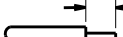


ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
					CONVERT TO	PART NUMBERS REQUIRED					
	2151781-2	C	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	SERVO LATCH PLATE SMART APPLICATOR	2119951-1 2161326-1	- -	8-2151781-5 8-2151781-4	1901094-3 -	3-1752354-1 -	2168400-6 (QUANTITY 2) -
	2151781-5	C	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE	PNEUMATIC FEED	2119950-1	1-1338683-1	5-18022-5	2119641-1	2119799-1	2063440-2
	2151781-6	C	NON-CRIMP HEIGHT ADJUST	SERVO LATCH PLATE	-	-	-	-	-	-	-
	2151781-7	C	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-	-
	7-2151781-7	A	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	3.95 mm [.156]	F
INSUL	10.95 mm [.431]	O
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: MAXI POWER TIMER FOR 1.2mm TABS			
WIRE STRIP LENGTH .398-.429 IN [10.11-10.90 mm]			INSULATION DIAMETER RANGE Ø 9.5mm max [.375 IN]
TERMINAL APPLICATION SPECIFICATION		114-18075	-
		-	-
TERMINALS APPLIED			
			
TE TERMINAL	TE TERMINAL	TE SEAL	TE SEAL
962934-1		1355437-1	

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
4.00mm2	2.71+/-0.05 [.107+/- .002]	5.9
2.50mm2	2.42+/-0.05 [.095+/- .002]	9.0



- 1 RECOMMENDED SPARE PARTS
- 2 GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 4 APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151781-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151781-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2151781-6
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- 6 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 242. FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37 & 242.
- 7 GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
- 8 MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- 9 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 10 TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.
- 11 THE APPLICATOR IS A NON-CARRIER CUTTING STYLE ONLY.
- 12 WHEN ASSEMBLING A NON CRIMP HEIGHT ADJUST APPLICATOR (-6) USE SHIMS FROM ITEM 260 TO ACHIEVE A NOMINAL SHIM HEIGHT OF 3.09.
- 13 THIS APPLICATOR APPLIES TERMINAL WITH A SEAL. INSULATION RANGLE QUOTED IS THAT OF THE TERMINAL. THE SEAL INSULATION RANGE IS 4.0- 4.5mm [.157 - .177 IN.]
- 14 APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD. HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.
- 15 CUT TO LENGTH AT ASSEMBLY.
- 16 RELOCATE ITEM 19 TO BACK OF APPLICATOR AFTER TURNING STRIPPER MOUNT 180 DEGREES.

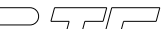
*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	-	1	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	1	1	1	1	1803078-1	SPACER, PRECISION	259
-	1	-	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-	-	-	-	1	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	1	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	-	-	-	1	2119641-1	FEED CAM, AIR FEED	248
-	1	-	1	1	2119798-1	DETENT PIN	247
-	1	-	1	1	1-22279-3	SPRING, COMPRESSION	246
-	-	1	-	-	2161314-1	RAM, STEPPED, ATLANTIC, SF, NON-ADJ.	245
-	1	1	1	1	2119082-8	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-77	-7	-6	-5	-2	PART NO	DESCRIPTION	ITEM NO

