



NOTES 1 APPLICABLE CRIMP CONTACT:HR25-SC-211(CL125-0422-6)(APPLICABLE WIRE:AWG#30, WIRE JACKET DIAMETER: ϕ 0.71 MAX)
2 APPLICABLE CONTACT REMOVAL TOOL(EXTRACTION TOOL):HR25-TP(CL150-0091-0)

③ THREAD PORTION OF REF. No. ① IS APPLIED WITH PRECOATING TO PREVENT LOOSENESS.
HOWEVER, THE ADHESIVE EFFECTIVENESS IS DECREASED WHEN REUSED.

⚠ THEREFORE, THREAD PORTION APPLIES TO COAT WITH LOCTITE 263 MANUFACTURED BY
HENKEL JAPAN OR EQUIVALENT.

④ THE RECOMMENDED TIGHTENING TORQUE OF REF. No. ④ TO BE 1 N·m.
⑤ THE TIP OF REF. No. ⑨ SHALL BE FIXED TO THE CONCAVE PORTION WITH REF. No. ⑩
CLAMPED TO THE CABLE.
OPPOSITE SIDE DIMENSION OF A HEXAGON SOCKET OF REF. No. ⑨ IS 1.27mm.
AND THE RECOMMENDED TIGHTENING TORQUE OF REF. No. ⑨ TO BE 0.3 TO 0.4 N·m.

⑥ MANUAL CRIMPING TOOL OF REF. No. ⑩ : HR10A-TC-02(CL150-0041-2)(THE HOLE DIAMETER FOR CRIMPING: ϕ 7)
7 ROTATION EXAMPLES OF REF. No. ① AND ④ ARE SHOWN.
8 THE CABLE PULL AND TWISTING STRENGTH AND OTHER CHARACTERISTICS MAY DIFFER, DEPENDING ON THE CABLE STRUCTURE
PLEASE CONFIRM BEFORE THE USE.

⚠ 9 THE ASSEMBLY THIS PRODUCT APPLIES TO THE MANUAL ETAD-C0474-00.

5	BRASS	NICKEL PLATING	10	BRASS	
4	BRASS	NICKEL PLATING	9	STEEL	NICKEL PLATING M2.6X0.45X3
3	ETHYLENE PROPYLENE RUBBER	(BLACK)	8	ETHYLENE PROPYLENE RUBBER	(BLACK)
2	POLYPHENYLENE SULFIDE	(BLACK) UL94V-0	7	ETHYLENE PROPYLENE RUBBER	(BLACK)
1	ZINC ALLOY	MATTE FINISH NICKEL PLATED	6	PHOSPHOR BRONZE	NICKLE PLATING
NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS