

⑤ Fig. 2 (1 : 1)

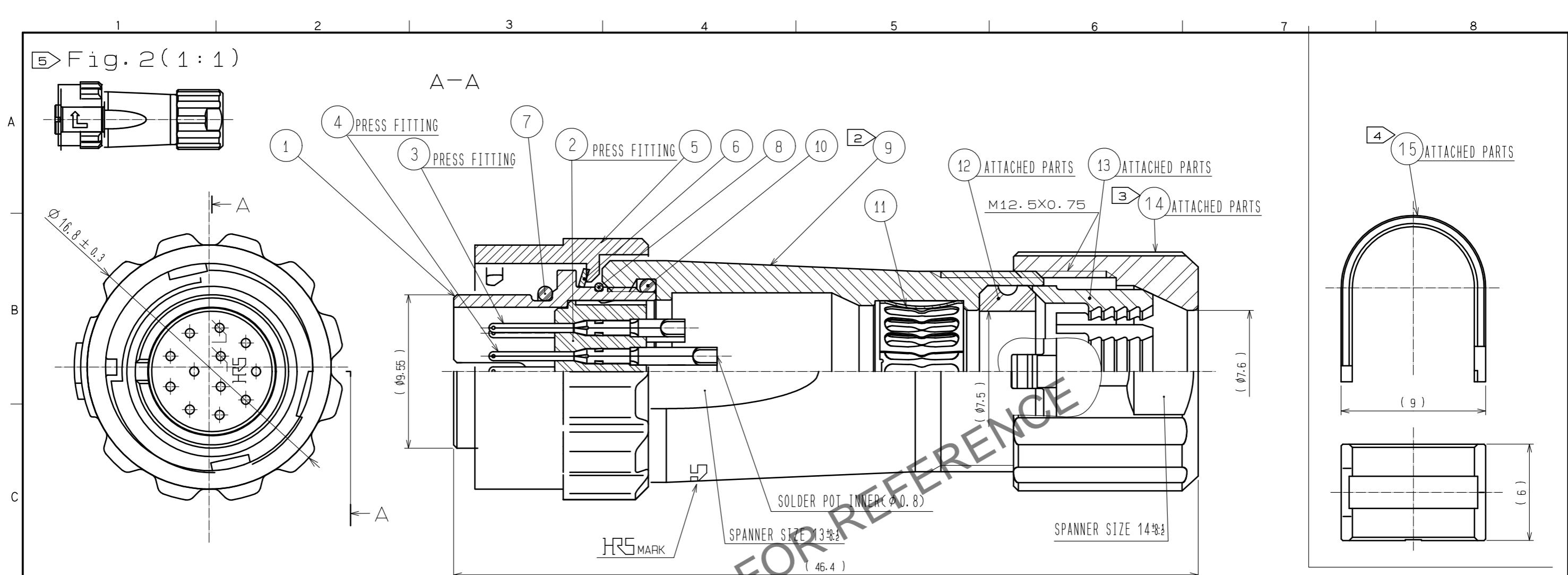
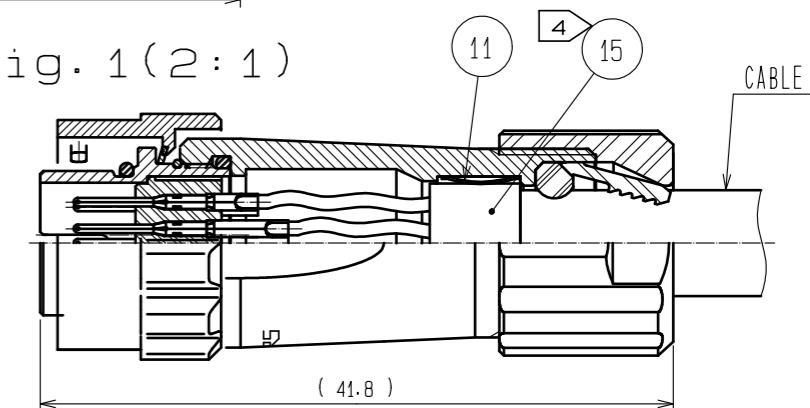


Fig. 1 (2 : 1)



NOTES
① PLATING (REF. NO. ③, ④)
CONTACT AREA : GOLD 0.2μm min.
OTHERS : GOLD OR NICKEL

UNDER PLATING : NICKEL 2μm min.

