

5 Fig. 2(1:1)

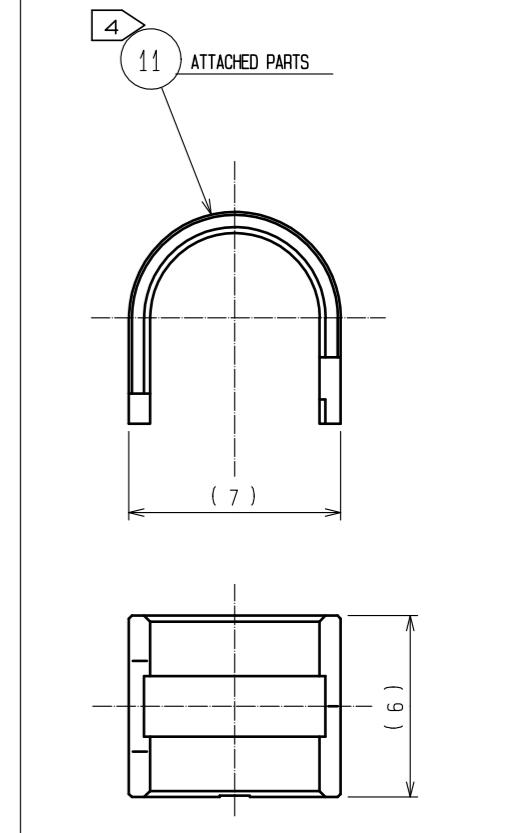
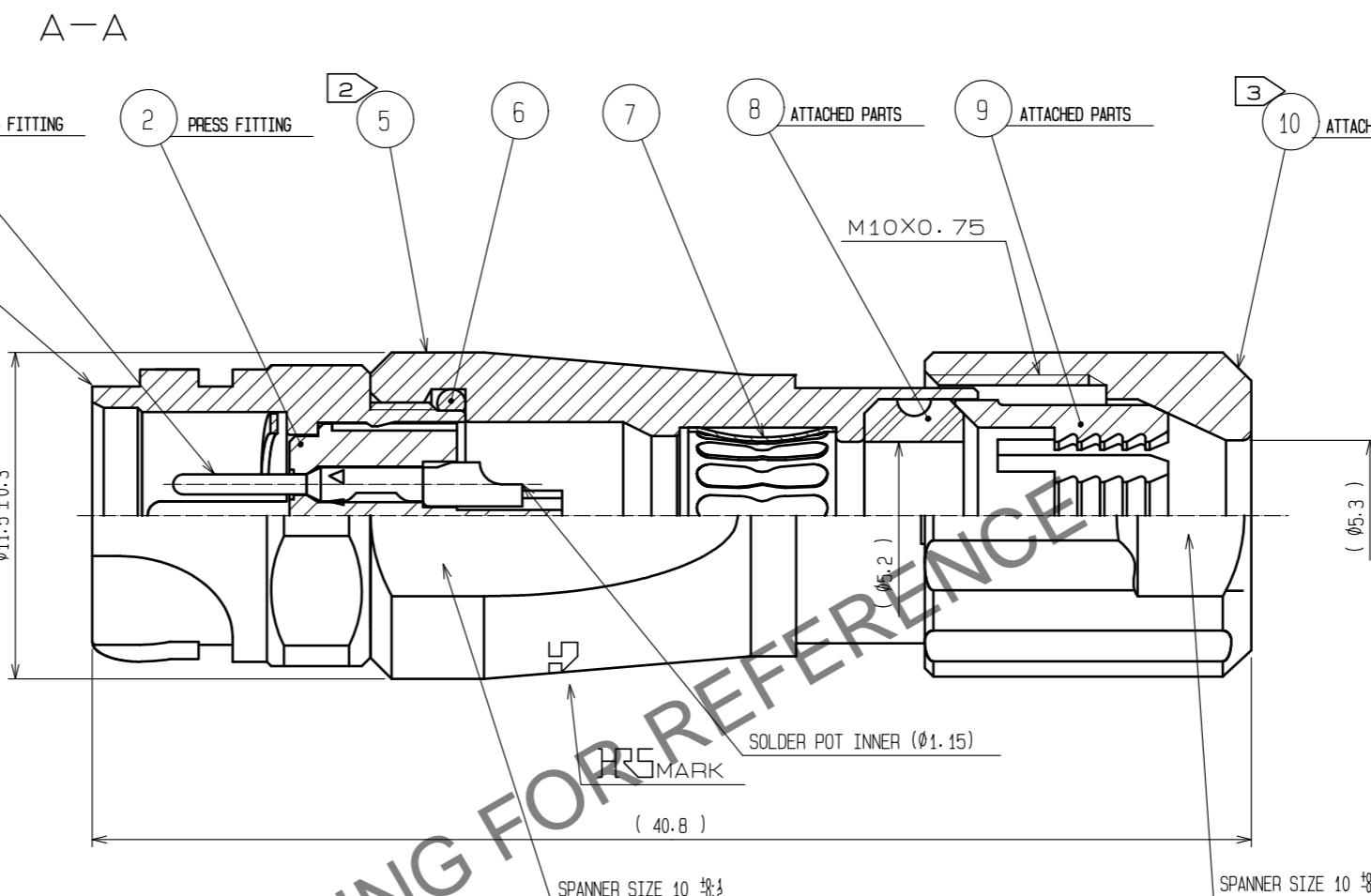
