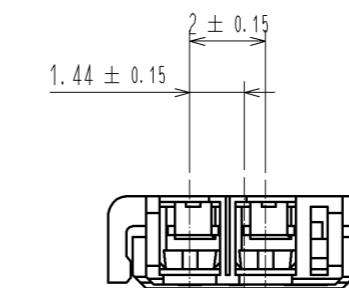
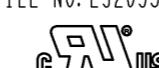


HRS DRAWING FOR REFERENCE



NOTE1. PER PACK : 100 PIECES
 2. REFER TO THE DF59 SERIES MATING/UNMATING OPERATION INSTRUCTION MANUAL(ETAD-H0496)
 FOR THE OPERATING OF THE PRODUCT.
 △3. UL(FILE NO. E52653),
 C-UL(FILE NO. E52653) APPROVED PRODUCT.



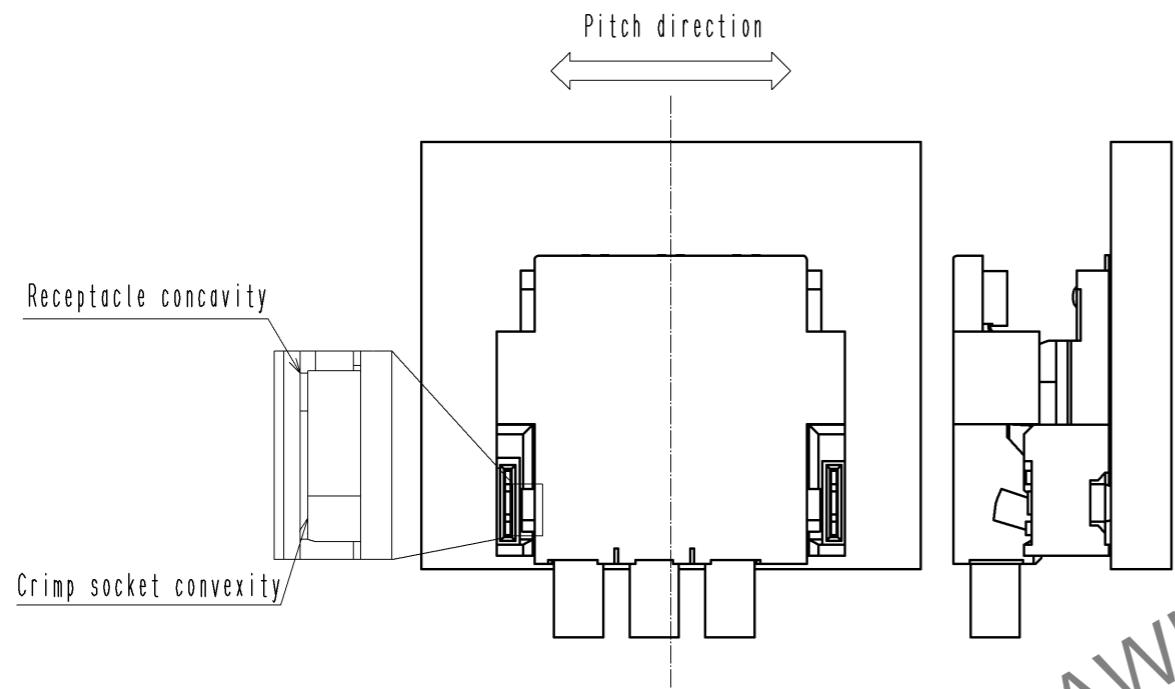
NO.	MATERIAL	FINISH . REMARKS			NO.	MATERIAL	FINISH . REMARKS			
		UNITS mm	SCALE 5 : 1	COUNT 1			DESCRIPTION OF REVISIONS DIS-H-006791	DESIGNED ST. SATO	CHECKED HK. UMEHARA	DATE 12.04.13
							APPROVED : KI. AKIYAMA	10.10.20	DRAWING NO.	EDC3-331126-01
							CHECKED : OM. MIYAMOTO	10.10.20	PART NO.	DF59-2P-2C
							DESIGNED : KT. ISHII	10.10.20	CODE NO.	CL667-0011-4-00
							DRAWN : KT. ISHII	10.10.20		

HRS
HIROSE
ELECTRIC
CO., LTD.