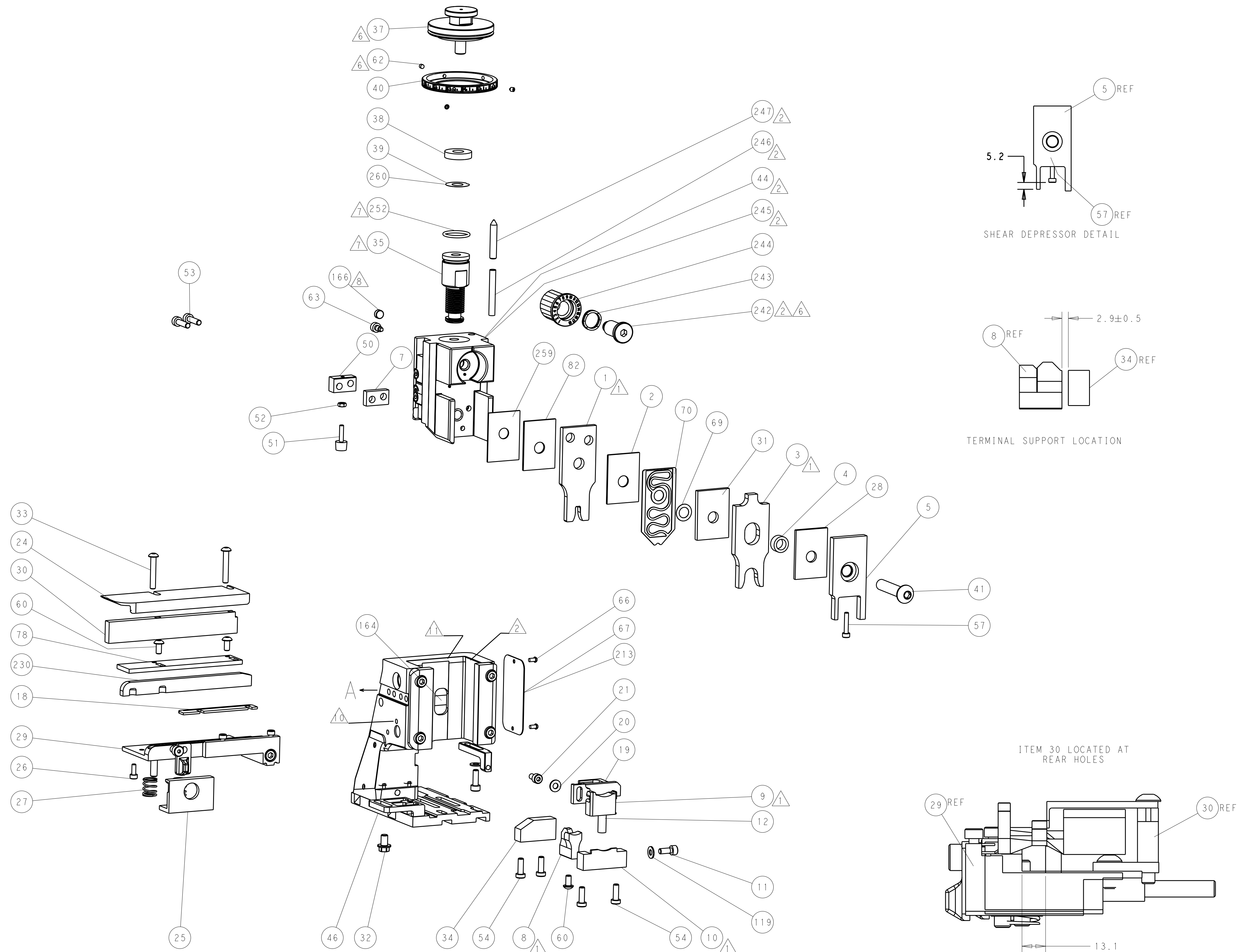
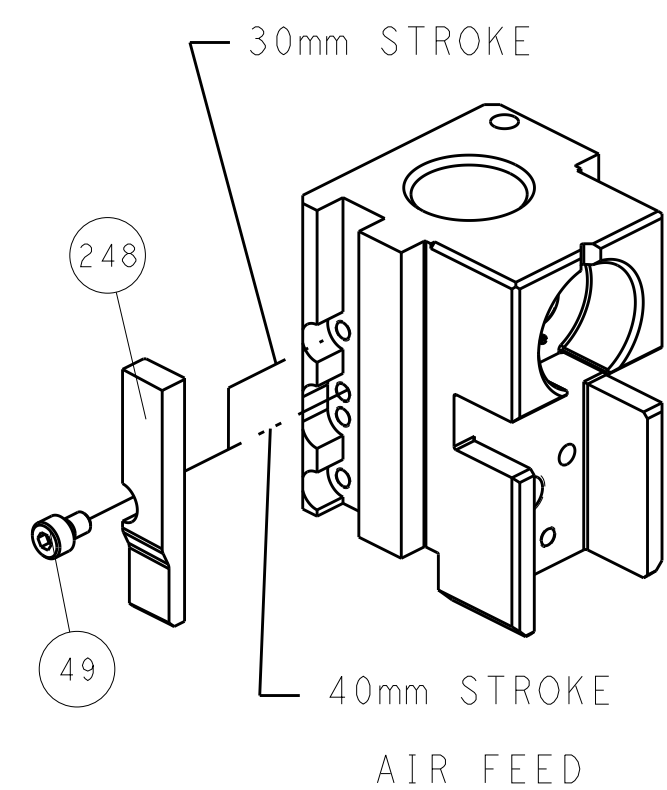
ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

