-6	STANDOFF, HOLD-DOWN	50
-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	1	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	1	2119644-1	RAM WASHER, PRECISION	38
-	1	1	1	1	1752356-6	SUPPORT, TERMINAL	34
-	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32
-	1	1	1	1	1-1320908-0	SPACER, STRIP GUIDE	30
-	1	1	1	1	2119959-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	455888-3	SPACER, CRIMPER	28
-	1	1	1	1	1320928-2	STRIP GUIDE	24
-	2	2	2	2	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	1	1	2217529-1	TERMINAL HOLD DOWN	18
-	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1-356885-4	STOP, SHEAR	11
-	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	318707-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1	1333201-8	ANVIL, COMBINATION	8
-	1	1	1	1	4-240641-2	SPACER	7
-	-	-	-	-	-	-	6
-	1	1	1	1	2119781-1	DEPRESSOR, SHEAR	5
-	1	1	1	1	1-238011-7	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	8-2119784-2	CRIMPER, INSULATION O PREMIUM	3
-	1	1	1	1	455888-7	SPACER, CRIMPER	2
1	1	1	1	1	1-562108-5	CRIMPER, WIRE, F	1
-77	-27	-25	-22	-21	PART NO	DESCRIPTION	ITEM NO

THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE AND TO BE CONTROLLED BY THE ENGINEERING ORGANIZATION. NO REVISIONS SHOULD BE CONTACTED FOR THE LATEST REVISION.				DATE 25SEP2012		 TE Connectivity Harrisburg, PA 17105-3608									
Drawing not for production use. Drawing for engineering organization use only.				CHK 26SEP2012											
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:				NAME		Ocean Side Feed Applicator							
mm															
		0 PLC	±			PRODUCT SPEC		SIZE CASE CODE DRAWING NO							
		1 PLC	±												
		2 PLC	±												
		3 PLC	±												
		4 PLC	±												
ANGLES		±				APPLICATION SPEC		RESTRICTED TO							
FINISH															
MATERIAL						WEIGHT		-							
-						-		A1 00779 C=2151780							
-						-		-							
Customer Accessible Production Drawing								SCALE		1:2		SHEET 3 of 4		REV D2	

