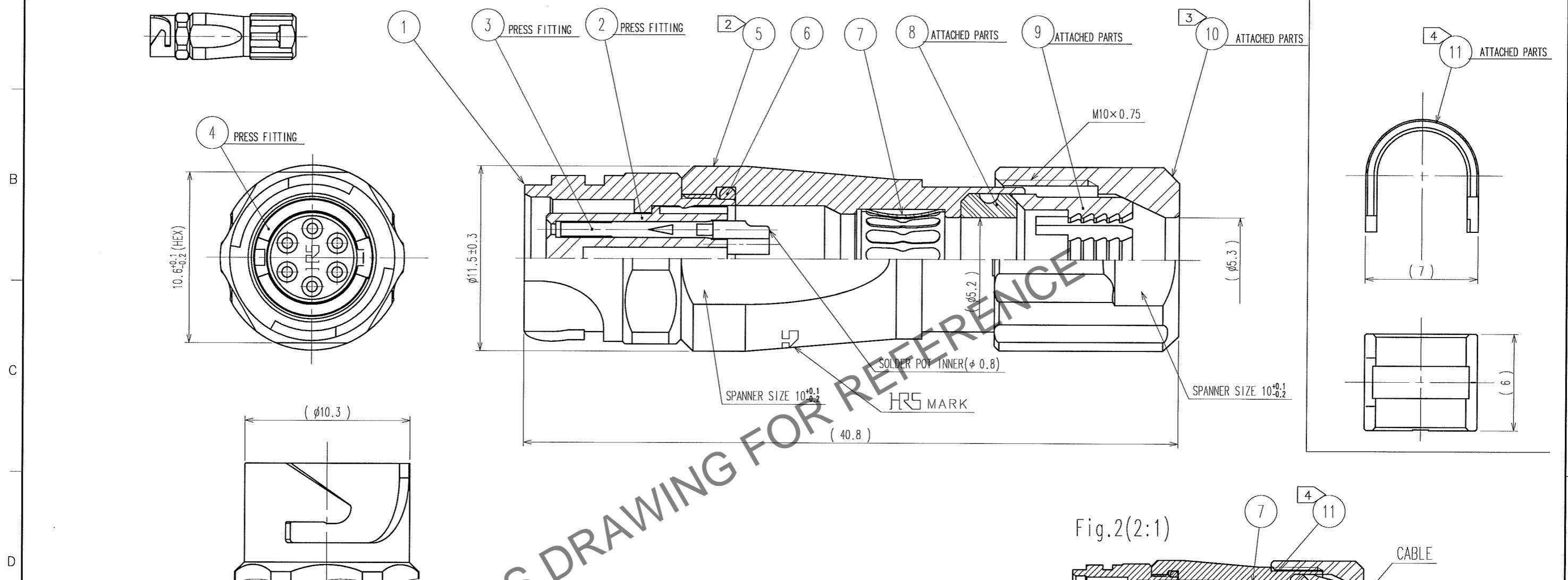


5> Fig.2(1:1)



NOTES
 ① PLATING(REF.NO. ③)
 CONTACT AREA : GOLD $0.2\mu\text{m}$ min
 OTHERS : GOLD AND NICKEL
 UNDER PLATING : NICKEL $2\mu\text{m}$ min

② THE RECOMMENDED CLAMP TORQUE OF REF.NO. ⑤ TO BE 1 TO $1.5\text{N}\cdot\text{m}$.
 THREAD LOCKER TO THE THREADED PORTION OF REF.NO. ① IS RECOMMENDED TO PREVENT REF.NO. ⑤ FROM LOOSING.
 RECOMMENDED THREAD LOCKER:LOCTITE 271, HENKEL JAPAN LTD.

③ THE RECOMMENDED CLAMP TORQUE OF REF.NO. ⑩ TO BE 0.8 TO $1\text{N}\cdot\text{m}$.
 THREAD LOCKER AND LOCK PRIMER TO THE THREADED PORTION $M10\times 0.75$ OF REF.NO. ⑤ IS RECOMMENDED
 TO PREVENT REF.NO. ⑩ FROM LOOSING.

RECOMMENDED THREAD LOCKER AND LOCK PRIMER : LOCTITE 271, LOCK PRIMER 7649, HENKEL JAPAN LTD.

④ FASTEN REF.NO. ⑪ TO THE CABLE WITH THE CABLE CRIMPING TOOL.
 AND MAKE REF.NO. ⑪ CONTACT WITH REF.NO. ⑦ (REFER TO Fig.1).

REFER TO THE TECHNICAL SPECIFICATION ATAD-C0099 FOR DETAILS.

APPLICABLE CABLE CRIMPING TOOL : HR10A-TC-02(CL150-0041-2)(THE HOLE DIAMETER FOR CRIMPING: $\phi 5.3$)

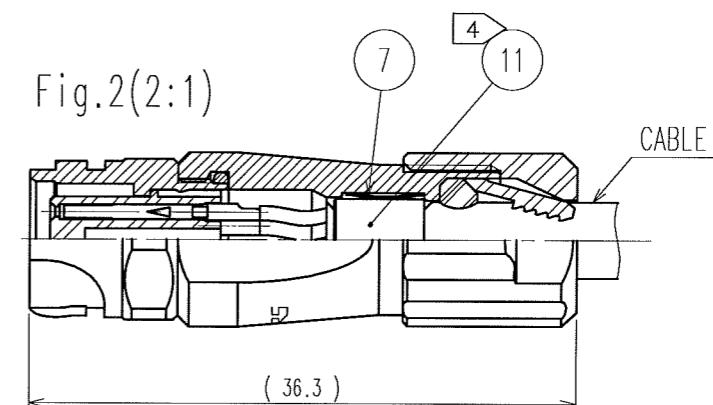
⑤ Fig.2 SHOWS THE APPEARANCE AFTER ASSEMBLY.

⑥ ROTATION EXAMPLES OF REF. NOS. ⑤ AND ⑩ TO ① ARE SHOWN.

⑦ APPLICABLE CABLE ASSEMBLY FIXTURE : LF07BJ-T01(CL150-0233-3)
 CABLE ASSEMBLY FIXTURE IS USED AS A RECEPTACLE STAND OF EXTRACT
 AND THE PART No. ① OF AN ASSEMBLY.

1	2	3	4	5	6	7	8
COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY
1	5 DIS-C-000083	H.Z	K.E	06.06.16	1		
				..	1		
				..	1		
				..	1		

Fig.2(2:1)



6	CHLOROPRENE RUBBER (BLACK)	11	BRASS	NICKEL PLATING
5	ZINC ALLOY	4	NICKEL PLATING	PPS
①	PHOSPHOR BRONZE	①	①	(NATURAL,BROWN) UL94V-0
③	PHOSPHOR BRONZE	①	①	(NATURAL,MILKY WHITE) UL94V-0
2	PPS	(BLACK)	UL94V-0	CHLOROPRENE RUBBER (BLACK)
1	ZINC ALLOY	NICKEL PLATING	7	PHOSPHOR BRONZE NICKEL PLATING
NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL

CODE NO.(OLD)	DRAWN	DESIGNED	CHECKED	APPROVED	RELEASED
CL	H.ZEMBA	H.ZEMBA	M.SATO	M.YOSHIDA	
	040829	040829	040831	040901	
SCALE	DRAWING NO.	PART NO.			
4 : 1	EDC3-114064	LFO7WBJ-6S			
UNITS	CODE NO.				
mm	HRS	HIROSE ELECTRIC CO., LTD			
1	CL 136-2002-5	1	1		
8	FORM NO. 229				