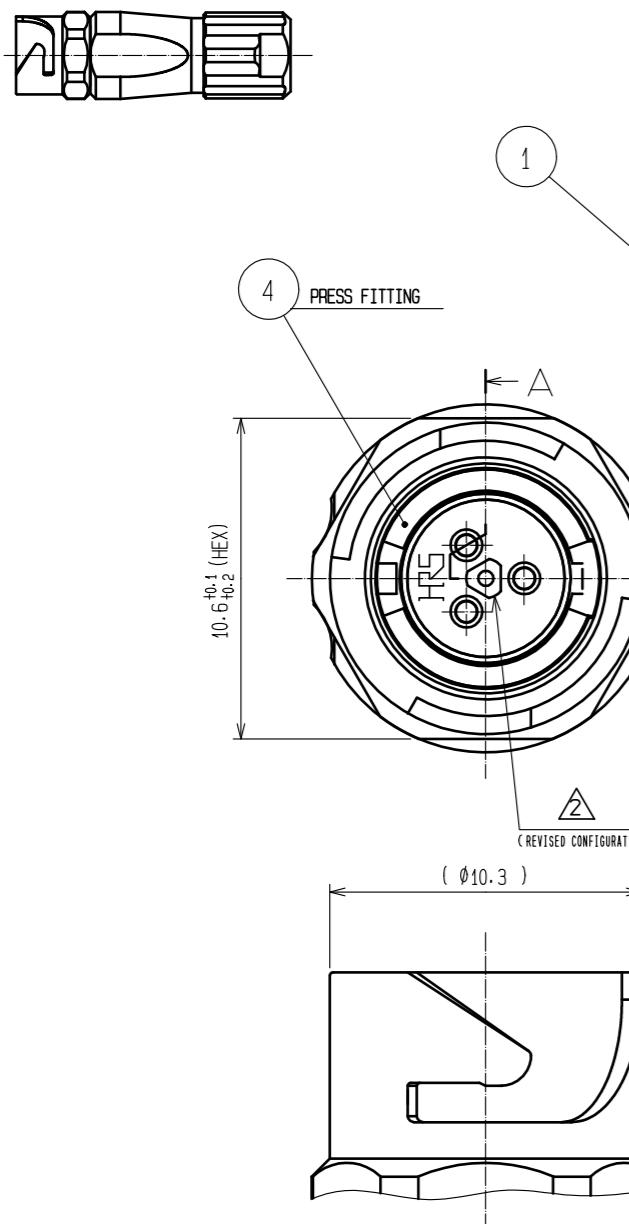
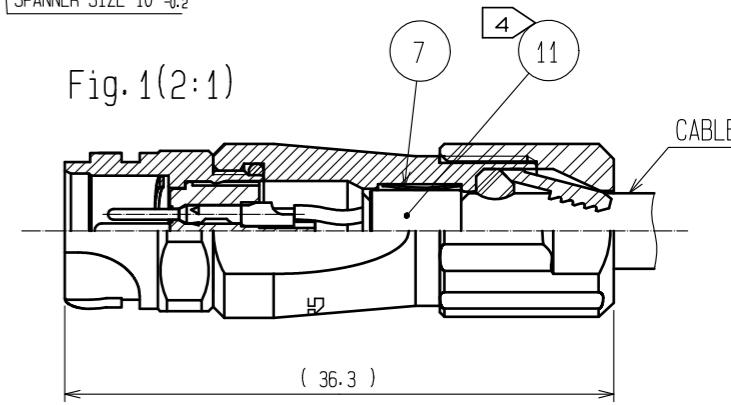