LOC		DIST		REVISIONS					
A		66		P	LYR	DESCRIPTION	DATE	DWN	APVD
					-	SEE SHEET 1	-	-	-

D

C

B

A

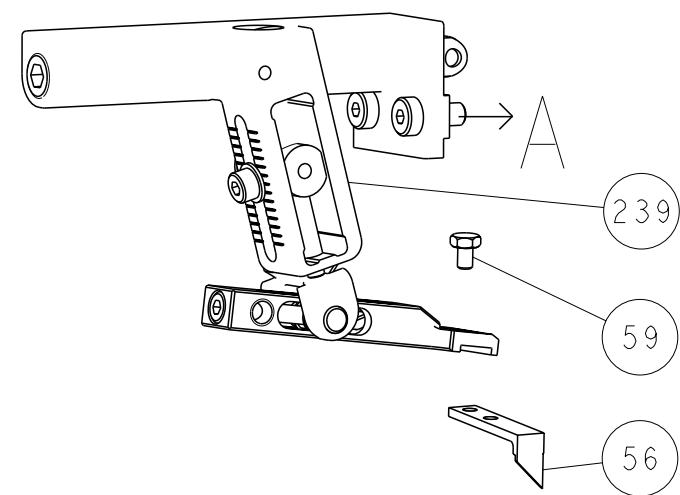
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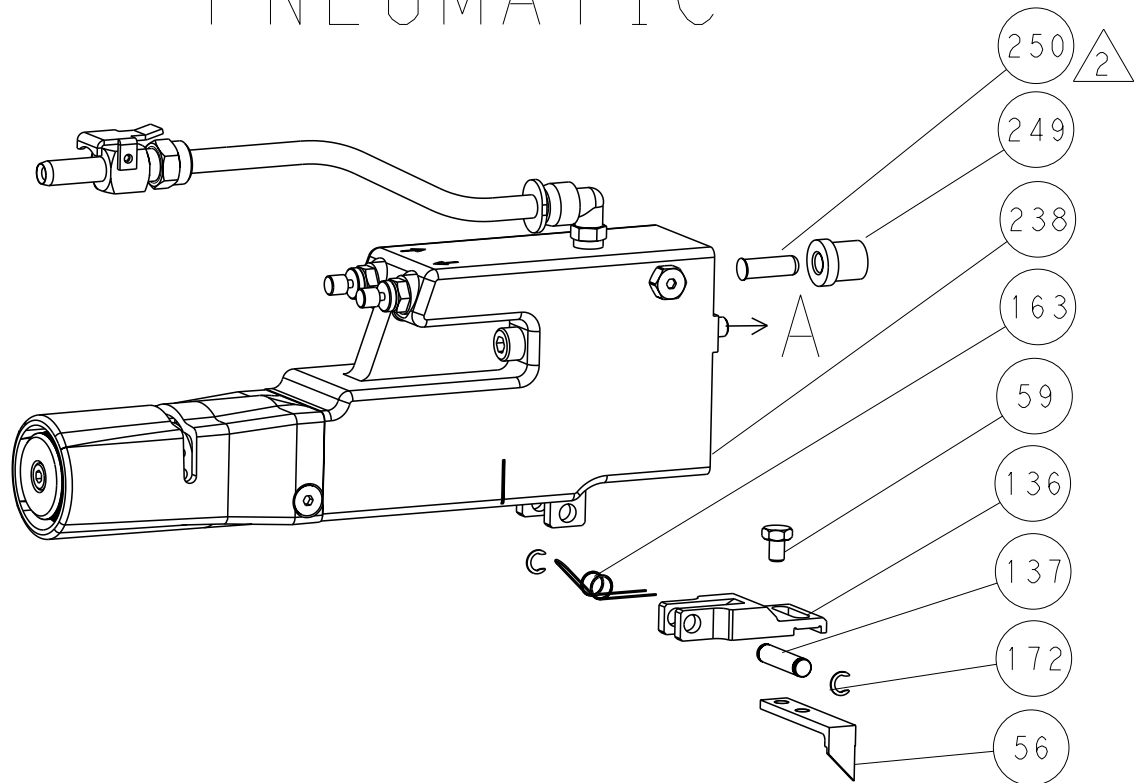
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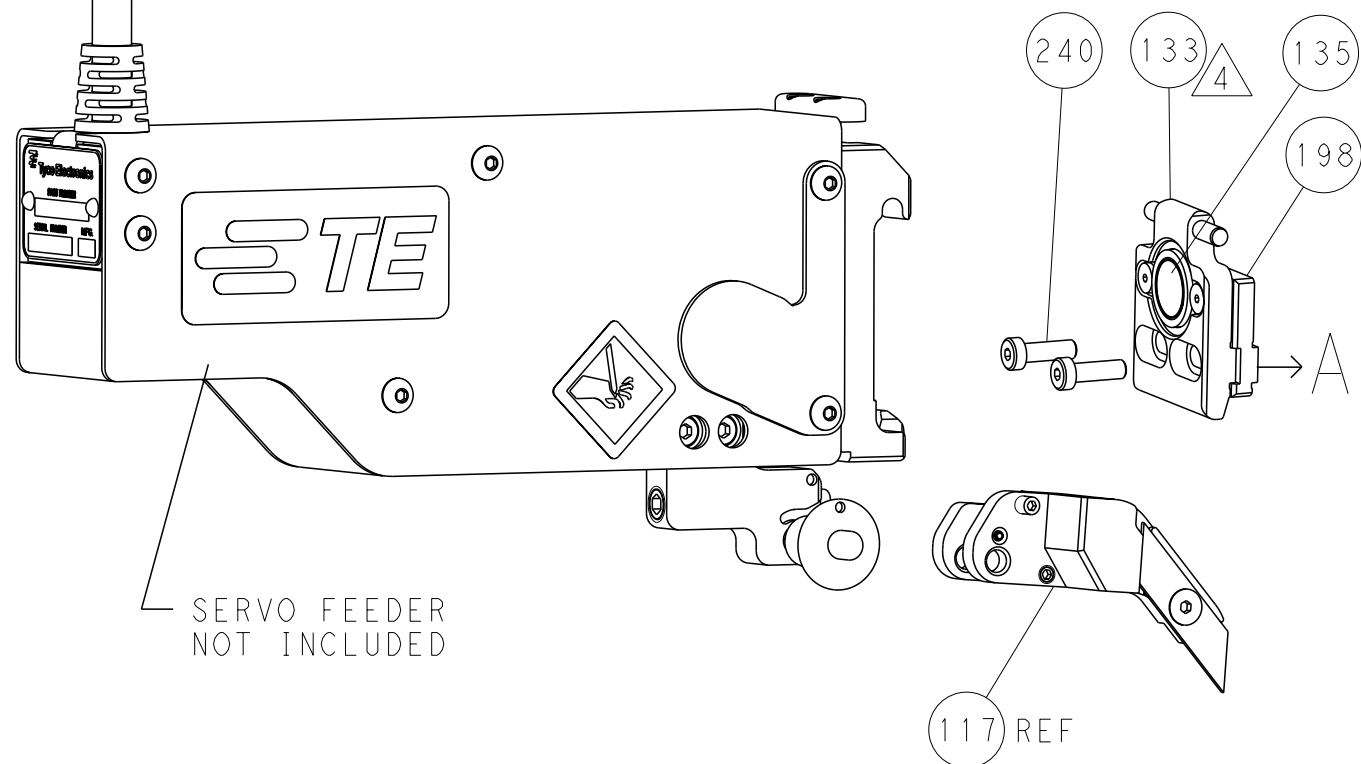
