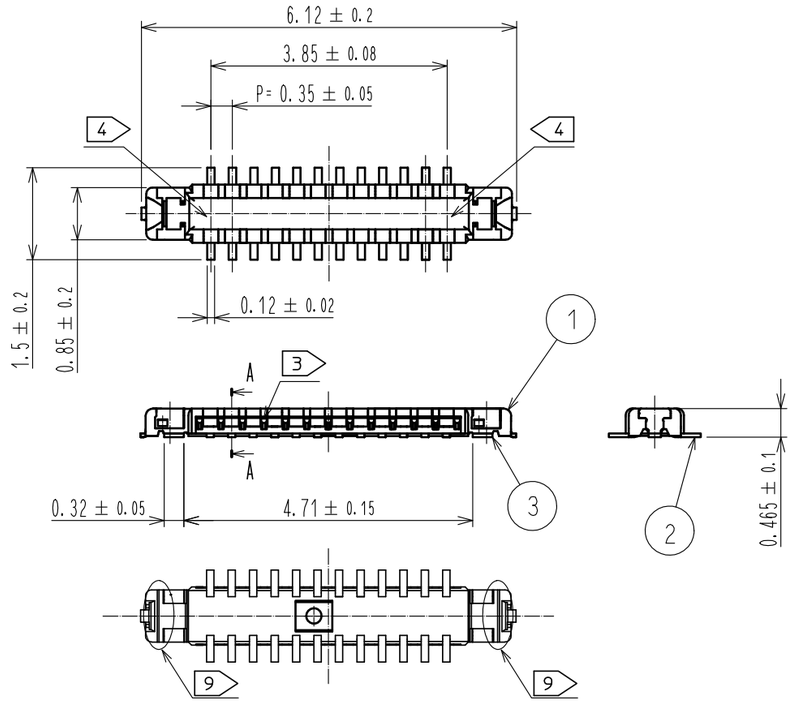
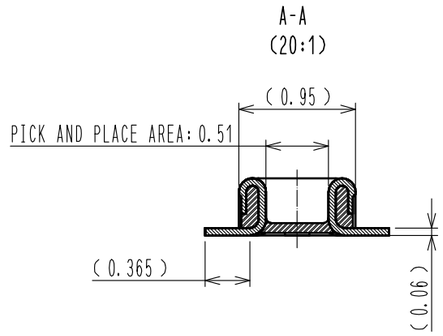
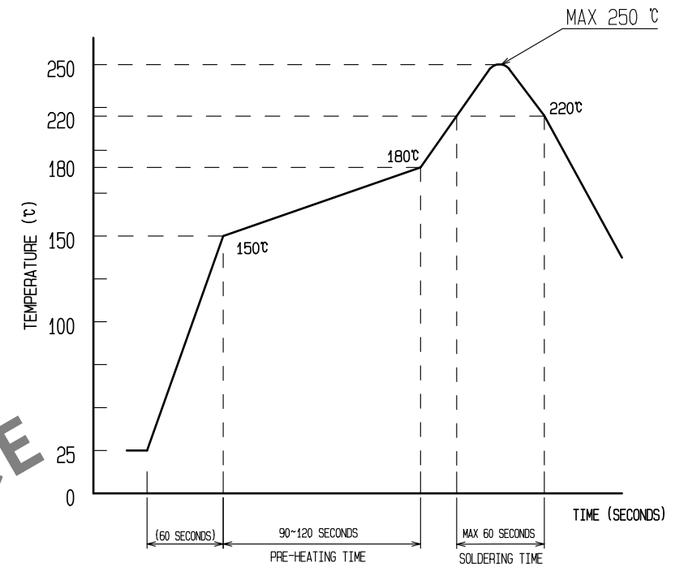




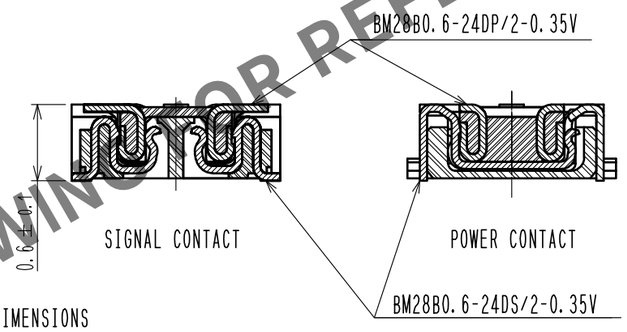
5 RECOMMENDED REFLOW TEMPERATURE PROFILE
USING LEAD-FREE SOLDER PASTE.



