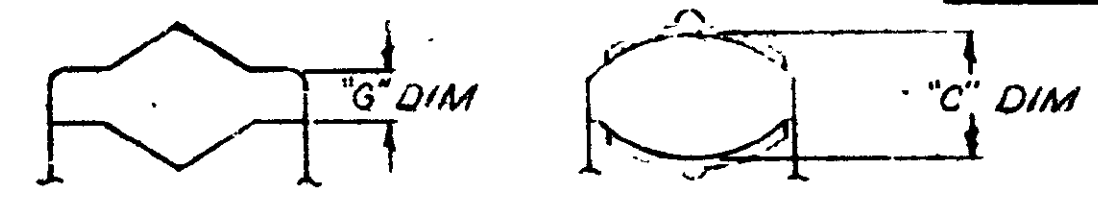


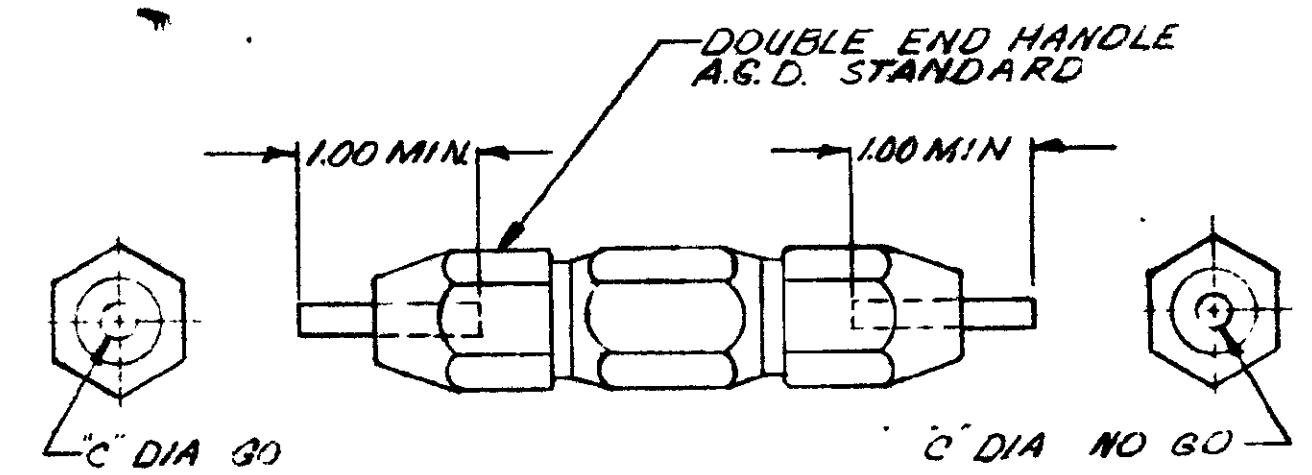
69872



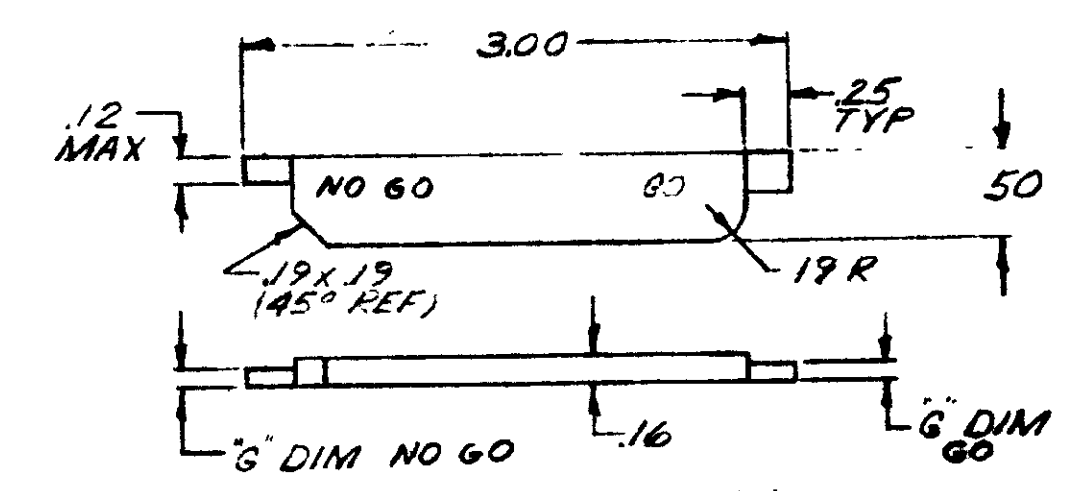
INSULATION CRIMP BARREL CRIMP

ENLARGED VIEW OF CRIMPS

"G" DIM AT POS. #1		"C" DIM	
GO	NO GO	GO	NO GO
.030	.050	.109	.115

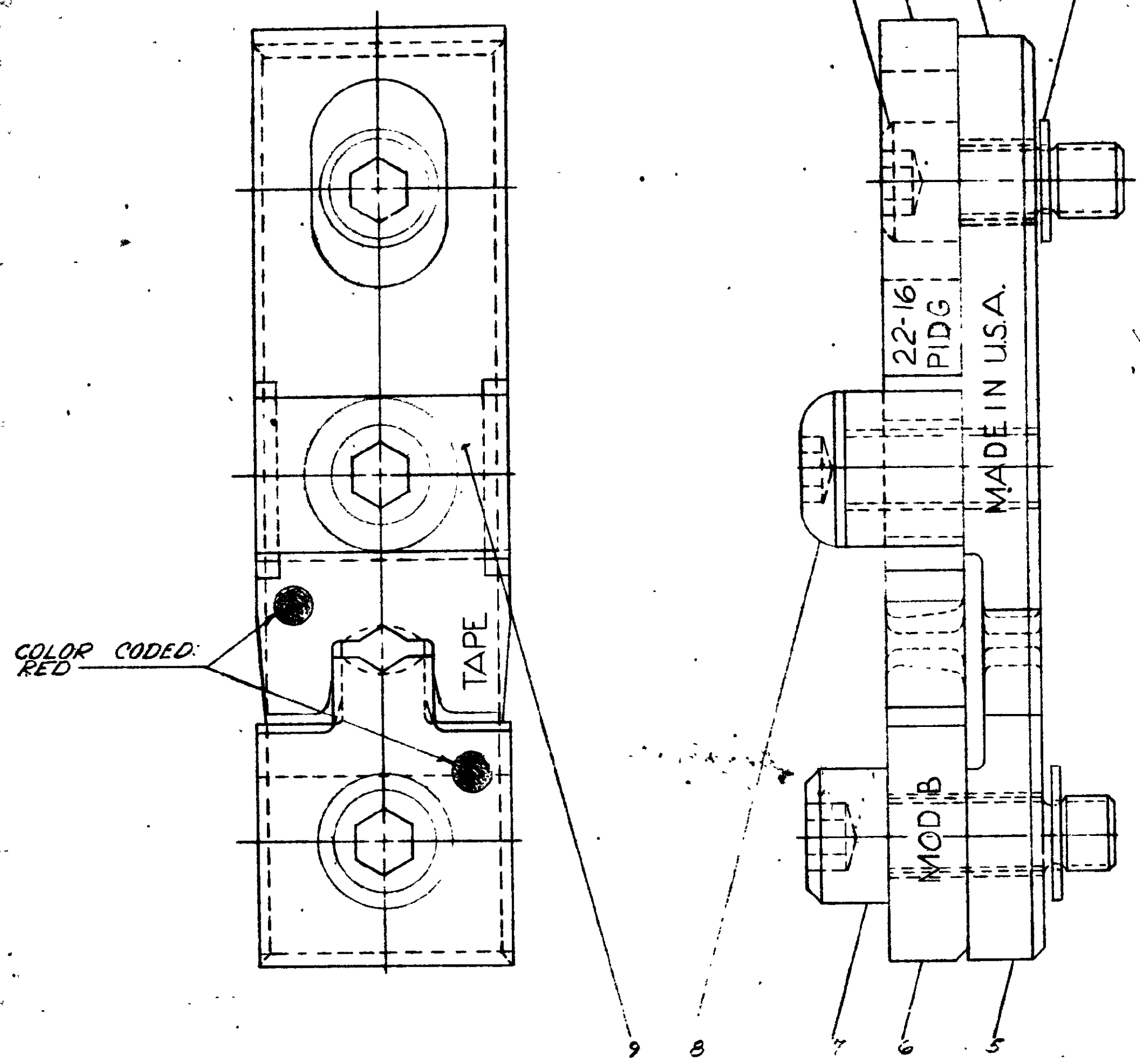


SUGGESTED PLUG GAGE FOR "C" DIM
BARREL CRIMP



SUGGESTED PLUG GAGE FOR "G" DIM
INSULATION CRIMP

PLUG GAGE DIMENSIONS APPLY WHEN TOOL IS
BOTTOMED BUT NOT UNDER PRESSURE.



SUPERSEDED BY IS-2423

1	307275-1	SADDLE	9
1	2-59577-9	SCREW (10-32 UNF-3A X .470 LONG)	8
1	59781-6	SCREW-SPECIAL	7
1	1-59619-7	ANVIL-INSULATION	6
1	59623-6	ANVIL	5
2	1-21046-3	RING-RETAINING	4
1	59779-2	INDENTER	3
1	307285-1	INDENTER-INSULATION	2
1	59781-2	SCREW-SPECIAL	1

REQUIRED PER ASSEMBLY	NUMBER	NAME	REMARKS	ITEM NO.
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	DATE 11-21-69		CUSTOMER COPY REFERENCE ONLY	
	MATERIAL AND FINISH		AMP INCORPORATED HARRISBURG, PENNA.	
	WIRE - RANGE - INSULATION		USED ON 69875	
	22-16		TYPE CONFINED CRIMP	
	TOLERANCE EXCEPT AS NOTED ± .015		PIDG	
	SCALE 4-1		REV 81	
	NAME		DIE ASSEMBLY MOD B	
DESCRIPTION				

REVISION RECORD	ECN	DATE
1		
2		
3		
4		
5		
6		
7		
8		
9		