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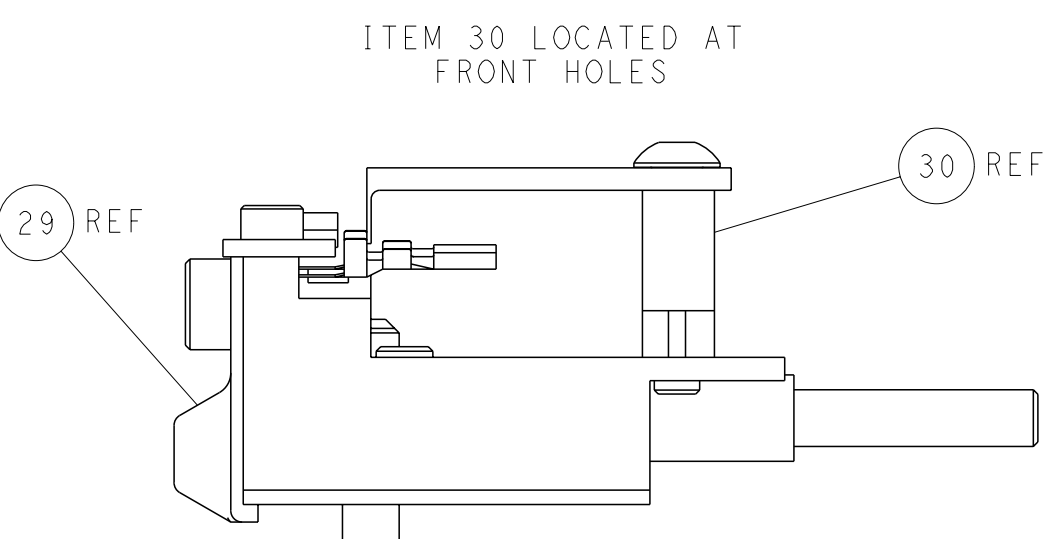
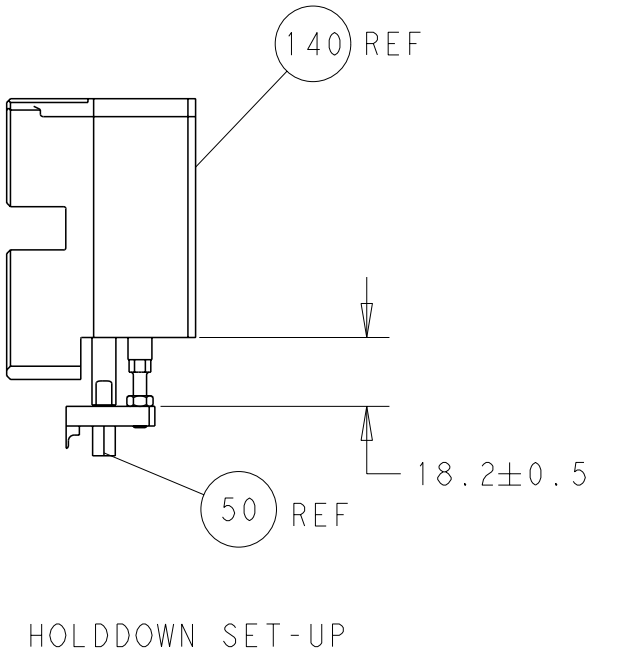
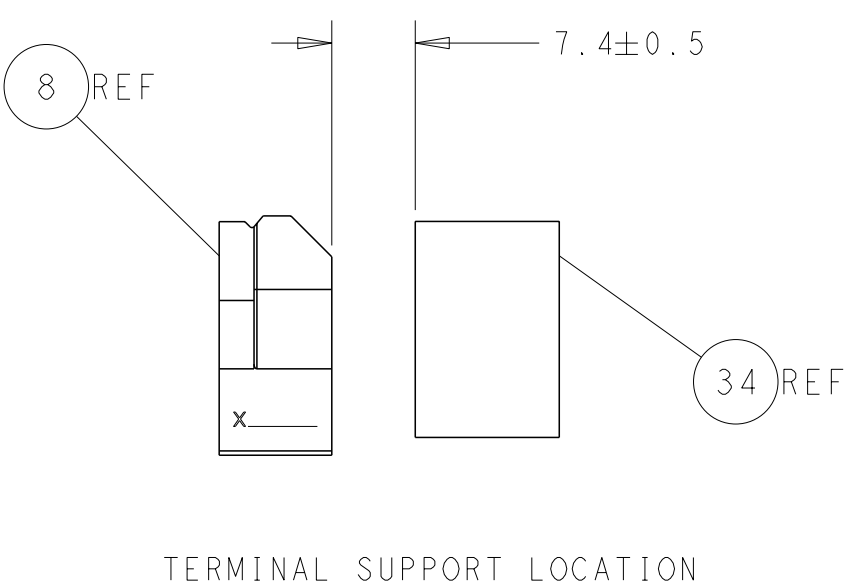
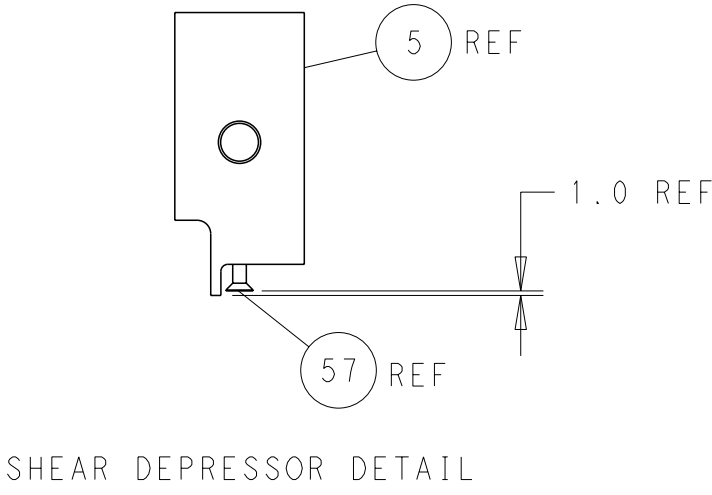
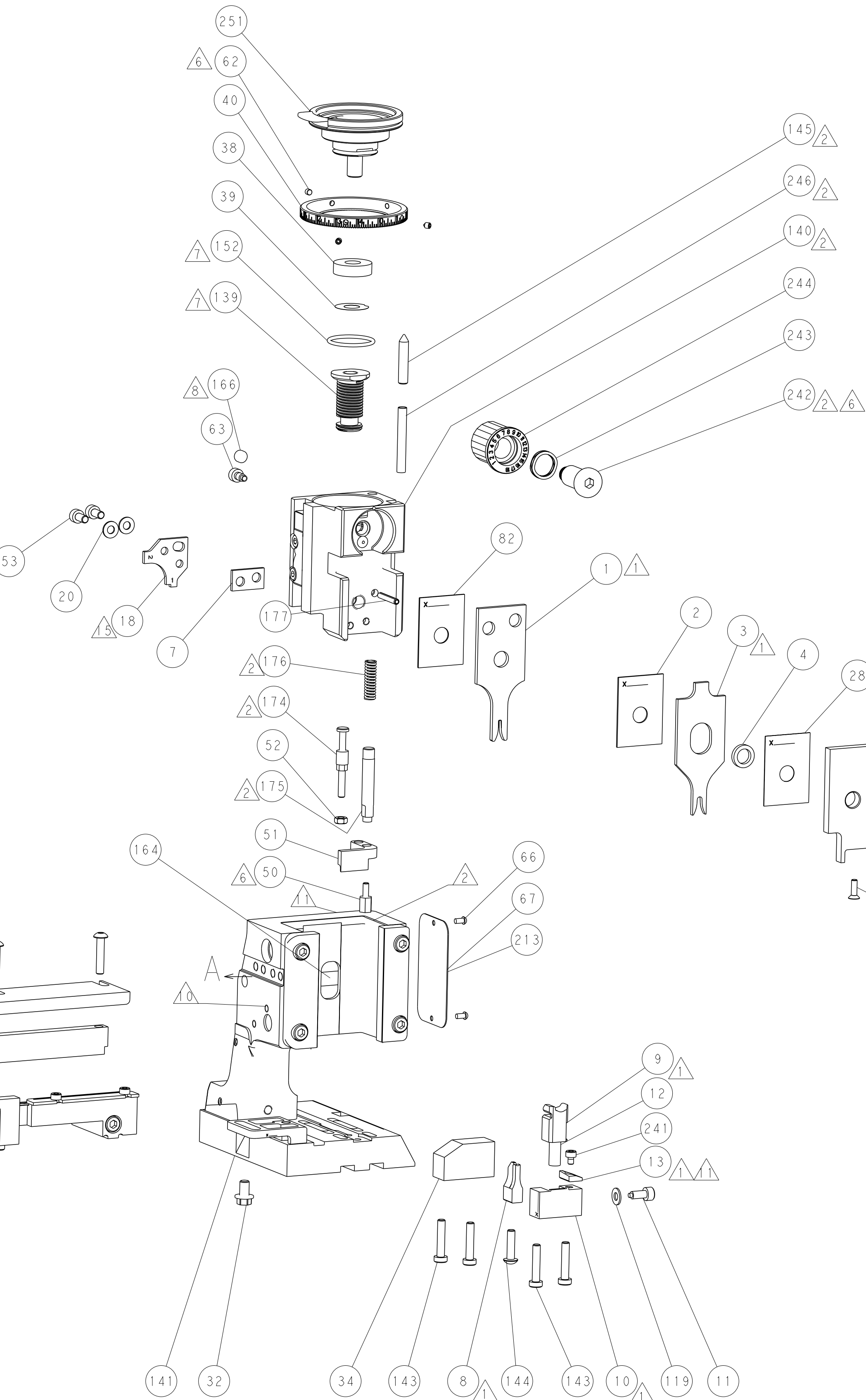