SET UP GAUGE 2119599-1	LOC A	DIST 66	REVISIONS				
			P	LTR	DESCRIPTION	DATE	DWN
			A		RELEASED	03APR2013	BH
			B		ECR-13-007888	13MAY2013	BH
			C		ECR-13-008398	23MAY2013	UG
			C1		ECR-15-010705	17JUL2015	XZ

6	-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242	
	-	-	2	2	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240	
	-	-	-	-	-	2119580-1	MECHANICAL FEED ASSEMBLY	239	
	-	-	-	-	1	2063440-2	AIR FEED MODULE	238	
	-	1	1	1	1	1633782-7	FENCE	230	
	-	-	1	1	-	2119740-2	TAG,IDENTIFICATION	213	
	-	-	1	1	-	1901094-3	SPACER, FEEDER	198	
	-	-	-	-	2	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172	
	-	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166	
	-	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164	
	-	-	-	-	1	240638-1	SPRING, FEED FINGER	163	
	-	-	-	-	1	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137	
	-	-	-	-	1	2119799-1	HOLDER,FEED FINGER, AF	136	
	-	-	REF	REF	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135	
	-	-	1	1	-	1633743-1	SERVO FEED LATCH ASM	133	
	-	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119	
	-	1	1	1	1	1-455888-1	SPACER, CRIMPER	82	
	-	1	1	1	1	1803096-1	EXTENSION PLATE	78	
	-	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71	
	-	1	1	1	1	1-2119791-2	DEPRESSOR, WIRE	70	
-	1	1	1	1	2119943-1	WASHER, SPACER	69		
-	1	-	-	1	2119740-1	TAG,IDENTIFICATION	67		
-	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66		
-	1	-	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63		
6	-	3	-	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62	
4	-	3	3	3	3	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60	
	-	-	-	-	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59	
	-	1	1	1	1	1-2168083-3	SCR, SKT HD CAP, RoHS, M3 X 16	57	
	-	-	-	-	1	1-1338683-1	FEED PAWL	56	
	-	4	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	54	
	-	2	2	2	2	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	53	
	-	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52	
	-	1	1	1	1	1-811242-0	BUMPER, HOLD DOWN	51	
	-	1	1	1	1	690753-2	SPACER, TONKER	50	
	-	-	-	-	1	18023-9	SCR, SKT HD CAP M4 X 6.0	49	
	-	-	-	-	-	2119652-1	FEED CAM, PRE FEED	48	
	-	-	-	-	-	2119653-1	FEED CAM, POST FEED	47	
	-	1	1	1	1	1-2119656-7	APPLICATOR BASIC ASSEMBLY, SF	46	
	-	1	-	1	1	2161311-1	RAM, STEPPED, AMP STYLE, SIDE FEED	44	
	-	1	1	1	1	1-2079383-5	SCR, BHSC, RoHS (M8 X 40)	41	
	-	1	-	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40	
	-	1	-	1	1	2119957-1	APPLICATOR SHIM PACK	39	
	-	1	1	1	1	2119644-3	RAM WASHER, PRECISION	38	
	6	-	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37
	-	1	-	1	1	1	2119092-1	BOLT, ADJUSTMENT	35
-	1	1	1	1	1	1-1752356-0	SUPPORT, TERMINAL	34	
-	2	2	2	2	2	1-2079383-3	SCR, BHSC, RoHS (M4 X 25)	33	
-	1	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32	
-	1	1	1	1	1	3-455888-7	SPACER, CRIMPER	31	
-	1	1	1	1	1	1-1320908-8	SPACER, STRIP GUIDE	30	
-	1	1	1	1	1	2119959-6	ASSEMBLY, STRIP GUIDE	29	
-	1	1	1	1	1	1-455888-9	SPACER, CRIMPER	28	
-	2	2	2	2	2	22283-1	SPRING, COMPRESSION	27	
-	2	2	2	2	2	2168083-1	SCR, SKT HD CAP, RoHS, M3 X 8.0	26	
-	1	1	1	1	1	240792-1	DRAG, TERMINAL	25	
-	1	1	1	1	1	2-1320928-2	STRIP GUIDE	24	
-	1	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21	
-	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20	
-	1	1	1	1	1	1803013-1	STRIPPER, SIDE FEED	19	
1	-	1	1	1	1	1-690438-0	FRONT STRIP GUIDE	18	
	-	1	1	1	1	4-22280-7	SPRING, COMPRESSION	12	
	-	1	1	1	1	1-18023-1	SCR, SKT HD CAP M4 X 10.0	11	
	-	1	1	1	1	1-2119805-1	SHEAR HOLDER, FRONT	10	
	-	1	1	1	1	318059-9	FLOATING SHEAR, FRONT	9	
	1	1	1	1	1	1-1633930-4	ANVIL, COMBINATION	8	
	-	1	1	1	1	2-240641-9	SPACER	7	
	-	-	-	-	-	-	-	6	
	-	1	1	1	1	1803080-5	DEPRESSOR, SHEAR	5	
	-	1	1	1	1	5-238011-4	BLOCK, CRIMPER SPACER	4	
	1	1	1	1	1	1	1-1633965-7	CRIMPER, INSULATION O PREMIUM	3
		-	1	1	1	1	1-455888-0	SPACER, CRIMPER	2
	1	1	1	1	1	1	456415-1	CRIMPER, WIRE .155 F PREMIUM	1
		-77	-7	-6	-5	-2	PART NO	DESCRIPTION	ITEM NO

