

⑤ Fig. 2 (1 : 1)

A-A

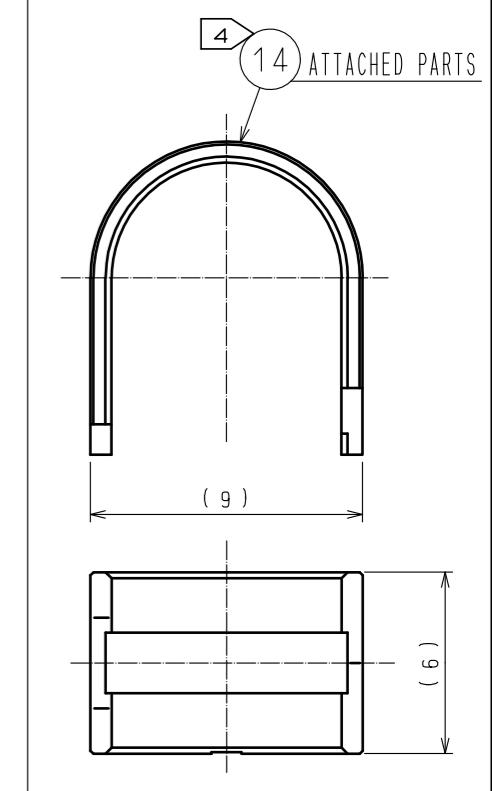
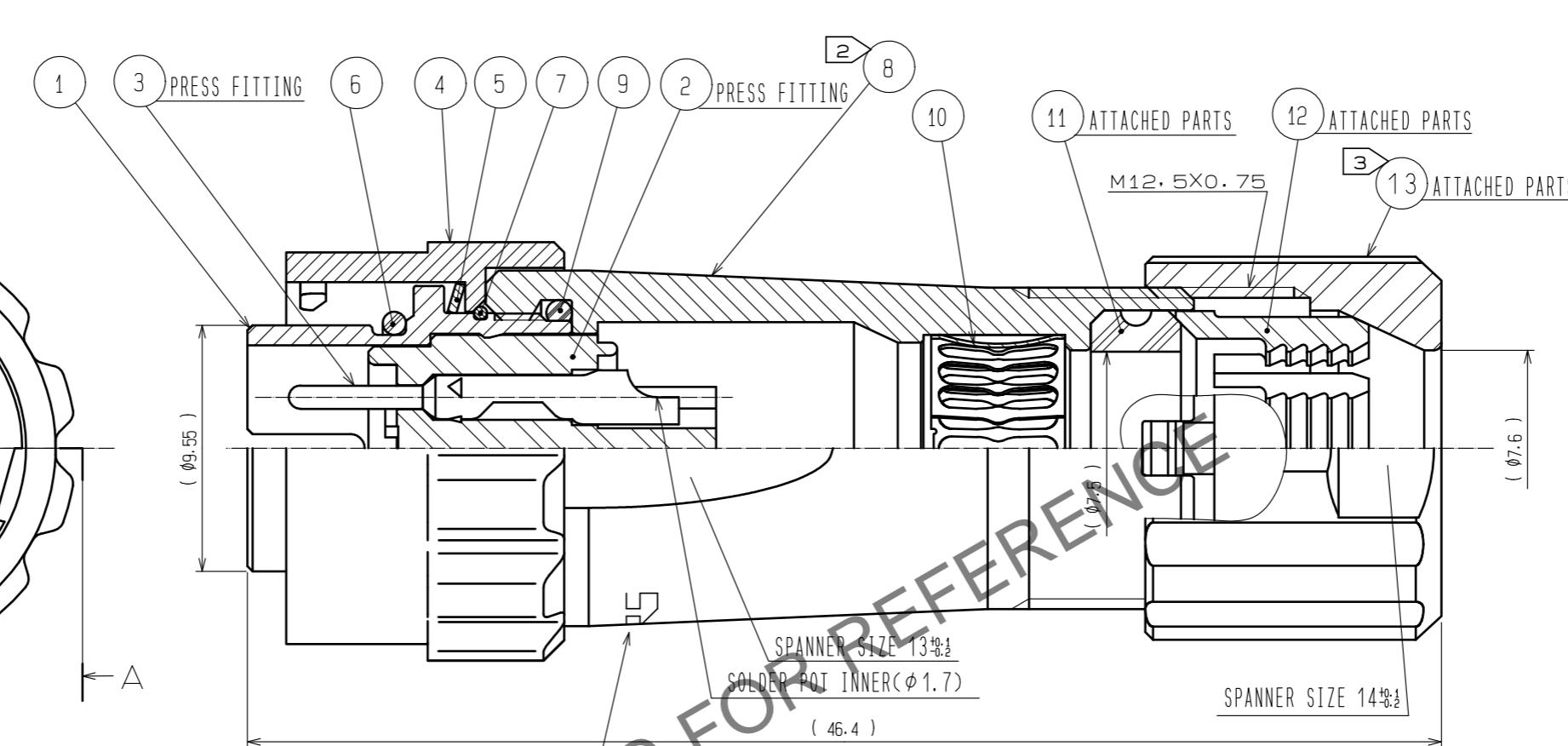