REFLOW METHOD: IR REFLOW
NUMBER OF REFLOW CYCLES: 2 CYCLES MAX.
1) REFLOW TIME
DURATION ABOVE 220℃, 60 SEC MAX.
(PEAK TEMPERATURE: 250℃ MAX)
2) PRE-HEAT TIME
PRE-HEAT TEMPERATURE(MIN): 150℃
PRE-HEAT TEMPERATURE(MAX): 180℃
PRE-HEAT TIME: 90-120 SEC.

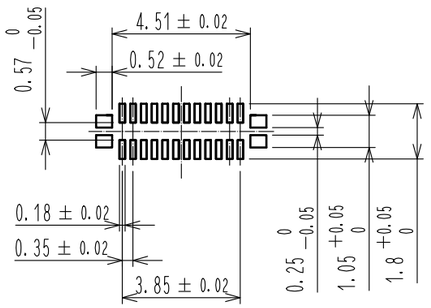
NOTE 1. ALL LEAD CO-PLANARITY SHALL BE 0.08mm MAX.
2 CONTACT PLATING SPECIFICATIONS
CONTACT AREA : GOLD 0.05μm MIN
SMT LEAD : GOLD 0.05μm MIN
UNDER PLATING : NICKEL 1μm MIN
(SURFACE : SEALING)
3 A PART OF THE WALL COULD BE NOTCHED.
4 CAV NO. AND HRS MARK EXIST IN THE INDICATED POSITION.

ENGAGEMENT FIGURE (20:1)

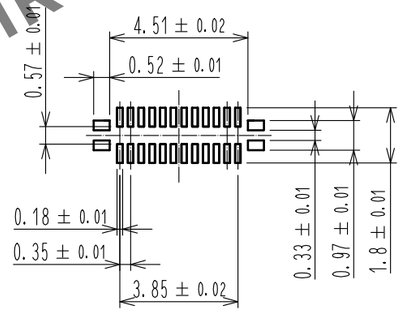


5 THIS TEMPERATURE PROFILE IS PER THE CONDITIONS SHOWN ABOVE. ADDISIONAL FACTORS. SUCH AS SOLDER PASTE TYPE, PCB SIZE AND OTHER MOUNTED COMPONENTS COULD AFFECT THE PROFILE, THEREFORE, A THOROUGH EVALUATION OF MOUNTING COONDITION IS REQUIRED PRIOR TO PRODUCTION. TEPERATURE IS MEASURED AT CONTACT LEAD.
6. PLEASE CONTACT US IN CASE YOU WILL MAKE DIFFERENT SETTINGS FROM OUR RECOMMENDATION.
7. THIS PRODUCT SATISFIES HALOGEN FREE REQUIREMENTS DEFINED AS 900ppm MAXIMUM CHLORINE, 900ppm MAXIMUM BROMINE, AND 1500ppm MAXIMUM TOTAL OF CHLORINE AND BROMINE.
8. THIS PRODUCT COMPLY WITH RoHS.
9 WELD LINE APPEARS IN THE INDICATED AREA.

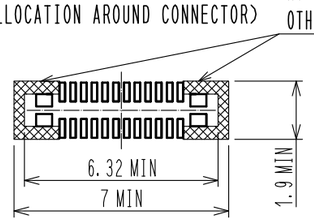
◆RECOMMENDED PCB LAYOUT
(LAND PATTERN)



◆RECOMMENDED METAL MASK DIMENSIONS
METAL MASK THICKNESS : 80μm



◆RECOMMENDED PCB LAYOUT
(ALLOCATION AROUND CONNECTOR)