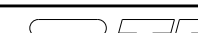
THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE WITHOUT NOTICE AND THE USER SHALL BE CONTACTED FOR THE LATEST EDITION.				DWN BOB HIGMAN CHK G.BAILEY APVD M. CLIFFORD	T1DEC2012 T1DEC2012 T1DEC2012	 TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.5 1 PLC ±0.13 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.0001 ANGLES ±.1		NAME Ocean Side Feed Applicator			
				PRODUCT SPEC APPLICATION SPEC		SIZE A1	
MATERIAL -		FINISH -		WEIGHT -		CAGE CODE 00779	
						DRAWING NO C=2151781	
						RESTRICTED TO -	
Customer Accessible Production Drawing				SCALE 1:2			
				SHEET 1 OF 4			
						REV C1	

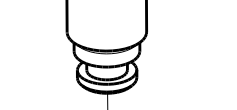
CAM POSITION



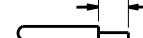
FEED TRACK POSITION
GUIDE BY WIRE BARREL

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

THIS DRAWING IS A CONTROLLED DOCUMENT FOR TWO ELECTRONICS CORPORATION IT IS SUBJECT TO THE PATENT RIGHTS OF TWO ELECTRONICS CORPORATION SHOULD BE CONTACTED FOR THE LATEST REVISION.		DWN BOB HIGMAN CHK G.B. BAILEY		 TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC $\pm .5$ 1 PLC ± 0.5 2 PLC ± 0.13 3 PLC ± 0.013 4 PLC ± 0.0001 ANGLES $\pm$		NAME Ocean Side Feed Applicator -	
		PRODUCT SPEC - APPLICATION SPEC -		SIZE A	
MATERIAL -		FINISH -		WEIGHT -	
				SCALE 1:2	
				SHEET 2 OF 4	
				REV C1	
Customer Accessible Production Drawing					
DRAWING NO 00779				SCALE C=2151781	
RESTRICTED TO -					

	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
					CONVERT TO	PART NUMBERS REQUIRED					
	2-2151781-2	C	FINE CRIMP HEIGHT ADJUST	PNEUMATIC					-	-	
					SERVO LATCH PLATE	2119951-1	-	8-2151781-5	1901094-3	3-1752354-1	2168400-6 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2151781-4	-	-	-
	2-2151781-5	C	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE 					-	-	
	2-2151781-7	C	FINE CRIMP HEIGHT ADJUST	NONE	PNEUMATIC FEED	2119950-1	1-1338683-1	5-18022-5	2119641-2	2119799-1	2063440-2
7-2151781-7	A	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-	

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	3.95 mm [1.56]	F
INSUL	10.95 mm [.431]	O
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: MAXI POWER TIMER FOR 1.2mm TABS			
WIRE STRIP LENGTH .398-.429 IN [10.11-10.90 mm]			INSULATION DIAMETER RANGE Ø 9.5mm MAX [1.375 IN]
TERMINAL APPLICATION SPECIFICATION 	114-18075	-	-
TERMINALS APPLIED 			
TE TERMINAL	TE TERMINAL	TE SEAL	TE SEAL
962934-1		1355437-1	

