


- NOTES
- 1 APPLICABLE CRIMP CONTACT:HR25-PC-211(CL125-0420-0)(APPLICABLE WIRE:AWG#30,WIRE JACKET DIAMETER:Ø0.71 MAX.)
 - 2 APPLICABLE CONTACT REMOVAL TOOL(EXTRACTION TOOL):HR25-TP(CL150-0091-0)
 - 3 THREAD PORTION OF REF. No. ① IS APPLIED WITH PRECOATING TO PREVENT LOOSENESS.
HOWEVER, THE ADHESIVE EFFECTIVENESS IS DECREASED WHEN REUSED.
 - 4 THEREFORE, THREAD PORTION APPLIES TO COAT WITH LOCTITE 263 MANUFACTURED BY HENKEL JAPAN OR EQUIVALENT.
 - 4 THE RECOMMENDED TIGHTENING TORQUE OF REF. No. ④ TO BE 1 N·m.
 - 5 THE TIP OF REF. No. ⑨ SHALL BE FIXED TO THE CONCAVE PORTION WITH REF. No. ⑩
CLAMPED TO THE CABLE.
OPPOSITE SIDE DIMENSION OF A HEXAGON SOCKET OF REF. No. ⑨ IS 1.27mm.
AND THE RECOMMENDED TIGHTENING TORQUE OF REF. No. ⑨ TO BE 0.3 TO 0.4 N·m.
 - 6 MANUAL CRIMPING TOOL OF REF. No. ⑩ : HR10A-TC-02(CL150-0041-2)(THE HOLE DIAMETER FOR CRIMPING:Ø7)
 - 7 ROTATION EXAMPLES OF REF. No. ① AND ④ ARE SHOWN.
 - 8 THE CABLE PULL AND TWISTING STRENGTH AND OTHER CHARACTERISTICS MAY DIFFER, DEPENDING ON THE CABLE STRUCTURE.
PLEASE CONFIRM BEFORE THE USE.
 - 1 9 THE ASSEMBLY THIS PRODUCT APPLIES TO THE MANUAL ETAD-C0474-00.

5	BRASS	NICKEL PLATING	10	BRASS	
4	BRASS	NICKEL PLATING	9	STEEL	NICKEL PLATING M2. 6X0. 45X3
3	ETHYLENE PROPYLENE RUBBER	(BLACK)	8	ETHYLENE PROPYLENE RUBBER	(BLACK)
2	POLYPHENYLENE SULFIDE	(BLACK) UL94V-0	7	ETHYLENE PROPYLENE RUBBER	(BLACK)
1	ZINC ALLOY	MATTE FINISH NICKEL PLATED	6	PHOSPHOR BRONZE	NICKLE PLATING
NO.	MATERIAL	FINISH , REMARKS	NO.	MATERIAL	FINISH , REMARKS

UNITS mm		SCALE	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
		5 : 1	2	DIS-C-00016973	HT. ZENBA	HY. KOBAYASHI	20240508

 HIROSE ELECTRIC CO., LTD.	APPROVED	EJ. KUNII	20070621	DRAWING NO.	EDC3-048990-72
	CHECKED	YH. YAMADA	20070619	PART NO.	HR25-9TP-20PC(72)
	DESIGNED	HS. KAWASHIMA	20070618	CODE NO.	CL0125-0405-7-72
	DRAWN	MK. SATO	20070606		

