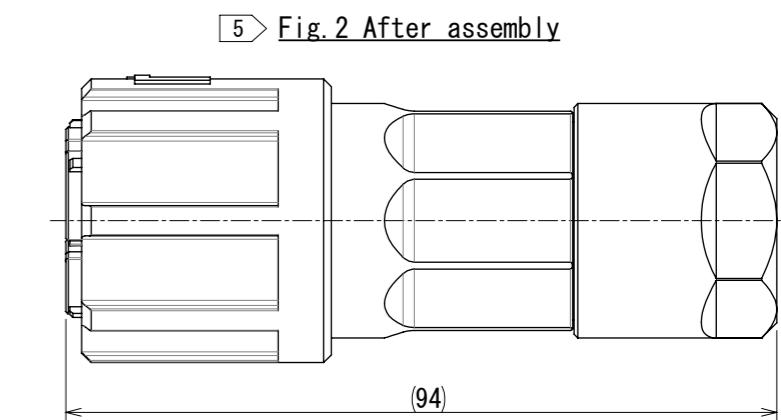
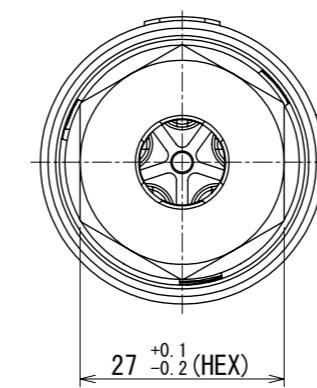
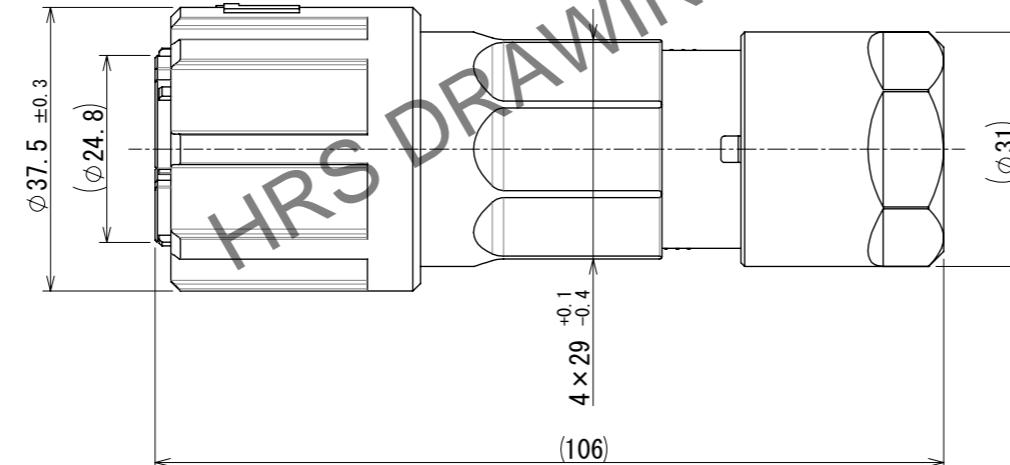
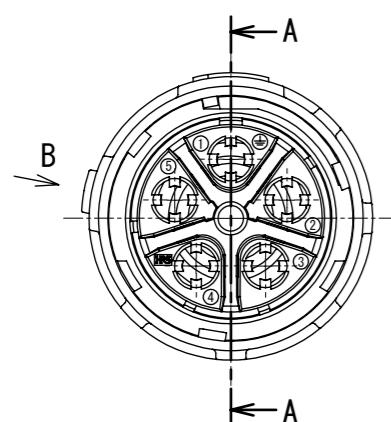
