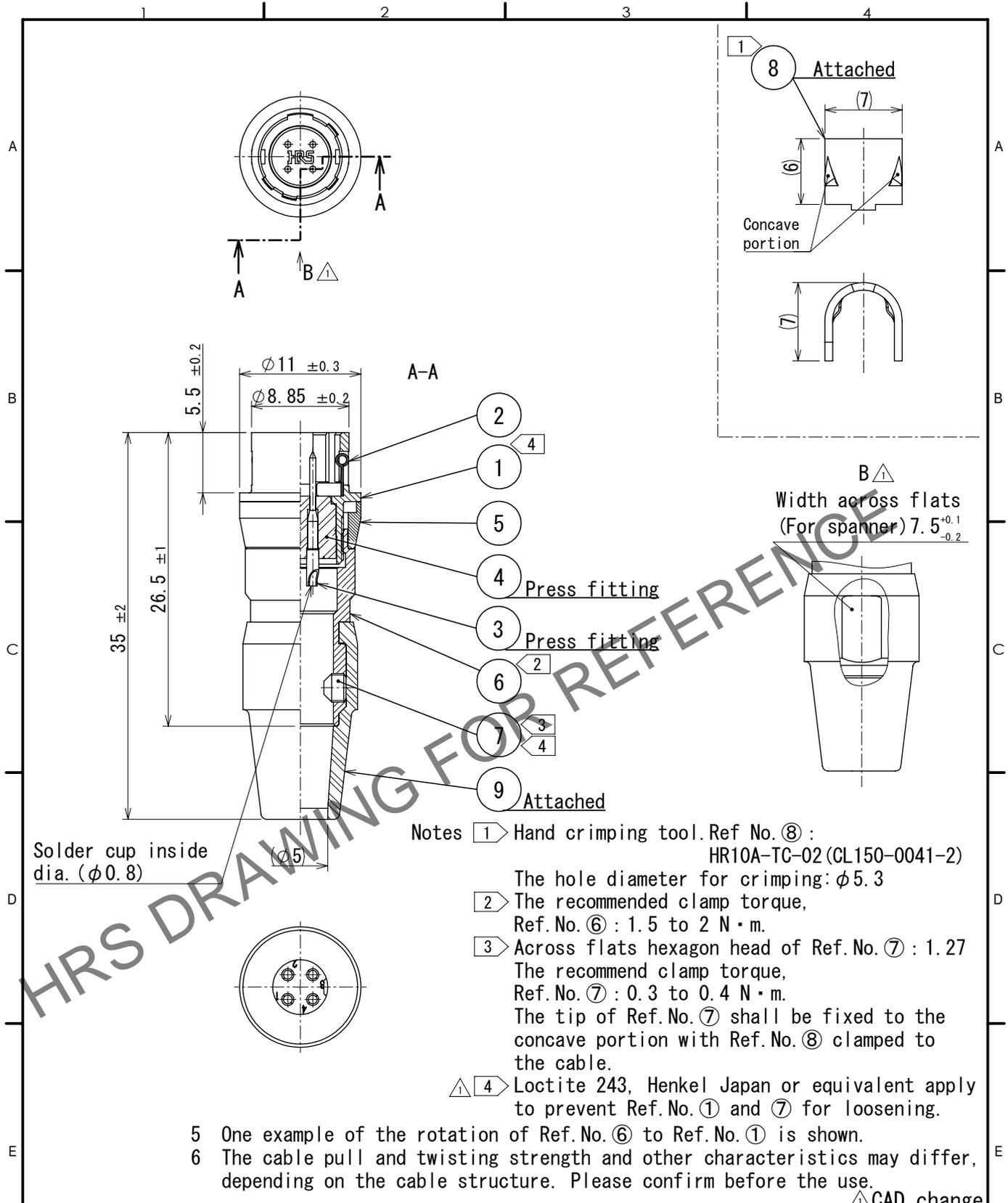


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Solder cup inside dia. ($\phi 0.8$)

Notes ① Hand crimping tool. Ref No. ⑧ : HR10A-TC-02 (CL150-0041-2)

The hole diameter for crimping: $\phi 5.3$

② The recommended clamp torque, Ref.No. ⑥ : 1.5 to 2 N·m.

③ Across flats hexagon head of Ref.No. ⑦ : 1.27
The recommend clamp torque, Ref.No. ⑦ : 0.3 to 0.4 N·m.

The tip of Ref.No. ⑦ shall be fixed to the concave portion with Ref.No. ⑧ clamped to the cable.

④ Loctite 243, Henkel Japan or equivalent apply to prevent Ref.No. ① and ⑦ for loosening.

5 One example of the rotation of Ref.No. ⑥ to Ref.No. ① is shown.

6 The cable pull and twisting strength and other characteristics may differ, depending on the cable structure. Please confirm before the use.

△ CAD change

5	Brass	Matte finish nickel plated					
4	Polyamide	(Black) UL94V-0	9	Chloroprene rubber	(Black)		
3	Brass	Silver plating 2 μ m min.	8	Brass			
2	Stainless steel		7	Steel	Nickel plating Hexagon socket set Screw M2.6×0.45×2		
1	Zinc alloy	Matte finish nickel plated	6	Brass	Matte finish nickel plated		
NO.	MATERIAL	FINISH	REMARKS	NO.	MATERIAL	FINISH	REMARKS

UNITS mm		SCALE 2:1	COUNT 4	DESCRIPTION OF REVISIONS DIS-C-00019454	DESIGNED HY. KISHI	CHECKED HY. KOBAYASHI	DATE 2025. 03. 04
HRS HIROSE ELECTRIC CO., LTD.		APPROVED : MO. SATOH 2007. 03. 07	CHECKED : MO. SATOH 2007. 03. 07	DESIGNED : TO. HORII 2007. 03. 07	DRAWN : MK. SATO 2007. 03. 07	DRAWING NO. EDC-020543-73-73	PART NO. HR10A-7J-4P (73)
						CODE NO. CL0110-0310-3-73	