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Fig.2(1:1)

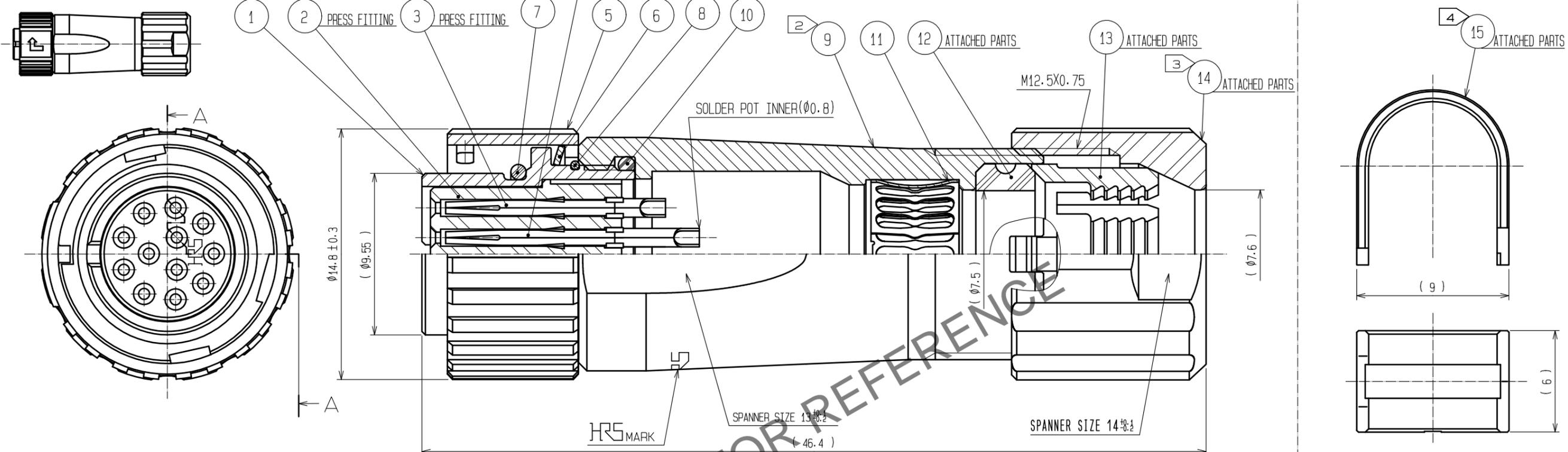
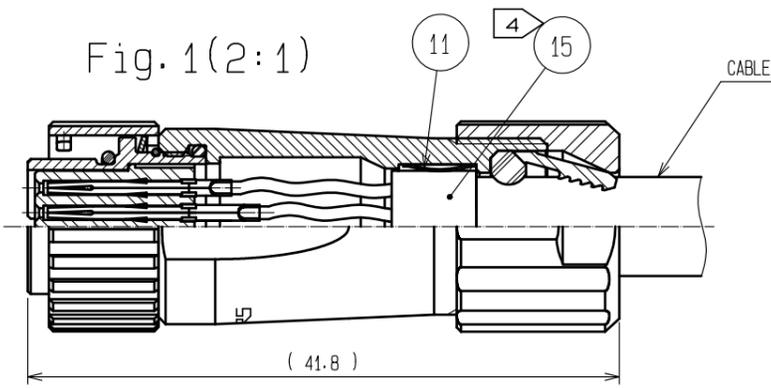


Fig.1(2:1)



- NOTES
- ① PLATING (REF. NO. ③, ④)
CONTACT AREA : GOLD 0.2μm min
OTHERS : GOLD AND NICKEL
UNDER PLATING : NICKEL 2μm min
 - ② THE RECOMMENDED CLAMP TORQUE OF REF. NO. ⑨ TO BE 1 TO 1.5 N·m.
THREAD LOCKER TO THE THREADED PORTION OF REF. NO. ① APPLIES TO PREVENT REF. NO. ⑨ FROM LOOSING.
RECOMMENDED THREAD LOCKER: LOCTITE 263, HENKEL JAPAN LTD.
 - ③ THE RECOMMENDED CLAMP TORQUE OF REF. NO. ⑭ TO BE 0.8 TO 1N·m.
THREAD LOCKER AND LOCK PRIMER TO THE THREADED PORTION M12.5×0.75 OF REF. NO. ⑨ APPLIES TO PREVENT REF. NO. ⑭ FROM LOOSING.
RECOMMENDED THREAD LOCKER AND LOCK PRIMER : LOCTITE 263, LOCK PRIMER 7649, HENKEL JAPAN LTD.
 - ④ FASTEN REF. NO. ⑮ TO THE CABLE WITH THE CABLE CRIMPING TOOL.
AND MAKE REF. NO. ⑮ CONTACT WITH REF. NO. ① (REFER TO Fig.1).
REFER TO THE TECHNICAL SPECIFICATION ETAD-C0099 FOR DETAILS.
APPLICABLE CABLE CRIMPING TOOL : LF-TC-01 (CL150-0234-6)
 - 5 APPLICABLE CABLE ASSEMBLY FIXTURE : LF10BP-T01 (CL150-0235-9)
CABLE ASSEMBLY FIXTURE IS USED AS A RECEPTACLE STAND OF EXTRACT AND THE PART NUMBER ① OF AN ASSEMBLY.
 - ⑥ Fig.2 SHOWS THE APPEARANCE AFTER ASSEMBLY.
 - 7 ROTATION EXAMPLES OF REF. NO. ⑤, ⑨ AND ⑭ TO ① ARE SHOWN.
 - 8 CABLE PULL FORCE, TWISTING STRENGTH, WATER TIGHTNESS AND OTHER CHARACTERISTICS MAY DIFFER DEPENDING ON CABLE SPECIFICATIONS AND STRUCTURE.
PLEASE EVALUATE UNDER THE ACTUAL CONDITIONS PRIOR TO USE.
 - 9 THIS PRODUCT MAY BE STAINED DUE TO LUBRICANT.
HOWEVER, THIS DOES NOT AFFECT THE PRODUCT PERFORMANCE, SO PLEASE USE IT AS IT IS.

NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS
8	STAINLESS STEEL		15	BRASS	NICKEL PLATING
7	CHLOROPRENE RUBBER	(BLACK)	14	PPS	(NATURAL·BROWN) UL94V-0
6	STAINLESS STEEL		13	POLYAMIDE	(NATURAL·MILKY WHITE) UL94V-0
5	ZINC ALLOY	BLACK CHROME PLATING	12	CHLOROPRENE RUBBER	(BLACK)
4	PHOSPHOR BRONZE	①	11	PHOSPHOR BRONZE	NICKEL PLATING
3	PHOSPHOR BRONZE	①	10	CHLOROPRENE RUBBER	(BLACK)
2	PPS	(BLACK) UL94V-0	9	ZINC ALLOY	BLACK CHROME PLATING
1	ZINC ALLOY	BLACK CHROME PLATING			

UNITS	SCALE	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
mm	4 : 1	2	DIS-C-00017016	HT. ZENBA	EJ. KUNII	20240311
APPROVED : HY. KOBAYASHI 20180221			DRAWING NO. EDC-114242-33-00			
CHECKED : HY. KOBAYASHI 20180221			PART NO. LF10WBP-12S(33)			
DESIGNED : TY. SUZUKI 20180221			CODE NO. CL0136-0007-8-33			
DRAWN : HM. SAITO 20180216						