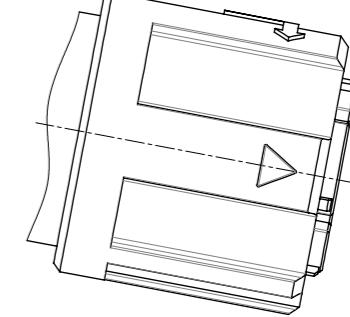
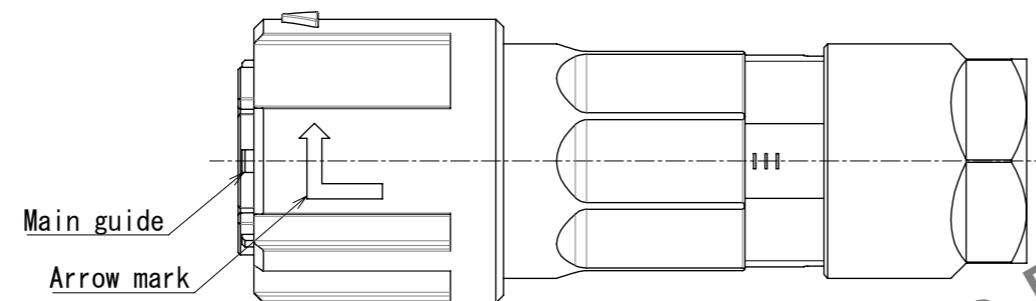
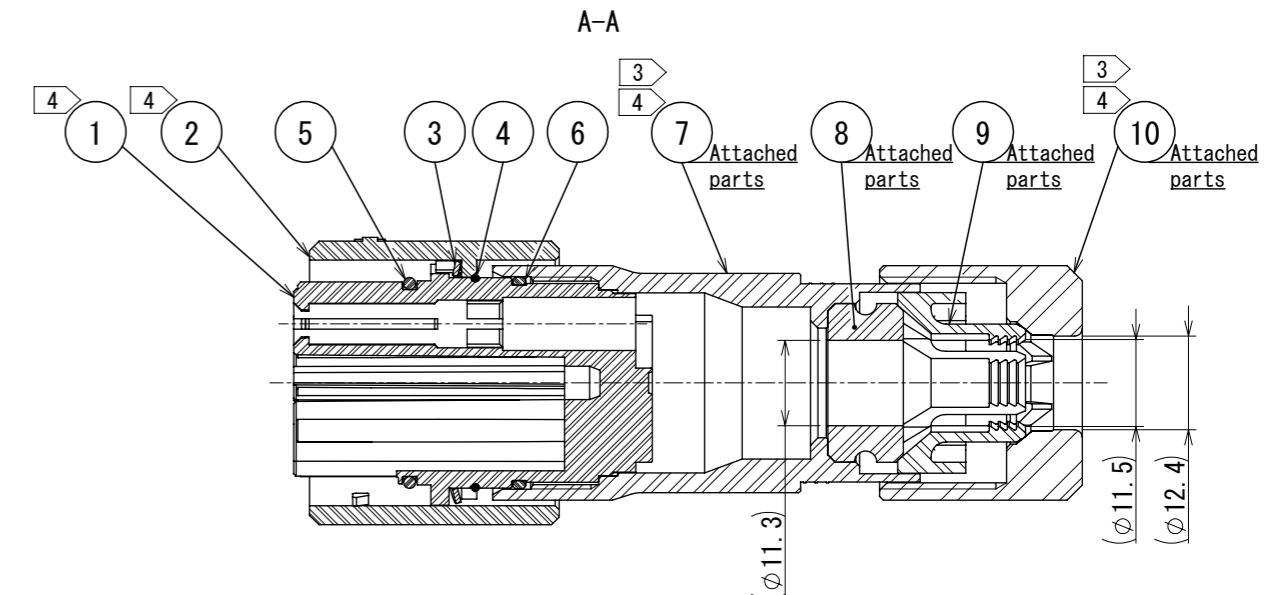
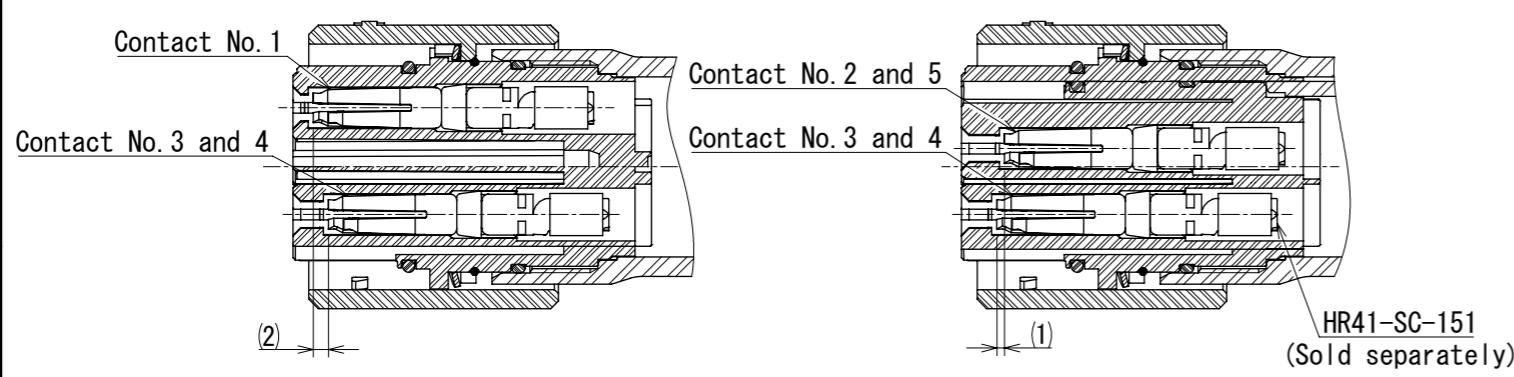