Fig. 1(2:1)



NOTES 1 PLATING (REF. NO. ③)

CONTACT AREA : GOLD 0.2 μ m min

CONTACT AREA : GOLD & LEAD MINES
OTHERS : GOLD AND NICKEL

OTHERS : OUD AND NICKEL
UNDER PLATING : NICKEL 2μm min

THE RECOMMENDED CLAMP TORQUE OF BEE. NO. ⑤ TO BE 1 TO 1.5N·m

THE RECOMMENDED CLAMP TORQUE OF REE NO. ⑤ TO BE 1.5 N.M. THREAD LOCKER TO THE THREADED PORTION OF REE NO. ① IS RECOMMENDED TO PREVENT REE NO. ⑤ FROM LOOSING.

RECOMMENDED THREAD LOCKER: LOCTITE 263, HENKEL, JAPAN LTD.

THE RECOMMENDED CLAMP TORQUE OF REF. NO. ⑩ TO BE 0.8 TO 1N.m

THE RECOMMENDED CLAMP TORQUE OF REF. NO. 10 IS TO BE 0.8 TO 1.1 IN.[•]IN. THE RECOMMENDED CLAMP TORQUE OF REF. NO. 10 IS TO BE 0.8 TO 1.1 IN.[•]IN.

THREAD LOCKER AND LOCK PRIMER TO THE THREADED PORTION M10X0.75 OF REF. NO. 5 IS RECOMMENDED TO PREVENT BEEF NO. 5 FROM LOSING

RECOMMENDED THREAD LOCKER AND LOCK PRIMER - LOCTITE 262 - LC

RECOMMENDED THREAD LOCKER AND LOCK PRIMER : LOCTITE 263, LOO
EASSTEN BEE NO. 2 TO THE CABLE WITH THE CABLE CRIMPING TOOL

>FASTEN REF. NO.⑪ TO THE CABLE WITH THE CABLE CRIMPING TOOL.
WE HAVE SET NO.⑪ ONCE WITH SET NO.⑪ (REFER TO FIG. 1)

AND MAKE REF. NO. ⑪ CONTACT WITH REF. NO. ⑦ (REFER TO FIG. 1).

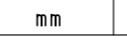
REFER TO THE TECHNICAL SPECIFICATION ATAD-C0099 FOR DETAILS.

APPLICABLE CABLE CRIMPING TOOL : HR10A-TC-02(CL150-00)

Fig. 2 SHOWS THE APPEARANCE AFTER ASSEMBLY.

ROTATION EXAMPLES OF REF. NOS. 5 AND 10 TO 1 ARE SHOWN.

APPLICABLE CABLE ASSEMBLY FIXTURE

6	CHLOROPRENE RUBBER	(BLACK)				
5	ZINC ALLOY	NICKEL PLATING	11	BRASS	NICKEL PLATING	
4	PHOSPHOR BRONZE	NICKEL PLATING	10	PPS	(NATURAL·BROWN) UL94V-0	
3	COPPER ALLOY	1>	9	POLYAMIDE	(NATURAL·MILKY WHITE) UL94V-0	
2	PPS	(BLACK) UL94V-0	8	CHLOROPRENE RUBBER	(BLACK)	
1	ZINC ALLOY	NICKEL PLATING	7	PHOSPHOR BRONZE	NICKEL PLATING	
NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS	
UNITS mm	SCALE 4 : 1	COUNT ② 3	DESCRIPTION OF REVISIONS DIS-C-00001700	DESIGNED HY. KISHI	CHECKED HY. KOBAYASHI	DATE 17.08.11
 HIROSE ELECTRIC CO., LTD.	APPROVED : MR. YOSHIDA	05.01.05	DRAWING NO.	EDC3-114150-00		
	CHECKED : MO. SATOH	05.01.05	PART NO.	LF07WBJ-3P		
	DESIGNED : YH. YAMADA	05.01.05	CODE NO.	CL136-2003-8-00		
	DRAWN : YH. YAMADA	05.01.05	② 1/1			