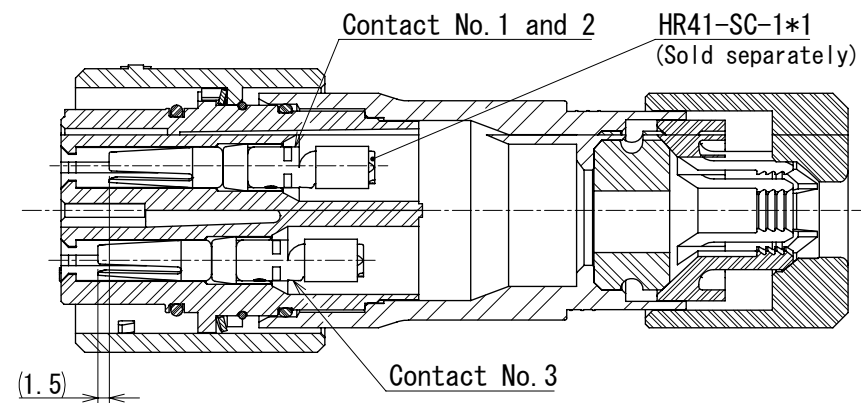
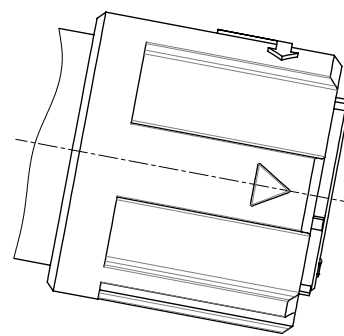


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In case of consideration for using Automotive equipment / device which demand high reliability, kindly contact our sales window correspondents.

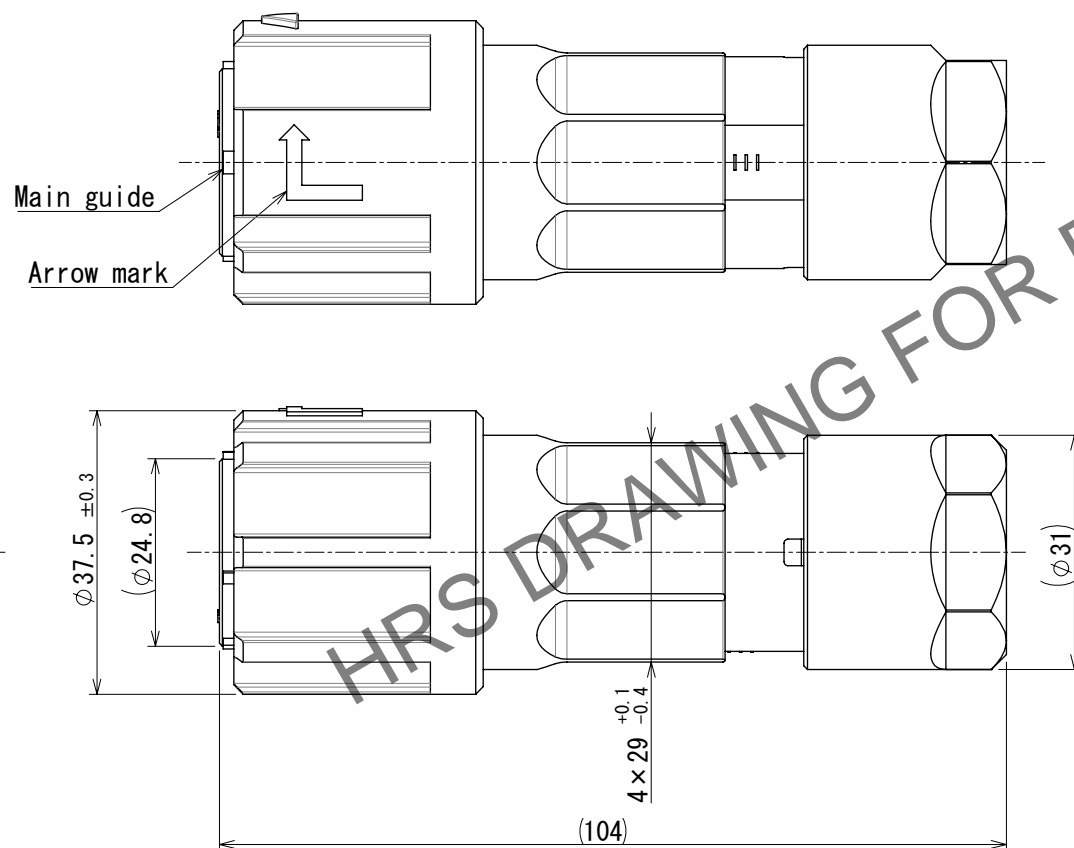
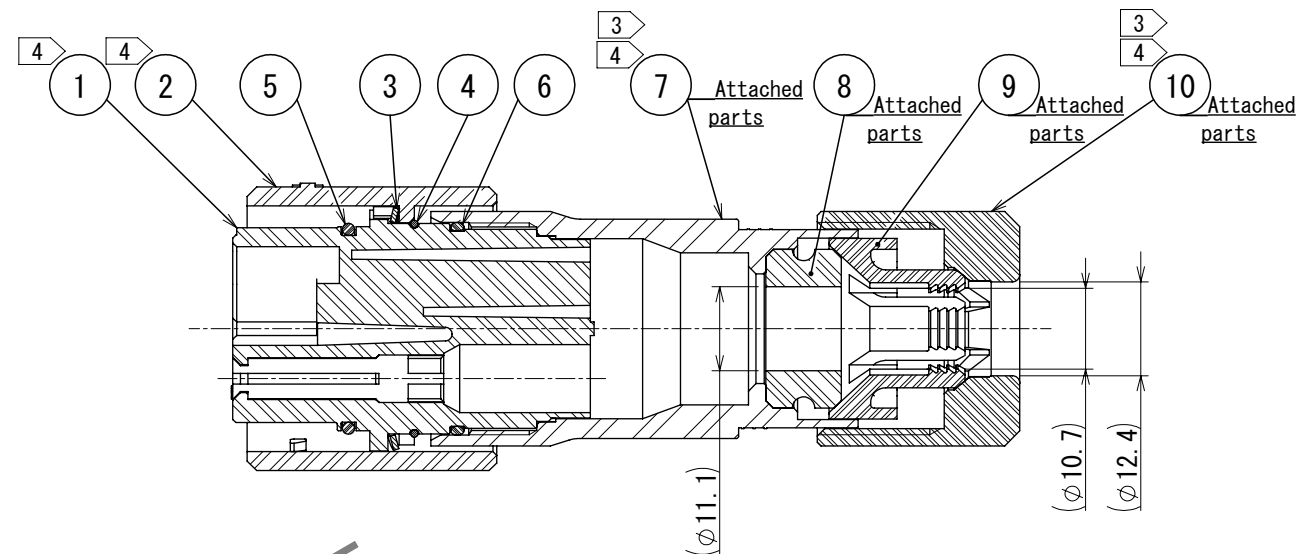
1 Fig.1 shows the state applicable contact assembled and sequential structure