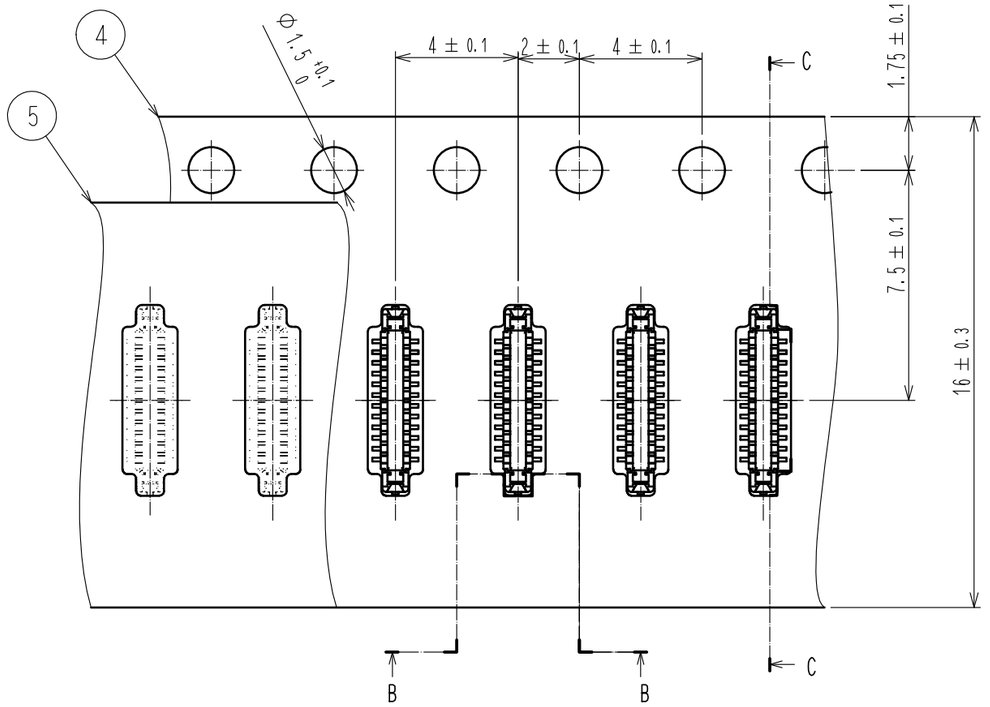
NO.	MATERIAL	FINISH , REMARKS	NO.	MATERIAL	FINISH , REMARKS
4	PS	CLEAR(EMBOSSED CARRIER TAPE)			
3	COPPER ALLOY	2	7	PS	CLEAR(REINFORCEMENT COLLAR)
2	COPPER ALLOY	2	6	PS	BLACK(PLASTIC REEL)
1	LCP	UL94 V-0, BLACK	5	POLYESTER	CLEAR(COVER TAPE)

UNITS	SCALE		COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
mm	10 : 1	5	3	DIS-H-00010296	KH. ODA	TS. MIYAZAKI	20210728

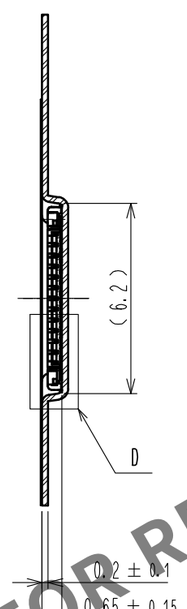
HIROSE ELECTRIC CO., LTD.

APPROVED	MO. ISHIDA	20150708	DRAWING NO. EDC-364665-51-01
CHECKED	TS. MIYAZAKI	20150708	PART NO. BM28B0.6-24DP/2-0.35V(51)
DESIGNED	RT. SHIMIZU	20150708	CODE NO. CL0673-5024-0-51
DRAWN	KR. AJITO	20150708	5 1/3

EMBOSSED CARRIER TAPE PACKAGING (5:1)

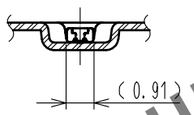


C-C (5:1)

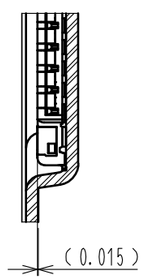


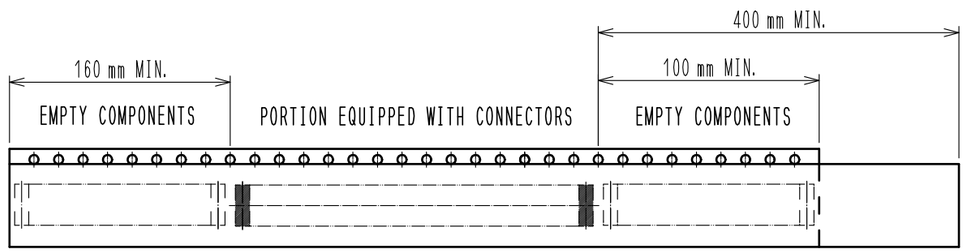
DIRECTION OF UNREELING

B-B (5:1)



