

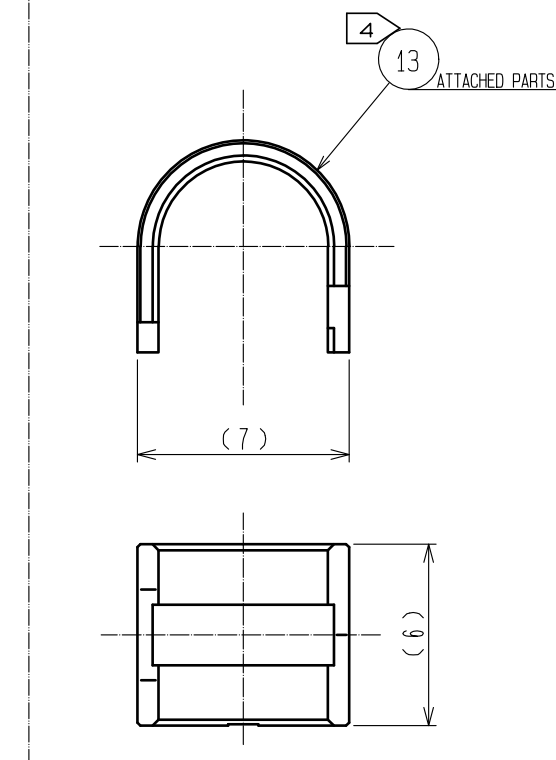
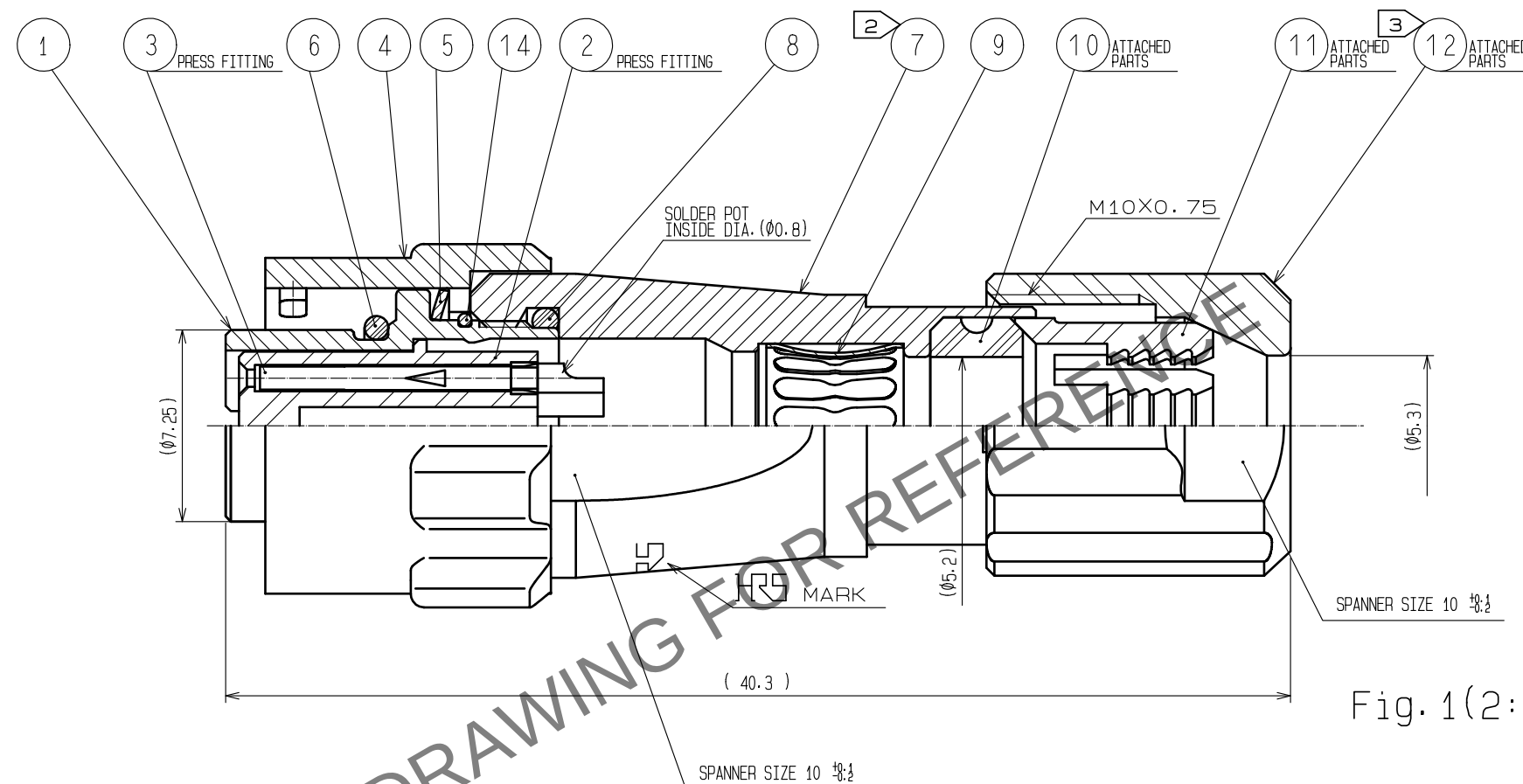
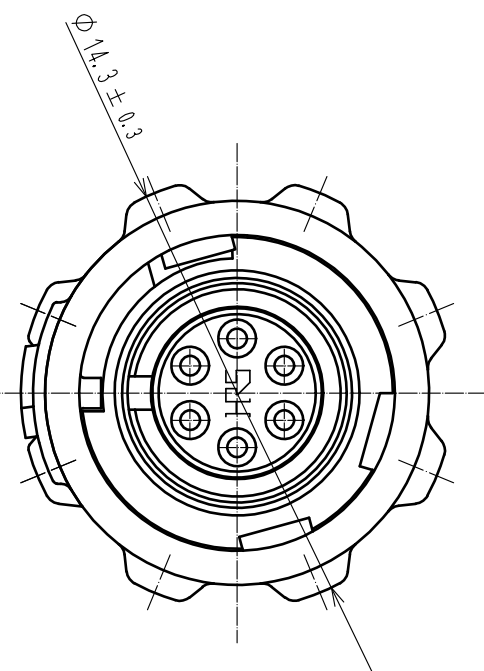
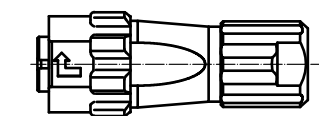
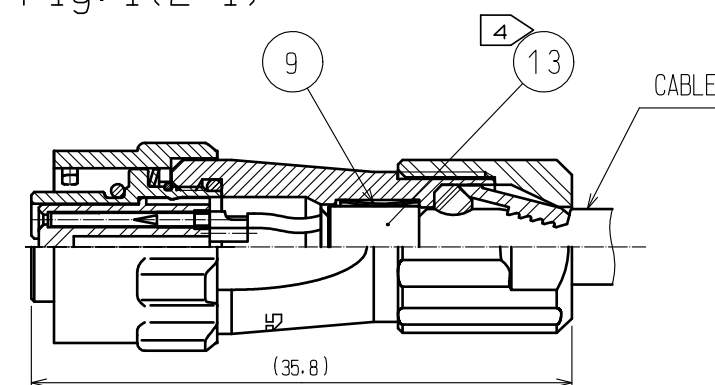