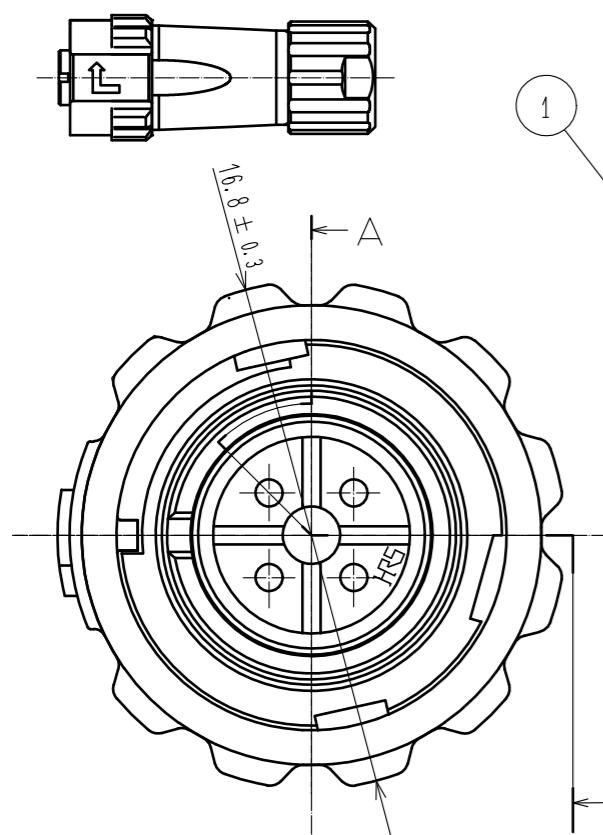
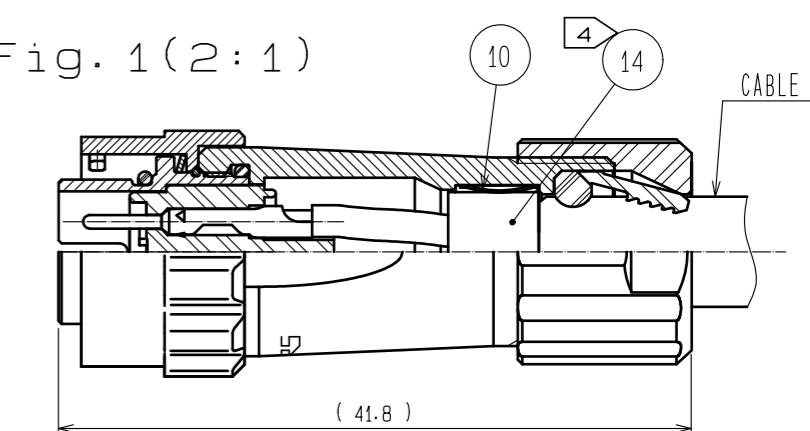