1 Fig. 1 The state applicable contact assembled and 3-Step sequential structure. △



5 Fig. 2 After assembly

△ CAD change

- Notes 1 Fig. 1 shows the state applicable contact assembled and 3-Step sequential structure.  
Applicable crimping contact:HR41-SC-151  
2 Applicable crimp contact extraction tool:HR41-TP  
3 The recommended tightening torque of Ref. No. ⑦ and ⑩ to be 5 to 5.5 N·m  
The adhesive for prevention of looseness is not necessary in the first time.  
△ Loctite 263, Locoprimer 7649, Henkel Japan apply to prevent Ref No. ⑦, ⑩  
from loosing after the second time.  
4 Rotation examples are shown for Ref No. ①, ②, ⑦ and ⑩.  
5 Fig. 2 shows the appearance after assembly.  
6 The cable pull force, twisting strength, water tightness and other characteristics may differ,  
depending on cable structure. Please confirm before the use.  
7 The assembly of this product applies to the manual ETAD-C0288.

NO.	MATERIAL	FINISH	REMARKS	DESIGNED		CHECKED	DATE
				NO.	MATERIAL	FINISH	REMARKS
5	Silicone rubber	(Light red)		10	Polyamide	(Black) UL94V-0	
4	Stainless steel			9	Polyamide	(NC,White) UL94V-0	
3	Stainless steel			8	Silicone rubber	(Black)	
2	Polyamide	(Black) UL94V-0		7	Polyamide	(Black) UL94V-0	
1	Polybutylene terephthalate	(Black) UL94V-0		6	Silicone rubber	(Red)	
UNITS mm	SCALE 1:1	COUNT 3	DESCRIPTION OF REVISIONS DIS-C-00019052	DESIGNED TY. SUZUKI	CHECKED KN. IKEHARA	DATE 2025.01.22	
HIROSE ELECTRIC CO., LTD.			APPROVED : SU. OBARA 2012.06.20	DRAWING NO. EDC-117698-00-00			
			CHECKED : HY. KOBAYASHI 2012.06.20	PART NO. HR41-25WBP-5SC			
			DESIGNED : TY. SUZUKI 2012.06.20	CODE NO. CL0141-0009-9-00			
			DRAWN : TY. SUZUKI 2012.06.20				

HRS