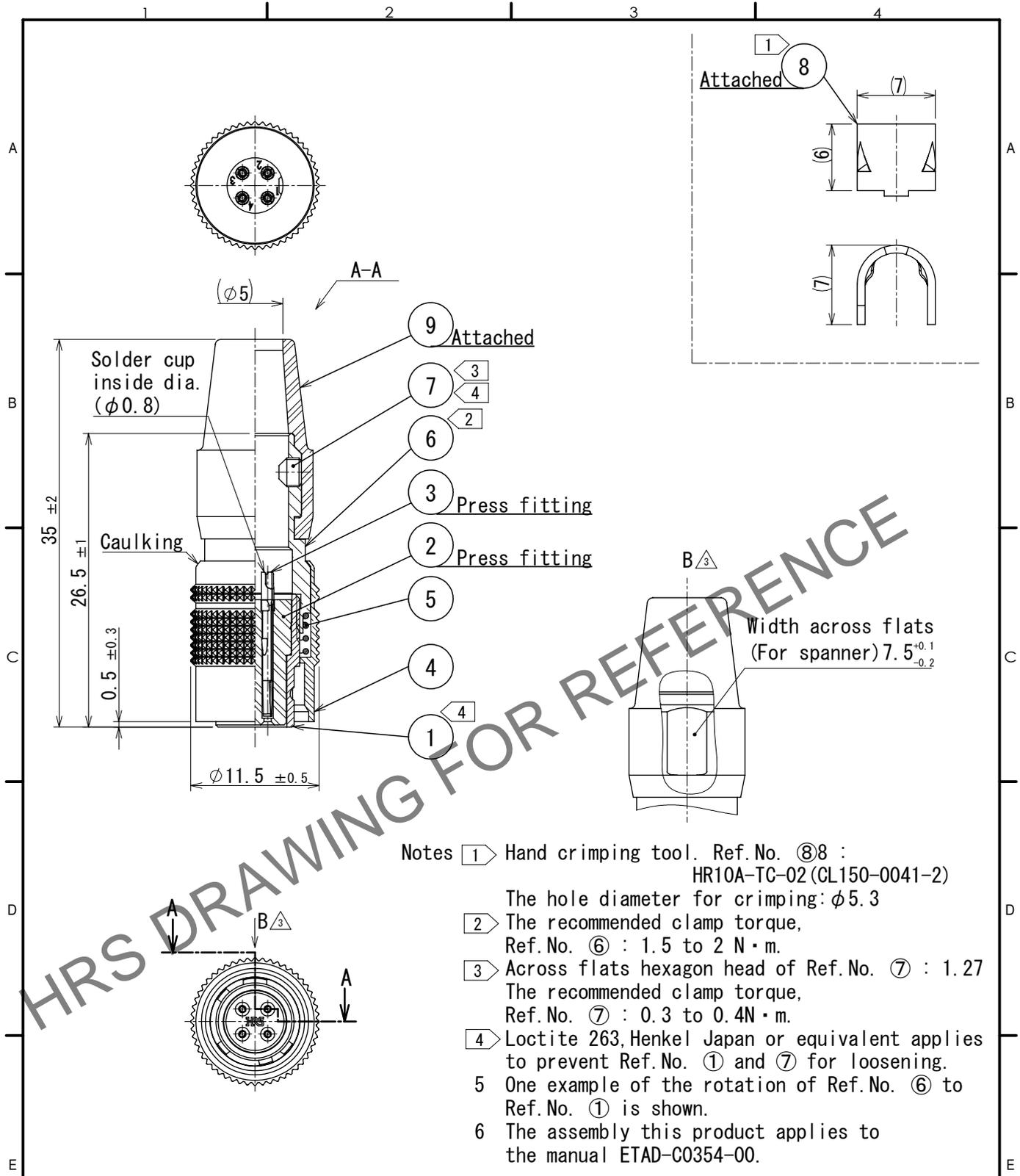


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- Notes
- ① Hand crimping tool. Ref.No. ⑧8 :
HR10A-TC-02 (CL150-0041-2)
The hole diameter for crimping: $\phi 5.3$
 - ② The recommended clamp torque,
Ref.No. ⑥ : 1.5 to 2 N·m.
 - ③ Across flats hexagon head of Ref.No. ⑦ : 1.27
The recommended clamp torque,
Ref.No. ⑦ : 0.3 to 0.4N·m.
 - ④ Loctite 263, Henkel Japan or equivalent applies
to prevent Ref.No. ① and ⑦ for loosening.
 - ⑤ One example of the rotation of Ref.No. ⑥ to
Ref.No. ① is shown.
 - ⑥ The assembly this product applies to
the manual ETAD-C0354-00.

△ CAD change

NO.	MATERIAL	FINISH	REMARKS	NO.	MATERIAL	FINISH	REMARKS
5	Steel	Nickel plating					
4	Brass	Matte finish nickel plated		9	Chloroprene rubber	(Black)	
3	Phosphor bronze	Silver plating 2μm min.		8	Brass		
2	Polyamide	(Black) UL94V-0		7	Steel	Nickel plating	Hexagon socket set Screw M2.6×0.45×2
1	Zinc alloy	Matte finish nickel plated		6	Brass	Nickel plating	

UNITS mm		SCALE 2:1	COUNT 3	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
				DIS-C-00019275	HY. KISHI	HY. KOBAYASHI	2025. 02. 20
APPROVED : MO. SATOH 2005. 10. 20				DRAWING NO.	EDC-020535-73-73		
CHECKED : E.J. KUNII 2005. 10. 20				PART NO.	HR10A-7P-4S (73)		
DESIGNED : DS. MATSUNE 2005. 10. 19				CODE NO.	CL0110-0302-5-73		
DRAWN : DS. MATSUNE 2005. 10. 19				△ 3 / 1 / 1			
FORM HC0011-5							