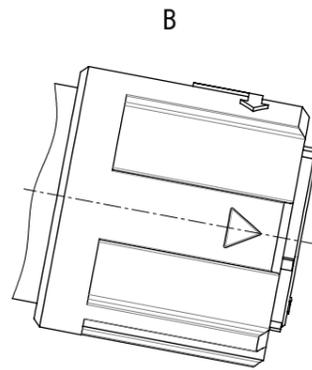
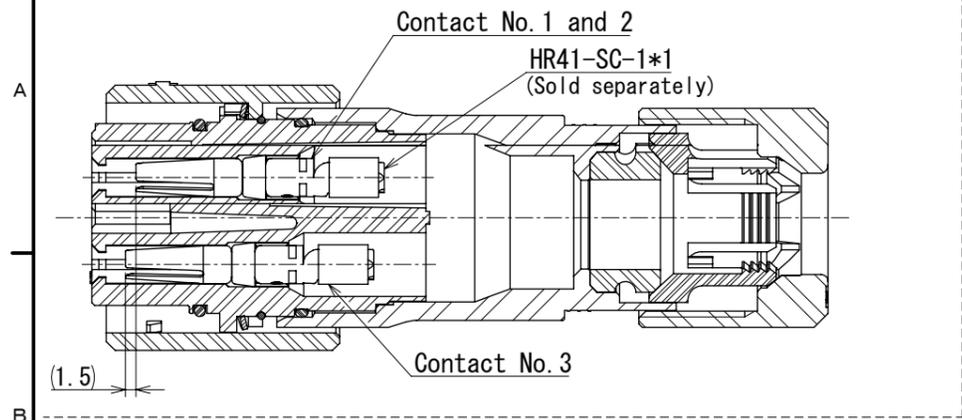
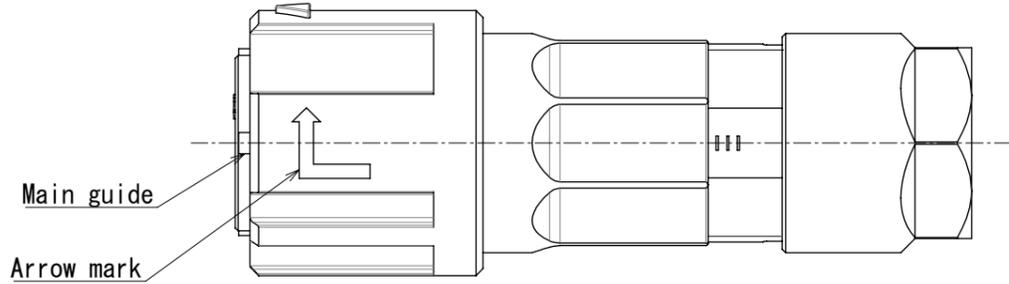
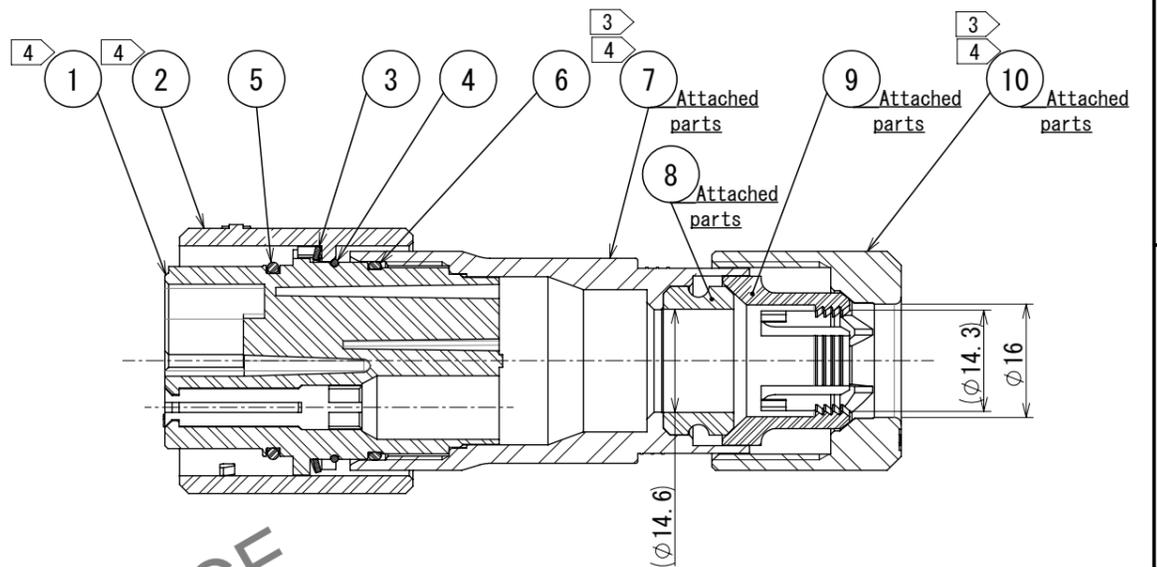


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 In case of consideration for using Automotive equipment / device which demand high reliability, kindly contact our sales window correspondents.