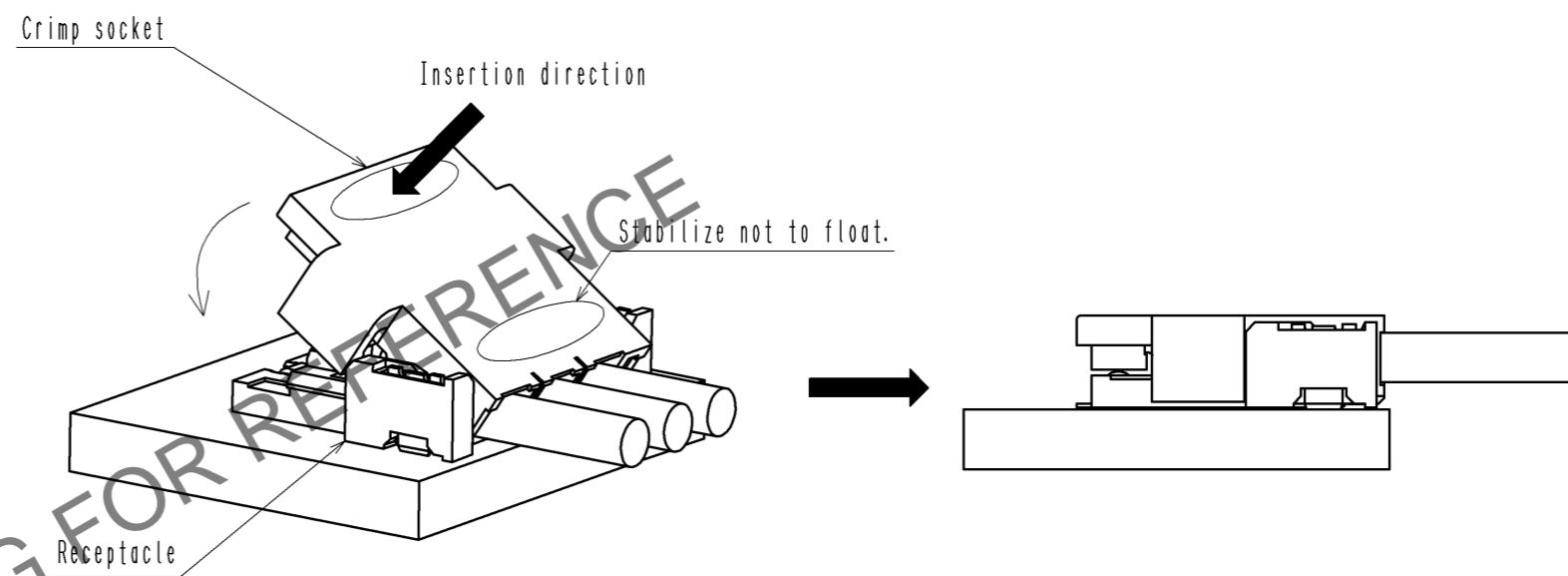
Operation Procedures for Crimp Socket

【 Mating 】

1. By positioning the convexity of the crimp socket sides to the receptacle concavity, align the centers of the crimp socket and the receptacle in pitch direction.

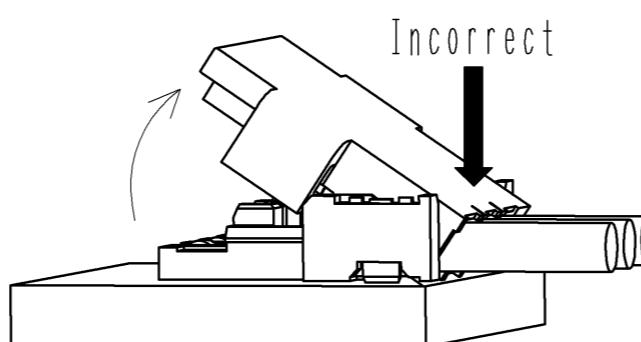
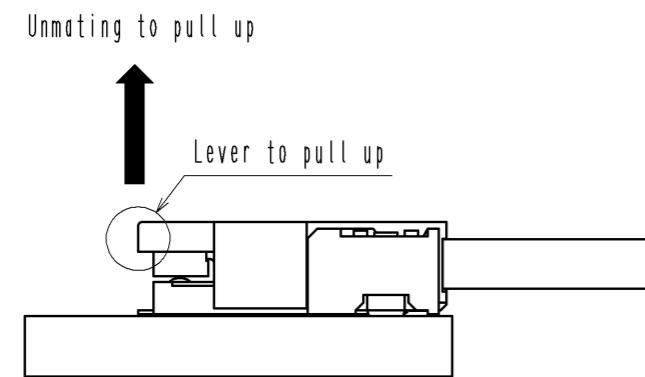


2. Keep pressing down at the cable side and also apply force to the lever side to mate.
(If the cable side floats before mating is finished, the lock may not work.)



【 Unmating 】

1. Hook the lever with finger and lift up to the upper direction for unlock.
Note) When lifting up the lever, do not apply downward force to the cable side of the crimp socket. This could damage the connector.



Make sure to use the lever for removal operation.
If the cable is pull for removal, it could break the cable or damage the connector.

