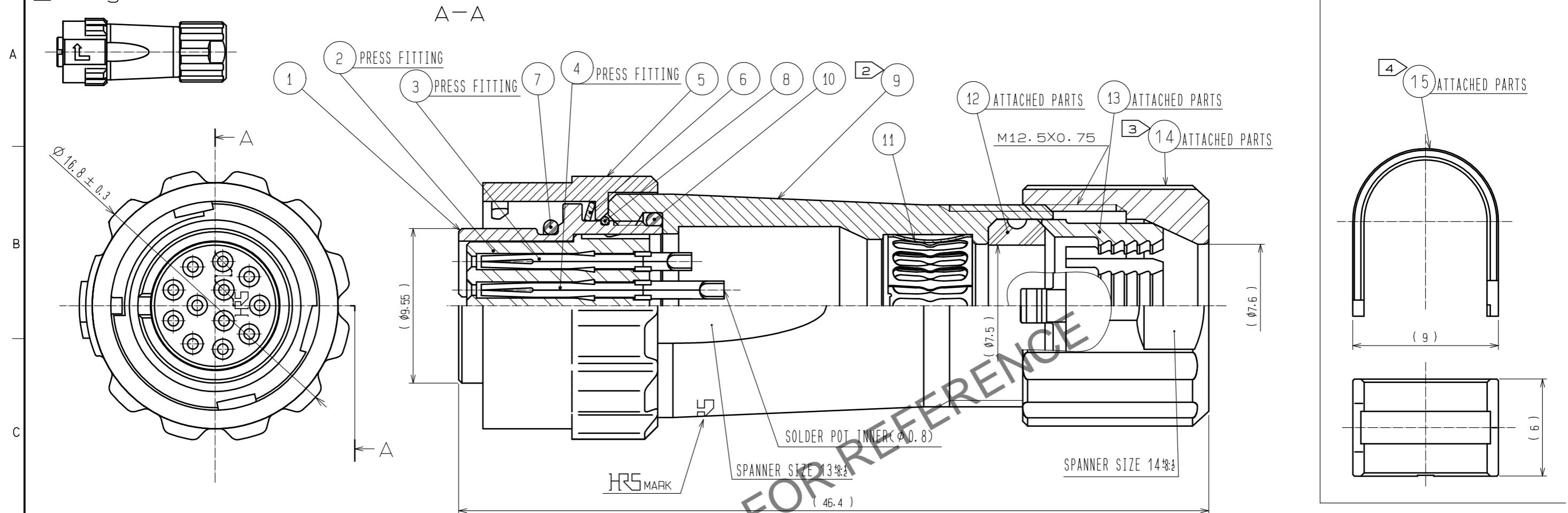


Fig. 2 (1 : 1)



NOTES  
 ① PLATING (REF. NO. ③, ④)  
 CONTACT AREA : GOLD 0.2μm min.  
 OTHERS : GOLD OR NICKEL  
 UNDER PLATING : NICKEL 2μm min.

② THE RECOMMENDED CLAMP TORQUE OF REF. NO. ⑨ TO BE 1 TO 1.5N·m.  
 THREAD LOCKER TO THE THREADED PORTION OF REF. NO. ① APPLIES TO PREVENT REF. NO. ⑨ FROM LOOSING.

RECOMMENDED THREAD LOCKER: LOCTITE 263, HENKEL JAPAN LTD.

③ THE RECOMMENDED CLAMP TORQUE OF REF. NO. ⑭ TO BE 0.8 TO 1N·m.  
 THREAD LOCKER AND LOCK PRIMER TO THE THREADED PORTION M12.5X0.75 OF REF. NO. ⑨ APPLIES  
 TO PREVENT REF. NO. ⑭ FROM LOOSING.

RECOMMENDED THREAD LOCKER AND LOCK PRIMER : LOCTITE 263, LOCK PRIMER 7649, HENKEL JAPAN LTD.

④ FASTEN REF. NO. ⑯ TO THE CABLE WITH THE CABLE CRIMPING TOOL.