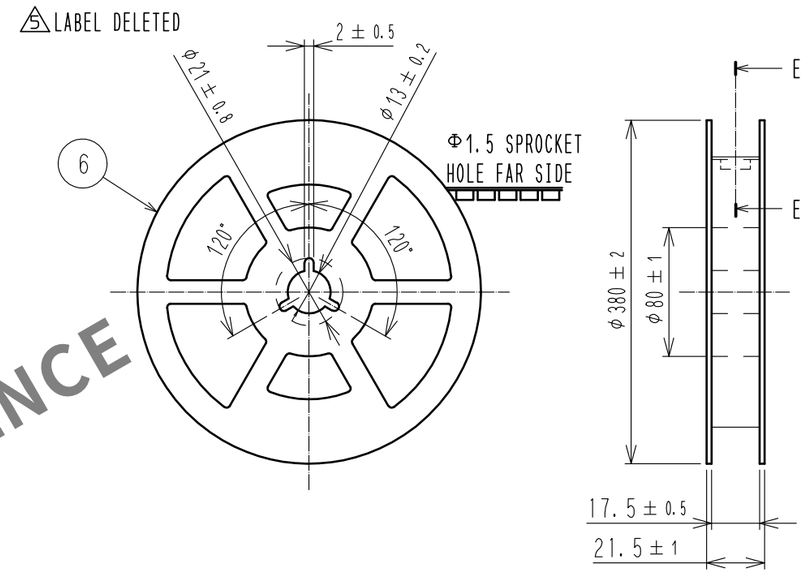
D (10:1)



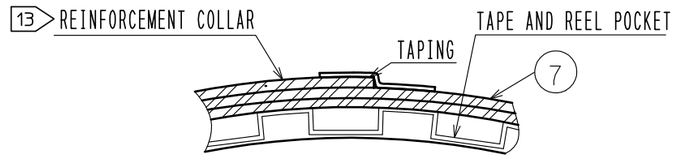


12 TAPING(FREE)

STYLE AND DIMENSION OF REEL (FREE)



E-E (FREE)



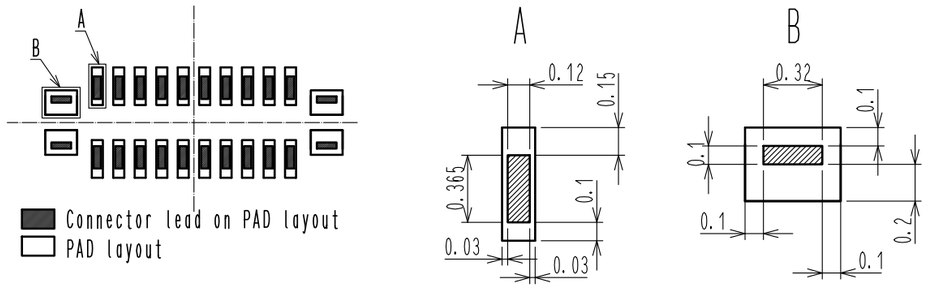
5 LABEL DELETED

10 . PER REEL 20,000 CONNECTORS.
11 . THE DIMENSIONS IN PARENTHESES ARE FOR REFERENCE.
12 . REFER TO JIS C 0806, IEC 60286-3(PACKAGING OF COMPONENTS FOR AUTOMATIC HANDLING)
13 . AFTER PACKAGING. ROLL 2 METERS OF THE REINFORCEMENT COLLAR TO OUTER CIRCUMFERENCE OF TAPE AND REEL POCKET. AND TAPE DOWN AT THE END THE COLLAR.

HRS	
DRAWING NO.	EDC-364665-51-01
PART NO.	BM28B0.6-24DP/2-0.35V(51)
CODE NO.	CL0673-5024-0-51
5	2/3

△5 14. PLEASE REFER TO THE PRODUCT GUIDELINE ETAD-H1016 FOR DETAIL OF CONNECTOR HANDLING.

THE POSITION BETWEEN THE CONNECTOR AND PAD

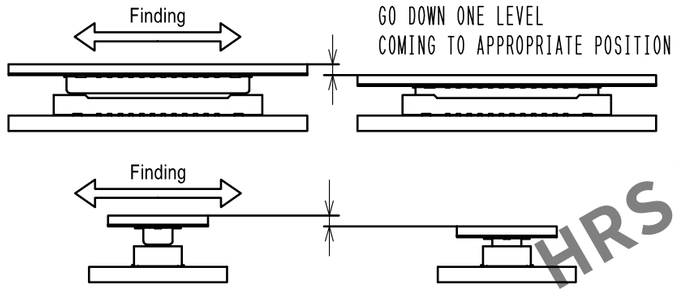


MATING METHOD

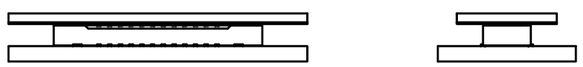
PLEASE MATE THE CONNECTOR BY HAND.

