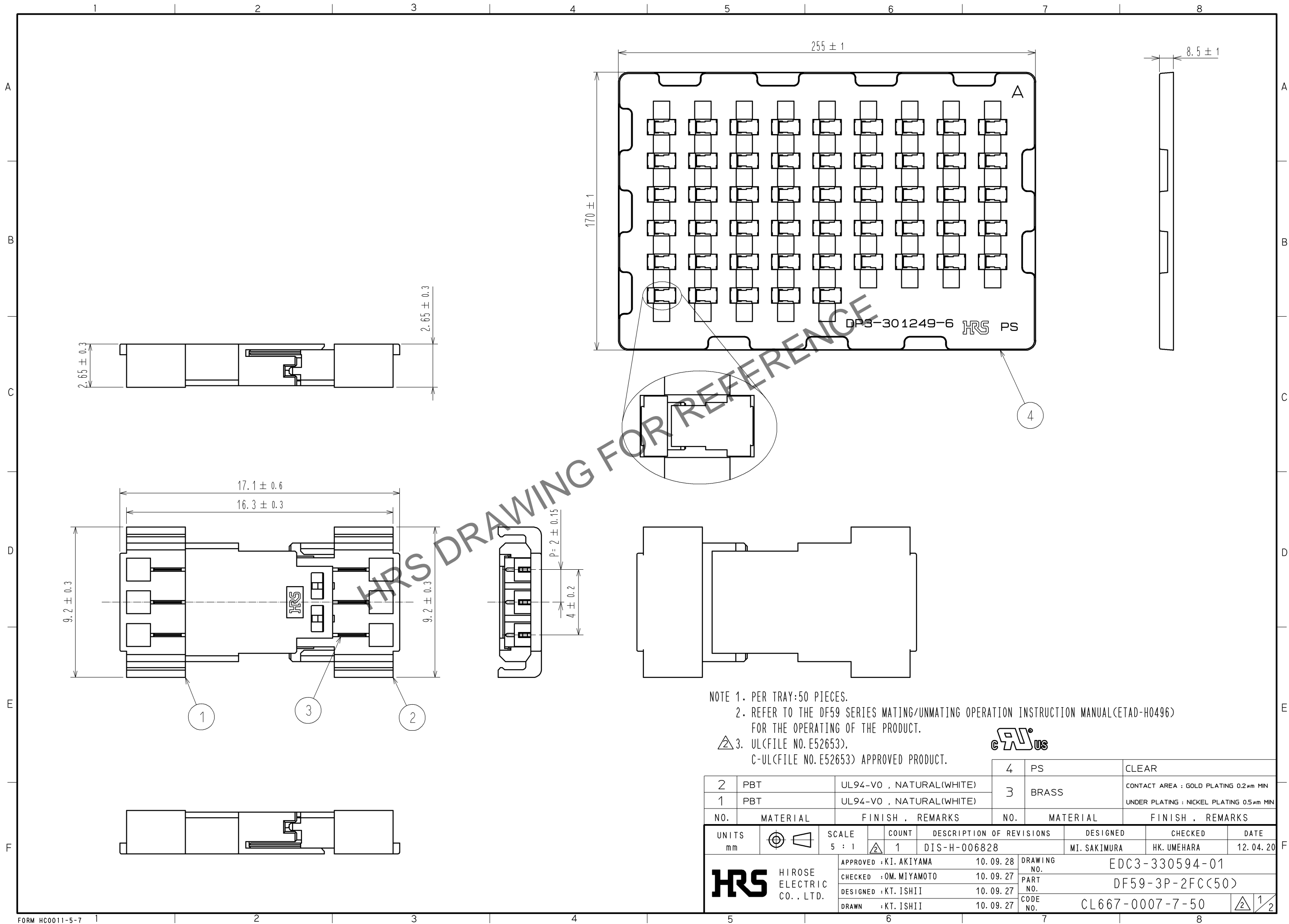


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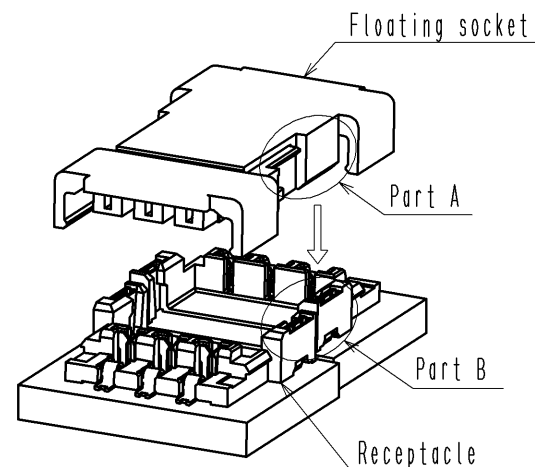


2	PBT	UL94-V0 , NATURAL(WHITE)	4	PS	CLEAR
1	PBT	UL94-V0 , NATURAL(WHITE)	3	BRASS	CONTACT AREA : GOLD PLATING 0.2μm MIN UNDER PLATING : NICKEL PLATING 0.5μm MIN
NO.	MATERIAL	FINISH , REMARKS	NO.	MATERIAL	FINISH , REMARKS
UNITS mm		SCALE 5 : 1	COUNT 1	DESCRIPTION OF REVISIONS DIS-H-006828	DESIGNED MI. SAKIMURA
		APPROVED : KI. AKIYAMA	10. 09. 28	DRAWING NO.	EDC3-330594-01
		CHECKED : OM. MIYAMOTO	10. 09. 27	PART NO.	DF59-3P-2FC(50)
		DESIGNED : KT. ISHII	10. 09. 27	CODE NO.	CL667-0007-7-50
		DRAWN : KT. ISHII	10. 09. 27		
		DATE	12. 04. 20	CHECKED HK. UMEHARA	

