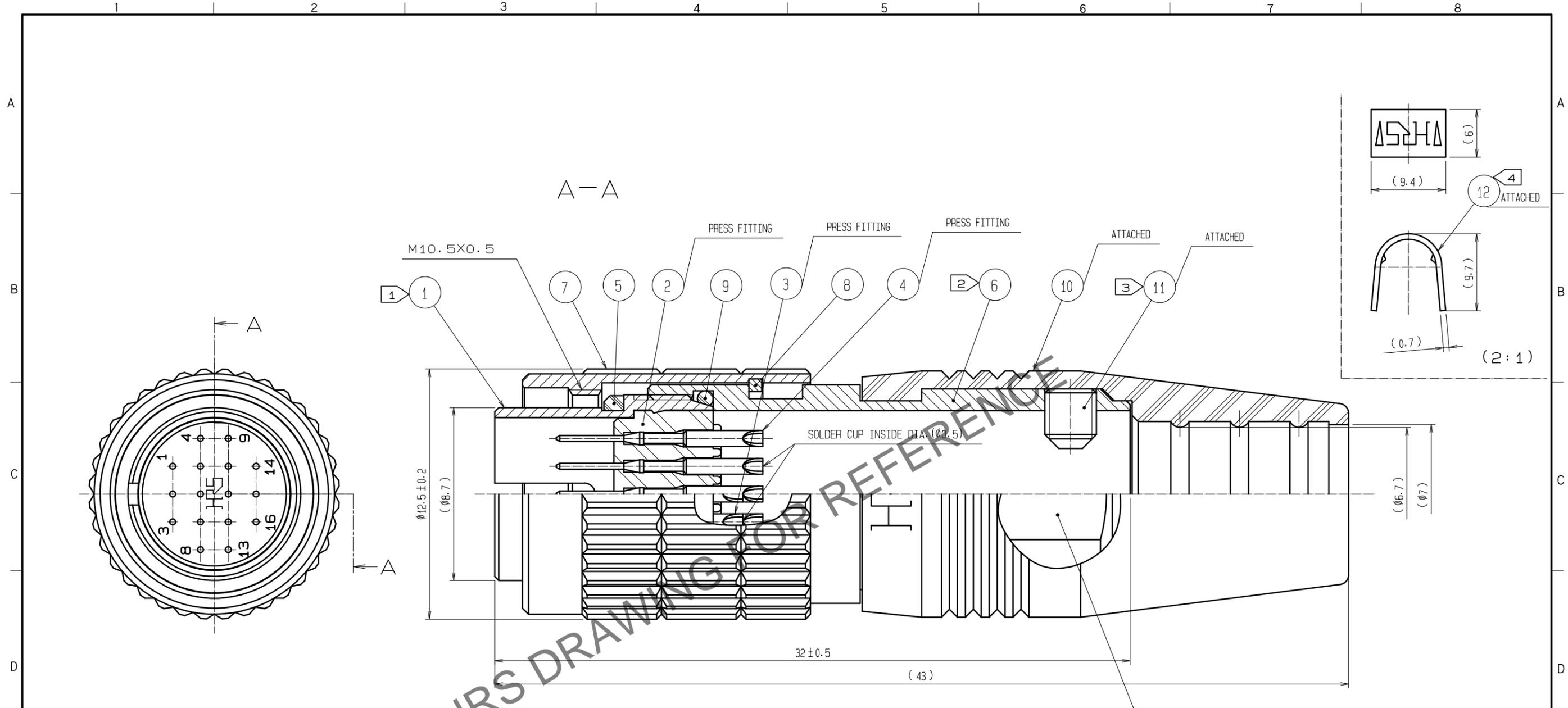


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In case of consideration for using Automotive equipment / device which demand high reliability, kindly contact our sales window correspondents.



- NOTES
- ① THREAD PORTION OF REF. NO.① IS APPLIED WITH PRECOATING TO PREVENT LOOSENESS.
HOWEVER THE ADHESIVE EFFECTIVENESS IS DECREASED WHEN REUSED.
△ THEREFORE, TREAD PORTION APPLIES TO COAT WITH LOCTITE 263 MANUFACTURED BY HENKEL JAPAN OR EQUIVALENT.
 - ② THE RECOMMENDED TIGHTENING TORQUE OF REF. NO.⑥ TO BE 1 N·m.
 - ③ THE TIP OF REF. NO.⑪ SHALL BE FIXED TO THE CONCAVE PORTION WITH REF. NO.⑫ CLAMPED TO THE CABLE.
OPPOSITE SIDE DIMENSION OF A HEXAGON SOCKET OF REF. NO.⑪ IS 1.27mm.
AND THE RECOMMENDED TIGHTENING TORQUE OF REF. NO.⑪ TO BE 0.3 TO 0.4 N·m.
 - ④ MANUAL CRIMPING TOOL OF REF. NO.⑫ : HR10A-TC- 02 (THE HOLE DIAMETER FOR CRIMPING : Ø7)
 - ⑤ ROTATION EXAMPLES OF REF.① AND ⑥ ARE SHOWN.
 - ⑥ OVER PLATING : GOLD 0.2µm min.
UNDER PLATING : NICKEL 2µm min.
 - △ 7 THE ASSEMBLY THIS PRODUCT APPLIES TO THE MANUAL ETAD-C0361-00.

NO.	MATERIAL	FINISH .	REMARKS	NO.	MATERIAL	FINISH .	REMARKS
6	BRASS	NICKEL PLATING		12	BRASS		
5	EPDM	(BLACK)		11	STEEL	NICKEL PLATING	JIS B 1177 HEXAGON SOCKET SCREW M2.6X0.45X3
4	PHOSPHOR BRONZE	⑥		10	EPDM	(BLACK)	
3	PHOSPHOR BRONZE	⑥		9	EPDM	(BLACK)	
2	PPS	(BLACK) 94V-0		8	PHOSPHOR BRONZE	NICKEL PLATING	
1	ZINC ALLOY	MATTE FINISH NICKEL PLATED		7	BRASS	NICKEL PLATING	

UNITS	SCALE	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
mm	5 : 1	2	DIS-C-00016972	HT. ZENBA	EJ. KUNII	20240229

APPROVED : TM. AKIYAMA	20051201	DRAWING NO.	EDC3-048541-74
CHECKED : TM. AKIYAMA	20051201	PART NO.	HR25-9TP-16P(74)
DESIGNED : HS. KAWASHIMA	20051119	CODE NO.	CL0125-0103-8-74
DRAWN : HS. KAWASHIMA	20051119		