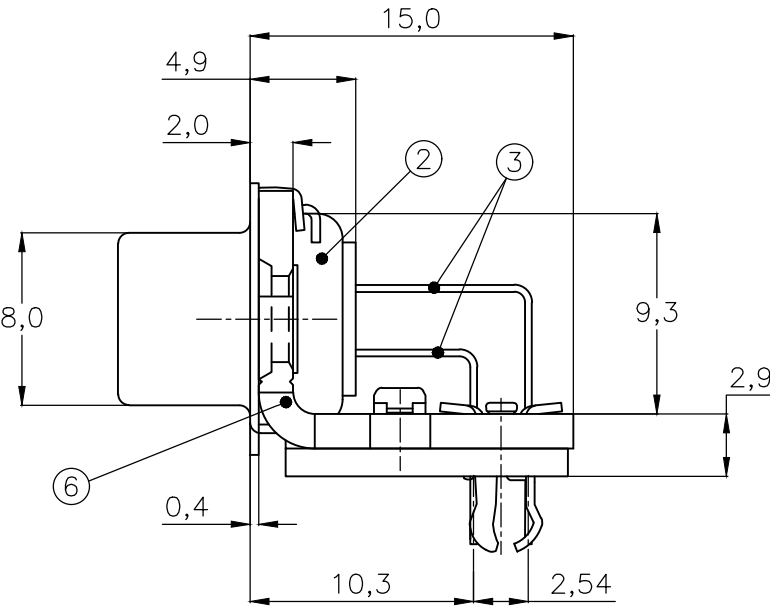


LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
GP	00		N	REVISED PER ECO-19-002381	06MAR2019	AP	DG

ACCESSORIES	5	BUSHING WITH THROUGH-HOLE 3,1 DIA.					2					2						
	5	BUSHING WITH INNER THREAD 4-40 UNC						2						2				
	5	BUSHING WITH INNER THREAD M3							2							2		
	4	FEMALE SCREWLOCK WITH 4-40 UNC								2							2	
	4	FEMALE SCREWLOCK WITH M3									2							2
	7	BOARDLOCK					2	2	2	2	2							
	ITEM NO.	DESCRIPTION OF ACCESSORY																
	106507-2																	
	1-106507-2																	
	2-106507-2																	
	3-106507-2																	
	4-106507-2																	
	5-106507-2																	
	6-106507-2																	
	7-106507-2																	
	8-106507-2																	
	9-106507-2																	



- 1 GROOVE INDICATES VERSION WITH 4-40 UNC INNER THREAD; WITHOUT GROOVE INDICATES VERSION WITH M3 INNER THREAD.
- 2 CAVITY IDENTIFICATION AT FRONT SIDE ONLY.
- 3 PART NUMBER AND DATE CODE.
4. AIR AND CREEPAGE DISTANCES ACCORDING TO DIN 41652.
5. CONTACT FINISH: GOLD FLASH OVER PALLADIUM-NICKEL PLATE OR GOLD PLATE ON THE MATING SURFACES, TIN PLATE ON THE SOLDER-TAILS, NICKEL UNDERPLATE ON THE ENTIRE CONTACT. MATING SURFACE MEETS PERFORMANCE LEVEL 2 PER DIN 41652.

- ITEM NO./MATERIAL :
- 1 SHELL : BRIGHT TIN PLATED STEEL
- 2 HOUSING : GLASS FILLED POLYESTER, COLOR : BLACK
- 3 CONTACTS : PHOSPHOR BRONZE (PLATING : SEE NOTES ABOVE)
- 4 FEMALE SCREWLOCK : TIN PLATED STEEL (INNER THREAD 4-40 UNC OR M3)
- 5 BUSHING : TIN PLATED STEEL (INNER THREAD 4-40 UNC OR M3 OR 3,1 DIA THROUGH-HOLE)
- 6 BRACKET : TIN PLATED STEEL
- 7 BOARDLOCK : TIN PLATED PHOSPHOR BRONZE
- 8 POST ALIGNMENT PLATE : GLASS FILLED NYLON. COLOR : BLACK

THIS DRAWING IS A CONTROLLED DOCUMENT. DIMENSIONING AND TOLERANCING PER ASME Y14.5M-2009		DWN D. KESSLER		14JAN99		 TE Connectivity	
		CHK W. SOOMERS		—			
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD —		NAME HD-20 SIZE 3 RIGHT ANGLE RECEPTACLE HEADER; MARK II +	
		0 PLC ± —		PRODUCT SPEC —			
		1 PLC ± 0.3		—			
		2 PLC ± 0.15		APPLICATION SPEC —			
		3 PLC ± —		—		SIZE	
		4 PLC ± —		—		CAGE CODE	
		ANGLES ± 2°		—		DRAWING NO	
MATERIAL —		FINISH —		WEIGHT —		RESTRICTED TO —	
				A2		00779	
				CUSTOMER DRAWING		C=106507	
						SCALE NTS	
						SHEET 1 of 1	
						REV N	

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