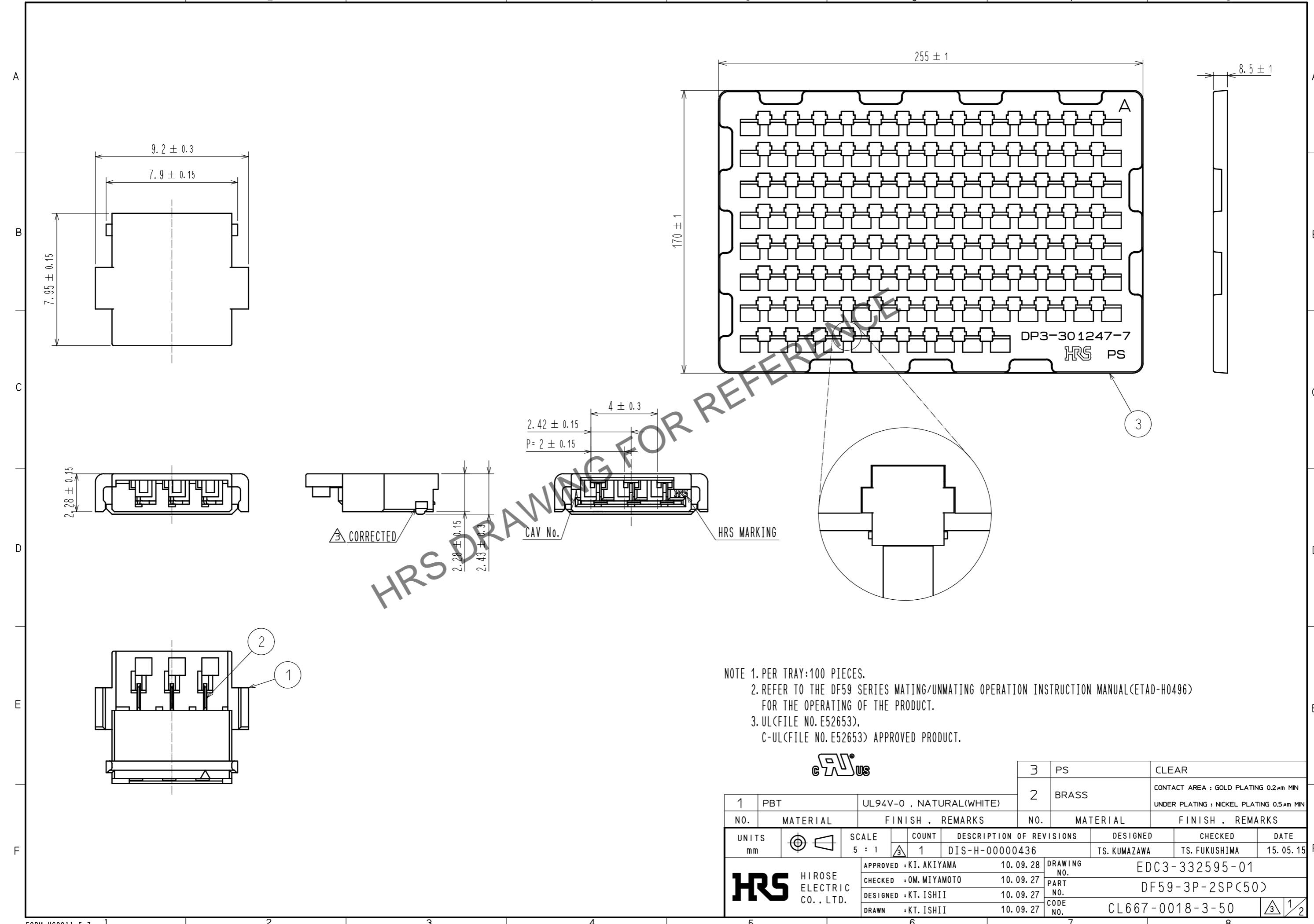


1 | 2 | 3 | 4 | 5 | 6 | 7 |



NOTE 1. PER TRAY:100 PIECES.
2. REFER TO THE DF59 SERIES MATING/UNMATING OPERATION INSTRUCTION MANUAL(ETAD-H0496)
FOR THE OPERATING OF THE PRODUCT.
3. UL(FILE NO. E52653),
C-UL(FILE NO. E52653) APPROVED PRODUCT.

