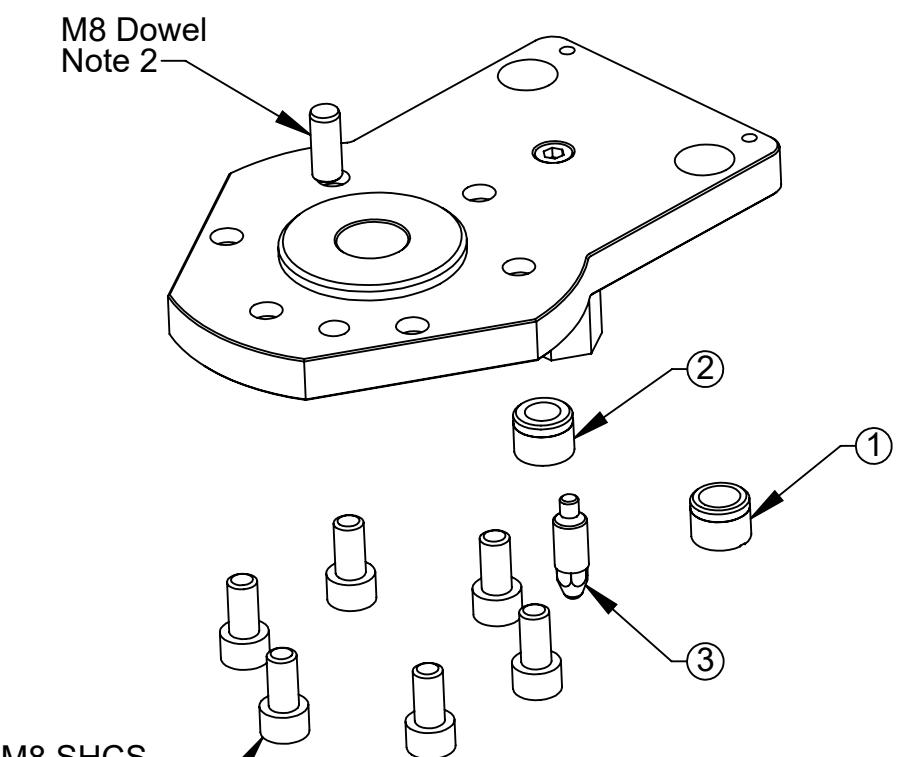


Rev.	Description	Initiator	Date
02	ECO 20593: Updated to reflect added holes in plate. Updated length of boss (45.2 was 46).	REH/SJ	1/14/2022



Serviceable Items			
ITEM NO.	QTY	PART NUMBER	DESCRIPTION
1	1	3700-20-5200	Elongated Drill Bushing 3/8" dia, 5/8 OD, 1/2" long
2	1	3700-20-5230	Drill Bushing 3/8ID x 5/8OD x 1/2 L
3	1	3700-20-9006	TSS Alignment Pin

Notes:

- Customer to install fasteners with suggested Loctite or similar threadlocker and torque to recommended torque value
- Customer to install dowel pin into QC-40E Tool Body.

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION							
			1 1 9120-TSS-HBQ-9401 TSS Tooling Interface Plate for QC-40 - Euro - Blank							
NOTES: UNLESS OTHERWISE SPECIFIED.										
DO NOT SCALE DRAWING. ALL DIMENSIONS ARE IN MILLIMETERS.										
DRAWN BY: T.Carroll 12/18/15	TITLE	1031 Goodworth Drive, Apex, NC 27539, USA Tel: +1.919.772.0115 Fax: +1.919.772.8259 www.ati-ia.com ISO 9001 Registered Company								
CHECKED BY: L.Strahler 12/18/15	TSS Tooling Interface Plate for QC-40E - Blank									
3rd ANGLE PROJECTION	SCALE	SIZE	DRAWING NUMBER							
	1:2	B	9630-20-TSS-HBQ-9401							
PROJECT #	SHEET 1 OF 1	REVISION	02							