Fig. 1(2:1)



- NOTES
- 1 PLATING(REF.NO.①)
CONTACT AREA : GOLD 0.2μm min
TERMINAL AREA:GOLD FLACH
UNDER PLATING : NICKEL 2μm min
 - 2 THE RECOMMENDED CLAMP TORQUE OF REF.NO.① TO BE 1 TO 1.5N·m.
THREAD LOCKER TO THE THREADED PORTION OF REF.NO.① APPLIES TO PREVENT REF.NO.① FROM LOOSING.
RECOMMENDED THREAD LOCKER:LOCTITE 263, HENKEL JAPAN LTD.
 - 3 THE RECOMMENDED CLAMP TORQUE OF REF.NO.② TO BE 0.8 TO 1N·m.
THREAD LOCKER AND LOCK PRIMER TO THE THREADED PORTION M10X0.75 OF REF.NO.② APPLIES TO PREVENT REF.NO.② FROM LOOSING.
RECOMMENDED THREAD LOCKER AND LOCK PRIMER : LOCTITE 263, LOCK PRIMER 7649, HENKEL JAPAN LTD.
 - 4 FASTEN REF.NO.③ TO THE CABLE WITH THE CABLE CRIMPING TOOL.
AND MAKE REF.NO.③ CONTACT WITH REF.NO.④(REFER TO Fig.1).
REFER TO THE TECHNICAL SPECIFICATION ETAD-C0099 FOR DETAILS.
APPLICABLE CABLE CRIMPING TOOL : HR10A-TC-02(CL150-0041-2)(THE HOLE DIAMETER FOR CRIMPING:φ5.3)
 - 5 Fig.2 SHOWS THE APPEARANCE AFTER ASSEMBLY.
 - 6 APPLICABLE CABLE ASSEMBLY FIXTURE : LF07BP-T01(CL150-0232-0)
CABLE ASSEMBLY FIXTURE IS USED AS A RECEPTACLE STAND OF EXTRACT
AND THE PART No.⑤ OF AN ASSEMBLY.
 - 7 ROTATION EXAMPLES OF No.⑥, ⑦ AND ⑧ TO ⑩ ARE SHOWN.
 - 8 THE CABLE PULL AND TWISTING STRENGTH AND OTHER CHARACTERISTICS MAY DIFFER,
DEPENDING ON THE CABLE STRUCTURE.
PLEASE CONFIRM BEFORE THE USE.

7	ZINC ALLOY	NICKEL PLATING	14	STAINLESS STEEL	
6	CHLOROPRENE RUBBER	(BLACK)	13	BRASS	NICKEL PLATING
5	STAINLESS STEEL		12	PPS	(NATURAL, BROWN) UL94V-0
4	ZINC ALLOY	NICKEL PLATING	11	POLYAMIDE	(NATURAL, MILKY WHITE) UL94V-0
3	PHOSPHOR BRONZE	1	10	CHLOROPRENE RUBBER	(BLACK)
2	PPS	(BLACK) UL94V-0	9	PHOSPHOR BRONZE	NICKEL PLATING
1	ZINC ALLOY	NICKEL PLATING	8	CHLOROPRENE RUBBER	(BLACK)
NO.	MATERIAL	FINISH , REMARKS	NO.	MATERIAL	FINISH , REMARKS

UNITS mm		SCALE 4 : 1	COUNT 	DESCRIPTION OF REVISIONS 2 DIS-C-00017013	DESIGNED HT. ZENBA	CHECKED EJ. KUNII	DATE 2024031
 HIROSE ELECTRIC CO., LTD.		APPROVED	HY. KOBAYASHI	20180222	DRAWING NO. EDC-117383-31-00		
		CHECKED	HY. KOBAYASHI	20180222	PART NO. LF07WBPD-6S(31)		
		DESIGNED	TY. SUZUKI	20180221	CODE NO. CL0136-0020-6-31		
		DRAWN	HM. SAITO	20180219	 		