Fig. 1 (2:1)



NOTES 1 PLATING (REF. NO. ③)
CONTACT AREA : GOLD 0.24μm min.
OTHERS : GOLD OR NICKEL

UNDER PLATING : NICKEL 2μm min.
① ② THE RECOMMENDED CLAMP TORQUE OF REF. NO. ⑧ TO BE 1 TO 1.5N·m.
THREAD LOCKER TO THE THREADED PORTION OF REF. NO. ① APPLIES TO PREVENT REF. NO. ⑧ FROM LOOSING

RECOMMENDED THREAD LOCKER : LOCTITE 263 , HENKEL JAPAN LTD.
THE RECOMMENDED CLAMP TORQUE OF REF. NO. ⑬ TO BE 0.8 TO 1N·m.
THREAD LOCKER AND LOCK PRIMER TO THE THREADED PORTION M12.5X0.75 OF REF. NO. ⑧ APPLIES

RECOMMENDED THREAD LOCKER AND LOCK PRIMER : LOCTITE 263, LOCK PRIMER 7649, HENKEL JAPAN LTD.

4) FASTEN REF. NO. (14) TO THE CABLE WITH THE CABLE CRIMPING TOOL. AND MAKE REF. NO. (14) CONTACT WITH REF. NO. (10) (REFER TO Fig. 1). REFER TO THE TECHNICAL SPECIFICATION ETAD-C0099 FOR DETAILS. APPLIABLE CABLE CRIMPING TOOL : LF-TG-04 (CL450-0224-6).

5 Fig. 2 SHOWS THE APPEARANCE AFTER ASSEMBLY.

6 APPLICABLE CABLE ASSEMBLY FIXTURE : LF10BP-T01 (CL150-0235-9)

CABLE ASSEMBLY FIXTURE IS USED AS A RECEPTACLE STAND OF EXTRACT AND THE PART NUMBER ① OF AN ASSEMBLY.

7 ROTATION EXAMPLES OF REF. (4), (8) AND (13) TO (1) ARE SHOWN.

8 THE CABLE PULL, TWISTING STRENGTH, WATERPROOF ABILITY AND OTHER CHARACTERISTICS MAY DIFFER, DEPENDING ON THE CABLE STRUCTURE, PLEASE CONFIRM BEFORE THE USE.

7	STAINLESS STEEL		14	BRASS	NICKEL PLATING		
6	CHLOROPRENE RUBBER	(BLACK)	13	PPS	(NATURAL, BROWN) UL94V-0		
5	STAINLESS STEEL		12	POLYAMIDE	(NATURAL, MILKY WHITE) UL94V-0		
4	ZINC ALLOY	NICKEL PLATING	11	CHLOROPRENE RUBBER	(BLACK)		
3	COPPER ALLOY	1	10	PHOSPHOR BRONZE	NICKEL PLATING		
2	PPS	(BLACK) UL94V-0	9	CHLOROPRENE RUBBER	(BLACK)		
1	ZINC ALLOY	NICKEL PLATING	8	ZINC ALLOY	NICKEL PLATING		
NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS		
UNITS mm		SCALE 4 : 1	COUNT  2	DESCRIPTION OF REVISIONS DIS-C-00017016	DESIGNED HT. ZENBA	CHECKED E.J. KUNII	DATE 20240311
HRS HIROSE ELECTRIC CO., LTD.	APPROVED : HY. KOBAYASHI	20180222	DRAWING NO.	EDC-117070-31-00			
	CHECKED : HY. KOBAYASHI	20180222	PART NO.	LF10WBPD-4PC31)			
	DESIGNED : TY. SUZUKI	20180221	CODE NO.	CL0136-0017-1-31			
	DRAWN : HM. SAITO	20180219					