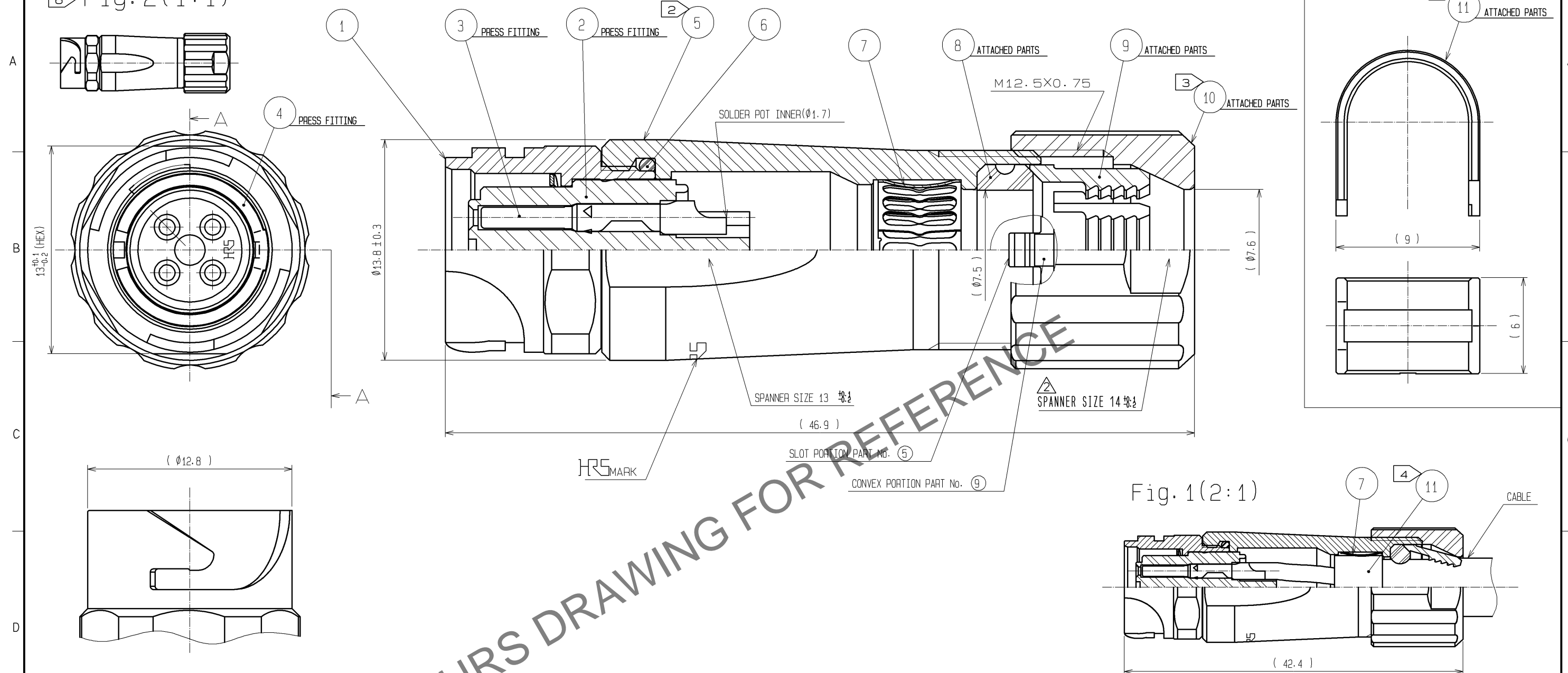


⑥ Fig. 2(1:1)



NOTES 1 PLATING(REF.NO. ③)

CONTACT AREA : GOLD 0.2µm min
OTHERS : GOLD AND NICKEL
UNDER PLATING : NICKEL 2µm min

△ 2 THE RECOMMENDED CLAMP TORQUE OF REF.NO. ⑤ TO BE 1 TO 1.5N·m.
 THREAD LOCKER TO THE THREADED PORTION OF REF.NO. ① IS RECOMMENDED TO PREVENT REF.NO.⑤ FROM LOOSING.
 RECOMMENDED THREAD LOCKER: LOCTITE 263, HENKEL JAPAN LTD.