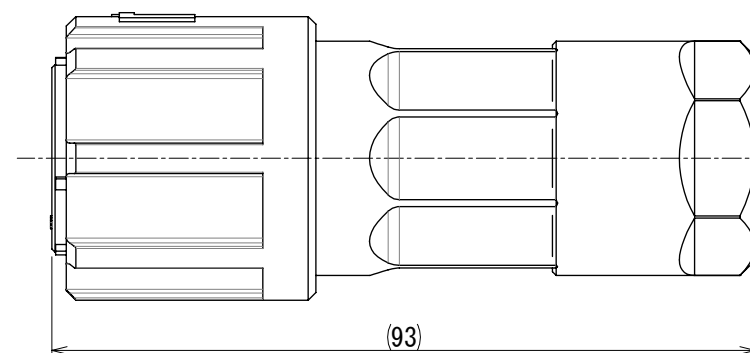
B



A-A



5 Fig.2 After assembly



- Notes
- Fig.1 shows the state applicable contact assembled and sequential structure.
Applicable crimping contact:HR41-SC-1*1 (Sold separately)
 - Applicable crimp contact extraction tool:HR41-TP
 - The recommended tightening torque of Ref. No. ⑦ and ⑩ to be 5 to 5.5 N・m
The adhesive for prevention of looseness is not necessary in the first time.
△ Loctite 263, Locprimer 7649, Henkel Japan apply to prevent Ref. No. ⑦, ⑩ from loosening.
After the second time.
 - Rotation examples are shown for Ref. No. ①, ②, ⑦ and ⑩.
 - Fig.2 shows the appearance after assembly.
 - Cable pull force, twisting strength, water tightness and other characteristics may differ depending on cable specifications and structure. Also environmental conditions including temperature could cause cable deformation.
Please evaluate under the actual conditions prior to use.
 - The assembly of this product applies to the manual ETAD-C0288

△ CAD change

5	Silicone rubber	(Light red)	10	Polyamide	(Black) UL94V-0
4	Stainless steel		9	Polyamide	(NC, White) UL94V-0
3	Stainless steel		8	Silicone rubber	(Black)
2	Polyamide	(Black) UL94V-0	7	Polyamide	(Black) UL94V-0
1	Polyamide	(Black) UL94V-0	6	Silicone rubber	(Red)
NO.	MATERIAL	FINISH , REMARKS	NO.	MATERIAL	FINISH , REMARKS
UNITS mm		SCALE 1:1	COUNT ① 2	DESCRIPTION OF REVISIONS DIS-C-00019237	DESIGNED TY. SUZUKI
HRS		APPROVED : SU. OBARA	2013. 04. 09	DRAWING NO. EDC-118083-00-00	CHECKED KN. IKEHARA
HIROSE ELECTRIC CO., LTD.		CHECKED : HY. KOBAYASHI	2013. 04. 09	PART NO. HR41-25WBPB-3SC	DATE 2025. 02. 05
		DESIGNED : TY. SUZUKI	2013. 04. 08	CODE NO. CL0141-0023-0-00	
		DRAWN : TY. SUZUKI	2013. 04. 08		