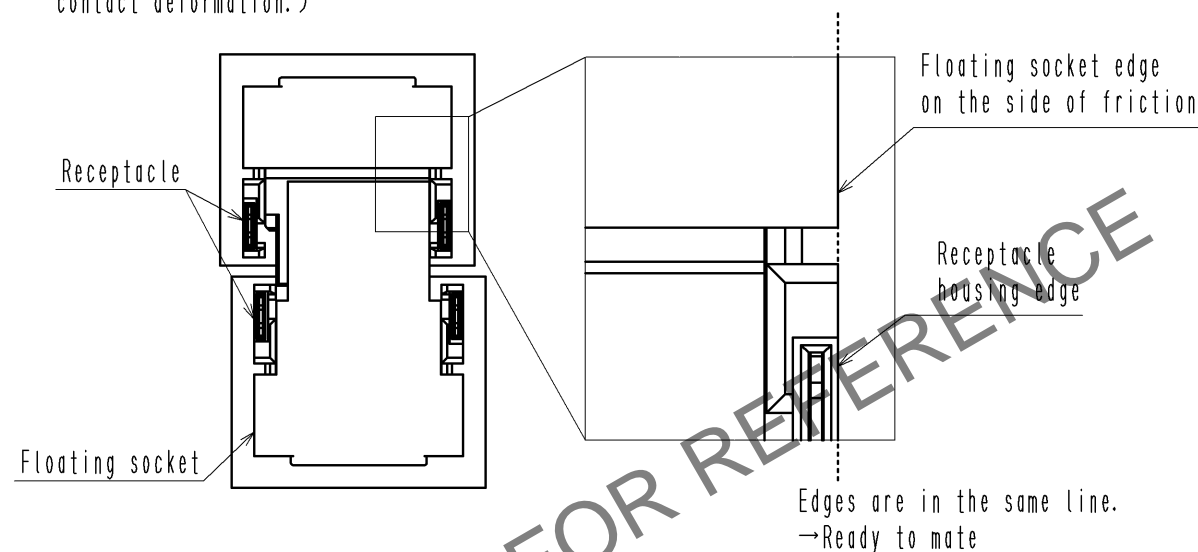
# Operation Procedures for Floating Socket

## 【 Mating 】

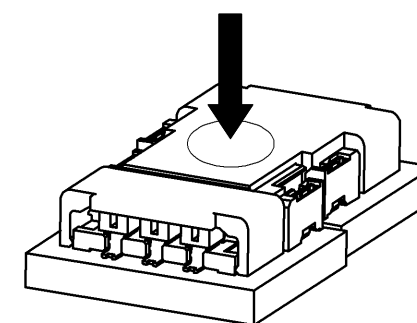
1. Hold part A on the floating socket, and place it on the receptacle so that part A matches to part B.



2. Align the floating socket edge on the side of friction lock to receptacle housing edge in a line.  
(Forcible mating without above alignment process could cause contact deformation.)

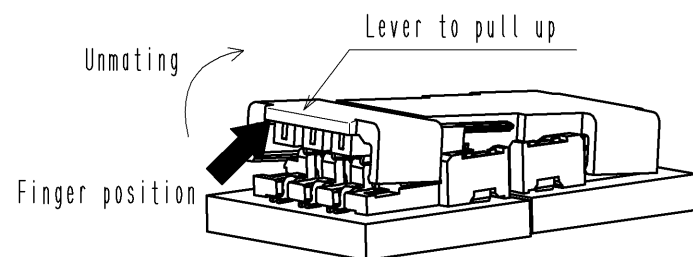


3. Press down at the center surface of the floating socket.  
(Press down until the floating socket touches to the receptacle.)

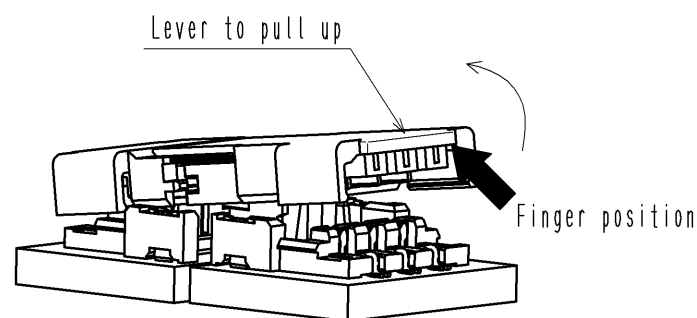


## 【 Unmating 】

1. Hook the lever on either sides of socket with finger and lift up to the upper direction for unlock.  
(Lift up until friction lock is released.)



2. After releasing either side, hook the lever on the other side with a finger and lift up to the upper direction, too.



**HRS**

図番: EDC3-330594-01

製品名: DF59-3P-2FC<50>

製品コード: CL667-0007-7-50

2/2