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
4.00mm2	2.71+/-0.05 [1.07+/-0.002]	5.9
2.50mm2	2.42+/-0.05 [1.095+/-0.002]	9.0



- RECOMMENDED SPARE PARTS
- GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151781-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151781-5
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 242.
- GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.
- MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED
- THE APPLICATOR IS A NON-CARRIER CUTTING STYLE ONLY.
- THIS APPLICATOR APPLIES TERMINAL WITH A SEAL. INSULATION RANGLE QUOTED IS THAT OF THE TERMINAL. THE SEAL INSULATION RANGE IS 4.0-4.5mm [1.57-.177 IN.]
- APPLY TORO-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.
- CUT TO LENGTH AT ASSEMBLY.
- RELOCATE ITEM 19 TO BACK OF APPLICATOR AFTER TURNING STRIPPER MOUNT 180 DEGREES.

*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	1	1	1	1803078-1	SPACER, PRECISION	259
-	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	-	-	1	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	1	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	1	1	1	2119082-8	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	-	2	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-77	-27	-25	-22	PART NO	DESCRIPTION	ITEM NO

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

SET UP GAUGE 2119599-1	LOC A	DIS 66	REVISIONS					
			P	LTR	DESCRIPTION	DATE	OWN	APVD
			-	-	SEE SHEET 1	-	-	-

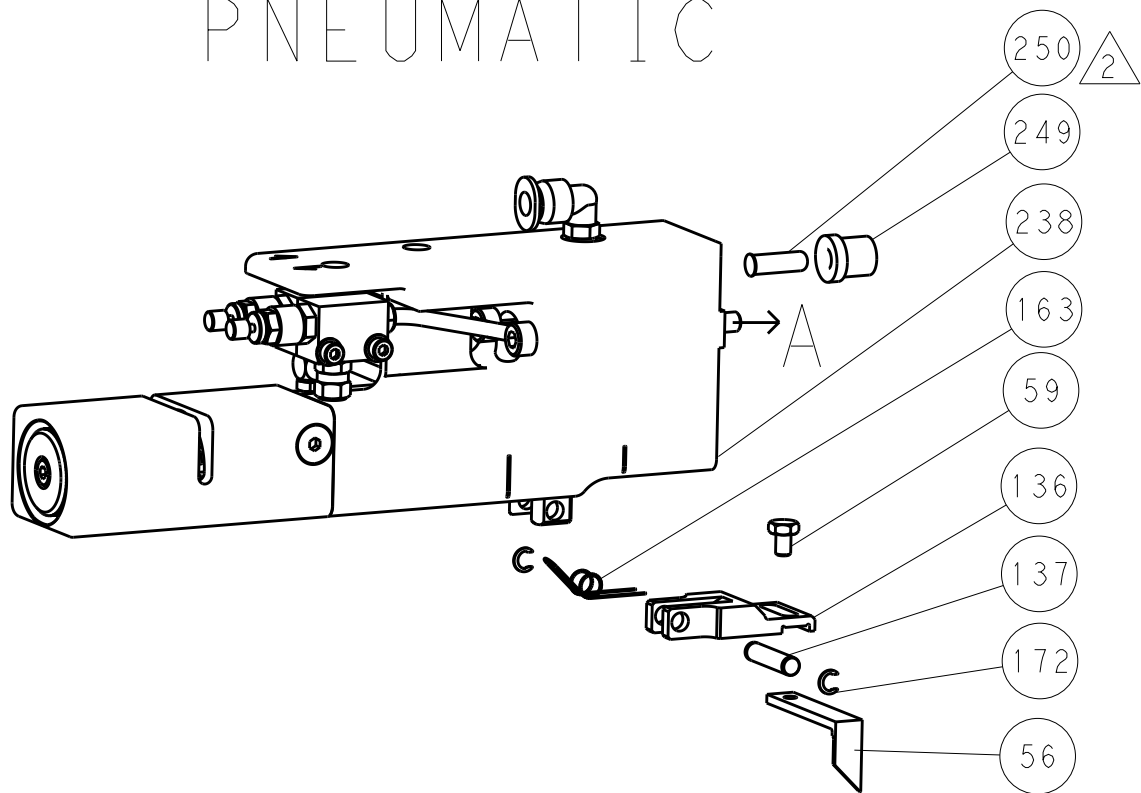
-	-	-	-	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	1	2063440-2	AIR FEED MODULE	238
-	1	1	1	1633782-7	FENCE	230
-	-	1	-	2119740-2	TAG,IDENTIFICATION	213
-	-	1	-	1901094-3	SPACER, FEEDER	198
-	-	-	2	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	1	240638-1	SPRING, FEED FINGER	163
-	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.	152
-	-	-	1	2119641-2	FEED CAM, AIR FEED	151
-	1	1	1	2119798-2	DETENT PIN	145
-	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)	144
-	4	4	4	2168400-5	SHCS, LOW HEAD, RoHS, M4 X 20	143
-	-	-	-	2119653-2	FEED CAM, POST FEED	142
-	1	1	1	1-2119656-8	APPLICATOR BASIC ASSEMBLY, SF	141
-	1	1	1	2161312-1	RAM, STEPPED, ASIAN STYLE, SIDE FEED	140
-	1	1	1	2119092-2	BOLT, ADJUSTMENT	139
-	-	-	1	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	1	2119799-1	HOLDER,FEED FINGER, AF	136