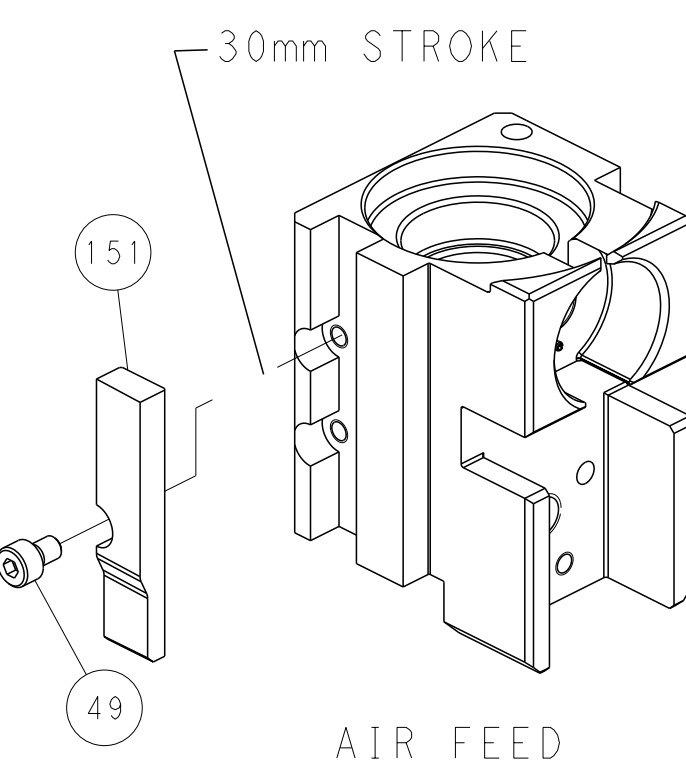
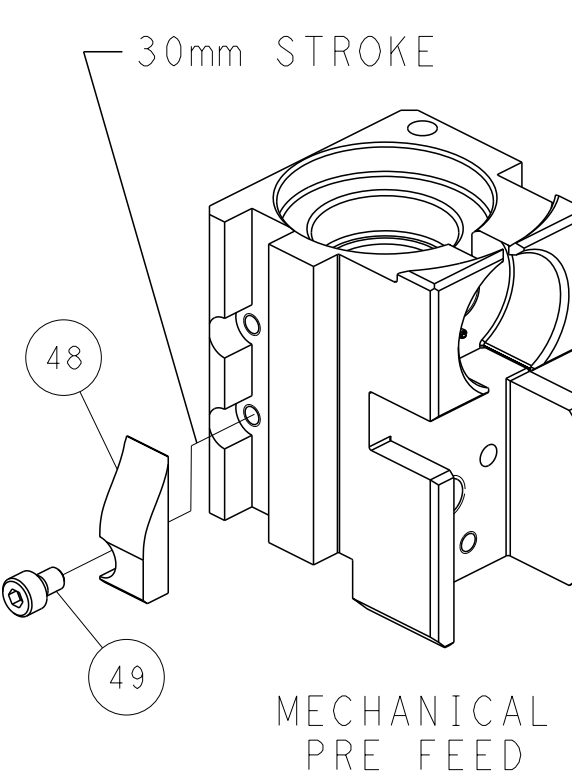
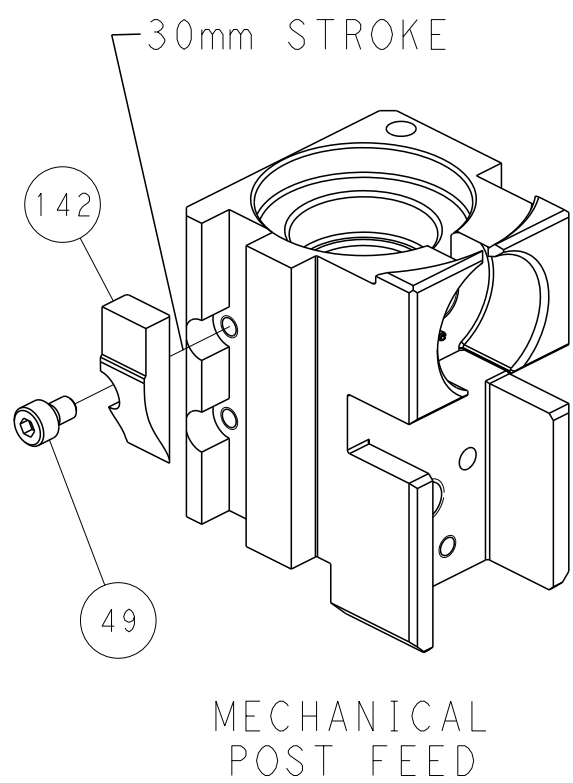
PNEUMATIC



SERVO LATCH PLATE



CAM POSITIONS



PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

1111 DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION IT IS SUBJECT TO CHANGE AND TO CONTROL AND ENGINEERING ORGANIZATION SHALL BE CONTACTED FOR THE LATEST REVISION		DWN HOFFNER 25SEPT2012	TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		CHK T.ELBIN 26SEPT2012	NAME Ocean Side Feed Applicator	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± FINISH ±		APVD T.ELBIN 26SEPT2012	SIZE A1	
MATERIAL -		PRODUCT SPEC -	CAGE CODE DRAWING NO 00779 C=2151780	
		APPLICATION SPEC -	RESTRICTED TO -	
		WEIGHT -	Customer Accessible Production Drawing	
		SCALE 1:2	SHEET 4 OF 4	
		REV D2		

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION