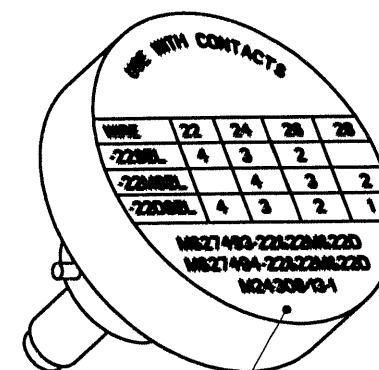
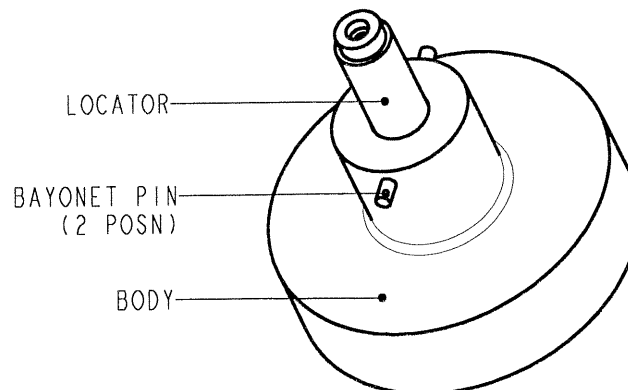
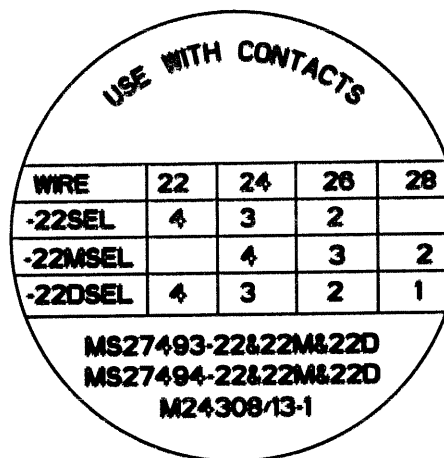
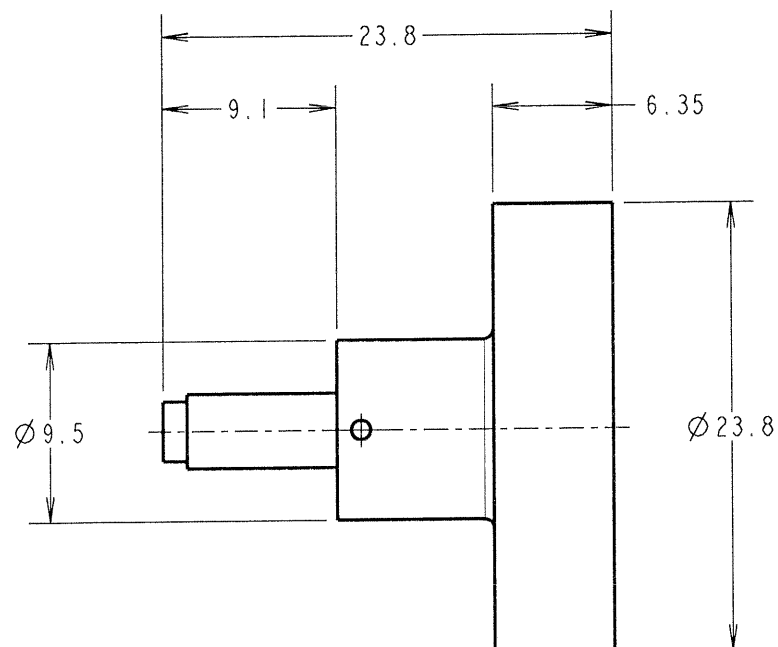




DATAPLATE



|                             |      |          |        |
|-----------------------------|------|----------|--------|
| JMB                         | 1    | 13.12.06 | ----   |
| NAME                        | ISS. | DATE     | C/NOTE |
| APPROVED: <i>JMB</i>        |      |          |        |
| CHECKED: <i>[Signature]</i> |      |          |        |
| DRAWN: JM BROOKES           |      |          |        |
| CUSTOMER REF.:              |      |          |        |
| ASSEMBLY DRG:               |      |          |        |

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## TOLERANCES

X. =  $\pm 1\text{mm}$   
X.X =  $\pm 0.25\text{mm}$   
X.XX =  $\pm 0.10\text{mm}$   
X.XXX =  $\pm 0.01\text{mm}$

ANGLES =  $\pm 5^\circ$ 

UNLESS STATED

## MATERIAL:

FINISH:

S/AREA:

mm<sup>2</sup>

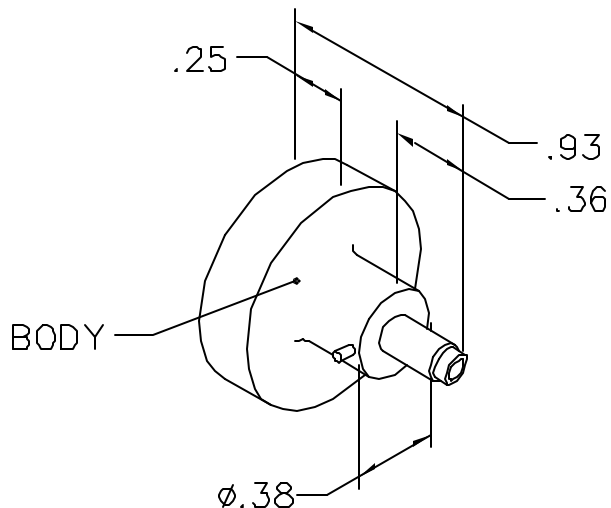
## TITLE:

CRIMP POSITIONER  
M22520/2-09 (K42)

DRAWING NUMBER:

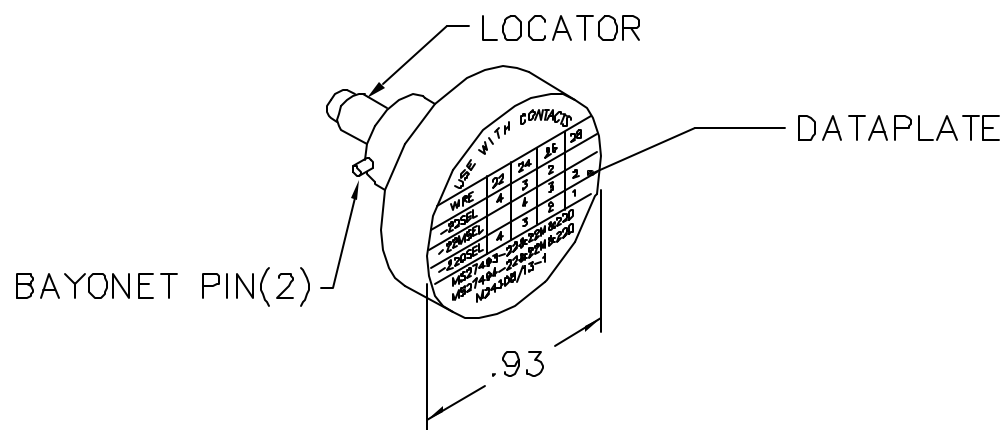
Z108513C

SHT  
1 OF 1



| REVISIONS |               |                           |            |            |
|-----------|---------------|---------------------------|------------|------------|
| REV. SYM. | E.C.D. NUMBER | DESCRIPTION               | BY DATE    | APP'D DATE |
| 3         |               | CORRECTED P/N M24308/13-1 | AAM 9-6-02 | RRR 9-6-02 |

**UNCONTROLLED DOCUMENT  
WILL NOT BE UPDATED**



| USE WITH CONTACTS  |    |    |    |    |
|--------------------|----|----|----|----|
| WIRE               | 22 | 24 | 26 | 28 |
| -22SEL             | 4  | 3  | 2  |    |
| -22MSEL            |    | 4  | 3  | 2  |
| -22DSEL            | 4  | 3  | 2  | 1  |
| MS27493-22&22M&22D |    |    |    |    |
| MS27494-22&22M&22D |    |    |    |    |
| M24308/13-1        |    |    |    |    |

NOTE: FOR USE WITH DANIELS CRIMP TOOLS  
ACCOMMODATING "K" SERIES POSITIONERS

| LOCATOR                                  |                                     |
|------------------------------------------|-------------------------------------|
| HOLE DIMENSIONS                          | ADDITIONAL FEATURES                 |
| $\phi .033$<br>$\nabla .58 \text{ MIN.}$ | $\sqcup \phi .078$<br>$\nabla .155$ |

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DO NOT SCALE DRAWING

|        |     |      |
|--------|-----|------|
| DRN.   | KS  | DATE |
| CHK'D. | DC  | DATE |
| APP'D. | AAM | DATE |
| APP'D. |     | DATE |



DANIELS MANUFACTURING CORP.  
ORLANDO, FLORIDA  
CAGE 11851

TITLE  
ENVELOPE DRAWING  
POSITIONER

WHERE USED: AFM8

| SIZE    | SCALE   | CAD P/N | SHEET | OF |
|---------|---------|---------|-------|----|
| A       | NTS     | K42-ENV | 1     | 1  |
| POSTING | P/N     | REV.    |       |    |
|         | K42-ENV | 3       |       |    |