① ② THE RECOMMENDED CLAMP TORQUE OF REF. NO. ⑨ TO BE 1 TO 1.5N·m.
THREAD LOCKER TO THE THREADED PORTION OF REF. NO. ① APPLIES TO PREVENT REF. NO. ⑨ FROM LOOSING.

RECOMMENDED THREAD LOCKER: LOCTITE 263, HENKEL JAPAN LTD.

① ③ THE RECOMMENDED CLAMP TORQUE OF REF. NO. ⑭ TO BE 0.8 TO 1N·m.
THREAD LOCKER AND LOCK PRIMER TO THE THREADED PORTION M12.5X0.75 OF REF. NO. ⑨ APPLIES

TO PREVENT REF. NO. ⑭ FROM LOOSING.

RECOMMENDED THREAD LOCKER AND LOCK PRIMER : LOCTITE 263, LOCK PRIMER 7649, HENKEL JAPAN LTD.

④ FASTEN REF. NO. ⑯ TO THE CABLE WITH THE CABLE CRIMPING TOOL.
AND MAKE REF. NO. ⑯ CONTACT WITH REF. NO. ⑪ (REFER TO Fig. 1).

REFER TO THE TECHNICAL SPECIFICATION ETAD-C0099 FOR DETAILS.
APPLICABLE CABLE CRIMPING TOOL : LF-TC-01 (CL150-0234-6)

⑤ Fig. 2 SHOWS THE APPEARANCE AFTER ASSEMBLY.

⑥ APPLICABLE CABLE ASSEMBLY FIXTURE : LF10BP-T01 (CL150-0235-9)

CABLE ASSEMBLY FIXTURE IS USED AS A RECEPTACLE STAND OF EXTRACT AND THE PART NUMBER ① OF AN ASSEMBLY.

⑦ ROTATION EXAMPLES OF REF. ⑤, ⑨ AND ⑭ TO ① ARE SHOWN.

⑧ THE CABLE PULL, TWISTING STRENGTH, WATERPROOF ABILITY AND OTHER CHARACTERISTICS MAY DIFFER, DEPENDING
ON THE CABLE STRUCTURE. PLEASE CONFIRM BEFORE THE USE.

| NO. | MATERIAL | FINISH . | REMARKS | NO. | MATERIAL | FINISH . | REMARKS |
|--|--------------------|-----------------|--------------|--|-----------------------|------------------------|------------------|
| 8 | STAINLESS STEEL | | | 15 | BRASS | | NICKEL PLATING |
| 7 | CHLOROPRENE RUBBER | (BLACK) | | 14 | PPS | (NATURAL, BROWN) | UL94V-0 |
| 6 | STAINLESS STEEL | | | 13 | POLYAMIDE | (NATURAL, MILKY WHITE) | UL94V-0 |
| 5 | ZINC ALLOY | NICKEL PLATING | | 12 | CHLOROPRENE RUBBER | (BLACK) | |
| 4 | COPPER ALLOY | ① | | 11 | PHOSPHOR BRONZE | NICKEL PLATING | |
| 3 | COPPER ALLOY | ① | | 10 | CHLOROPRENE RUBBER | (BLACK) | |
| 2 | PPS | (BLACK) UL94V-0 | | 9 | ZINC ALLOY | NICKEL PLATING | |
| 1 | ZINC ALLOY | NICKEL PLATING | | | | | |
| UNITS mm | | SCALE 4 : 1 | COUNT ① 2 | DESCRIPTION OF REVISIONS DIS-C-00017016 | DESIGNED HT. ZENBA | CHECKED E.J. KUNII | DATE 20240311 |
| APPROVED : HY. KOBAYASHI 20180222 DRAWING NO. EDC-117089-31-00 | | | | | | | |
| CHECKED : HY. KOBAYASHI 20180222 PART NO. LF10WPB-12P(31) | | | | | | | |
| DESIGNED : TY. SUZUKI 20180221 CODE NO. CL0136-0018-4-31 | | | | | | | |
| DRAWN : HM. SAITO 20180219 ① 1/1 | | | | | | | |

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