-	-	REF	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	-	1633743-1	SERVO FEED LATCH ASM	133
-	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
-	1	1	1	1-455888-1	SPACER, CRIMPER	82
-	1	1	1	1803096-1	EXTENSION PLATE	78
-	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
-	1	1	1	1-2119791-2	DEPRESSOR, WIRE	70
-	1	1	1	2119943-1	WASHER, SPACER	69
-	1	-	1	2119740-1	TAG,IDENTIFICATION	67
-	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
-	2	2	2	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
-	-	-	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	1	1	1	1-2168083-3	SCR, SKT HD CAP, RoHS, M3 X 16	57
-	-	-	1	1-1338683-1	FEED PAWL	56
-	2	2	2	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	53
-	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52
-	1	1	1	1-811242-0	BUMPER, HOLD DOWN	51
-	1	1	1	690753-2	SPACER, TONKER	50
-	-	-	1	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	-	2119652-1	FEED CAM, PRE FEED	48
-	1	1	1	1-2079383-5	SCR, BHSC, RoHS (M8 X 40)	41
-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	2119644-3	RAM WASHER, PRECISION	38
-	1	1	1	1-1752356-0	SUPPORT, TERMINAL	34
-	2	2	2	1-2079383-3	SCR, BHSC, RoHS (M4 X 25)	33
-	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32
-	1	1	1	3-455888-7	SPACER, CRIMPER	31
-	1	1	1	1-1320908-8	SPACER, STRIP GUIDE	30
-	1	1	1	2119959-6	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1-455888-9	SPACER, CRIMPER	28
-	2	2	2	22283-1	SPRING, COMPRESSION	27
-	2	2	2	2168083-1	SCR, SKT HD CAP, RoHS, M3 X 8.0	26
-	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	2-1320928-2	STRIP GUIDE	24
-	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	1	1803013-1	STRIPPER, SIDE FEED	19
	1	1	1	1-690438-0	FRONT STRIP GUIDE	18
-	1	1	1	4-22280-7	SPRING, COMPRESSION	12
	1	1	1	1-18023-1	SCR, SKT HD CAP M4 X 10.0	11
	1	1	1	1-2119805-1	SHEAR HOLDER, FRONT	10
	1	1	1	318059-9	FLOATING SHEAR, FRONT	9
	1	1	1	1-1633930-4	ANVIL, COMBINATION	8
-	1	1	1	2-240641-9	SPACER	7
-	-	-	-	-	-	6
-	1	1	1	1803080-5	DEPRESSOR, SHEAR	5
-	1	1	1	5-238011-4	BLOCK, CRIMPER SPACER	4
	1	1	1	1-1633965-7	CRIMPER, INSULATION O PREMIUM	3
-	1	1	1	1-455888-0	SPACER, CRIMPER	2
	1	1	1	456415-1	CRIMPER, WIRE .155 F PREMIUM	1
-77	-27	-25	-22	PART NO	DESCRIPTION	ITEM NO

THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE AND SHOULD BE CONTROLLED BY THE ISSUING ORGANIZATION. SHOULD BE CONTROLLED FOR THE LATEST REVISION.		OWN CHG APVD M. CLIFFORD	11DEC2012 11DEC2012 11DEC2012	TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.5 1 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.0001 ANGLES ±.1		NAME Ocean Side Feed Applicator	
		APPLICATION SPEC		SIZE A1	
MATERIAL -		FINISH -		WEIGHT -	
				Customer Accessible Production Drawing	
				SCALE 1:2	
				SHEET 3	
				OF 4	
				REV C1	

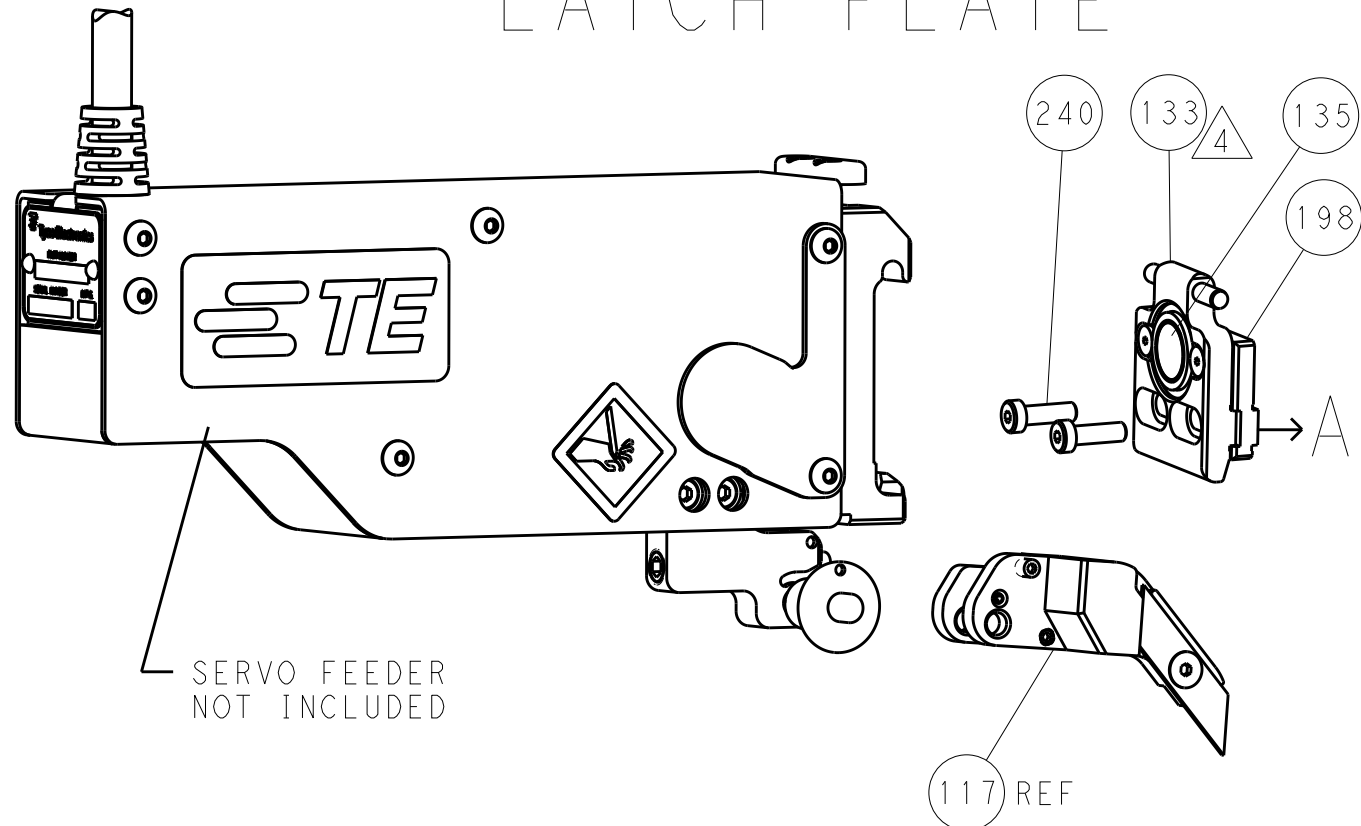
LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
A	66	-		SEE SHEET 1	-	-	-

FEED TYPE

PNEUMATIC



SERVO LATCH PLATE



CAM POSITION