RECOMMENDED THREAD LOCKER: LOCKTITE 203, KENKEL JAPAN LTD.
 THE RECOMMENDED CLAMP TORQUE OF REF.NO. (10) TO BE 0.8 TO 1N·m.
 THREAD LOCKER AND LOCK PRIMER TO THE THREADED PORTION M12.5X0.75 OF REF.NO. (5) IS RECOMMENDED TO PREVENT REF.NO. (10) FROM LOOSING.

4) RECOMMENDED THREAD LOCKER AND LOCK PRIMER : LOCTITE 263, LOCK PRIMER 7649, HENKEL JAPAN LTD.
FASTEN REF.NO. (11) TO THE CABLE WITH THE CABLE CRIMPING TOOL.
AND MAKE REF.NO. (11) CONTACT WITH REF.NO. (7) (REFER TO Fig.1).
REFER TO THE TECHNICAL SPECIFICATION ATAD-C0099 FOR DETAILS.
APPLICABLE CABLE CRIMPING TOOL : LF-TC-01 (CL150-Q234-6)

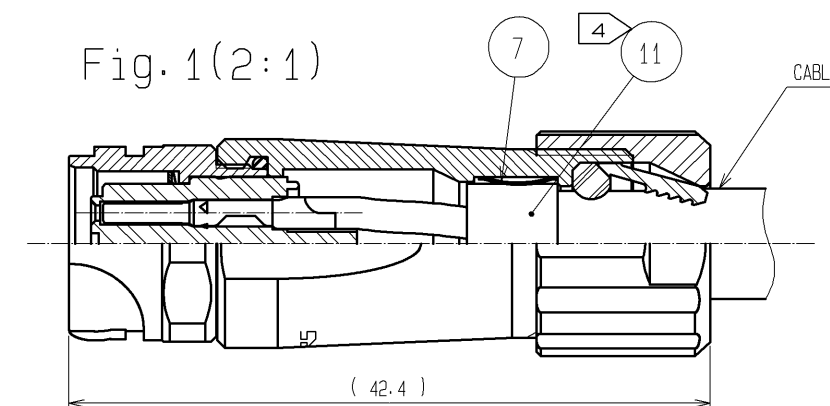
5 APPLICABLE CABLE ASSEMBLY FIXTURE : LF10BJ-T01 (CL150-0236-1)
CABLE ASSEMBLY FIXTURE IS USED AS A RECEPTACLE STAND OF EXTRACT AND THE PART NUMBER ① OF AN ASSEMBLY.


6 Fig.2 SHOWS THE APPEARANCE AFTER ASSEMBLY.


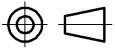

7 ROTATION EXAMPLES OF REF. NOS. (5) AND (10) TO (1) ARE SHOWN.

△ 8 CABLE PULL FORCE, TWISTING STRENGTH, WATER TIGHTNESS AND OTHER CHARACTERISTICS MAY DIFFER DEPENDING ON CABLE SPECIFICATIONS AND STRUCTURE.
PLEASE EVALUATE UNDER THE ACTUAL CONDITIONS PRIOR TO USE.

Fig. 1(2:1)



6	CHLOROPRENE RUBBER	(BLACK)			
5	ZINC ALLOY	NICKEL PLATING	11	BRASS	NICKEL PLATING
4	PHOSPHOR BRONZE	NICKEL PLATING	10	PPS	(NATURAL, BROWN) UL94V-0
3	COPPER ALLOY		9	POLYAMIDE	(NATURAL, MILKY WHITE) UL94V-0
2	PPS	(BLACK) UL94V-0	8	CHLOROPRENE RUBBER	(BLACK)
1	ZINC ALLOY	NICKEL PLATING	7	PHOSPHOR BRONZE	NICKEL PLATING
NO.	MATERIAL	FINISH , REMARKS	NO.	MATERIAL	FINISH , REMARKS

 HIROSE ELECTRIC CO., LTD.	UNITS mm		SCALE 4 : 1		COUNT 4	DESCRIPTION OF REVISIONS DIS-C-003545	DESIGNED KN. IKEHARA	CHECKED EJ. KUNII	DATE 14. 07. 18
	APPROVED : MR. YOSHIDA		05. 01. 05		DRAWING NO. EDC3-114249-00				
	CHECKED : MO. SATOH		05. 01. 05		PART NO. LF10WBJ-4S				
	DESIGNED : YH. YAMADA		05. 01. 05		CODE NO. CL136-2006-6-00				
	DRAWN : YH. YAMADA		05. 01. 05		