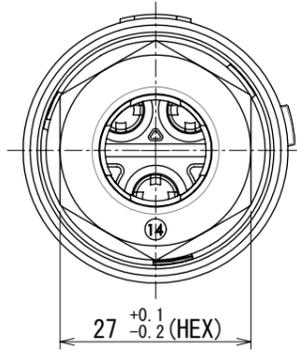
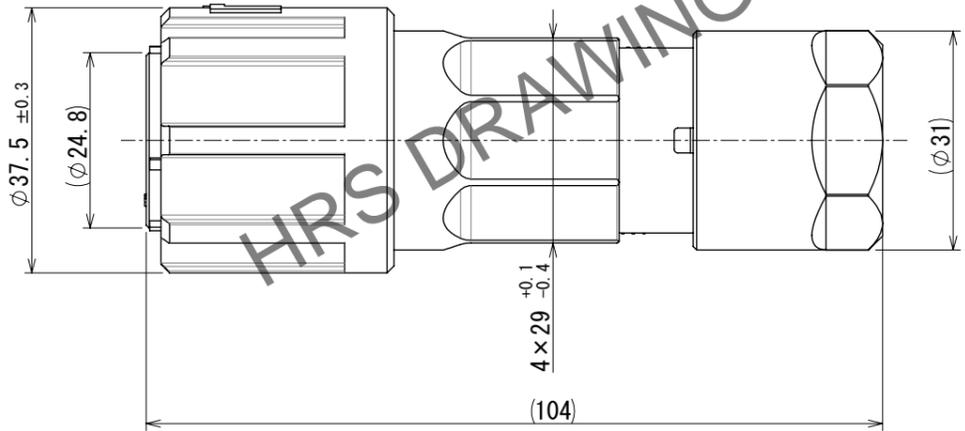
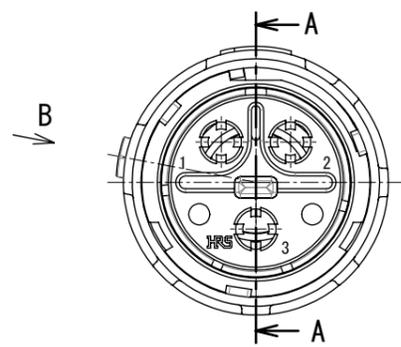
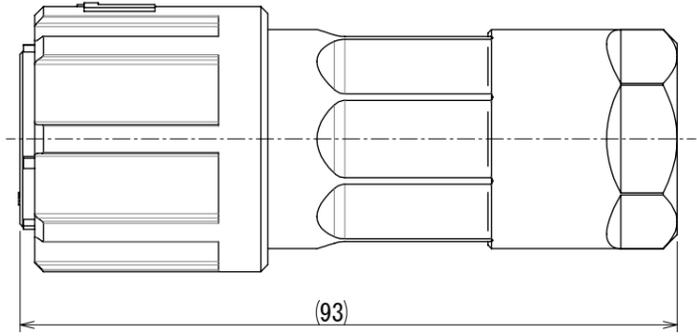
1 Fig.1 Shows the state applicable contact assembled and sequential structure



A-A



5 Fig.2 After assembly



- Notes
- 1 Fig.1 shows the state applicable contact assembled and sequential structure.  
Applicable crimping contact:HR41-SC-1\*1(Sold separately)
  - 2 Applicable crimp contact extraction tool:HR41-TP
  - 3 The recommended tightening torque of Ref. No. 7 and 10 to be 5 to 5.5 N·m  
The adhesive for prevention of looseness is not necessary in the first time.
  - 4 Loctite 263, Locprimer 7649, Henkel Japan apply to prevent Ref. No. 7, 10 from loosening after the second time.
  - 4 Rotation examples are shown for Ref. No. 1, 2, 7 and 10.
  - 5 Fig.2 shows the appearance after assembly.
  - 6 The cable pull and twisting strength and other characteristics may differ, depending on the cable structure, please confirm before the use.
  - 7 The assembly of this product applies to the manual ETAD-C0288.

△ CAD change

NO.	MATERIAL	FINISH	REMARKS	NO.	MATERIAL	FINISH	REMARKS
5	Silicone rubber	(Light red)		10	Polyamide	(Black)	UL94V-0
4	Stainless steel			9	Polyamide	(NC, White)	UL94V-0
3	Stainless steel			8	Silicone rubber	(NC, White)	
2	Polyamide	(Black)	UL94V-0	7	Polyamide	(Black)	UL94V-0
1	Polyamide	(Black)	UL94V-0	6	Silicone rubber	(Red)	

UNITS	SCALE	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
mm	1:1	2	DIS-C-00020219	KN. IKEHARA	HN. TANAKA	2025.06.23
APPROVED : SU. OBARA			2013.04.09	DRAWING NO. EDC-118193-00-00		
CHECKED : HY. KOBAYASHI			2013.04.09	PART NO. HR41-25WBPf-3SC		
DESIGNED : TY. SUZUKI			2013.04.08	CODE NO. CL0141-0026-8-00		
DRAWN : TY. SUZUKI			2013.04.08			

