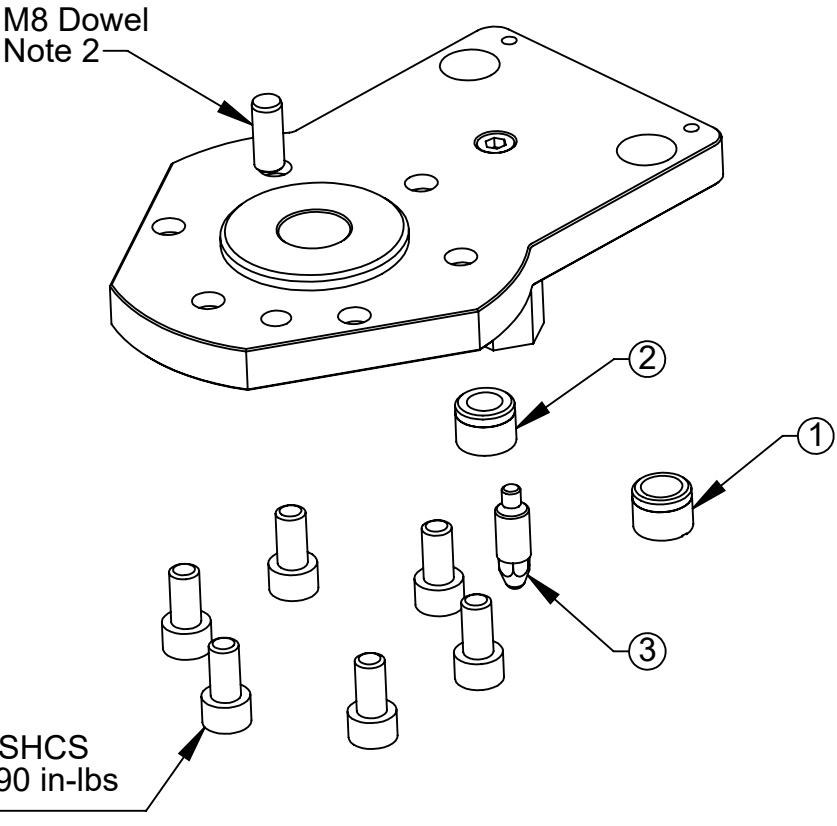




Rev.	Description	Initiator	Date
02	ECO 20593: Updated to reflect added holes in plate. Updated length of boss (45.2 was 46).	REH/SZJ	1/14/2022



Serviceable Items			
ITEM NO.	QTY	PART NUMBER	DESCRIPTION
1	1	3700-20-5200	Elongated Drill Bushing 3/8" dia, 5/8 OD, 1/2" long
2	1	3700-20-5230	Drill Bushing 3/8ID x 5/8OD x 1/2 L
3	1	3700-20-9006	TSS Alignment Pin

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION				
1	1	9120-TSS-HBQ-9401	TSS Tooling Interface Plate for QC-40 - Euro - Blank				
NOTES: UNLESS OTHERWISE SPECIFIED.		<div><div>1031 Goodworth Drive, Apex, NC 27539, USA Tel: +1.919.772.0115    Fax: +1.919.772.8259 www.ati-ia.com    ISO 9001 Registered Company</div></div> <div>PROPERTY OF ATI INDUSTRIAL AUTOMATION, INC. NOT TO BE REPRODUCED IN ANY MANNER EXCEPT ON ORDER OR WITH PRIOR WRITTEN AUTHORIZATION OF ATI.</div>					
DO NOT SCALE DRAWING. ALL DIMENSIONS ARE IN MILLIMETERS.							
<div><div>3rd ANGLE PROJECTION</div></div>							
		DRAWN BY: T.Carroll 12/18/15		TITLE			
		CHECKED BY: L.Strahler 12/18/15		TSS Tooling Interface Plate for QC-40E - Blank			
		PROJECT #		SCALE	SIZE	DRAWING NUMBER	REVISION
		SHEET 1 OF 1		1:2	B	9630-20-TSS-HBQ-9401	02

Notes:  
1. Customer to install fasteners with suggested Loctite or similar threadlocker and torque to recommended torque value  
2. Customer to install dowel pin into QC-40E Tool Body.