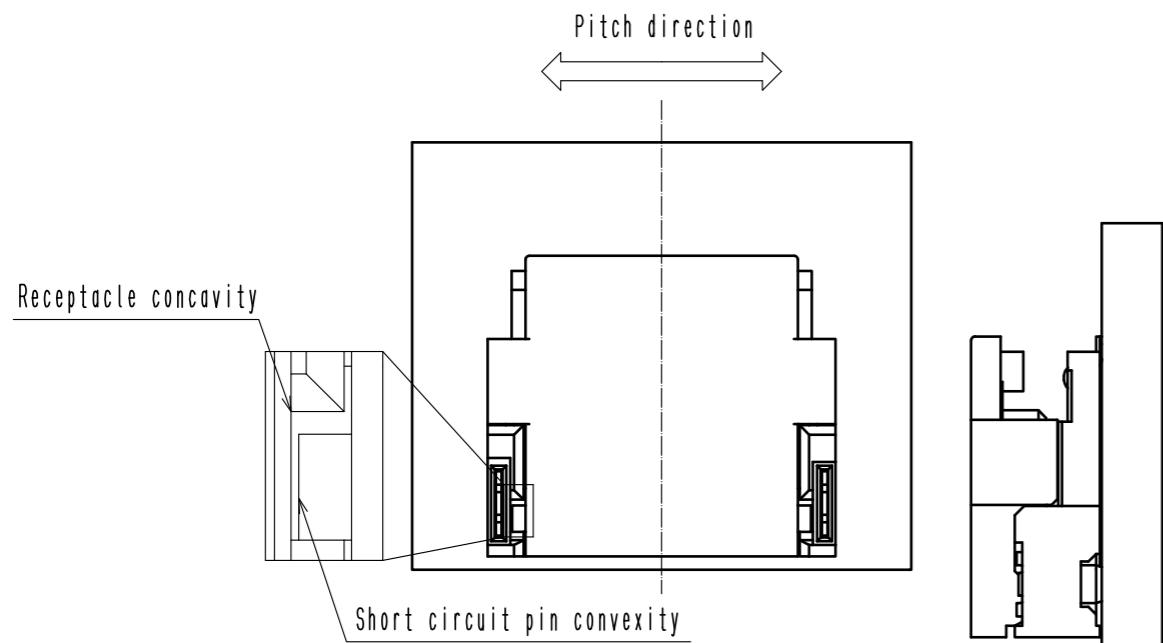


CRUUS		3	PS	CLEAR				
				2	BRASS	CONTACT AREA : GOLD PLATING 0.2 μm MIN UNDER PLATING : NICKEL PLATING 0.5 μm MIN		
1	PBT	UL94V-0 , NATURAL(WHITE)						
NO.	MATERIAL	FINISH . REMARKS		NO.	MATERIAL	FINISH . REMARKS		
UNITS mm	◎	SCALE 5 : 1	COUNT 3	DESCRIPTION OF REVISIONS DIS-H-00000436		DESIGNED TS. KUMAZAWA	CHECKED TS. FUKUSHIMA	DATE 15.05.15
 HIROSE ELECTRIC CO., LTD.		APPROVED : KI. AKIYAMA		10.09.28	DRAWING NO.	EDC3-332595-01		
		CHECKED : OM. MIYAMOTO		10.09.27	PART NO.	DF59-3P-2SP(50)		
		DESIGNED : KT. ISHII		10.09.27	CODE NO.	CL667-0018-3-50		1/2
		DRAWN : KT. ISHII		10.09.27				

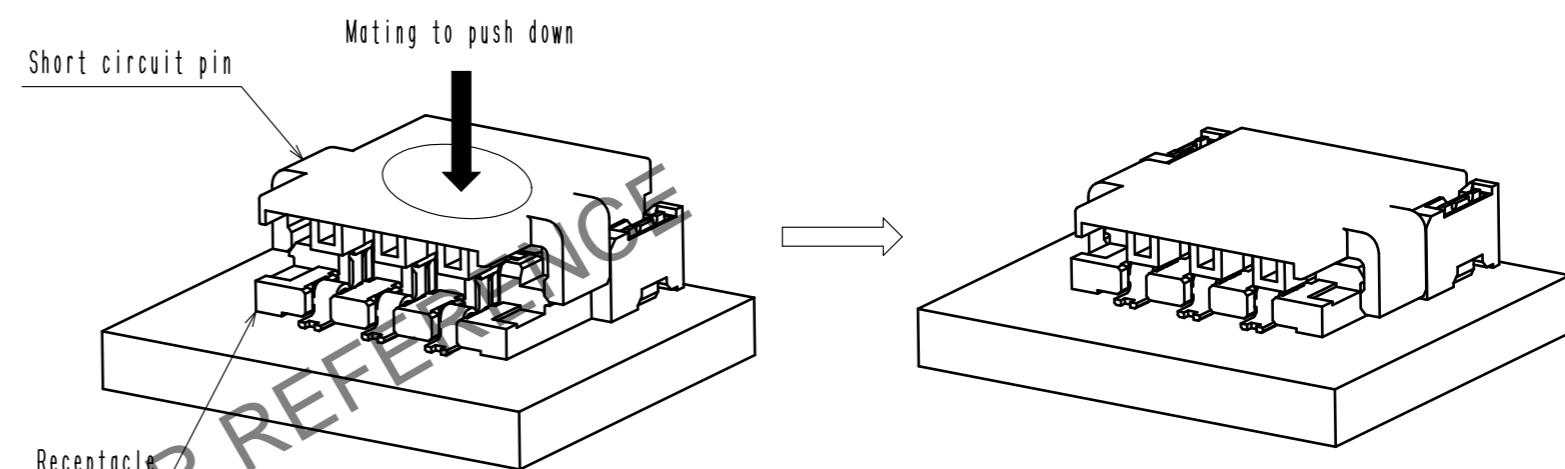
Operation Procedures for Crimp Socket

【 Mating 】

1. By positioning the convexity of the short circuit pin sides to the receptacle concavity, align the centers of the short circuit pin and the receptacle in pitch direction.



2. Press down at the center surface of short circuit pin.
Note) Press down until the short circuit pin touches to the receptacle.



【 Unmating 】

1. Hook the lever with finger and lift up to the upper direction for unlock.

