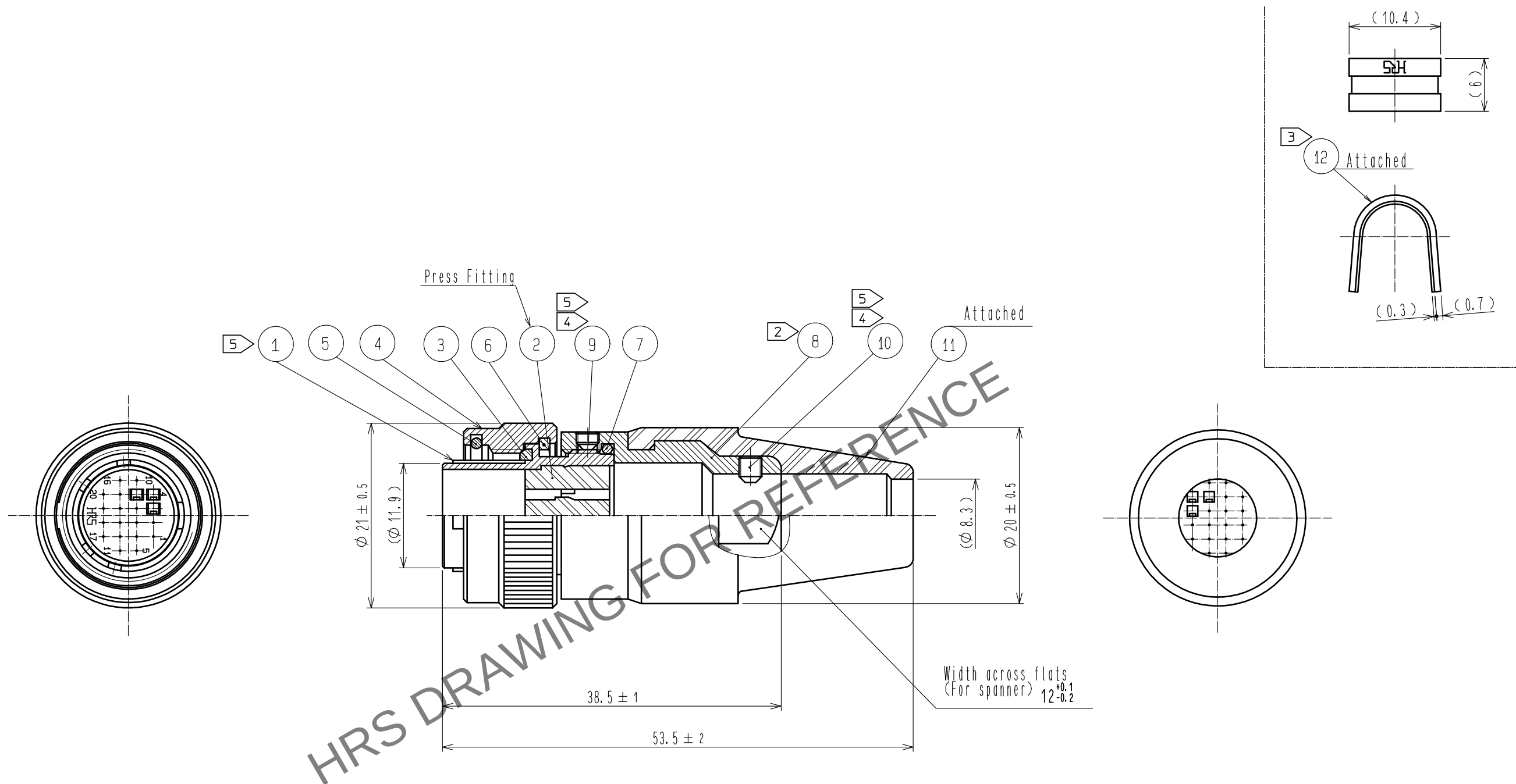
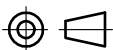




- NOTES 1. APPLICABLE CRIMP CONTACT:HR22-PC-222(CL122-0009-0)
※APPLICABLE WIRE:AWG#24 TO 28, JACKET DIAMETER:φ1.15(MAX)
APPLICABLE CONTACT REMOVAL TOOL(EXTRACTION TOOL):RP6-SC-TP(CL150-0039-0)
- 2 THE RECOMMENDED CLAMP TORQUE, REF.NO.8 : 2 TO 3N・m.
 - 3 HAND CRIMPING TOOL REF.NO 12 : HR10-TC-04(CL150-0058-5)
 - 4 ACROSS FLATS OF HEXAGON SOCKET OF REF.NO.9,10 : 1.27.
AND THE RECOMMENDED CLAMP TORQUE : 0.3 TO 0.4N・m.
 - 5 LOCTITE 263,HENKEL JAPAN OR EQUIVALENT IS RECOMMENDED TO PREVENT
REF.NO.1,9,10 FROM LOOSENING.
 - 6. ONE EXAMPLE OF THE ROTATION OF REF.NO. 1 TO REF.NO. 8 IS SHOWN.
 - 7. THE CABLE PULL AND TWISTING STRENGTH AND OTHER CHARACTERISTICS MAY DIFFER,
DEPENDING ON THE CABLE STRUCTURE, PLEASE CONFIRM BEFORE THE USE.

6	Phosphor bronze	Nickel plating	12	Brass						
5	Steel	Nickel plating	11	Acrylonitrile-butadiene rubber	(Black)					
4	Brass	Nickel plating	10	Steel	Nickel plating M2.6×0.45×3					
3	Silicone rubber	(Black)	9	Steel	Nickel plating M2.6×0.45×2					
2	Polybutylene terephthalate	(Black) UL94V-0	8	Brass	Nickel plating					
1	Zinic alloy	Nickel Plating	7	Silicone rubber	(Black)					
NO.	MATERIAL	FINISH . REMARKS		NO.	MATERIAL	FINISH . REMARKS				
UNITS mm			SCALE 2 : 1		COUNT	DESCRIPTION OF REVISIONS		DESIGNED	CHECKED	DATE
 HIROSE ELECTRIC CO., LTD.				APPROVED :EJ. KUNII		16.02.13	DRAWING NO. EDC-045072-73-00			
				CHECKED :EJ. KUNII		16.02.13	PART NO. HR22-12TPD-20PC(73)			
				DESIGNED :SJ. SHIMIZU		16.02.13	CODE NO. CL122-0018-1-73			
				DRAWN :SJ. SHIMIZU		16.02.13	 1/1			