MATING PROCEDURE

(1) FIND THE ALIGNMENT AREA TO THE CONNECTOR IN THE APPROPRIATE MATING POSITION.
THIS CONNECTOR HAS AN ALIGNMENT CHAMBER(GUIDANCE RIBS) ON RECEPTACLE SIDE AND 'R' ON PLUG SIDE,
SO THAT THE CONNECTOR WILL BE SELF-ALIGNED.
WHEN THE CONNECTOR COMES TO THE APPROPRIATE POSITION, THE CONNECTOR GOES INTO THE ALIGNED POSITION.
WHEN ALIGNED, IT CAN BE FELT BY HAND.



(2) WHEN GUIDING, THE CONNECTORS ARE ALIGNED PARALLEL TO EACH OTHER, WITH LONGITUDINAL AND LATERAL MOVEMENTS RESTRICTED. MATE THEM PROPERLY BY APPLYING FORCE IN THIS CONDITION.

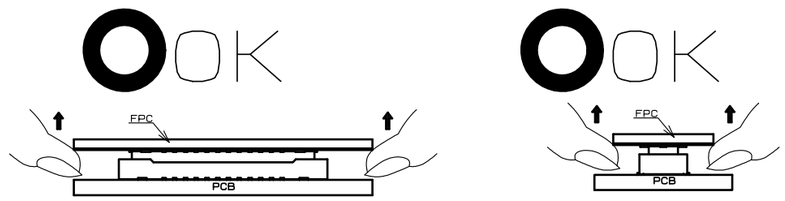


(3) MAKE SURE THE CONNECTORS ARE MATED CORRECTLY. IF ONE SIDE IS FLOATING OR THE CONNECTORS ARE MATED IN ONE DIRECTION, UN-MATE THEM ONCE, AND THEN MATE THEM AGAIN. FOLLOWING THE PROCEDURES ABOVE FROM THE BEGINNING.

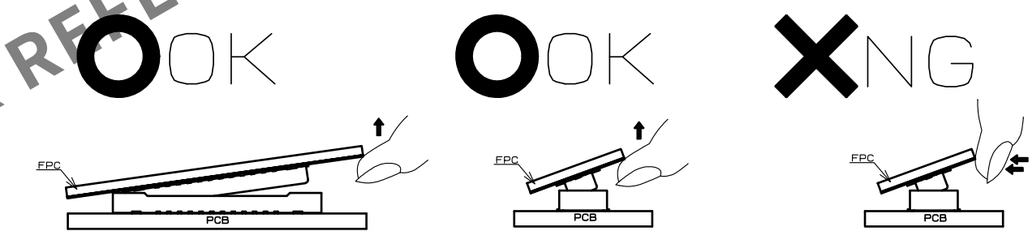
UN-MATING METHOD

PLEASE UN-MATE THE CONNECTOR BY HAND

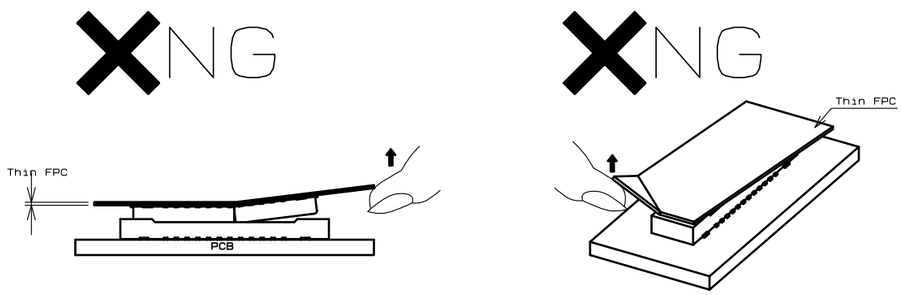
(1) UN-MATE THE CONNECTORS PARALLEL TO EACH OTHER. HOWEVER, IF THE CONNECTORS HAVE HIGH PIN COUNTS OR THINNER FPC AND STIFFENER, IT BECOMES MORE DIFFICULT TO DO SO.



(2) IF THE CONNECTOR CANNOT BE UN-MATED PARALLEL IT CAN BE REMOVED DIAGONALLY FROM THE PITCH DIRECTION.
BE CAREFUL TO DO SO SINCE THIS ACTION APPLIES STRESS ON THE CONTACT.



(3) IF THE FPC IS NOT RIGID, THE CONNECTOR CAN BE BROKEN. PLEASE CHECK THE ACTION OF THE FPC TO BE USED REPEATEDLY AT THE TIME OF TRIAL PRODUCTION. BE CAREFUL TO UN-MATE THEM FROM THE PITCH DIRECTION. PULLING IT FROM THE CORNER CAN ALSO RISK TO PUTTING STRESS ON CONTACTS.



HRS	DRAWING NO.	EDC-364665-51-01
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	CODE NO.	CL0673-5024-0-51

△5 3/3