AND MAKE REF. NO. ⑯ CONTACT WITH REF. NO. ⑪ (REFER TO Fig. 1).

REFER TO THE TECHNICAL SPECIFICATION ETAD-C0099 FOR DETAILS.

APPLICABLE CABLE CRIMPING TOOL : LF-TC-01 (CL150-0234-6)

⑤ Fig. 2 SHOWS THE APPEARANCE AFTER ASSEMBLY.

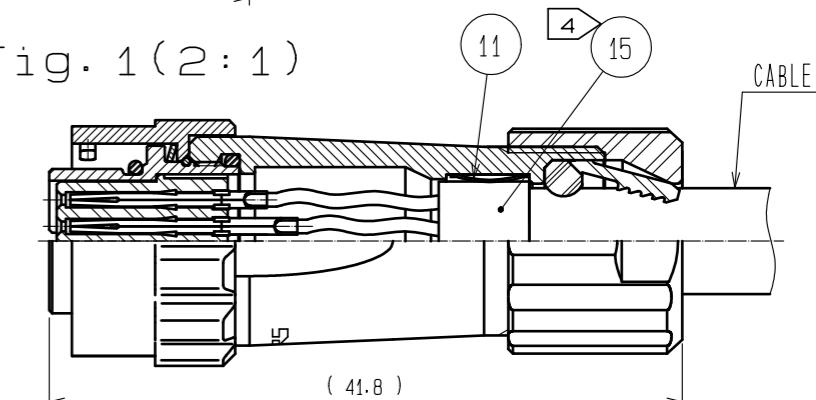
⑥ APPLICABLE CABLE ASSEMBLY FIXTURE : LF10BP-T01 (CL150-0235-9)

CABLE ASSEMBLY FIXTURE IS USED AS A RECEPTACLE STAND OF EXTRACT AND THE PART NUMBER ① OF AN ASSEMBLY.

⑦ ROTATION EXAMPLES OF REF. ⑤, ⑨ AND ⑭ TO ① ARE SHOWN.

⑧ THE CABLE PULL, TWISTING STRENGTH, WATERPROOF ABILITY, OTHER CHARACTERISTICS MAY DIFFER, DEPENDING  
 ON THE CABLE STRUCTURE, PLEASE CONFIRM BEFORE THE USE.

Fig. 1 (2 : 1)



NO.	MATERIAL	FINISH . REMARKS	NO.	MATERIAL	FINISH . REMARKS	DESIGNED	CHECKED	DATE
						HT. ZENBA	E.J. KUNII	20240311
8	STAINLESS STEEL		15	BRASS		NICKEL PLATING		
7	CHLOROPRENE RUBBER	(BLACK)	14	PPS		(NATURAL, BROWN) UL94V-0		
6	STAINLESS STEEL		13	POLYAMIDE		(NATURAL, MILKY WHITE) UL94V-0		
5	ZINC ALLOY	NICKEL PLATING	12	CHLOROPRENE RUBBER		(BLACK)		
4	PHOSPHOR BRONZE	①	11	PHOSPHOR BRONZE		NICKEL PLATING		
3	PHOSPHOR BRONZE	①	2	PPS	(BLACK) UL94V-0			
2	PPS		10	CHLOROPRENE RUBBER		(BLACK)		
1	ZINC ALLOY	NICKEL PLATING	9	ZINC ALLOY		NICKEL PLATING		
NO. MATERIAL FINISH . REMARKS								
UNITS	SCALE	COUNT	DESCRIPTION OF REVISIONS	HT. ZENBA	E.J. KUNII	20240311		
mm	4 : 1	① 2	DIS-C-00017016					
			APPROVED : HY. KOBAYASHI	20180222	DRAWING NO.	EDC-116732-31-00		
			CHECKED : HY. KOBAYASHI	20180222	PART NO.	LF10WPB-12S(31)		
			DESIGNED : TY. SUZUKI	20180221	CODE NO.			
			DRAWN : HM. SAITO	20180219		CL0136-0015-6-31	① 1	1

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ELECTRIC  
CO., LTD.